Eternal Materials Co., Ltd.

2023 Annual Report

Printed on May 10, 2024 Market Observation Post System: http://mops.twse.com.tw Company Website: https://www.eternal-group.com

I. Name, Title, Telephone Number, and E-mail Address of Spokesperson and Deputy Spokesperson

·· · · · · · · · · · · · · · · · · · ·								
Spokesperson:	Liu, Bing-Cheng	Title: Financial Manager.						
Tel:	(07) 383-8181 ext.306							
E-mail:	<u>benson_liu@eternal-gro</u>	<u>oup.com</u>						
Acting Spokesperson:	Chu, Jui-Hsin	Title: Chief Administrative Officer						
Tel:	(07) 383-8181 ext.306							
E-mail:	phoenix_chu@eternal-group.com							

II. Address and Telephone Number of Headquarters, Branch Offices, and Factories

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Headquarters:	No. 578, Jiangong Road, Sanmin District, Kaohsiung City
Tel:	(07) 383-8181
Lu-Chu Plant:	No. 22, Changxing Road, Luzhu District, Kaohsiung City
Tel:	(07) 696-3331
Da-Fa Plant:	No. 30, Yumin Street, Daliao District, Kaohsiung City (Dafa Industrial Park)
Tel:	(07) 787-3645
Ping-Nan Plant:	No. 23, Pingnan Road, Fangliao Township, Pingtung County (Pingnan
r ing-Naii r iant.	Industrial Park)
Tel:	(08) 866-9009
North Region Office:	6F, No. 23, Jilin Road, Zhongli District, Taoyuan City
Tel:	(03) 462-8088
Central Region Office:	6F-1, No. 300, Dadun 10th Street, Nantun District, Taichung City
Tel:	(04) 2253-3555
North Region Biomedical	31-1F, No. 99, Section 1, Xintai 5th Road, Xizhi District, New Taipei City
Branch Office:	
Tel:	(02) 2697-6228

III.Name, Address, E-mail Address, and Telephone Number of Stock Transfer Agent

Name:	President Securities Corporation
Address:	B1, No. 8, Dongxing Road, Songshan District, Taipei City
Tel:	(02) 2746-3797
Website:	http:// www.pscnet.com.tw

IV.Names of Certified Public Accountants Duly Auditing the Annual Financial Statements for the Most Recent Fiscal Year, and Name, Address and Telephone Number of Accounting Firm

Name of CPAs:	Wang, Chao-Chun, Kuo, Li-Yuan
Name of CPA Firm:	Deloitte & Touche
Address:	3F, No. 88, Chenggong 2nd Road, Qianzhen District, Kaohsiung City
Tel:	(07) 530-1888
Website:	http:// www2.deloitte.com/tw

V. Name of Exchanges where the Company's Securities Are Traded Offshore: None

Method by which to Access Information on Offshore Securities: None

VI.Company Website <u>https://www.eternal-group.com</u>

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Chapter 1 Report to the Shareholders

Looking back to 2023, owing to the impact of high interest rates and soaring inflation following the lifting of COVID-19 prevention measures, not only was the global economy hit by sluggish demand and active destocking across industries, but its development was also impacted by wars and other geopolitical events. In the fact of numerous challenges, the Company's management team remained prudent and cautious while proactively responding to various uncertainties in the external environment.

With inflation slowing and the interest rate hike cycle nearing its end as we usher in the new year, major international forecasting agencies anticipated a recovery in the global commodities trade. However, as an array of uncertainties, such as ongoing political interference, fluctuating raw material prices, and developments in the U.S.-China trade war, persist, the Company will remain committed to risk management while bolstering corporate resilience and optimizing supply chains so as to cope with market risks. With the successive launch of new consumer electronics products driven by the utilization of emerging technologies, the Company will focus on industries with great potential, such as 5G, semiconductors, electric vehicles, green energy, and energy storage, to meet customer needs. As far as market presence is concerned, the Company has adopted a dual supply chain approach in order to expand our presence in the global market. Aside from strengthening our foothold in the Greater China market and increasing sales of niche products on an ongoing basis, the Company has also deepened relationships with customers in the Americas and Europe through local services while building up our supply and service capabilities in emerging markets such as the ASEAN region and India, so as to bolster market penetration.

Placing an emphasis on sustainable development, the Company devotes ourselves to not only enhancing production efficiency and quality control through the development of green and sustainable products, but also integrating a circular economy to minimize resource wastage. With a commitment to a sound and sustainable business philosophy, the Company continues to focus on ESG issues in hopes of maximizing benefits for shareholders, employees, and society.

The operating results in 2023 are reported as follows:

- I. 2023 Operating Results
 - (I) Implementation results of the business plan
 - In 2023, the Company's consolidated revenue was NT\$42.5 billion, a 13% decrease from 2022; in terms of operating performance, net profit before tax was NT\$2.182 billion, a 38% decrease from 2022; furthermore, net profit after tax attributable to owners of the parent company was NT\$1.504 billion, while earnings per share (EPS) was NT\$1.28.

(II) Financial position and profitability analysis

1.

Financial revenues and expenditures:	Unit: NT\$ thousand
Item	Amount in 2023
Operating revenue	42,451,576
Operating gross profit	8,147,266
Operating profit	1,914,767
Non-operating income and expenses	267,707
Net profit before tax	2,182,474
Net profit for the year	1,492,096
Other comprehensive income for the year, net of tax	(473,848)
Total comprehensive income for the year	1,018,248
Net profit attributable to owners of the parent company	1,503,687
Net profit attributable to non-controlling interests	(11,591)
Total comprehensive income attributable to owners of the parent company	1,041,939
Total comprehensive income attributable to non- controlling interests	(23,691)
Earnings per share (NT\$)	1.28

Note: As the Company did not disclose financial forecasts for 2023, the relevant information for implementation of the budget in 2023 was unavailable.

Unit: %

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Item	Percentage				
Return on assets (ROA)	3				
Return on equity (ROE)	6				
Ratio of net profit before tax to paid-in capital	19				
Profit margin	4				
Earnings per share (NT\$)	1.28				

2. Profitability analysis:

(III) Research and development status

- 1. Research and development (R&D) achievements in 2023:
 - (1) Moisture-permeable and waterproof functional films
 - (2) Polyaspartic ester
 - (3) Polyurethane pressure-sensitive adhesive for protective films
 - (4) FEVE fluorocarbon dispersion
 - (5) Silicone gel for cosmetics
 - (6) Light-curing silicon release agent for electronic and labeling applications
 - (7) Polyurethane pressure-sensitive adhesive for protective films in polarizing plates
 - (8) Light-curing acrylic pressure-sensitive adhesive

- (9) Light-curing conformal coating for new energy vehicles
- (10) LF series silicon encapsulants for Mini LED applications
- (11) Light curing materials for functional printing ink
- (12) A&AB three-in-one rapid test kit for COVID-19 and influenza/NS1 antigen rapid test kit for dengue fever/infectious disease rapid test kit for pets
- (13) Low carbon footprint button resin
- (14) Offshore wind turbine hood FRP resin
- (15) Light-curing resin for non-excavation pipe repair
- (16) Photopolymeric overlay film with vacuum lamination machine for flexible board applications
- (17) Release film for packaging process
- 2. As regards future research directions, the Company will conduct planning of key materials and establish new core technologies as listed below in line with the development direction of 5G, semiconductors, electric vehicles, in vitro testing, and green materials:
 - (1) Gaining a solid foothold in new core technologies:
 - A. High-frequency low-Dk/Df material design technology
 - B. Thermally conductive TIM materials
 - C. Aqueous dispersion technology
 - D. Mixed chain processing technology for thermoplastic materials
 - E. Material analysis technology
 - F. RAFT block copolymer technology
 - G. Dual-curing adhesive synthesis and application technology
 - (2) Planning the development of new materials
 - A. Electronic materials with high frequency, high speed and high thermal conductivity
 - B. Semiconductor packaging materials
 - C. High-performance thermoplastic composites
 - D. Lithium battery and energy storage materials
 - E. Recombinant human collagen materials
 - F. Next generation display materials
 - G. Application of biomass materials
 - H. High-performance pressure-sensitive adhesive materials
 - I. New energy vehicle adhesive materials
 - J. New generation solar materials

II. A Summary of the Business Plan for 2024

(I) Expected sales volume

The Company's annual business plan for 2024 aims to stabilize revenue and profit growth in the medium and long term. The Company's management team will actively achieve our operational goals and work together to enhance corporate value.

- (II) Management objectives and production and sales strategies
 - 1. The Company's R&D direction of new products will focus on potential industries such as 5G, electric vehicles, semiconductors, green energy, energy storage, etc., while using our R&D capabilities to quickly respond to customer needs and speed up product launch.
 - 2. The dual supply chain is already well established on the global trade map. In addition to strengthening our foothold in the Greater China market on an ongoing basis, the Company is also expanding our market presence in response to industry trends and stabilizing our fundamentals while increasing sales of niche products. At the same time, we should also keep abreast of policy trends concerning Taiwan's strategic industries in our primary markets, actively engage in the development of related materials or seize development opportunities through strategic cooperation, and shorten the time to enter the market. In the American and Europe, the Company will continue to deepen our relationships with customers in these markets through local services to achieve incremental growth.
 - 3. Following our expansion into emerging markets such as the ASEAN region and India, we will increase regional sales by leveraging the advantages of our manufacturing facilities across Malaysia and Thailand in terms of local production capacity, tariffs, and transportation costs. Furthermore, the Company will keep abreast of the expansion paths taken by Taiwanese and Chinese manufacturers in the ASEAN region and South Asia while establishing supply and service capabilities in the local area simultaneously to enhance market penetration. At the same time, we are also bolstering our business and product development capabilities in Asia through strategic partnerships with major international manufacturers.
- III. In light of the evolving global trade landscape, regionalized supply chains, industry trends, and market competition, the Company will enhance our operational management capabilities, integrate internal and external resources, consolidate its current markets, and proactively expand into emerging regions. With a well-defined strategic direction, extensive research and development capabilities, and a robust sales network, we are poised to successfully navigate these challenges. At the same time, in response to global trends such as ESG, net-zero emission, and carbon reduction, we are deploying key materials to maintain our competitive advantage for long-term development.

We wish you and your family

good health and peace

Chairman: Kao, Kuo-Lun

President: Mao, Hui-Kuan

Chapter 2 Company Profile

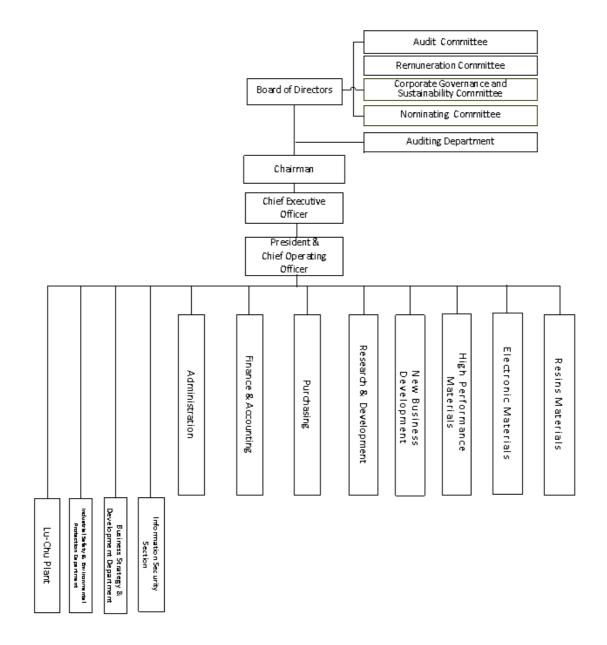
- I. Date of Incorporation: December 3, 1964
- II. Brief History of the Company
 - 1964 The Company was founded in Kaohsiung City with an initial capital of NT\$800,000.
 - 1965 Kaohsiung Plant was completed and began to produce resin products.
 - 1973 Lu-Chu Plant was completed and relocated.
 - 1988 The Company and DSM from the Netherlands jointly established DSM Resins (Far East) Co., Ltd. in Pingtung.
 - 1994 The Company's stock was listed on the Taiwan Stock Exchange on March 31, 1994.
 - 1995 Eternal Chemical (China) Co., Ltd. was established in Jiangsu, China.
 - 1995 Eternal Chemical (Guangzhou) Co., Ltd. was established in Guangdong, China.
 - 1996 Eternal Chemical (Japan) Co., Ltd. was established in Japan.
 - 1996 Eternal Electronic Materials (Kunshan) Co., Ltd. was established in Jiangsu, China.
 - 1997 Eternal Corporation of America was established in the United States (U.S.).
 - 1997 The Company and DSM Resins B.V. from the Netherlands jointly established DSM Eternal Resins (Kunshan) Co., Ltd. in Jiangsu, China.
 - 1998 Eternal Technologies (Shanghai) Co., Ltd. was established in Shanghai, China.
 - 1999 Eternal Technology Corporation was established in the U.S.
 - 1999 Shanghe International Trading (Shanghai) Co., Ltd. was established in Shanghai, China.
 - 1999 Eternal Photoelectric Material Industry (Kunshan) Co., Ltd. was established in Jiangsu, China.
 - 2000 Eternal Chemical (Guangdong) Co., Ltd. was established in Guangdong, China.
 - 2000 Lu-Chu Plant was shut down for three months due to the Gaoping River water pollution incident.
 - 2001 Eternal Electronic Material (Guangzhou) Co., Ltd. was established in Guangdong, China.
 - 2001 Changhe International Trading (GZFTZ) Co., Ltd. was established in Guangdong, China.
 - 2003 The U.S. subsidiary, Eternal Technology Corporation acquired the dry film business of Shipley Company L.L.C.
 - 2003 Eternal Specialty Chemical (Zhuhai) Co., Ltd. was established in Guangdong, China.
 - 2003 ESCO Specialty Coatings (Guangzhou) Co., Ltd. was established in Guangdong, China.
 - 2003 Eternal Development Technology Co., Ltd. was established in Southern Taiwan Science Park (STSP) in Kaohsiung.

- 2004 Eternal Photosensitive Liquid Materials (Kunshan) Co., Ltd. was established in Jiangsu, China.
- 2004 Cognis B.V. from the Netherlands invested and acquired a 10% stake in Eternal Specialty Chemical (Zhuhai) Co., Ltd.
- 2006 Eternal Optical Material (Suzhou) Co., Ltd. was established in Jiangsu, China.
- 2006 Eternal Chemical Industry (China) Co., Ltd. invested and established Eternal Synthetic Resins (Changshu) Co., Ltd. in Jiangsu, China.
- 2006 The Company and AU Optronics Corporation formed a joint venture to establish Daxin Materials Corporation in Hsinchu.
- 2006 Eternal Photoelectric Materials (Guangzhou) Co., Ltd. was established in Guangdong, China.
- 2007 ESCO Specialty Coatings (Shanghai) Co., Ltd. was established in Shanghai, China.
- 2007 Eternal Photoelectric Material Industry (Yingkou) Co., Ltd. was established in Liaoning, China.
- 2008 The Company invested and acquired a 75% stake in Eternal Electronic Materials (Thailand) Co., Ltd. in Thailand.
- 2008 Eternal Chemical Europe B.V. was established in the Netherlands.
- 2009 Eternal Chemical (Tianjin) Co., Ltd. was established in Tianjin, China.
- 2009 The Company and Kwang Yang Motor Co., Ltd., etc. formed a joint venture to establish New E Materials Co., Ltd. in STSP in Kaohsiung.
- 2010 The Company (holding 20% of shares) and Mitsubishi Plastics, Inc. formed a joint venture to establish Advanced PETFILM Investment Co., Ltd.
- 2011 Eternal (China) Investment Co., Ltd. was established in Shanghai, China.
- 2011 Eternal (Guangzhou) Chemical Industry Co., Ltd. was merged into Eternal (Guangzhou) Electronic Material Co., Ltd. in China.
- 2011 Eternal Electronic (Suzhou) Co., Ltd. was established in Jiangsu, China.
- 2011 Eternal Chemical (Chengdu) Co., Ltd. was established in Sichuan, China.
- 2012 Eternal Technology (Shanghai) Co., Ltd. was merged into Eternal (China) Investment Co., Ltd. in China.
- 2012 Eternal Corporation of America was merged into the Eternal Technology Corporation.
- 2013 The Company and Sun A. Kaken Co., Ltd. formed a joint venture to establish Eternal Sun A. (Suzhou) Co., Ltd. in Jiangsu, China.
- 2013 The Company invested and acquired a 100% stake in Nichigo-Morton Co., Ltd. in Japan.
- 2013 Eternal invested and acquired a 35% stake in Elga Europe S.R.L.
- 2014 Eternal Specialty Chemical (Suzhou) Co., Ltd. was established in Jiangsu, China.
- 2014 The Company, Eternal Chemical Co., Ltd. was renamed Eternal Materials Co., Ltd.

- 2014 The Company and Gemmy Electronics Co., Ltd. formed a joint venture to establish Eternal Capatech Co., Ltd. in Kaohsiung.
- 2015 The Company and Allnex S.a.r.l formed a joint venture to establish Allnex-Eternal Resins Corporation Ltd. in Hong Kong.
- 2015 The Company and Showa Denko Co., Ltd. formed a joint venture to establish Showa Denko New Material (Zhuhai) Co., Ltd. in China.
- 2015 The Company and Tong Seng Holdings Pte. Ltd. formed a joint venture to establish Eternal Materials (Malaysia) Sdn. Bhd. in Malaysia.
- 2015 The Company invested and acquired a 18.48% stake in TBG Diagnostics Ltd (an affiliated company of Medigen Biotech Corporation) in Australia.
- 2017 The Company increased its investment in Elga Europe S.R.L. to 95% of shares in Italy.
- 2017 The Company and Zhejiang Nanyang Technology Co., Ltd. formed a joint venture to establish Hangzhou Yongxin Yangguang Electronic Material Co., Ltd. in China.
- 2018 The Company increased its investment in Polymer Instrumentation and Consulting Services, Ltd. to 30% of shares in the U.S.
- 2021 The Company established a joint venture to establish PT. Eternal Materials Indonesia with a 67% stake. The Company established Eternal Material Industry (Tongling) Co., Ltd. In Anhui, China.
- 2022 The Company established Eternal Precision Mechanics Co., Ltd. in Kaohsiung.
- 2023 The Company established Eternal Materials India Private Limited in India.
- 2023 The Company established Eternal Precision Mechanics (Guangzhou) Co., Ltd. in Guangdong Province, China.

Chapter 3 Corporate Governance Report

- I. Organizational System:
 - (I) Organizational Structure



Departments	Main Responsibilities and Functions
Resins Materials	Responsible for supervising the implementation of the business development strategies and the completion of business objectives of various business divisions and subsidiaries.
Electronic Materials	Responsible for supervising the implementation of the business development strategies and the completion of business objectives of various business divisions and subsidiaries.
High Performance Materials	Responsible for supervising the implementation of the business development strategies and the completion of business objectives of various business divisions and subsidiaries.
New Business Development	Responsible for planning the development strategies of various business divisions and the achievement of development and business objectives of new high-end products and services.
Research & Development	Responsible for new product development and technical quality improvement, engineering technology, new process technology and development of new research and development subjects.
Purchasing	Responsible for the planning and execution of domestic and international raw materials, machinery and equipment procurement, engineering contracting, and long-term contracts for important raw materials.
Finance & Accounting	Responsible for supervising the financial and accounting units under its supervision in order to integrate and audit their management performance domestically and internationally.
Administration	Responsible for integrating domestic and overseas human resources management, information management, administrative services, legal affairs, business management, and other units as well as the performance auditing.

(II) Responsibilities and functions of major departments

Business Strategy Planning	Responsible for industry development strategy and integration, strategic market analysis and planning, assessment and planning for the establishment of new industry opportunities, planning for the expansion of business locations, management of the Group's industry marketing committee, and management of the Group's marketing activities.					
Industrial Safety & Environmental Protection Department	Responsible for planning the occupational safety and environmental protection system, supervising the implementation of the occupational and environmental protection at various factories domestically and internationally, and regularly audit their operations.					
Lu-Chu Plant	Responsible for safety, health and environmental protection management, public works system management, energy resources supply and management, site planning and building management, administrative and logistic management, Eternal Museum's heritage display and management, environmental and public facilities maintenance, and implementation of ESG at the plant.					
Auditing Department	Responsible for reviewing and evaluating the deficiencies of internal control systems, risk management and governance processes, measuring the effectiveness and efficiency of operations, and assisting the Board of Directors and management to achieve the goal of sound operations.					
Information Security Sectopm	Responsible for the planning and promotion of the Group's information security system, technical evaluation, education and training, supervision and auditing.					

II. Information on Directors, Supervisors, and Managerial Officers:

(I)

1. Information on Directors and Supervisors

April 27, 2024; Unit: thousand shares, %

Title	Nationality /Country	Name	Gender	Date	Term	Date First Elected		olding when lected	Current S	shareholding		e & Minor eholding		holding by ominees	Experience (Education)	Concurrently Held at the	Exect	itives, D	irectors or are spouses or es of kinship	
	of Origin		Age	Elected	(Years)	(Note 1)	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage			Number of Shares	Shareholding Percentage		Company and Other Companies (Note 2)	Title		Relationship	
Chairman	Republic of China	Kao, Kuo-Lun	Male 68	2022.06.23	3 years	1992.07.15	54,006	4.35	51,106	4.34	5,354	0.45	0	0	Master of Business Administration, University of Southern California Former President of the Company	Chief Executive Officer (CEO) of the Company Convener of the Corporate Governance and Sustainable Development Committee of the Company	None	None	None	(Note 3 and 5)
	Republic	Kwang Yang Motor Co., Ltd.	-				124,000	9.99	117,800	9.99	N/A	N/A	0	0	N/A	N/A		N/A	L	-
Director	of China	Representative: Ko, Chun-Pin	Male 66	2022.06.23	3 years	1995.04.28	0	0	0	0	0	0	0	0	Master of Management Science, Tamkang University	(Note 4)	None	None	None	-
Director	Republic of China	Yang, Huai- Kung	Male 85	2022.06.23	3 years	1972.05.14	15,576	1.26	14,397	1.22	0	0	0	0	Bachelor of Accounting, Soochow University Former Vice President of the Company	None	None	None	None	-
Director	Republic of China	Chen, Chao- Hsu	Male 67	2022.06.23	3 years	2022.06.23	1,241	0.10	1,198	0.10	1,131	0.09	2,090	0.18	Attending Physician, Department of Dermatology, National Taiwan University Hospital Director, Division of Skin Care and Surgery, Department of Dermatology, NTU Secretary General, Taiwan Society for Investigative Dermatology Director, Taiwanese Society for Dermatological and Aesthetic Surgery Executive Director, Laser and Photonics Medicine Society of Taiwan	Department of Dermatology, National Taiwan University Hospital Part-time Attending Physician	None	None	None	-
Director	Republic of China	Kao, Kuo-Hsun	Male 48	2022.06.23	3 years	2022.06.23	803	0.06	2,288	0.19	0	0	0	0	Chairman, Initial Life Corporation	Director, Cheng Fu International Investment Co., Ltd.	None	None	None	-

Title	Nationality /Country	Name	Gender	Date	Term	Date First Elected	Shareho E	Shareholding when Elected		Current Shareholding		Spouse & Minor Shareholding		holding by ominees	Experience (Education)	Other Position Concurrently Held at the	Executives, Directors or Supervisors who are spouses or within two degrees of kinship			
	of Origin		Age	Elected	(Years)	(Note 1)	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares			Company and Other Companies (Note 2)	Title	Name	Relationship	
Director	Republic of China	Huang, Shun- Jen	Male 70	2022.06.23	3 years	2022.06.23	830	0.07	798	0.07	422	0.04	0	0	Master of Chemistry, National Tsing Hua University Vice President of the Company CTO of the Company	None	None	None	None	-
Director	Republic of China	Chen, Chin- Yuan	Male 68	2022.06.23	3 years	2022.06.23	255	0.02	242	0.02	0	0	0	0	Bachelor of Chemical Engineering, National Taiwan University Vice President of the Company CTO of the Company, Operation director of the business unit	Consultant of the Company	None	None	None	-
Director	Republic of China	Liao, Heng- Ning	Male 66	2022.06.23	3 years	2022.06.23	253	0.02	241	0.02	0	0	0	0	Bachelor of Chemical Engineering, National Taiwan University Vice President of the Company Procurement Manager of the Company Operation director of the business unit	Consultant of the Company	None	None	None	-
Independent Director	Republic of China	Hung, Li-Jung	Female	2022.06.23	3 years	2016.06.15	0	0	0	0	0	0	0	0	National Cheng Kung University Former partner and CPA at Pricewaterhouse Coopers Taiwan	Convener of the Company's Audit Committee Member of the Company's Remuneration Committee, Corporate Governance, and Nomination Committee Independent Director, Advanced International Multitech Co., Ltd. Independent Director, Kuen Ling Machinery Refrigerating Co., Ltd.	None	None	None	-

Title	Nationality /Country	Name	Gender	Date Elected	Term (Years)	Date First Elected		olding when Elected	Current	Shareholding		e & Minor eholding		holding by ominees	Experience (Education)	Other Position Concurrently Held at the Company and Other	Superviso	ors who a	rectors or are spouses or es of kinship	
	of Origin		Age	Liceted	(Tears)	(Note 1)	Number of Shares		Number of Shares				Number of Shares			Companies (Note 2)	Title	Name	Relationship	
Independent Director	Republic of China	Chen, I-Heng	Male 66	2022.06.23	3 years	2016.06.15	146	0.01	138	0.01	78	0	0		New York University PhD in Human Resources Management and Organization Development	Convener of the Company's Remuneration Committee Member of the Company's Audit Committee, Corporate Governance and Sustainable Development Committee, Corporate Governance and Nomination Committee Contract Professor, Institute of Human Resource Management, National Sun Yat-sen University; Chairman, Taiwan Arts Management and Education Association; Chairman, Kaohsiung City International Exchange Association; Director, Kaohsiung City Net Zero Institute Independent Director, Kham Inc. Independent Director, Tigerair Taiwan Independent Director, Kuei Tien Cultural & Creative Entertainment Co., Ltd.	None	None	None	
Independent Director	Republic of China	Lo, Li-Chun	Male	2022.06.23	3 years	2019.06.26	0	0	0	0	0	0	0	0	PhD in Management, Hong Kong Polytechnic University Former Visiting Associate Professor, Nanyang Business School Former CEO of Protrend Global Financial Information Co., Ltd.	Member of the Company's Audit Committee, Remuneration Committee, Corporate Governance and Sustainable Development Committee, and Nomination Committee CEO, Protrend Management Consulting Co., Ltd.	None	None	None	-

Title	Nationality /Country	Name	Gender	Date Elected	Term (Years)	Date First Elected		olding when lected	Current S	Shareholding		e & Minor eholding		holding by ominees	Experience (Education)	Other Position Concurrently Held at the Company and Other	Superviso	rs who a	rectors or are spouses or es of kinship	Remark
	of Origin		Age	Liceled	(Tears)	(Note 1)		Shareholding Percentage				Shareholding Percentage		Shareholding Percentage		Companies (Note 2)	Title	Name	Relationship	
Independen Director	Republic of China	Lu, Chun- Cheng	Male 65	-2022.06.23	3 years	2022.06.23	1	0	1	0	1	0	0	0	Master of Law, National Chengchi University Attorney, Patent Agent, Tai E International Patent & Law Office Attorney, Taiwan International Patent & Law Office Partner Attorney, L&L International Law Firm	Convener of the Company's Nomination Committee Member of the Company's Audit Committee, Remuneration Committee, and Corporate Governance and Sustainable Development Committee Partner Attorney, Huili Law Office Supervisor, BEV International Food Corp. and Spring Star Industrial Co., Ltd.	None	None	None	-

Note 1: Chairman Kao, Kuo-Lun was elected as a director of the Company for the first time on July 15, 1992. He was elected by the Board of Directors as Chairman on June 15, 2010 and has served in this capacity since then.

Director Chen, I-Heng served as an independent director of the Company from June 15, 2016 to June 26, 2019 and has been an independent director since June 18, 2020.

Note 2: No director of the Company is employed by a certified public accountants firm or any of its affiliates.

Note 3: Position(s) held in other Companies: Please refer to the "Information on Directors, Supervisors, and Presidents of Affiliated Companies" section on pages 378 - 382 of the Annual Report.

Note 4: Director Ko, Chun-Pin: Director and CEO of Kwang Yang Motor Co., Ltd., Chairman of Kwang Xing Industrial Co., Ltd., Chairman of Kwang Da Trading Co., Ltd., Chairman of Kwang Jie Co., Ltd.; Director of Shing Shang Yang Venture Capital Co., Ltd., Director of New E Materials Co., Ltd.,

Note 5: Appointed as CEO by the Board of Directors on June 26, 2019. The responsibility of a Chairman is to preside over board meetings and execute matters authorized by the Board of Directors, whereas a CEO is responsible for the execution and promotion of the Company's business plan. It is essential to establish the CEO role, given their different responsibilities, despite being held by the same person. Over half of the directors of the Company do not concurrently serve as employees or managerial officers of the Company.

	of institutional Shareholders	April 27, 2024
Institutional Shareholder	Major Shareholder of Institutional Shareholder	Shareholding Percentage (%)
	TrustWin Co., Ltd.	11.31
	Hongguang Investment Co., Ltd.	7.99
	Kuang Chou Investment Co., Ltd.	6.66
	Daming Investment Co., Ltd.	6.33
Verene Vere Meter Co. 141	Kwang Hsing Industrial Co., Ltd.	5.39
Kwang Yang Motor Co., Ltd.	Ko, Chia-Cheng	1.05
	Ko, Hung-Ming	1.03
	Ko Wang, Shu-Yuan	1.03
	Ko, Hsing-Lang	1.00
	Hung Sheng Investment Co., Ltd.	1.00
3. Main shareholders o	f corporate shareholders	April 27, 2024

Ko, Hung-Ming

Ko, Hsing-Lang

Ko Chen, Su-Hui

Ko Wang, Shu-Yuan

Ko Wang, Shu-Yuan

Ko, Hung-Ming

Ko, Sheng-Feng

Ko, Kwang-Feng

Ko, Yu-Feng

Major Shareholder of Institutional

Shareholder

Hongguang Investment Co., Ltd.

Cyclical Investment Corporation

Hsin Tung Investment Co., Ltd.

Ho Wei Investment Co., Ltd.

Teng Bin Investment Co., Ltd. Ching Chang Investment Co., Ltd.

Chia Chun Investment Co., Ltd.

Ching Ta Investment Co., Ltd.

Yu Yang Investment Co., Ltd.

Chou An Investment Co., Ltd.

Other 65 shareholders

Other 29 shareholders

Ko, Chia-Hung

Ko, Chia-Cheng

Cheng Tai Investment Co., Ltd.

Hung Sheng Investment Co., Ltd.

Cheng Chun Investment Co., Ltd.

Kwang Yang Motor Co., Ltd.

Hsien Yu Li Investment Co., Ltd.

Min Fong Investment Corporation

Hsin Ching Investment Corporation

2. Major Shareholders of Institutional Shareholders

Institutional Shareholder

Hongguang Investment Co., Ltd.

Kuang Chou Investment Co., Ltd.

Daming Investment Co., Ltd.

Kwang Hsing Industrial Co., Ltd.

TrustWin Co., Ltd.

April 27, 2024

Shareholding

Percentage (%)

0.005

0.005

0.005

0.005

0.005

19.05

18.83

20.00

20.00

20.00

20.00

20.00

8.25

7.70

5.23 4.38

4.38

4.28

3.53

3.34

3.16

3.02

52.73

19.35

12.50

12.50

8.77

46.88

100.00

62.095

-15-	

Hung Sheng Investment Co., Ltd.	Ho Sheng Investment Co., Ltd. Pai Yao Investment Co., Ltd. Chien Yao Investment Co., Ltd. Shuo Ting Investment Co., Ltd. Po Hsin Investment Co., Ltd. Chen Hsun Investment Co., Ltd. Hou Kang Investment Co., Ltd. Hing Yi Investment Co., Ltd.	$ \begin{array}{c} 12.50\\ 13.63\\ 11.37\\ 12.50\\ 12.50\\ 12.50\\ 12.50\\ 12.50\\ 12.50\\ \end{array} $
---------------------------------	--	--

- 4. Information on Directors and Supervisors
 - (1) Board Member Diversity Policy:

The Company advocates and respects the policy of diversity of directors. In order to strengthen corporate governance and promote the sound development of the composition and structure of the Board of Directors, the Company advocates board diversity policy to improve the overall performance of the Company. Members of the Board of Directors are selected on a merit-based basis, with diverse and complementary abilities across industries, including basic composition (e.g., age, gender, nationality, etc.), industry experience and relevant skills (e.g., management, chemical industry, HR management and financial accounting), as well as business judgment, management, leadership and decision making and crisis management abilities.

In order to strengthen the functions of the Board of Directors and achieve the ideal goal of corporate governance, the third chapter of the Corporate Governance Best Practice Principles of Eternal Materials Co., Ltd., "Strengthening the Functions of the Board of Directors" of the Company has provided a diversity policy, and the members of the Board of Directors should generally possess the knowledge, skills and qualities necessary to perform their duties. Furthermore, with a view to perfecting the functions of the Company's Board of Directors and strengthening its management mechanism, the Company formulated the Nomination Committee Charter in accordance with the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies, and established the Nomination Committee to nominate and elect members of the Board of Directors. Specifically, board members are nominated and elected based on the nomination system as stipulated in the Regulations Governing the Election of Directors to ensure the diversity and independence of board members.

(2) Requirements for Professionalism and Independence of Board of Directors:

The current Board of Directors is composed of 12 directors (including 4 independent directors), with specific management objectives: Eternal's

Board of Directors focuses on gender equality, with one female director currently on the Board; focuses on operational judgment, management and crisis management capabilities, with more than two-third of the directors possessing the abilities to handle relevant core projects.

All of the members of the Board of Directors have rich work experience and professional qualifications required by business, legal, financial, accounting or corporate businesses; among the 4 independent directors, each of whom provides objective and professional advice on their areas of expertise to assist the board in making decisions that are best for the Company. The election of directors of the Company adopts the candidate nomination system. After the qualification examination, the list of candidates is selected and appointed by the Board of Shareholders for a term of three years.

(3) Professional qualifications and diversity of members of the Board of Directors:

Directors Kao, Kuo-Lun, Ko, Chun-Pin, Yang, Huai-Kung and Kao, Kuo-Hsun possess operational judgment, business management, crisis management and international market perspective; director Chen, Chao-Hsu has professional background in medicine and medical qualification; directors Huang, Shun-Jen, Chen, Jin-Yuan, Liao, Heng-Ning have professional background in science and technology; independent director Hung, Li-Jung and Lo, Li-Chun are specialists proficient in auditing, taxation, and financial management; independent director Chen, I-Heng is a professor specializing in human resources development and management; and independent director Lu, Chun-Cheng is a professional lawyer with legal expertise. The members of the Board of Directors have diverse backgrounds and are able to provide advice on management and strategic development from a variety of perspectives.

(4) The specific management objectives for the Company's diversity policy are achieved as follows:

Directors with concurrent employee status account for 8.33%; independent directors account for 33.33%; female directors account for 8.33%. None of the 4 Independent Directors have served more than three consecutive terms; 1 directors are aged over 70 years old; 10 are aged between 50 and 70 years old; and 1 aged under 50 years old.

For the qualifications and diversity of the members of the Board of Directors, in addition to the explanation in the following table, please refer to III. Composition and responsibilities of the Board of Directors of (III) Implementation Status of Corporate Governance and Deviations from the Corporate Governance Best-Practice Principles for TWSE/TPEx Listed Companies and Reasons Thereof.

	1		_
Basic composition		Experience and the following professional qualifications	No
			-

C	Diversified Core ompetences						Age		Inde	iority penc	lent	Dive	ersifie	d Co	re Co	npete	ences		essional fication	
Nai		Nationality	Employee Status	Gender	Major Education	Under 50 years old	50 to 70 years old	Above 70 years old	Below 3 years	3 to 9 years	More than 9 years	Leadership	Operational judgment	Business management	Crisis management	Industrial knowledge	Decision-making ability based on international market perspective	Instructor or Higher in a Department of Commerce, Law, Finance, Accounting, or Any Other Business-related Academic Department in : Public or Private College or University	Judge, Public Prosecutor, Attorney, Certified Public Accountant, or Any Other Professional or Technical Specialist Having Passed a National Examination and Been Awarded a Certificate in a Profession Necessary for the Business Operations of the Company	
Inal		Dopublic			Master of Business Administration,													2	-	
	Kao, Kuo- Lun	of China	V	Male	University of Southern California		V	-	-	-	-	V	V	V	V	V	V	-	-	V
		of China	-	Male	Master of Management Science, Tamkang University		v	-	-	-	-	V	V	V	v	V	V	-	-	v
	Yang, Huai-Kung	Republic of China	-	Male	Bachelor of Accounting, Soochow University		-	v	-	-	-	V	V	V	v	V	V	-	-	v
Di	Chen, Chao-Hsu	Republic of China	-	Male	Bachelor of Medicine, National Taiwan University		v	-	-	-	-	V	-	V	V	V	V	-	V Physician	v
Director	Kao, Kuo- Hsun	Republic of China	-	whate	Master of Business Administration, City University of Seattle, U.S.A.	v	-	-	-	-	-	v	v	V	v	v	v	-	-	v
		Republic of China	-	Male	Master of Chemistry, National Tsing Hua University		v	-	-	-	-	v	V	V	v	V	V	-	-	v
	Chen, Chin-Yuan	Republic of China	-	Male	Bachelor of Chemical Engineering, National Taiwan University		v	-	-	-	-	V	V	V	v	V	V	-	-	v
	Liao, Heng-Ning	Republic of China	-	Male	Bachelor of Chemical Engineering, National Taiwan University		v	-	-	-	-	v	V	V	v	V	V	-	-	v
	Hung, Li- Jung	Republic of China	-	Female	Bachelor of Accountancy, National Cheng Kung University		v	-	-	8	-	V	V	V	v	V	V	-	V CPA	v
Independent Director	Chen, I- Heng	Republic of China	-	Male	PhD in Human Resources Management and Organization Development, New York University		v	-	-	7	-	v	V	V	V	V	V	V	-	v
irector		Republic of China	-	Male	PhD in Management, Hong Kong Polytechnic University		v	-	-	5	-	V	V	V	v	V	V	V	-	v
	Lu, Chun- Cheng	Republic of China	-	Male	Master of Law, National Chengchi University		V	-	2	-	-	V	V	V	V	V	V	-	V Lawyer	v

(2) Independence of independent directors:

April 27, 2024

Diversified Core Competences		Iı	ndependence S	tatus		Number of Other Public
	Whey any of he himself, his spouse, or relative within the second degree of kinship serves as a Director, Supervisor or employee of the Company	ratio of he spouse, or rela	g amount and himself, his tive within the of kinship (or e of others)	Whether a director, supervisor or employee of a company having a particular relationship	Amount of remuneration for providing business, legal, financial, accounting and other services to the Company or its affiliates	Serves as an
Name	or its affiliates	Number of Shares	Percentage	with the Company	in the last two years	Independent Director
Chen, I-Heng	No	216,447	0.01%	No	0	3
Hung, Li-Jung	No	0	0	No	0	2
Lo, Li-Chun	No	0	0	No	0	0
Lu, Chun-Cheng	No	1,806	0	No	0	0

(II) Information on managerial officers

April 27, 2024; Unit: thousand shares, %

Title	Nationality	Name	Gender	Date Elected	Share	eholding		eld by Spouse nor Children		holding by minees	Experience (Education)	Other Position Concurrently Held at Other	Spouses of	or withi	cer who Are n the Second Kinship	Remark
				Elected	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage		Companies	Title	Name	Relationship	
CEO	Republic of China	Kao, Kuo-Lun	Male	2013.06.20	51,106	4.34	5,354	0.45	0	0	Master of Business Administration, University of Southern California	(Note 1 and 2)	_	_	_	Note 11
President and COO		Mao, Hui-Kuan	Male	2019.06.26	206	0.02	0	0	0	0	Master of Chemical Engineering, National Taiwan University	(Note 2)	—	_	_	None
Vice President	Republic of China	Hung, Chao- Cheng	Male	2021.07.01	246	0.02	0	0	0	0	Bachelor of Chemical Engineering, National Taiwan University	(Note 2)	—	—	_	None
Vice President	Republic of China	Pan, Chin- Cheng	Male	2021.07.01	227	0.02	105	0.01	0	0	Master of Chemistry, National Cheng Kung University	(Note 2 and 4)	Vice President	Chu, Jui- Hsin	Spouse	None
Vice President	Republic of China	Yeh, Mao-Jung (Note 3)	Male	2019.01.01	0	0	0	0	0	0	Master of Chemical Engineering, National Tsing Hua University	(Note 2)	_	_	_	None
Vice President	Republic of China	Chu, Jui- Hsin (Note 3)	Female	2020.01.01	105	0.01	227	0.02	0	0	Master of Business Administration, National Sun Yat-sen University	(Note 2)	Vice President	Pan, Chin- Cheng	Spouse	None
Vice President	Republic of China	Chen, Hung-Yi (Note 3)	Male	2020.01.01	41	0	28	0	0	0	Master of Chemical Engineering, Chung Yuan Christian University	(Note 2 and 5)	_	_	_	None
Assistant Vice President	China	Lin, Chih-Kuo (Note 3)	Male	1999.07.01	569	0.05	0	0	0	0	PhD in Human Resources Management, National Sun Yat-sen University	None	_	_	_	None
Assistant Vice President	Republic of China	Kao, Chih-Yu	Male	2010.01.01	60	0	10	0	0	0	PhD in Chemical Engineering, National Taiwan University	(Note 6)	_	_	_	None
Assistant Vice President	Republic of China	Su, Wen- Pin (Note 3)	Male	2015.01.01	51	0	13	0	0	0	Master of Industrial Engineering, Taiwan Institute of Technology	None	_	_	_	None
Assistant Vice President	Republic of China	Weng, Chin-Yi	Male	2019.01.01	9	0	0	0	0	0	Master of Chemical Engineering, National Tsing Hua University	(Note 2)	_	_	_	None
Assistant Vice President	China	Lin, Chao- Kun	Male	2020.01.01	28	0	33	0	0	0	Master of Chemistry, National Sun Yat-sen University	(Note 5)	_	_	_	None
Assistant Vice President		Chang, Chi-Kang	Male	2021.01.01	0	0	0	0	0	0	Ph.D. in Chemistry, National Sun Yat-Sen University	None	—	—	—	None

Title	Nationality	Name	Gender	Date Elected	Shar	eholding		eld by Spouse 10r Children		holding by minees	Experience (Education)	Other Position Concurrently Held at Other	Spouses of	or withi		Remark
				Elected	Number of Shares	Shareholding Percentage	Number of Shares	Ũ		Shareholding Percentage		Companies	Title	Name	Relationship	
Assistant Vice President	Republic of China	Hsieh, Yen-Fen	Male	2021.01.01	74	0	0	0	0		Master of Business Administration., National Chi Nan University	(Note 2 and 7)	_	_	_	None
Assistant Vice President	Republic of China	Wang, Hung-Yu (Note 3)	Male	2024.01.01	0	0	83	0	0	0	PhD in Chemical Engineering, National Cheng Kung University	(Note 2)				
Assistant Vice President and Financial Manager and Corporate Governance Officer	Republic of	Liu, Bing- Cheng (Note 3)	Male	2018.12.01 2019.05.10		0	0	0	0	0	Master of Finance, National Taiwan University Master of Information Technology, Loughborough University	(Note 2 and 8)	_	_	_	None
Assistant Vice President and Accounting Manager		Su, Hui- Fang (Note 3)	Female	2014.07.01	0	0	0	0	0	0	Master of Accounting, National Cheng Kung University Master of Business Administration, National Sun Yat-sen University	(Note 2 and 9)	_	_	_	None

Note 1: Please refer to the "Information on Directors and Supervisors" section for more details.

Note 2: Position(s) held in other Companies: Please refer to the "Information on Directors, Supervisors, and Presidents of Affiliated Companies" section on pages 378 - 382 of the Annual Report.

Note 3: Lin, Chih-Kuo and Su, Wen-Pin retired in June 2023. Yeh, Mao-Jung, Chu, Jui-Hsin, and Chen, Hung-Yi were promoted to the position of Vice President on January 1, 2024. Wang, Hung-Yu, Liu, Bing-Cheng, and Su, Hui-Fang were promoted to the position of Assistant Vice President on January 1, 2024.

Note 4: Pan, Chin-Cheng - Director of Eternal Electronic Materials (Kunshan) and Director of Daxin Materials Corporation.

Note 5: Chen, Hung-Yi and Lin, Chao-Kun - Directors of Allnex-Eternal Resins Corporation Ltd., Directors of Allnex-Eternal Resins (Guangdong) Corporation Ltd., Director of DSM Resins (Far East) Co., Ltd. and Directors of DSM Eternal Resins (Kunshan) Co., Ltd.

Note 6: Kao, Chih-Yu - Director of DSM Resins (Far East) Co., Ltd., director of DSM Eternal Resins (Kunshan) Co., Ltd. and director of INNO Capital Co., Ltd.

Note 7: Hsieh, Yen-Fen - Supervisor of Advanced PETFILM Investment Co., Ltd.

Note 8: Liu, Bing-Cheng - Director of Allnex-Eternal Resins Corporation Ltd., Director of TBG Diagnostics Limited, and Independent Director of Alfot Technologies Co., Ltd.

Note 9: Su, Hui-Fang - Supervisor of DSM Resins (Far East) Co., Ltd., DSM Resins (Kunshan) Co., Ltd., Allnex-Eternal Resins (Guangdong) Co., Ltd., Eternal Electronic Materials (Kunshan) Co., Ltd., and Resonac New Material (Zhuhai) Co. Ltd.

Note 10: The Company's positions of CEO and Chairman are held by the same person. Since the duties of CEO and the Chairman are different, the main responsibility of the Chairman is to preside over board meetings and execute matters authorized by the Board of Directors, while the CEO is responsible for the execution of promotion of the Company's business plan, so it is necessary to establish these positions, and more than half of the directors of the Company's Board of Directors are not the employees or managers of the Company.

III. Remuneration Paid to Directors, Supervisors, President and Vice Presidents in the Most Recent Year

(I)

1. Remuneration Paid to Directors

Unit: NT\$ thousands

					Re	emuneratio	n of Dire	ectors				age of the A, B, C,		Re	munera	ation Paid 1	o Concurr	ent Empl	oyees		Percentage		
				neration (A)		irement sion (B)		ector's eration (C)	Allow	ances (D)	and D	on net er tax (%)		Bonus, and ance (E)		irement sion (F)	Employ	ee Remun	eration (G) (Note 2)	of A, B, C, I G on net pro	fit after tax	Remuneration from Invested Companies
Ti	le	Name	The (All C in F Star	The (All C in F Stat	The (All C in F Star	The (All C in F Star	The (All C in F Star	The (All C in F Star	The (All C in F Star	The Co	mpany		ipanies in Statements	The (All C in F Star	Other than Subsidiaries or the
			Company	All Companies in Financial Statements	: Company	All Companies in Financial Statements	: Company	All Companies in Financial Statements	Company	All Companies in Financial Statements	Company	All Companies in Financial Statements	Company	All Companies in Financial Statements	Company	All Companies in Financial Statements	Cash Amount	Stock Amount	Cash Amount	Stock Amount	Company	All Companies in Financial Statements	Parent Company
	Chairman	Kao, Kuo-Lun	0	0	0	0	2,557	2,557	60	60	2,617 0.17	2,617 0.17	18,640	18,640	0	0	2,523	0	2,523	0	23,780 1.58	23,780 1.58	0
	Director	Yang, Huai-Kung	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
	Director	Chen, Chin-Yuan (Note 1)	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
	Director	Liao, Heng-Ning (Note 1)	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
Director	Director	Chen, Chao-Hsu	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
	Director	Kao, Kuo-Hsun	0	0	0	0	1,279	1,279	40	40	1,319 0.09	1,319 0.09	0	0	0	0	0	0	0	0	1,319 0.09	1,319 0.09	0
	Director	Huang, Shun-Jen	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
	Director	Representative of Kwang Yang Motor Co., Ltd.: Ko, Chun-Pin	0	0	0	0	1,279	1,279	60	60	1,339 0.09	1,339 0.09	0	0	0	0	0	0	0	0	1,339 0.09	1,339 0.09	0
	Independent Director	Chen, I-Heng	1,200	1,200	0	0	0	0	120	120	1,320 0.09	1,320 0.09	0	0	0	0	0	0	0	0	1,320 0.09	1,320 0.09	0
Independent	Independent Director	Hung, Li-Jung	1,200	1,200	0	0	0	0	120	120	1,320 0.09	1,320 0.09	0	0	0	0	0	0	0	0	1,320 0.09	1,320 0.09	0
Director	Independent Director	Lo, Li-Chun	1,200	1,200	0	0	0	0	110	110	1,310 0.09	1,310 0.09	0	0	0	0	0	0	0	0	1,310 0.09	1,310 0.09	0
	Independent Director	Lu, Chun-Cheng	-	1,200	0	0	0	0	120	120	1,320 0.09	1,320 0.09	0	0	0	0	0	0	0	0	1,320 0.09	1,320 0.09	0
Note 1: Note 2: Note 3:	Including		e of con	ipany veh	icles. A	dditionally	, comper	sation pai	d to the	drivers an	nounted to	NT\$1,10	6 thousa	nd, but not	includ	ed in this r	emunerati	on.				2	ctor in 2023, which is

		Name of	Director	
Range of Remuneration	A+B-	+C+D	A+B+C+]	D+E+F+G
Paid to Each Director	The Company	All Companies in Financial Statements	The Company	All Companies in Financial Statements
Less than NT\$1 million				
NT\$1 million (inclusive) to NT\$2 million (exclusive)	Chen, Chin-Yuan; Liao, Heng-Ning; Yang, Huai-Kun; Chen, Chao- Hsu; Kao, Kuo-Hsun; Huang, Shun-Jen; Hung, Li-Jung; Lo, Li- Chun; Chen, I-Heng; Lu, Chun-Cheng; Kwang Yang Motor Co., Ltd.; and Ko, Chun-Pin	Chen, Chin-Yuan; Liao, Heng-Ning; Yang, Huai-Kun; Chen, Chao- Hsu; Kao, Kuo-Hsun; Huang, Shun-Jen; Hung, Li-Jung; Lo, Li- Chun; Chen, I-Heng; Lu, Chun-Cheng; Kwang Yang Motor Co., Ltd.; and Ko, Chun-Pin	Chen, Chin-Yuan; Liao, Heng-Ning; Yang, Huai-Kun; Chen, Chao- Hsu; Kao, Kuo-Hsun; Huang, Shun-Jen; Hung, Li-Jung; Lo, Li- Chun; Chen, I-Heng; Lu, Chun-Cheng; Kwang Yang Motor Co., Ltd.; and Ko, Chun-Pin	Chen, Chin-Yuan; Liao, Heng-Ning; Yang, Huai-Kun; Chen, Chao- Hsu; Kao, Kuo-Hsun; Huang, Shun-Jen; Hung, Li-Jung; Lo, Li- Chun; Chen, I-Heng; Lu, Chun-Cheng; Kwang Yang Motor Co., Ltd.; and Ko, Chun-Pin
NT\$2 million (inclusive) to NT\$3.5 million (exclusive)		Kao, Kuo-Lun	-	-
NT\$3.5 million (inclusive) to NT\$5 million (exclusive)	-	-	-	-
NT\$5 million (inclusive) to NT\$10 million (exclusive)	-	-	-	-
NT\$10 million (inclusive) to NT\$15 million (exclusive)	-	-	-	-
NT\$15 million (inclusive) to NT\$30 million (exclusive)	-	-	Kao, Kuo-Lun	Kao, Kuo-Lun
NT\$30 million (inclusive) to NT\$50 million (exclusive)	-	-	-	-
NT\$50 million (inclusive) to NT\$100 million (exclusive)	-	-	-	-
More than NT\$100 million	-	-	-	-
Total	12	12	12	12

Range of Remuneration Paid to Directors

	2.	i co			1 414 1	0 0 1 0	,		una vi				Unit: N	Γ\$ thousands
	Salary (A)		y (A)		tirement sion (B) Bonuses and special allowances (C) (Note 1)		Employee Remuneration (D) (Note 2)		Percentage of the sum of A, B, C, and D on net profit after tax (%)					
Title	Name	The	All Con Financial	The	All Con Financial	The	All Con Financial	The Co	ompany	in Fin	npanies ancial ments	The	All Con Financial	Invested Company Other than the
		Statem Jompanies Statem Jompani		Apanies Statem Compan	Cash Amount	Stock Amount	Cash Amount	Stock Amount	Company	Companies in ncial Statements	Company's Subsidiary			
CEO	Kao, Kuo-Lun													
President and COO	Man Hill_Kilan	16 40 6	16.406	0.27	027	22 71 4	22 71 4	7.047		7.047	0	58,994;	58,994;	0
Vice President	Hung, Chao- Cheng	16,406	16,406	927	927	33,714	33,714	7,947	0	7,947	0	3.92	3.92	0
Vice President	Pan, Chin-Cheng													

2. Remuneration Paid to CEO, President, and Vice Presidents

Note 1: Including expenses for the use of company vehicles. Additionally, compensation paid to the drivers amounted to NT\$1,106 thousand, but not included in this remuneration.

Note 2: The Company's 2023 earnings to be distributed to employees in 2024 are provisional in nature.

* A different concept is used for the content of remuneration disclosed in this table compared to that in the Income Tax Act. This table is used for information disclosure, instead of taxation.

Range of Remuneration	Daid to CEO	Dragidant and	Vian Dragidanta
Kange of Kennuneration	1 ald to CLO,	, i resident, and	vice i residents

Range of Remuneration Paid to CEO,	Names of CEO, President, Chief Strategy Officer and Vice Presidents			
President, and Vice Presidents	Pres The Company The Company - Hung, Chao-Cheng Pan, Chin-Cheng Kao, Kuo-Lun and Mao, Hui-Kuan - - - - - - - - - - - - -	All Companies in Financial Statements		
Less than NT\$1 million	-	-		
NT\$1 million (inclusive) to NT\$2 million (exclusive)	-	-		
NT\$2 million (inclusive) to NT\$3.5 million (exclusive)	-	-		
NT\$3.5 million (inclusive) to NT\$5 million (exclusive)	-	-		
NT\$5 million (inclusive) to NT\$10 million (exclusive)	Hung, Chao-Cheng	Hung, Chao-Cheng		
NT\$10 million (inclusive) to NT\$15 million (exclusive)	Pan, Chin-Cheng	Pan, Chin-Cheng		
NT\$15 million (inclusive) to NT\$30	Kao, Kuo-Lun and Mao, Hui-	Kao, Kuo-Lun and Mao, Hui-		
million (exclusive)	Kuan	Kuan		
NT\$30 million (inclusive) to NT\$50 million (exclusive)	-	-		
NT\$50 million (inclusive) to NT\$100 million (exclusive)	-	-		
More than NT\$100 million	-	-		
Total	4	4		

				December	: 31, 2023;	Unit: NT\$ thousands
	Title	Name	Stock Amount	Cash Amount	Total	Ratio of Total Amount to Net Income After Tax (NIAT) (%)
	CEO	Kao, Kuo-Lun				
	President and COO	Mao, Hui- Kuan				
	Vice President	Hung, Chao- Cheng				
	Vice President	Pan, Chin- Cheng				
	Assistant Vice President	Yeh, Mao-Jung (Note 1)				
	Assistant Vice President	Chu, Jui-Hsin (Note 1)				
M	Assistant Vice President	Chen, Hung-Yi (Note 1)				0.91
anage	Assistant Vice President	Lin, Chih-Kuo (Note 2)				
Managerial Officers	Assistant Vice President	Kao, Chih-Yu	0	13,652	13,652	
ficers	Assistant Vice President	Su, Wen-Pin (Note 2)				
	Assistant Vice President	Weng, Chin-Yi				
	Assistant Vice President	Lin, Chao-Kun				
	Assistant Vice President	Chang, Chi- Kang				
	Assistant Vice President	Hsieh, Yen-Fen				
	Manager	Liu, Bing- Cheng (Note 1)				
	Manager	Su, Hui-Fang (Note 1)				

3. Name of managerial officers to which employee rewards are distributed, and the status of distribution
December 31, 2023: Unit: NT\$ thousands

Note 1: On January 1, 2024, Yeh, Mao-Jung, Chu, Jui-Hsin, and Chen, Hung-Yi were promoted to the position of Vice President, whereas Liu, Bing-Cheng and Su, Hui-Fang were promoted to the position of Assistant Vice President.

Note 2: Lin, Chih-Kuo and Su, Wen-Pin retired in June 2023.

(II) Analysis of Total Remuneration, as a Percentage of Net Income Stated in the Parent Company Only Financial Statements, Paid by the Company and All Companies in Consolidated Financial Statements during the Past 2 Fiscal Years to the Directors, President, and Vice Presidents, Along with Description of Remuneration Policies, Standards, and Packages, Procedure for Determining Remuneration, and Linkage Thereof to Operating Performance and Future Risk Exposure:

<u> </u>							
Year	Ratio of Total Remuneration to NIAT (%)						
Ital	20	23	2022				
Target	The Company	All Companies in Financial Statements	The Company	All Companies in Financial Statements			
Directors (Note 1)	1.15	1.15	0.90	0.90			
President and Vice Presidents (Note 2)	3.92	3.92	3.15	3.15			

Note 1: Excluding employee remuneration received by directors

- Note 2: Regardless of job titles, positions equivalent to the president and vice presidents (such as President, Chief Executive Officer, and Executive Director) shall be disclosed.
- 2.Policies, Standards, and Structure for Remuneration Payment :
- (1)Article 17 of the Company's Articles of Association stipulates that if there is a profit for the year, the directors' remuneration shall not exceed one percent of the profit. According to the provisions of the Company's Remuneration Committee Charter, the payment of directors' remuneration is handled in accordance with the internally established "Guidelines for the Payment of Directors' Remuneration and Compensation" with the following principles:
 - A.General directors' remuneration is based on their level of participation in the company's operations, with performance indicators such as contributions to sustainable development, suggestions for green product innovation, low-carbon manufacturing transformation, financial accounting expertise, and other operational suggestions. The evaluation also takes into account professional skills and responsibilities.
 - B.Since all independent directors concurrently serve on the audit committee, remuneration committee, and other functional committees, according to the provisions of each committee's charter, they participate in relevant meetings for discussions and decision-making. Their responsibilities are significant and their status requires independence. Their remuneration is not directly affected by the annual profits but is maintained at a certain fixed level.
 - C. All directors receive transportation allowances based on their actual attendance at board meetings.
- (2) The annual remuneration for the company's General Manager, Deputy General Manager, and other managerial personnel includes salaries, bonuses, and employee compensation from profit distribution. The remuneration is determined by referencing industry standards and in accordance with the company's salary management policies, which specify various work allowances and bonuses to acknowledge and reward employees' efforts. These bonuses are based on the company's annual operating performance, financial status, business operations, and individual job performance. Additionally, if the company is profitable for the year, employee compensation is allocated according to the company's Articles of Association.

The company follows the "Performance Management Guidelines" to conduct performance evaluations, which serve as a reference for awarding bonuses to managerial personnel. The performance evaluation criteria for managers include :

Financial Indicators: Based on the company's profit and loss statement, each business unit's contribution to the company's profit is assessed, taking into account the managers' target achievement rates.

Non-Financial Indicators: These include the implementation of core competencies and operational management capabilities, participation in sustainable operations, and the achievement of annual energy-saving and carbon reduction targets. These non-financial indicators are linked to variable rewards and bonuses, calculating the remuneration based on

operational performance.

The remuneration system is reviewed periodically to reflect the actual operating conditions and relevant legal requirements.

- (3) The company's remuneration package, as defined by the Remuneration Committee Charter, includes cash compensation, stock options, profit-sharing, retirement benefits or severance payments, various allowances, and other substantial incentive measures. The scope of these remuneration components aligns with the standards for disclosure of directors', supervisors', and managerial personnel's compensation in the annual report of publicly listed companies.
- 3. Procedures for Establishing Remuneration:
 - (1) To regularly evaluate the remuneration of directors and managerial personnel, the assessment is conducted based on the results of performance evaluations executed under the company's "Board Performance Evaluation Guidelines" and the "Performance Management Guidelines" applicable to managers and employees. These evaluations are linked to the company's operational performance indicators and submitted for board deliberation. To fully reflect the achievement of operational performance indicators, the performance measurement criteria for the Chairman are based on the annual operational indicators related to operations, governance, and financial results. The evaluation scope includes various indicators such as pre-tax net profit, customer satisfaction, and corporate governance assessment. For the General Manager, the evaluation scope encompasses primary job responsibilities related to operational safety management, supervision of financial plan execution, revenue management, and oversight of sustainable operational management policies.
- (2) The relevance of remuneration assessments for directors and managerial personnel, as well as the reasonableness of their compensation, are subject to regular evaluation and review by the Remuneration Committee and the Board of Directors each year. In addition to considering individual performance achievement rates and contributions to the company, evaluations take into account the overall operational performance of the remuneration system in light of actual operational conditions and relevant legal requirements. Furthermore, considering the current trends in corporate governance, reasonable compensation is provided to strike a balance between sustainable business operations and risk management. The actual amount of remuneration disbursed to directors and managerial personnel annually is determined by the Board of Directors after review by the Remuneration Committee.
- 4. The association with operational performance and future risks:
- (1)The review of the company's remuneration policy, related payment standards, and systems is primarily based on the overall operational performance of the company. Payment standards are determined based on the achievement rates of performance and contributions, aiming to enhance the overall organizational team efficiency of the Board of Directors and managerial personnel. Additionally, industry salary standards are referenced to ensure that the remuneration of the company's management is competitive within the industry, thus retaining outstanding management talent
- (2)The performance goals of the company's managerial personnel are integrated with governance and risk management to ensure that potential risks within their scope of responsibility are managed and prevented. Ratings are awarded based on actual performance, linking the relevant job performance of each manager with the company's compensation policy. Major decisions made by the company's management are balanced by considering various risk factors, and the performance of these decisions reflects in the company's profitability, thereby correlating the remuneration of the management with the effectiveness of risk management.

IV. Implementation of Corporate Governance:

- (I) Operations of the Board of Directors
 - 1. A total of 6 Board of Directors' meetings (A) were held in 2023. The attendance of Directors was as follows:

attendance of Directors was as follows.							
Title	Name	Attendance in Person (B)	Attendance by Proxy	Actual Attendance Rate (%) [B/A] (Note)	Remark		
Chairman	Kao, Kuo-Lun	6	0	100	None		
Director	Kwang Yang Motor Co., Ltd. Representative: Ko, Chun- Pin	6	0	100	None		
Director	Yang, Huai-Kung	6	0	100	None		
Director	Chen, Chao-Hsu	6	0	100	None		
Director	Kao, Kuo-Hsun	4	2	67	None		
Director	Huang, Shun-Jen	6	0	100	None		
Director	Chen, Chin-Yuan	6	0	100	None		
Director	Liao, Heng-Ning	6	0	100	None		
Independent Director	Hung, Li-Jung	6	0	100	None		
Independent Director	Chen, I-Heng	6	0	100	None		
Independent Director	Lo, Li-Chun	5	1	83	None		
Independent Director	Lu, Chun-Cheng	6	0	100	None		

Note: Actual attendance (appearance) rate (%) shall be calculated using the number of Directors' Meetings convened and actual attendance (appearance) during the term of service.

2. The attendance of Independent Directors at each Board meeting:

2023	3/10	5/11	6/30	8/11	11/10	12/21
Hung, Li-Jung	V	V	V	V	V	V
Chen, I-Heng	V	V	V	V	V	V
Lo, Li-Chun	V	V	V	V	V	\bigcirc
Lu, Chun-Cheng	V	V	V	V	V	V

Note: V: Attendance in person; \bigcirc : Attendance by proxy

- 3. Description on attendance status:
 - (1) The actual attendance rate in board meetings throughout 2023 was 96%.
 - (2) In each of the six board meetings held in 2023, three or more independent directors attendance the board meeting in person to fulfill their supervisory functions during their term.

Other items to be noted:

- I. If any of the following applies to the operations of the Board of Directors, the date and session of the Board meeting, the content of the proposal, opinions of all Independent Directors and the Company's actions in response to the opinions of Independent Directors shall be stated:
 - Items listed in Article 14-3 of the Securities and Exchange Act: The Company has set up an Audit Committee. Please refer to other items that should be recorded in the section "State of Operations of the Audit Committee" below.
 - (II) In addition to the aforementioned items, other resolutions of the Board of Directors that have been objected or reserved by the independent directors and are documented or stated in writing: None.

		<u> </u>	-	
Date of Meeting of the Board of Directors	Name of Director	Proposal	Reason for Interest Avoidance	Participation in Voting
5/11	Kao, Kuo- Lun (Chairman)	The Company's 2022 remuneration distribution proposal for managerial officers.	If the content of the resolution is related to the director's self- interest, he/she shall recuse himself/herself from the discussion and vote in accordance with the law.	The Chairman of the Board of Directors shall appoint Director Yang, Huai-Kung to preside over this motion by proxy; the acting Chairman consulted all the remaining directors present without any dissenting opinion.
11/10	Kao, Kuo- Lun (Chairman)	List of directors, managerial officers, and general employees eligible for stock subscription in the issuance of employee stock options by subsidiary Eternal Precision Mechanics Co., Ltd.	If the content of the resolution is related to the director's self- interest, he/she shall recuse himself/herself from the discussion and vote in accordance with the law.	The Chairman of the Board of Directors shall appoint Director Yang, Huai-Kung to preside over this motion by proxy; the acting Chairman consulted all the remaining directors present without any dissenting opinion.
11/10	Kao, Kuo- Lun (Chairman)	List of directors, managerial officers, and general employees eligible for stock subscription in the issuance of new shares for cash capital increase by subsidiary Eternal Precision Mechanics Co., Ltd.	the director's self- interest, he/she shall recuse himself/herself from the discussion and	The Chairman of the Board of Directors shall appoint Director Yang, Huai-Kung to preside over this motion by proxy; the acting

II. Avoidance of directors from proposals with interests in 2023:

12/21		annual performance bonus and operation performance bonus in 2023	the director's self- interest, he/she shall recuse himself/herself from the discussion and vote in accordance with the law.	
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- III. Cycle, period, scope, method, and content of self-evaluation (or peer evaluation) for the Board of Directors:
 - (I) Annual self-evaluation

To implement corporate governance and enhance the functions of the Board of Directors, the Company established the "Rules Governing the Performance Evaluation of the Board of Directors" approved by the Board of Directors on May 10, 2019. The Board of Directors should perform an internal board performance evaluation at least once a year. The internal evaluation period is from the end of each year to the end of the first quarter of the following year, and the current year's performance evaluation is conducted in accordance with the evaluation procedures and evaluation indicators under Articles 6 and 8.

Evaluation	Evaluation	Scope	Evaluation	Evaluation
Cycle	Period		Methods	Content
Once a year	2023.01.01 ~ 2023.12.31	Performance evaluation for the Board of Directors, individual directors, and functional committees (i.e., Audit Committee and the Remuneration Committee).	self-evaluation, board member self-evaluation and peer	Report on internal evaluation results of board performance

(II) Evaluation areas and results:

Board of	Directors	Functional committees			
Board of Directors	Individual directors	Audit Committee	Remuneration Committee	Corporate Governance and Sustainable Development Committee	
97 points	97 points	93 points	93 points	93 points	

O The average score for each of the 45 indicators in the performance evaluation for the Board of Directors ranged from 99 to 100 points (out of 100 points).

	Evaluation Item	Average Score
I.	Level of participation in company operations	97
II.	Improvement of Board of Directors' decision-making	97
III.	Composition and structure of the Board of Directors	99
IV.	Election of directors and their continuing education	97
V.	Internal control	96

O The average score for each of the 23 indicators in the self-evaluation for individual directors ranged from 98 to 100 points (out of 100 points).

	Evaluation Item	Average Score
A.	Mastery of the Company's goals and tasks	95
B.	Understanding of director's duties and responsibilities	97
C.	Level of participation in company operations	97
D.	Management of internal relations and communication	98
E.	Directors' professional and continuing education	97
F.	Internal control	98

O The average score for each of the 26 indicators in the performance evaluation for functional committees, including the Audit Committee, the Remuneration Committee, and the Corporate Governance and Sustainable Development Committee is listed as follows:

	Evaluation Item	Audit Committee	Remuneration Committee	Corporate Governance and Sustainable Development Committee
I.	Level of participation in company operations	95	95	95
II.	Understanding of the duties and responsibilities of the functional committee	94	94	94
III.	Improvement of the quality of decision making by the functional committee	92	92	92
IV.	Composition of the functional committee, and election and appointment of committee members	94	94	94
V.	Internal control	93	93	93

(III) Evaluation results: The overall operation of the Board of Directors, individual directors, and functional committees is effective and meets the requirements of corporate governance.

(IV) Improvement plans:

- 1. The items with low scores in the results of the performance evaluation for the Board of Directors were:
 - (1) "Board members have sufficient knowledge of the Company, its management team and the industry to which the Company belongs."
 - (2) "The directors are able to evaluate and monitor the Company's risks and potential risks, as well as discuss the implementation and tracking status of the internal control system."
 - (3) "The frequency of convening Board of Directors' meetings is appropriate (where a rating of 3 medium is given if at least six meetings are held each year)."
- 2. The items with low scores in the results of the performance evaluation for functional committees were:

"The information provided by the Company to the function committee is complete, timely

and of a certain level of quality that enables the functional committee to fulfill its duties and responsibilities."

- (V) Improvement method:
 - 1. The management team will provide relevant industry information on a regular basis, and arrange for in-person reporting or prepare written information as requested by individual directors and functional committees.
 - 2. In addition to complying with the minimum number of meetings per year as required by law, the Board of Directors will exercise flexibility in arranging meetings according to business needs, so as to ensure that the frequency of meetings meets the appropriate requirements and meet the needs of the Board of Directors for effective execution of its duties and responsibilities.
 - 3. In order to provide support for members of the functional committees when performing their duties and responsibilities, a complete check of proposal-related matters is provided before a meeting is convened, or the relevant responsible unit will be asked to offer necessary consultation to ensure the completeness, timeliness, and quality of information, so that members of the functional committees are able to fulfill their duties and responsibilities smoothly.
- IV. Targets for strengthening the functions of the Board of Directors in the current fiscal year and the most recent fiscal year (e.g., establishing an audit committee and enhancing information transparency), and evaluation of target implementation:
 - (I) Objectives of strengthening the functions of the Board of Directors:
 - 1. We will maintain operational transparency, focus on shareholders' rights, and believe that a sound and efficient Board of Directors is the foundation of corporate governance. Based on this philosophy, the Company has strengthened the functions of the Board of Directors through the establishment of relevant institutional regulations and committees.
 - (1) The Company has established the "Procedural Rules for Board of Directors Meetings of Eternal Materials Co., Ltd." to comply with the "Regulations Governing Procedure for Board of Directors Meetings of Public Companies" and enter the Board of Directors' attendance on the Market Observation Post System (MOPS). The Board of Directors has also disclosed material resolutions on the Company website.
 - (2) The Company has formed a Remuneration Committee in 2011. It is responsible for assisting the Board of Directors in assessing the remuneration level of directors and managerial officers.
 - (3) The Company established an Audit Committee (comprised of all independent directors) in 2016 to strengthen internal control mechanism and assist the Board of Directors with decision-making process.
 - (4) The Company established the Corporate Governance and Corporate Social Responsibility Committee in 2021, with independent directors as members and the Chairman of the Board of Directors as the convener and chairman of the meetings.

The purpose of the establishment of the committee is to achieve sustainable development and strengthen the implementation of sustainable development, and the newly established committee was renamed "Corporate Governance and Sustainable Development Committee" in March 2022.

- (5) In 2023, the Company established the Nomination Committee, whose members in the current term are all independent directors. The main purpose of this committee is to assist the Board of Directors in developing and managing a set of fair and transparent procedures for the purpose of formulating human resources strategies for directors, supervisors, and top executives.
- 2. Each committee will assist the Board of Directors in carrying out its responsibilities, and report its activities and resolutions to the Board of Directors on a regular basis.
- (II) Implementation status: The Company's major proposals (such as investment, acquisition or disposal of assets, loan of funds or endorsements/guarantees) shall be submitted to the Board of Directors for discussion and resolution before implementation, and the major proposals approved by the Board of Directors shall be fully disclosed in the annual report, the Company's website and the Market Observation Post System to provide open and transparent information.
- V. Composition of the Board of Directors and Senior Management Succession Plan and Operations:
 - (I) Members of the Board of Directors
 - 1. The Company adopts a nomination system for directors, where each term of office lasts for three years. The Nomination Committee not only provides the criteria for the diversity of backgrounds, including expertise, skills, experience, and gender, as well as independence required of individual board members based on the size of the Company and the nature of the Company's business, but also conducts planning and offers recommendations while identifying, reviewing, and nominating candidates for the election of directors accordingly. Furthermore, the Company adopts the candidate nomination system in accordance with the Regulations Governing the Election of Directors to ensure the diversity and independence of board members.
 - The election of the Directors shall take diversity into consideration, such as basic requirements and values (including gender, age, nationality, culture, etc.), professional knowledge and skills (including professional background, professional skills, and industry experiences).
 - 3. In order to achieve the goal of corporate governance, members of board shall possess necessary acknowledge, and skills, and accomplishments. The required competences are as follows:
 - ★ Ability to make sound business judgments.
 - ★ Ability to perform accounting and financial analysis.
 - ★ Ability to manage a business.★ Ability to handle crisis management.
- ★ Leadership.

 \star Knowledge of the industry.

 \star An international market perspective.

★ Decision-making ability.

In an effort to bolster directors' performance in exercising their duties and responsibilities, the Company's Nomination Committee regularly reviews directors' continuing education plan according to changes in the Company's internal and external environment and development needs, as well as arranges education and training courses on an annual basis accordingly to enhance directors' expertise.

- (II) Succession plan of significant managements
 - 1. To meet the group's human resources development needs, the Company has established Personnel Review Committee, which meets on the fourth quarter each year to review senior human resources development of each unit.
 - 2. In order to ensure proper development and rotation of management talents, each business unit and critical function review key positions and talent development status during the first quarter of each year. The Company also ensures succession plan is in place for key management personnel including business unit heads and the department heads of subsidiaries and above.
 - 3. For the development of management personnel, besides the basic training for new managers, all section heads are required to pass mid-level management training, and to participate in management seminars led by senior executives.
 - 4. In addition to in-house training courses, the Company also encourages mid-level executives to expand their professional fields and combine practical training with practical training. For managerial officers promoted to the manager level, they are required to have cross-functional or overseas assignment training experience to enhance their practical management qualifications and management functional ability.
 - (II) Operations of the Audit Committee
 - 1. A total of 6 Audit Committee meetings (A) were held in 2023. The attendance of independent directors and the operation of the committee are detailed below:

Title	Name	Attendance in Person (B)	Attendance by Proxy	Actual Attendance Rate (%) [B/A] (Note 1)	Remark
Independent Director	Hung, Li-Jung	5	0	100	None
Independent Director	Lo, Li-Chun	5	0	100	None
Independent Director	Chen, I-Heng	5	0	100	None
Independent Director	Lu, Chun-Cheng	5	0	100	None

Note 1: Actual attendance rate (%), which is disclosed in the table above as of December 31, 2023, is calculated based on the number of Audit Committee meetings held during the term of office and the number of meetings attended in person.

Note 2: For the details on the qualifications of the members of the Audit Committee, please see II. Explanation on the Main Experience (Education) of Directors, Supervisors and Managerial Officers. Other items to be noted:

I. If the operation of the Audit Committee falls under any of the following circumstances, the meeting date of the Audit Committee, the session, the content of the proposals, the independent directors' objections, reservations or major proposals, the results of the Audit Committee's resolutions, and the Company's handling of the comments of the Audit Committee.

(I) Ite	ms listed in Article 14-5 of the Securities and Exchange Act:
Date of Meeting	Content of Motion and Follow-up
	1. Pass the proposal on discussing the 2022 consolidated and standalone financial statements.
	2. Pass the proposal on changing the CPAs since Q1 2023.
	3. Pass the proposal on the appointment of CPAs from Q2 2023 to Q1 2024 and the evaluation of their independence.
	4. Pass the proposal on approving the Company's 2022 internal control system design and the consent to the implementation effectiveness.
	5. Pass the proposal on the revision of the Internal Audit Implementation Rules and the Internal Control System Self-Assessment Criteria.
	6. Approve the 2022 Business Report.
2023.03.09	
4th meeting of the 3rd	8. Pass the proposal on obtaining land use right and cash capital increase in Eternal Material Industry (Tongling) Co., Ltd.
Audit Committee	 Pass the proposal on dividing the dry film photoresist related business of subsidiary Nikko-Materials Co., Ltd. and transferring it to subsidiary CHOU- KOU Materials Co., Ltd.
	10. Pass the proposal on inter-affiliate loans (non-revolving credit line).
	11. Pass the proposal on inter-subsidiary loans (revolving credit line).
	12. Pass the proposal on the equity sale of Chuangxing Fine Chemistry (Shanghai) Co., Ltd.
	Committee members' opinion: No objections or reservations. Resolution: Approved by the Chairman upon consultation with all the Independent Directors present.
	The Company's response to the opinions of the Audit Committee: Approved by all the Directors present.
	1. Pass the proposal on discussing the consolidated financial statements for Q1 2023
	2. Pass the proposal on rules for pre-approval of non-assurance services provided by CPAs.
2023.05.08	3. Pass the proposal on providing endorsements/guarantees for banks to secure credit facilities for subsidiaries.
5th meeting of the 3rd Audit	4. Pass the proposal on the sale of shares in Eternal Optical Material (Suzhou) Co., Ltd.
	Committee members' opinion: No objections or reservations.
	Resolution: Approved by the Chairman upon consultation with all the Independent
	Directors present.
	The Company's response to the opinions of the Audit Committee: Approved by all
	the Directors present.

(I) Items listed in Article 14-5 of the Securities and Exchange Act:

	1. Pass the proposal on changing investment in the 4th and 5th gluing production lines of Eternal Electronic (Suzhou) Co., Ltd.
	2. Pass the proposal on ownership restructuring and capital increase by Eternal
	Technology Corporation.
	3. Pass the proposal on capital increase by Eternal Chemical Industry (Chengdu)
	Co., Ltd.
2023.06.29	4. Pass the proposal on cash capital reduction by Eternal (China) Investment Co.,
6th meeting	Ltd. and Eternal International (BVI) Co., Ltd.
of the 3rd	5. Pass the proposal on cash capital reduction by Allnex-Eternal Resins Co., Ltd.
Audit	6. Pass the proposal on the acquisition of shares held by Nikko-Materials Co., Ltd. in CHOU-KOU Materials Co., Ltd.
Committee	7. Pass the proposal on the provisions of endorsements/guarantees for banks by
	Eternal (China) Investment Co., Ltd. to secure credit facilities for subsidiaries.
	Committee members' opinion: No objections or reservations.
	Resolution: Approved by the Chairman upon consultation with all the Independent
	Directors present.
	The Company's response to the opinions of the Audit Committee: Approved by all
	the Directors present.
	1. Pass the consolidated financial statements for Q2 2023.
	2. Pass the proposal on amendments to the audit plan of subsidiaries for 2023.
	3. Pass the proposal on the loaning of funds (non-revolving credit line) by Eternal
2023.08.07	Holdings Inc.
7th meeting	
of the 3rd	Eternal Nanyang Investment Co., Ltd.
Audit	Committee members' opinion: No objections or reservations.
Committee	Resolution: Approved by the Chairman upon consultation with all the Independent
	Directors present.
	The Company's response to the opinions of the Audit Committee: Approved by all
	the Directors present.
	1. Pass the proposal on the consolidated financial statements for 2023 Q3.
	shares in 2023 by subsidiary Eternal Precision Mechanics Co., Ltd.
	3. Pass the proposal on withdrawing the Company's participation in the first cash capital increase in 2023 by subsidiary Eternal Precision Mechanics Co., Ltd.
	4. Pass the proposal on the first issuance of employee stock options totaling
	1 400 000 charas in 2023 by subsidiary Eternal Pracision Machanics Co. Itd
2023.11.07	5. Pass the proposal on the list of directors, managerial officers, and general
8th meeting	employees eligible for stock subscription in the issuance of employee stock
of the 3rd	options by subsidiary Eternal Precision Mechanics Co., Ltd.
Audit	
Committee	6. Pass the proposal on the list of directors, managerial officers, and general
	employees eligible for stock subscription in the issuance of new shares for cash
	capital increase by subsidiary Eternal Precision Mechanics Co., Ltd.
	Committee members' opinion: No objections or reservations.
	Resolution: Approved by the Chairman upon consultation with all the Independent
	Directors present.
	The Company's response to the opinions of the Audit Committee: Approved by all
	the Directors present.
2023.12.18	1. Pass the proposal on inter-subsidiary loans (revolving credit line).
	2. Pass the proposal on inter-subsidiary loans (non-revolving credit line).
9th meeting	Committee members' opinion: No objections or reservations.
of the 3rd	Resolution: Approved by the Chairman upon consultation with all the Independent

A 1.	D									
Audit	Directors p									
Committee		ny's response to the opinions of the	Audit Committee: Approved by all							
	the Director	4	1							
			nd parent company only financial							
		ents for 2023.	1 1 1 1 1 1 CODA (
			endence and suitability of CPA firm							
	-	pointing CPA firm for 2024.								
		ne proposal on approving the Comp								
		and its implementation effectivenes	8.							
		ne 2023 Business Report.								
		e proposal on the distribution of sur								
	6. Pass th	ne proposal on the additional budget	for factory construction by Eternal							
2024.03.07	Materi	al Industry (Tongling) Co., Ltd.								
10th	7. Pass t	he proposal on cash capital increa	se by Eternal Electronic Material							
meeting of	(Thaila	and) Co., Ltd.								
the 3rd	8. Pass tl	ne proposal on capital reduction and	d offsetting of losses by subsidiary							
Audit		Materials Co., Ltd.								
Committee		he Company's proposal on appoint								
	Taipei	Fubon Commercial Bank to organize	e a syndicated loan totaling NT\$5.1							
		aimed at repaying debts owed to fina	ancial institutions and strengthening							
	mediu	m-term working capital.								
	10. Pass th	ne proposal on inter-affiliate loans (n	on-revolving credit line).							
	Committee members' opinion: No objections or reservations.									
	Resolution: Approved by the Chairman upon consultation with all the Independent									
	-	Directors present.								
	The Compa	ny's response to the opinions of the	Audit Committee: Approved by all							
	the Director	rs present.								
(II) In	addition to t	he aforementioned items, other resol	utions passed by two-thirds of all the							
dir	ectors but ye	et to be approved by the Audit Comr	nittee: None.							
	-	usal of Independent Directors from v								
		endent Directors, the resolutions, re								
	-		asons for recusal due to conflict o							
interest	s and voting	results shall be stated: None.								
III. Commu	inication be	tween the independent directors,	chief internal auditor, and CPA							
(includi	ng the key it	ems, methods, and results of audit o	f finances and operations)							
		n with the internal Audit Manager:	- /							
(1) 00		ance with the law, the Audit Mana	over submitted the oudit report on							
1.			•							
	-	reports on a monthly and quarterly l	-							
2.	The Audi	t Manager had a meeting with the i	ndependent directors at least once							
	quarter to	report and communicate on the imple	ementation of the Company's interna							
	audit and	internal control operations, and put	forward the execution results of th							
		on the suggestions of the independe								
2										
3.	Communi	cation with the internal Audit Manag	ger in 2023:							
Date	Attendance	Communication Content	Communication							
Date	of	Communication Content	Results/Implementation Status							

	Independent Directors		
	Directors	The Audit Manager reported the	The independent directors
		audit results concerning	requested that the President assign
		organization planning and process	appropriate personnel to propose
		design at the Mainland China	solutions concerning the
		-	•
	Attended by	Operations Center. In addition, the	management of product
03.09	all	Audit Manager responded to the	manufacturing cards and set a
03.09	independent	improvement and tracking status of	
	directors	fire drills by the Industrial Safety	The Audit Manager has discussed
		& Environmental Protection	and communicated the issues with
		Department and the review results	the President and the managemen
		concerning the management of	unit, and is expected to provide an
		product manufacturing cards as	explanation to the independent
		reported in the previous meeting.	directors at the upcoming meeting
		The Audit Manager reported the	The independent directors had no
	Attended by all independent directors	mode of operation for the	objections to the content of this
		implementation of product carbon	report.
		footprint and the establishment of	
05.08		the Group's management system. In	
		addition, the Audit Manager also	
		responded to the improvement plan	
		concerning the management of	
		product manufacturing cards.	
		The Audit Manager reported the	The independent directors had no
	Attended by	audit results concerning product	objections to the content of this
	three-fourth	control operations and R&D	report.
08.07	of all	management operations. In	
00.07	independent	addition, the Audit Manager	
	directors	responded to questions raised by	
	directors	the independent directors in the last	
		meeting during the meeting.	
		The Audit Manager reported the	The independent directors had no
		audit results concerning R&D	objections to the content of this
	Attended by	projects and proposed	report.
11.07	all	improvement plans system-wise. In	
11.07	independent	addition, the Audit Manager	
	directors	responded to questions raised by	
		the independent directors in the last	
		meeting during the meeting.	

(II) Communication with the CPAs:

The Audit Committee communicates with the CPAs annually on topics such as audit results of the Company's financial statements, implementation of internal control, estimates on material accounting, and the selection or change of the accounting principles, and major audit adjustments; the Audit Committee evaluates the CPAs regarding their selection and appointment.

Date	Independent Director	Key Points of Communication	Suggestions from Independent
	Attendance		Directors
03.09	Attended by all independent directors	(2) Other matters that should be	No opinion
12.19	all	 The Group's scope of audit Identification of significant risks and key audit matters Impairment issues in investees IFRS Sustainability Disclosure Standards Quality Management System at Deloitte Taiwan Transparency report Briefing on audit quality indicators (AQI) Briefing on the KY case 	No opinion

2. Annual work plan

The Audit Committee is solely composed of all Independent Directors. The goal of the Audit Committee is to provide assistance to the Board of Directors in performing its duty of supervising the Company on accounting, auditing, financial reporting process and quality of financial control, and integrity related matters.

- (1) The main purpose of the Audit Committee is to supervise the following matters:
 - Fair presentation of the Company's financial statements.
 - The appointment and dismissal, the independence, and performance of CPAs.
 - Effective implementation of the internal control system.
 - Compliance with relevant laws and regulations.
 - Management of current and potential risks.

(2) Audit of financial reports

The Company's 2023 business report, earnings distribution proposal, financial statements and consolidated financial statements submitted by the Board of Directors have been reviewed by the Audit Committee, and no irregularities were found.

(3) Assessment of the effectiveness of the internal control system:

The Audit Committee has assessed the effectiveness of the Company's internal control system policies and procedures (including control measures such as finance, operation, risk management, information security, outsourcing, regulatory compliance, etc.) and audited The Company's audit department and CPAs, as well as management's periodic reports, including risk management and regulatory compliance. The committee also referred to the Internal Control - Integrated Framework which is published by The Committee of Sponsoring Organizations of the Treadway Commission (COSO), and concluded that the Company's risk management and internal control system is effective, the Company has also adopted required control mechanism to supervise and correct the violations.

Qua	lifications	
Identity Name		Professional Qualifications and Experience
Convener and Independent Director	Hung, Li- Jung	She is a former partner and CPA at Pricewaterhouse Coopers Taiwan, and has served as a member of the Remuneration Committee for more than three years with the acquired professional abilities such as business judgment, accounting and financial analysis, operation and management, crisis management, industry knowledge, international market perspective, leadership, and decision-making ability.
Independent Director	Chen, I- Heng	He is the professor of human resources at National Sun Yat-sen University and has served as an independent director of three other public companies. He has been a member of the Audit Committee for more than three years and has the professional abilities in business judgment, talent cultivation, management, crisis management, industry knowledge, international market perspective, leadership, and decision-making.
Independent Director	Lo, Li- Chun	He has been a visiting associate professor at Nanyang Business College and the CEO of Protrend Management Consulting Co., Ltd. for years, and a member of the Audit Committee for more than three years. He has the professional abilities in business judgment, accounting and financial analysis, management, crisis management, industry knowledge, international market perspective, leadership, and decision making.
Independent Director	Lu, Chun- Cheng	He has over 20 years of experience as a partner in Huili Law Firm, and is also the supervisor of BEV International Food Corp. and Spring Star Industrial Co., Ltd. He has professional abilities in business judgment, legal ability, management ability, crisis management ability, industry knowledge, international market view, leadership ability, and decision-making ability.

3. Professional qualifications and experience of members of the committee

(III) Implementation Status of Corporate Governance and Deviations from the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons

		- P		lig Reasons	
				Operation Status	Deviations from the Corporate
	Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
I.	Does the Company establish and disclose its corporate governance best- practice principles based on the Corporate Governance Best- Practice Principles for TWSE/TPEx Listed Companies?	V		Materials Co., Ltd., the formulation and revision of which have been approved by the Board of Directors, and have been disclosed on the Company website.	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
II.	Shareholding structure & shareholders' rights				
(I) (II)	A snareholders rights Has the Company established and implemented internal operating procedures to deal with shareholders' suggestions, doubts, disputes, and litigations? Does the Company	V		Governing Shareholder Service, appointed a spokesperson and an acting spokesperson, and entrusted a professional stock transfer agent to handle shareholder-related matters. The Legal Affairs and System Department and the	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations Implemented
	possess a list of its major shareholders with controlling power as well as the ultimate owners of those major shareholders?	v		shareholders of the Company and their ultimate controllers, and regularly report the abnormal changes to the directors, managerial officers and major shareholders holding more than 10% of the shares to the Market	according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
(III)	Has the Company established and implemented a risk management and firewall system within its affiliates?	V		Party Transaction Guidelines" and the "Regulations for Supervision and Management of Subsidiaries" as the reference for business dealings with affiliated companies. In addition, the assets and finances of affiliated companies are independent and controlled by the	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

			Operation Status	Deviations from the Corporate
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
(IV) Has the Company established internal rules against insiders using undisclosed information to trade in securities?	V		(IV) The Company has established the "Management Rules for Internal Material Information Handling and Insider Trading Prevention" to prohibit insiders from trading in securities using non-public information.	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
 III. Composition and responsibilities of the Board of Directors (I) Has the Board of Directors formulated diversity policies and specific management objectives, and implemented them? 	V		 (I) 1. The Board of Directors of the Company guides the Company's strategy, supervises the management, and is responsible to the Company and its shareholders. The operation and arrangement of the Company's corporate governance system shall ensure that the Board of Directors exercises its functions and powers in accordance with laws and regulations, the Company's Articles of Incorporation or the resolutions of the shareholders' meeting. The Company has established the "Corporate Governance Best-Practice Principles." In Chapter 3, "Strengthening the Functions of the Board of Directors," a diversity policy is established. The members of the Board of Directors should generally possess the knowledge, skills and qualities necessary to perform their duties. Furthermore, with a view to perfecting the functions of the Company's Board of Directors and strengthening its management mechanism, the Company formulated the Nomination Committee Charter in accordance with the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies, and established the Nomination Committee to nominate and elect members of the Board of Directors. Specifically, board members are nominated and elected based on the nomination system as stipulated in the Regulations Governing the Election of Directors to ensure the diversity and independence of board members. 	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

	Operation Status			Deviations from the Corporate
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 Specific management objectives: The Board of Directors of the Company also attaches importance to gender equality and shall include at least one female director. The board of directors of the Company focuses on the ability of operational judgment, management and crisis management, and more than 2/3 of the board members should have the ability of related core projects. The percentage of directors who are employees is less than 10% and independent directors have not been re-elected for more than three terms to maintain their independence. Status of implementation: Those who are good at leadership, business judgment, management, and crisis management, and have industry knowledge and international market perspective include Kao, Kuo-Lun, Ko, Chun-Pin, Yang, Huai-Kung, Chen, Chao-Hsu, and Kao, Kuo-Hsun, while those with technical expertise include Huang, Shun-Jen, Chen, Chin-Yuan, and Liao, Heng-Ning. Independent directors: Hung, Li-Jung and Lo, Li-Chun are professionals with expertise in audit, taxation and finance; Chen, I-Heng is a professor specializing in human resources development and management; and Lu, Chun-Cheng is a professional lawyer with legal expertise. Directors with concurrent employee status account for 8.33%; independent directors account for 8.33%; independent directors are between 50 and 70 years old, and one director is under 50 years old. 	

			Operation Status	Deviations from the Corporate
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
(II) Does the Company voluntarily establish other functional committees in addition to the Remuneration Committee and Audit Committee as required by law?	V		 (II) Aside from establishing the Remuneration Committee and the Audit Committee in October 2011 and June 2016, respectively, to execute their respective rights and responsibilities: 1. The Company established the Corporate Governance and Corporate Social Responsibility Committee in November 2021, with the aim of realizing the goal of sustainable development and bolstering the rollout and implementation of sustainable development. However, this committee was renamed "Corporate Governance and Sustainable Development Committee" in March 2022, which was announced in accordance with the relevant laws and regulations. 2. The Company established the Nomination Committee on November 10, 2023 for the purpose of enhancing the functions of the Board of Directors across the Company and strengthening its management mechanism to ensure the diversity and independence of board members. 	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
(III)Does the Company formulate the rules and methods for performance evaluation for the Board of Directors, conduct performance evaluation annually and regularly, and report the results of performance evaluation to the Board of Directors?	V		1. On May 10, 2019, the Board of Directors of the Company approved the Rules Governing the Performance Evaluation of the Board of Directors, and submitted the evaluation method, scope and results for 2023 to the Board of	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

			Operation Status	Deviations from the Corporate			
Evaluation Item	Yes	No	Summary			Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
(IV)Does the Company regularly evaluate the independence of CPAs?	V	V		 (IV) 1. The Company performs evaluation of the independence and suitability of CPAs results to the Audit Committee and the Directors for approval. 2. The items and results in the Company's evaluation of the independence and suit CPAs are listed as follows: 	egula valua Boar tabili	ation d of	Practice Principles for TWSE/TPEx Listed Companies without deviations
			1. Do the CPA and his/her spouse and minor children not serve as directors	V			
			of the Group?	v			
			2. Do the CPA and his/her spouse and minor children not serve as shareholders of the Group?	V			
			3. Do the CPA and his/her spouse and minor children not receive salary of have a lending relationship with the Group?	V			
			4. Do the CPA and his/her spouse confirm that the accounting firms they serve have complied with the	V			
			 independence requirements? 5. Do other CPAs who worked for the same accounting firm as the CPA and his/her spouse not serve as a director or manager of the Company or hold a position that has a significant influence on audit cases within two years after leaving the accounting firm? 	V			
			6. Have the CPA not provided audit services of the Company for seven consecutive years?	V			
			 7. Has the audit service team complied with the independence requirements stipulated in Bulletin No. 10 of the Norm of Professional Ethics for Certified Public Accountant of the Republic of China , and provided the independence statement? 	V			
			8. Has the CPA obtained information on audit quality indicators (AQIs) provided by the accounting firm and evaluated the audit quality of the	V			

			Operation Status	Deviations from the Corporate
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
IV. Does the Company appoint adequate persons and a chief governance officer to be in charge of corporate governance matters (including but not limited to providing directors and supervisors required information for business execution, assisting directors and supervisors in following laws and regulations, handling matters in relation to the Board meetings and shareholders' meetings and keeping minutes at the Board meetings and shareholders' meetings according to law)?			accounting firm and the audit team based on the "Guidelines for Audit Committees on Interpretation of Audit Quality Indicators (AQIs)" issued by the competent authority? 9. After reviewing the information provided by the accounting firm on audit quality indicators (AQIs), is there no significant difference in the overall audit quality compared to its peers across five dimensions (i.e., professionalism, quality control, independence, supervision, and innovation capabilities)? V 3. The Company has submitted an assessment of the independence and suitability of the CPAs and obtained an "Independence Statement" and an audit quality indicators (AQIs) report provided by the CPAs, which were approved by the Audit Committee on March 7, 2024 and the Board of Directors on March 8, 2024. The Company acquired the approval by the resolution of the Board of Directors on May 10, 2019 to designate Liu, Bing-Cheng, the Chief Financial Officer, as the Chief Corporate Governance officer of the Company to coordinate corporate governance related affairs with the assistance of the Financial Department. Liu, Bing- Cheng has more than three years of experience as Chief Financial Officer at a public company. His main duties include related affairs of board meetings and shareholders' meetings, production of meeting minutes for board meetings and shareholders' meetings, assisting Directors in taking office and continuing education, providing data required by Directors to perform their duties, and assisting Directors in legal compliance. I. The performance of related duties in 2023 is described as follows: I. Assist independent directors and general directors in performing their duties by providing the necessary information and arranging for continuing education for directors: (1) Provide relevant rules and decrees required <td></td>	

			Deviations from the Corporate	
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 by laws and regulations to members of the Board of Directors upon taking office in the current year. (2) Check and provide company information required by the directors so as to maintain smooth communication and interaction between the Board of Directors and the heads of divisions. (3) Arrange meetings with the head of internal audit or CPAs for Independent Directors who are in need of investigating the Company's financial or business operation, in accordance with the Corporate Governance Best Practice Principles. (4) Assist independent directors and general directors in drawing up annual continuing education plan and making arrangements for courses in accordance with the nature of the industry to which the Company belongs and the experience and background of directors. 2. Assist in matters related to the proceedings of Board of Directors' meetings and shareholders' meetings as well as legal compliance of resolutions: (1) Report the operations of corporate governance at the Company to the Board of Directors, independent directors and the Audit Committee, and confirm whether the convening of shareholders' meetings and board meetings comply with relevant laws and regulations, as well as the Corporate Governance Best Practice Principles. (2) Assist in and remind directors of the regulations to be complied with when performing their duties or officially voting on resolutions by the Board of Directors. (3) Be responsible for checking the release of the major information related to the important resolutions made by the Board of Directors and notify directors of the agendas seven days before the meeting, convene meetings and provide meeting information, send out reminders regarding agendas that require 	

				Operation	ı Status		Deviations from the Corporate
Evaluation Item	Yes	No		S		Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
			rec the the 4. Th an pri fin tha Cc 5. Re ad din lin II. Th				
			co	urses are as listed		-	
			Date	Organizer Securities and Futures Institute	Course Name [2030/2025 Green Industrial Revolution] - Advanced Seminar on Practices for Directors and Supervisors (including Independence Directors) and Chief Corporate Governance Officers	Hours	
			07/04	Taiwan Stock Exchange (TWSE)	2023 Cathay Sustainable Finance and Climate Change Summit	6	
			08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	3	
			09/03	Taiwan Corporate Governance Association	Climate Change and TCFD	3	

			Operation Status	Deviations from the Corporate
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
V. Does the Company establish communication channels and a dedicated section on the Company website for stakeholders (including but not limited to shareholders, employees, customers, and suppliers) to respond to material corporate social responsibility issues in a proper manner?	V		 Our company, to ensure comprehensive information disclosure, participated in four investor conferences organized by securities corporations on March, May, August, and November of 2023. These investor conferences aimed to explain the operational performance and company development for each quarter. Moreover, we disclosed the complete audiovisual links of the meetings held in March and August on the official website and the Public Information Observation Station. We also engage in seminars irregularly to maintain effective communication channels with investors. II. The website has set up a "Stakeholders" section to identify issues of concern to various stakeholders, and to provide information on dedicated departments for investor relations, customer service, corporate social responsibility, etc. and their contact details to strengthen communication and respond immediately. III. The communication with stakeholders was disclosed on the Company's website immediately, and the communication with stakeholders in 2023 was reported at the Board of Directors' meeting on December 21, 2023. 	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

				Deviations from the Corporate			
Evaluation Item	Yes	No		Sum	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons		
			IV. Det Stakeholders	ails are as follo	OWS: Communication Channels	Communication with Stakeholders	
			Investors	performance S Information disclosure a Major 2. <i>A</i> announcement s Company M website G ((4. I (v	Annual: Shareholders meetings and annual reports Aperiodic: Spokesperson As needed: Market Observation Post System (MOPS), investor conference Immediate: Company website	 The Company not only publishes financial and business-related information from time to time in the form of announcements or press releases, but also discloses audio and video files of investor conferences and presentations on the Company's website on a quarterly basis. The Company attended four investor conferences held by brokerage firms. 	
			Customers	qualityQ• Delivery schedules• Service2. 2• Customer complaint channel3. 2	Annual: Customer satisfaction survey Aperiodic: Visit, email and phone call As needed: Technical support	 In principle, the Company conducts customer satisfaction surveys at least once a year, covering items such as sales staff services, deliveries, product quality, technical services and customer complaint handling. Moreover, the performance management indicator (KPI) target value is set to 4. If the average value of an individual item is lower than the KPI target value of 4, the Company will initiate the improvement procedures using the customer satisfaction improvement form. The information obtained by sales, marketing 	

				Deviations from the Corporate			
Evaluation Item	Yes	No		S	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons		
				Compensation system	1. Aperiodic: Communicatio	or designated R&D staff through daily business activities such as customer visits, phone calls and emails is entered into the CRM system to build a customer/industr y database. 3. When a sales unit receives a complaint about the company's products or services from a customer by phone, letter or during a visit to the customer, the salesperson shall learn about the situation first, fill out a "customer complaint/custo mer service handling sheet" and respond to the customer within 24 hours after receiving the complaint, and to avoid the expansion of the abnormal situation, it shall be blocked within 38 hours to prevent the expansion of the incident. In addition, if necessary, we will visit the customer with relevant personnel to learn about the actual situation, review the causes and clarify the responsibility of the problem; and if product quality problems are involved, we will take samples and discuss with the technical unit if necessary.	
			Employees	 Education and training 	n meetings, email, and	benefits, and training will be	

			Deviations from the Corporate		
Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
			 Welfare measures Safety and health Health promotion Suppliers Contractors Suppliers Contractors Suppliers Contractors Suppliers Construction Supplier Sontant Constr		
			safetya visitConduct amongmanagement2.Annual:new suppliers,		

				Operation Status	Deviations from the Corporate
	Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
VI.	Does the Company appoint a professional shareholder service	V		for contractorsContractor meetingswith a view to encouraging suppliers to comply with our supplier code of conduct so that they adhere to our business philosophy in regards to corporate sustainability. The signing of this document is one of the considerations in the Company's purchasing and contractors: The Company conducts consultative organization meetings with 	Implemented according to the Corporate
	agency to deal with shareholder affairs?				Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
VII. (I)	Information disclosure Did the Company establish a website to disclose information on financial operations and corporate governance?	V		 The Company has built a website and set up the "Investor Relations" and "Corporate Social Responsibility" sections on the website to disclose information on the Company's financial operations and corporate governance. 	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations
(II)	Does the Company have other information disclosure channels (e.g., building an English website, appointing designated people to handle information collection	V		 (II) The Company has appointed dedicated personnel in charge of collecting and disclosing company information while implementing the spokesperson system. In addition, information on investor conferences, which are to be held four times each year, has been made available 	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

				Operation Status	Deviations from the Corporate
	Evaluation Item	Yes	No	Summary	Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
(III)	and disclosure, creating a spokesman system, and making the process of investor conferences available on the corporate website)? Does the Company publicly announce and file the annual financial reports within two		V	 on the Company's website. 2. The Company has established an online public information filing system in accordance with the "Guidelines for Online Filing of Public Information by Public Companies" to disclose various types of information and major announcements. 3. The Company has also set up an English website to expose Chinese information simultaneously on the English website. (III)The Company filed and disclosed our annual financial statements within 75 days after the end of the fiscal year as required by the Securities and Exchange Act and other relevant 	No deviation from the Corporate Governance Best Practice Principles
	months after the close of the given fiscal year and publicly announce and file the first, second, and third quarterly financial reports and the operation of each month ahead of the required deadline?			laws and regulations. In addition, the financial reports for the 1st, 2nd, and 3rd quarters, as well as the operating status for each month, are	for TWSE/TPEx Listed Companies. The disclosure and filing of financial statements are completed in accordance with relevant laws and regulations.
VIII.	Is there any other important information to facilitate a better understanding of the Company's corporate governance practices (including but not limited to employee rights, employee wellness, investor relations, supplier relations, rights of stakeholders, directors' and supervisors' training records, the implementation of risk management policies and risk evaluation measures, the implementation of customer relations policies, and purchase of liability insurance for directors and	V		employee reward, regular health examination,	Implemented according to the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies without deviations

			Deviations from the Corporate						
Evaluation Item	No	Summary						Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
supervisors)?			2003 Pens Com emp the I the p Main insur loca Labo regu rega emp relat (II) Inve mato busi imm unde direc (III)Supj main and mutt (IV)Stak stak infor corp Stak phor (V) In 20 that com	5, new sion A apany loyee's Bureau pensio nland rance l gove or-mai lar bas rding loyee ions. estor re- erial in ness on ediate erstand custor ual tru cehold ehold corate techold ne, E-1 023, e at leas pleted been cla	recruit ct," wh shall aj s salary 1 of Lal n. In ac China a every r rnment nagemen sis to in agreem rights a elations format on our v ely to e d the C and str elations d a goo ners to st. er right on on it govern ers may mail or ach dir st six h l each y lisclose uw. The	ts shall app pich stipulat ppropriate (y to the emp bor Insuran Idition, sub are required nonth in ac regulation ent meeting mprove com ents and m and ensure f s: The Com tion on our vebsite and nsure that if ompany's d rategic mov ships: The Cor s and has d s finances, ance on the y express th fax at any ectors has r ours of train year. This p ed on MOPS	5% of an oloyee's accoun ce every month sidiaries in to pay pension cordance with t s. s are held on a amunication aintenance of harmonious lab pany discloses finances and MOPS nvestors fully levelopment es. Company has hip with supplic usiness ecosyste mpany values isclosed business, and company webs heir opinions by time. met the requirer ning has to be iece of informa S in accordance ontinuing educa	r t at n as n the bor ers em of site. 7 ment tion	
			Title	Name	Date of Training	Organizer	Course Name	Total Hours	
				Kao,	09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
	Dir		Director	Kuo- Lun	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years	6	

					Deviations from the Corporate				
Evaluation Item	Yes	No			Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons				
							and Civil Liability of Directors and Supervisors		
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Director	Ko, Chun- Pin	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Director	Yang, Huai- Kung	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Director	Chen, Chao- Hsu	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Director	Kao, Kuo- Hsun	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
				Huang, etor Shun- Jen	09/05	Taiwan Corporate Governance Association	Climate Change and TCFD	6	
					05/26	Environmental Protection Administration	Co-creating Sustainability through Green Chemistry	Ŭ	

				С	perati	on Status			Deviations from the Corporate
Evaluation Item	Yes	No			Governance Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons				
			Director	Chen, Chin-	09/05	Taiwan Corporate Governance Association	Climate Change and TCFD	6	
			Director	Yuan	05/26	Environmental Protection Administration	Co-creating Sustainability through Green Chemistry	0	
			Director	Liao,	11/29	Securities and Futures Institute	2023 Briefing on Legal Compliance in Insider Equity Trading	6	
			Director	Heng- Ning	09/05	Taiwan Corporate Governance Association	Climate Change and TCFD	0	
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Independent Director	Hung, Li- Jung	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
			Independent Director	Chen, I-Heng	08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors Protection Center in Recent Years and Civil Liability of Directors and Supervisors	6	
					05/05	Taiwan Corporate Governance Association	How Businesses Prevent Corruption - Case Analysis		
			Independent		10/27	Taiwan Corporate Governance Association	Family Charter and Family Office	6	
			Director	Chun	09/05	Taiwan Corporate Governance Association	Climate Change and TCFD	0	
					09/05	Taiwan Corporate Governance Association	Climate Change and TCFD		
			Independent Director	Lu, Chun- Cheng	08/25	Taiwan Corporate Governance Association	Corporate Financial Statement Fraud and Related Case Studies	9	
					08/24	Taiwan Corporate Governance Association	Analysis of Cases Received by the Securities and Futures Investors		

					Operati	on Status	Deviations from	
			r – 1		1		the Corporate Governance Best	
							Practice Principles	
E	Evaluation Item						for TWSE/TPEx	
		Yes	No			Summary	Listed Companies	
							and Corresponding	
							Reasons	
						Protection Center in Recent Years and Civil Liability		
						of Directors and Supervisors		
				(VI) Implen	nentatio	n of risk management policies		
						rement standards: The		
				-	-	established rules for risk		
						d measurement in accordance		
						ant laws and regulations as wel	_	
					nal pol			
						n of customer policies: The		
						established the Procedures for comer Complaints to solve		
						blems in a quick and effective		
				manne	-	orents in a quick and effective		
						bility insurance for directors		
						s: The Company has purchase	1	
						nce for its directors and	-	
					erial off			
IX. Ex	xplain the improvemen	ts m	ade i	in accordance	with th	e Corporate Governance Evalu	ation results released	
by	the Taiwan Stock Ex	chan	ige's	Corporate G	overnar	nce Center, and provide the pr	iorities and plans for	
	-	yet t	o be	improved. (L	eave thi	s section blank if the Company	is not included in the	
	aluation process)							
						the results of the 10th (2023)	Corporate	
	overnance Evaluation		shec	l 111 April 2024	ls deta	uled below:		
(\mathbf{l})	1	:			т	1		
N	lo.			1.		dicator		
1.	-	-	•			nuneration, including the real terms and the shareholder's annua	1 .	
In							0	
		ovement: The report has been presented at the 2023 Annual General Meeting of Shareholders and disclosed in the agenda booklet.						
	Does the company voluntarily disclose individual remuneration for directors and supervisors							
3.	3.13 3.13 in its annual report?							
In	Improvement: It has been disclosed in the company's annual report.							
	(II) Priorities for improvement: The Company will review the evaluation items to be improved one by one							
	in line with the spirit						mproved one by one	

(IV) Composition, duties and responsibilities, and operation of the Remuneration Committee:

The purpose of the Remuneration Committee is to assist the Board of Directors in evaluating the remuneration paid to directors and managerial officers. A total of four meetings were convened in 2023, where all the committee members attended the meetings in person.

1. Information on the professional qualifications and experience of members of the Remuneration Committee:

		the Remuneration Committee:		
Qualifications		Professional Qualification (Note)	Independence Status	Number of Other Public Companies where the Individual Concurrently Serves as a Member of the Remuneration Committee
Independent Director and Convener	Chen,	He is the professor of human resources at National Sun Yat-sen University and has served as an independent director of three other public companies. He has been a member of the Remuneration Committee for more than three years and has professional abilities in business judgment, accounting and financial analysis, management, crisis management, industry knowledge, international market perspective, leadership, and decision-making.	Refer to the notes in the following table for more details	3
Independent Director	Hung, Li-Jung	management, industry knowledge, international market perspective, leadership, and decision-making ability.	Refer to the notes in the following table for more details	2
Independent Lo, Li- Director Chun		He has been a visiting associate professor at Nanyang Business College and the CEO of Protrend Management Consulting Co., Ltd. for years, and a member of the Remuneration Committee for more than three years. He has the professional abilities in business judgment, accounting and financial analysis, management, crisis management, industry knowledge, international market perspective, leadership, and decision making.	Refer to the notes in the following table for more details	0

Qualifications		Professional Qualification (Note)	Independence Status	Number of Other Public Companies where the Individual Concurrently Serves as a Member of the Remuneration Committee
Independent Director	Lu, Chun- Cheng	He has over 20 years of experience as a partner in Huili Law Firm, and is also the supervisor of BEV International Food Corp. and Spring Star Industrial Co., Ltd. He has professional abilities in business judgment, legal ability, management ability, crisis management ability, industry knowledge, international market view, leadership ability, and decision-making ability.	Refer to the notes in the following table for more details	0

Note: Please refer to the "Information on Directors and Supervisors" section for more details.

2. Information on the independence of members of the Remuneration Committee:

					А	pril 27, 2024			
	Independence Status								
Name	Whey any of he himself, his spouse, or relative within the second degree of kinship serves as a	himself, his spouse, or relative within the		Whether a director, supervisor or employee of a company having	Amount of remuneration for providing business, legal, financial, accounting and	in Article 30 of the			
	Director, Supervisor or employee of the Company or its affiliates	kinship (or in the name of others) Number of Shares		a particular relationship with the Company	other services to the Company or its affiliates in the last two years	Company Act			
Chen, I- Heng	No	216,447	0.01%	No	0	None			
Hung, Li- Jung	No	0	0	No	0	None			
Lo, Li- Chun	No	0	0	No	0	None			
Lu, Chun- Cheng	No	1,806	0	No	0	None			

Information on the operation of the Remuneration Committee

- 1. The Company's Remuneration Committee consists of four members.
- 2. Term of office of the current members: June 23, 2022 to June 22, 2025. The Remuneration Committee convened four meetings (A) in the most recent year. The qualification and attendance of members are detailed as follows:

Title	Name	Attendance in Person (B)	Attendance by Proxy	Actual Attendance Rate (%) [B/A] (Note)	Remark
Convener	Hung, Li- Jung	4	0	100%	
Committee Member	Lo, Li-Chun	4	0	100%	None
Committee Member	Chen, I- Heng	4	0	100%	none
Committee Member	Lu, Chun- Cheng	4	0	100%	

Note: Actual attendance rate (%), which is disclosed in the table above as of December 31, 2023, is calculated based on the number of Remuneration Committee meetings held during the term of office and the number of meetings attended in person.

Other items to be noted:

I. Operation of the Remuneration Committee in 2023, including meeting dates, sessions, agenda, and resolutions of the Remuneration Committee, as well as the Company's actions in response to the opinions of the Remuneration Committee:

	opinions of the	1.01			
					The Company's
	Date of Meeting			Resolution of the	Actions in Response
			Proposal	Remuneration	to the Opinions of
				Committee	the Remuneration
					Committee
	2023.03.09	1.	Distribution of remuneration for directors and	Passed without	Approved by the
	3rd Meeting of the		employees in 2022	dissenting opinion	Board of Directors
	5th Remuneration	2.	Project approval incentives for managerial	Passed without	Approved by the
	Committee		officers in 2022	dissenting opinion	Board of Directors
	2023.05.08	1.	Amendment to the "Employee Remuneration	Passed without	Approved by the
	4th Meeting of the		Distribution Standards"	dissenting opinion	Board of Directors
	5th Remuneration	2.	Distribution of employee remuneration for	Passed without	Approved by the
	Committee		managerial officers in 2022	dissenting opinion	Board of Directors
		1.	List of directors and managerial officers		
			eligible for stock subscription in the issuance	Passed without	Approved by the
	2023.11.07		of employee stock options by subsidiary	dissenting opinion	Board of Directors
			Eternal Precision Mechanics Co., Ltd.		
	5th Meeting of the 5th Remuneration	2.	List of directors and managerial officers		
	Committee		eligible for stock subscription in the issuance	Passed without	A
	Commutee		of new shares for cash capital increase by		Approved by the
			subsidiary Eternal Precision Mechanics Co.,	dissenting opinion	Board of Directors
			Ltd.		
	2023.12.18	1	Annual norformance honus and oncretion		
	6th Meeting of the	1.	Annual performance bonus and operation	Passed without	Approved by the
	5th Remuneration		performance bonus for managerial officers in	dissenting opinion	Board of Directors
	Committee		2023		

- II. If the Board of Directors does not adopt or amend the recommendations made by the Audit Committee, the date and session of the Board of Directors' meeting, resolutions, voting results and handling of opinions of the Remuneration Committee by the Company shall be disclosed: None.
- III. If members of the Remuneration Committee has any dissenting opinion or qualified opinions on the resolutions of the Remuneration Committee, where such opinions are documented or issued through written statements, the date and session of the meeting of the Remuneration Committee, resolutions, all the members' opinions and handling of these opinions shall be stated: None.
 - (IV) Composition, duties and responsibilities, and operation of the Nomination Committee:

With a view to perfecting the functions of the Company's Board of Directors and strengthening its management mechanism, the Company formulated the Nomination Committee Charter in accordance with the Corporate Governance Best Practice Principles for TWSE/TPEx Listed Companies, and established the Nomination Committee, which is authorized by the Board of Directors to perform the following duties and responsibilities with due diligence and good faith, and to submit its recommendations to the Board of Directors for discussion:

- 1. Formulate the criteria for the diversity of backgrounds, including expertise, skills, experience, and gender, as well as independence required of individual board members, as well as identify, review, and nominate candidates according to the criteria.
- 2. Construct and develop the organizational structure of the Board of Directors and functional committees, conduct performance evaluation for the Board of Directors, functional committees, and individual board members, as well as assess the independence of independent directors.
- 3. Formulate and regularly review continuing education programs and succession plan for directors.
 - (1) Information on the professional qualifications and experience of members of the Nomination Committee:

Qualifications Identity Name	Professional Qualification (Note)	Independence Status
Director and Chun-	He has over 20 years of experience as a partner in Huili Law Firm, and is also the supervisor of BEV International Food Corp. and Spring Star Industrial Co., Ltd. He has professional abilities in business judgment, legal ability, management ability, crisis management ability, industry knowledge, international market view, leadership ability, and decision-making ability.	Refer to the notes in the following table for more details

	fications	Professional Qualification (Note)	Independence Status
Independent Director		She is a former partner and CPA at Pricewaterhouse Coopers Taiwan, and has served as a member of the Remuneration Committee for more than three years with the acquired professional abilities such as business judgment, accounting and financial analysis, operation and management, crisis management, industry knowledge, international market perspective, leadership, and decision-making ability.	Refer to the notes in the following table for more details
Independent Director		He is the professor of human resources at National Sun Yat- sen University and has served as an independent director of three other public companies. He has been a member of the Remuneration Committee for more than three years and has professional abilities in business judgment, accounting and financial analysis, management, crisis management, industry knowledge, international market perspective, leadership, and decision-making.	Refer to the notes in the following table for more details
Independent Director		He has been a visiting associate professor at Nanyang Business College and the CEO of Protrend Management Consulting Co., Ltd. for years, and a member of the Remuneration Committee for more than three years. He has the professional abilities in business judgment, accounting and financial analysis, management, crisis management, industry knowledge, international market perspective, leadership, and decision making.	Refer to the notes in the following table for more details

Note: Please refer to the "Information on Directors and Supervisors" section for more details.

(2) Information on the independence of members of the Nomination Committee:April 27, 2024

						April 27, 2024
	Whey any of he	Shareholdi	ng amount	Whether a	Amount of	
	himself, his spouse,	and rati		director,	remuneration for	C.
	or relative within the		-	supervisor or	providing business,	Circumstances
Name	second degree of	relative w		employee of a	legal, financial,	in Article 30 of the
	kinship serves as a	second d	•	company having	accounting and	
	Director, Supervisor	kinship (or in the name		a particular	other services to	Company Act
	or employee of the	of oth	ners)	relationship	the Company or its	
	Company or its	Number of Shares	Doroontogo	with the	affiliates in the last	
	affiliates	Shares	rercentage	Company	two years	
Lu, Chun-	No	1,806	0	No	0	None
Cheng	1.0	1,000	`	110	~	
Hung, Li-	No	0	0	No	0	None
Jung	110	v	0	110	0	rtone
Chen, I-	No	216,447	0.01%	No	0	None
Heng	1.0	210,117	0.0170	110	\$	1,0110
Lo, Li-Chun	No	0	0	No	0	None

- (3) Information on the operation of the Nomination Committee
 - A. The Nomination was established on November 10, 2023 and is currently in its first term. Current term: November 10, 2023 to June 22, 2025.
 - B. The Company's Nomination Committee consists of four members, all of whom are independent directors.

Title	Name	Attendance in Person (B)	Attendance by Proxy	Actual Attendance Rate (%) (B/A) (Note)	Remark
Convener	Hung, Li- Jung	1	0	100%	
Committee Member	Lo, Li-Chun	1	0	100%	None
Committee Member	Chen, I- Heng	1	0	100%	none
Committee Member	Lu, Chun- Cheng	1	0	100%	

Note: Actual attendance rate (%), which is disclosed in the table above as of March 31, 2024, is calculated based on the number of Nomination Committee meetings held during the term of office and the number of meetings attended in person.

Other items to be noted:

I. Operation of the Nomination Committee in 2024, including meeting dates, sessions, agenda, and resolutions of the Nomination Committee, as well as the Company's actions in response to the opinions of the Nomination Committee:

	Date of Meeting			Resolution of the	The Company's response	
			Proposal	Nomination	to the opinions of the	
				Committee	Nomination Committee:	
	2024.03.07	1.	Performance evaluation for	Passed without	Approved by the Board	
	1st Meeting of the		the Board of Directors in 2023	dissenting opinion	of Directors	
I	1st Nomination	2.	Continuing education plan for	Passed without	Approved by the Board	
I	Committee		directors	dissenting opinion	of Directors	

II. If the Board of Directors rejects or amends the suggestions of the Nomination Committee, the date and session of the board meeting, contents of the proposal, and resolution of the Board of Directors as well as the Company's response to the opinions of the Nomination Committee shall be stated: None.

III. If members of the Nomination Committee has any dissenting opinion or qualified opinions on the resolutions of the Nomination Committee, where such opinions are documented or issued through written statements, the date and session of the meeting of the Nomination Committee, resolutions, all the members' opinions and handling of these opinions shall be stated: None.

	1			Implementation Status	Deviations from
	Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
I.	Does the Company set up a governance structure to promote sustainable development, and set up a full-time (part-time) unit to promote sustainable development, which is authorized by the board of directors to handle the senior management, and the board of directors' supervision?	V		1. Structure of the Corporate Governance and Sustainable Development Committee Board of Directors Corporate Governance and Sustainability Committee Environment Society Governance Init Business Units, Research & Development, Engineering Technology Dept., Process Technology Dept., Occupational Safety and Environmental Protection Dept., Procurement Dept. Administration Dept., Human Resource Dept., Procurement Dept. 2. The Corporate Governance and Corporate Social Responsibility Committee was established in November 2021 (where the Board of Directors passed a resolution to change its name to "Corporate Governance and Sustainable Development	Implemented according to the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies without deviations
				 Committee" on March 11, 2022). (1) Current term of office (2nd term): June 23, 2022 to June 22, 2025 (2) The current committee consists of seven members, where the Chairman serves as the convener while the remaining members include four independent 	

(V) Implementation Status of the Promotion of Sustainable Development and Deviations from the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons

	Implementation Status								Deviations from
Promotion Item	Yes	No		the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons					
			direct						
		 professional expertise in the environmental, social or corporate governance dimensions. The committee convenes at least once a year, with the aim of reviewing risk assessments with regards to environmental, social or corporate governance issues, formulating relevant management policies or strategies, as well as promoting sustainable development in a purposeful, systematic, and organized manner. (3) The Corporate Governance and Sustainable Development Committee convened 							
		a total of three meetings in the most recent year. The attendance of the committee members is detailed as follows:							
			memt	bers is detaile		Attendance	Actual Attendance		
			Title	Name	in Person (B)		Rate $(\%)$ (B/A) (Note)	Remark	
			Convener	Kao, Kuo- Lun	2	1	67%	None	
			Committee Member	Jung	3	0	100%	None	
			Committee Member	Chen, I- Heng	3	0	100%	None	
			Member	Lo, Li-Chun	3	0	100%	None	
			Committee Member	Lu, Chun- Cheng	3	0	100%	None	
			Committee Member	Mao, Hui- Kuan	3	0	100%	None	
			Committee Member	Chu, Jui- Hsin	3	0	100%	None	

	Implementation Status					
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons		
			Note: Actual attendance rate is disclosed in the table above as of December 31, 2023.			
			 3. Supervision by the Board of Directors: (1) Content of proposals raised by the committee Date of Meeting Proposal Resolution Supervision by the Board of 			
			Directors:			
			2023.03.24 3rd meeting of the 2nd Corporate Governance and Sustainable Development CommitteeThere were no items for discussion in this meeting as a supplementary report on key sustainable development issues in 2023 were presented during this meeting.N/AN/A			
			2023.08.07 4th meeting of the 2nd Corporate Governance and Sustainable Development CommitteeReview of the 2022 Sustainability Report and TCFD ReportPassed without dissenting opinion2023.08.11 Approved by the Board of Directors upon discussion			
			1.Communication with stakeholders and identification of significant issues.Passed without dissenting opinion2023.12.21 Reported to the Board of Directors			
			Corporate Governance and Sustainable Development Committee2.Sustainable development plan and strategic directions for 2024Passed without dissenting opinion2023.12.21 Approved by the Board of Directors upon discussion			
			(2) The Board of Directors provides recommendations and reviews the likelihood of achieving strategic objectives and future action plans. The management team will			

			Deviations from						
Promotion Item			No		the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons				
				Direct manag 4. Specific p (1) The C Gover Sustai of the (2) The C expert trustw encour co-cre	 initiate specific actions upon approval by the Board of Directors. The Board of Directors will regularly review the progress of the strategies and urge the management team to make adjustments as necessary. 4. Specific promotion plans and implementation results: (1) The Company's ranking rose to the top 6%-20% range in the 2023 Corporate Governance Evaluation. With an increase in MSCI rating and a drop in Sustainalyrics ESG risk, the Company continued to be included as a constituent of the Taiwan Sustainability Index. (2) The Company gathers the power of stakeholders in combination with our own expertise and resources, and then gives back to society with a law-abiding, trustworthy and ethical corporate culture. At the same time, the Company encourages our employees to engage in CSR with concrete actions, in hopes of co-creating a better society. 				
11.	II. Does the Company conduct risk assessments on			Refer to the responses.	Implemented according to the Sustainable				
	environmental, social and corporate governance issues			Dimension	Evaluation Item	Future Direction and Plan	Development		
related to the business operations and formulate relevant risk management policies or strategies based on the materiality principle?			Environment	Unit energy consumption	Reduce unit energy consumption by 1.5% per year starting in 2021 based on the average value of unit energy consumption (electricity consumption in manufacturing processes, thermal energy, and total water intake) from 2016 to 2020.	Best Practice Principles for TWSE/TPEx Listed Companies			
				Number of uses per water drop	Use each drop of water more than 2.0 times by 2025.	without deviations			

			Ι	mplementation Status	Deviations from
Promotion Item	Yes	No		Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			Carbon intens (Physical stren		
			Carbon intens (Economic stree	ity Reduce carbon emissions per unit of revenue by with 2020 as the base year.	3%,
			Cumulative reduction	Reduce 7,442 tCO2e (3%) in carbon emissions year, with 2020 as the base year.	each
			Renewable end	Gradually increase the use of renewable energy, with 2020 as the base year.	
			Total Scope emissions	3 Reduce Scope 3 emissions year by year, with 20 as the base year.	21
			Wastewater discharge	• Reduce wastewater discharge by 3% each year, 2020 as the base year.	with
			Business was reuse rate (%	Gradually increase business waste reuse rate	

				Implei	mentation Status	Deviations from
Promotion Item	notion Item Yes				Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
				Commitment to R&D of green products	 Achieve a sales revenue of NT\$9.84 billion (19%) and an annual growth rate of 5%, with 2021 as the base year. 1. High solid content 2. Water-based products 3. Light-curing radiation 4. Thermoplastic composite materials 5. Green energy/energy-saving products (solar energy, wind power generation, LED materials) 	
				Safe substitutes for hazardous substances	 Minimize the utilization of chemical raw materials that are of high concern. 1. Purchase 4,600 tons (7,280 ppm) of substances o very high concern (SVHC) along with an annual reduction of 5%, with 2021 as the base year. 2. New raw materials do not contain any SVHC. 	
			Society	Human rights	Implement the "Eternal Human Rights Policy" and the International Human Rights Code, and the International Labour Organization's "Core Treaty on Labor Standards Protection"	

			Implementation Status	Deviations from
Promotion Item	Yes No Summary		the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
			Talent attraction and retention strategy* Establish an overall human resource policy (cultivation, employment, retention) that is flexible and in line with management benefits. Conduct resignation interviews to confirm resignation factors as a reference for improving internal systems and policies * Carry out a group engagement survey every two years, and implement the strengthening plan accordingly.	
			 * Establish various functional training systems and institutions, so that each function can cultivate various functional professionals according to their needs. * Establish and promote digital learning platforms and mechanisms. * Encourage professionals to study independently, and provide opportunities in terms of external training, exhibition participation, overseas seminars, foreign language subsidies, various professional certificates, etc. according to work needs. 	

		Implementation Status										
Promotion Item	Yes	No		Summary								
				Social Welfare	 * Fulfilling corporate social responsibility is an integral part of Eternal's business philosophy, "Giving back to society what has been taken from them." Hence, the Company supports a variety of social welfare activities. * After a long period of observation of human society and regional development, Eternal believes that "education" and "culture" have the most positive impact on society and are most in need of corporate support and assistance, especially in rural areas and disadvantaged groups. 							
										Transporter management	* Transporter evaluation* Legal compliance	
			Governance	Supplier management	* Promotion of supplier code of conduct							
				Supplier CSR assessment	* Conduct surveys and compile statistics on whether major suppliers of raw materials have implemented carbon reduction measures							

				Implen	nentation Status	Deviations from
Promotion Item	Yes	Yes No Summa		Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons	
			Custome	er relations	In order to ensure the quality of our products and services, the Company has established a customer- oriented quality system, and through integrated marketing and strategic management, we aim to gather target resources to meet customer requirements. Eternal is committed to technology development and enhancement. We always believe in "quality, reputation, innovation and service" to develop more excellent products to serve the society and realize the concept of sustainable growth and technology leadership. With a broader international perspective, we are working hard in key markets around the world and aiming to become a world- leading material supplier.	
				d a safe kplace	Establish a risk-controlled environment and operation, provide a work environment free of injuries and accidents, and continuously optimize and effectively implement the occupational safety and health management system.	
			cultu	ure and explace 1	Instill the attitude of rejecting uncontrollable risks in employees, and the risk concepts of "only by knowing dangers can we avoid them" and "prevention first."	

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 Effectiveness of the Board of Directors * Operation of the Board of Directors and Functional Committees * Performance Evaluation for the Board of Directors and functional committees * Independence and Diversity of board members 	
			Information transparency* Operation of shareholders' meetings (via various channels such as annual report, official Website, MOPS, etc.)* Implementation of dividend policy * Maintain and strengthen investor relations * Disclose ESG information and execute Corporate Governance Roadmap 3.0	
			Legal compliance * Implement in response to regulatory requirements	

				Implementation Status	Deviations from
	Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
III. (I) (II)	Environmental Issues Has the Company established a suitable environmental management system based on its industrial characteristics? Does the Company endeavor to utilize all resources more efficiently and use renewable materials that have low impact on the environment?	V V		 (I) The Company has always paid high attention to environmental protection. It has implemented an environmental management system in accordance with ISO 14001 international standards. After obtained ISO 14001 environmental management system certification in 1999. In 2017, the Company further received ISO 14001:2015 revisited edition of certification, and continued to carry out annual verification through third-party certification organization, with certificate valid until July 22, 2023. In 2021, the Company was awarded the ISO 50001:2018 Energy Management Systems certification in order to establish energy management policies and targets for the purpose of energy conservation and carbon reduction. In 2022, the inventory and external verification annually. (II) In line with the Company's sustainable development vision, the Company's research team is committed to not only developing source management measures such as raw material reduction using green products, so as to design application materials with low energy consumption, low pollution and high efficiency. In addition to source management, it is also actively involved in recycling and economic use of waste as a substantial action to get engaged in environmental greening as an enterprise. Furthermore, the Company has increased the recycling and reuse of various type of recyclable and reusable resources in accordance with 	Implemented according to the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies without deviations
(III)) Does the Company assess the potential risks and	v		the GRI Standards adopted in the industry.(III) The climate change will bring potential risks and opportunities for the business now and in the future. In 2022, the Company started the TCFD (Climate Related	

			Implementation Status	Deviations from
Promotion Item		No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
opportunities of climate change for its current and future operations and undertake response measures with respect to climate change? (IV) Does the Company calculate the amount of greenhouse gas emissions, water consumption, and waste production in the past two years and implement policies to cut down energy and water consumption, carbon and greenhouse gas emissions, and waste production?	V		 Financial Disclosures) expert guidance disclosure program, which could provide an overall assessment and analysis of the risks and opportunities posed by climate change to the Company, as well as measures to address them. The Company makes revisions to the TCFD report on an annual basis while reviewing the impact of laws and regulations or climate shocks on the Company's operations and formulating contingency plans on an ongoing basis. (IV) Since 2005, the Company has been conducting annual inventory of greenhouse gas emissions, and has asked a third-party verification organizations (Bureau Veritas Certification (Taiwan) Co., Ltd. (BV)) to conduct verification each year; implemented ISO 14064-1:2018 Scope 1 to Scope 3 the inventory and third-party verification according to the revision of the ISO 14064-1:2018 greenhouse gas inventory standard in 2021; and regularly conducted the greenhouse gas emissions and intensity over two years in our sustainability report and TCFD report. Other statistics related to environmental issues, such as water consumption, air pollutant emissions, wastewater discharge, waste output, and reuse rate, will be collected, reported (to the competent authorities), and disclosed (in the sustainability report, etc.). The Company also reviews results from the implementation of policies on energy conservation, carbon reduction, and various environmental issues at our plants and across the Group, as well as make necessary improvement in response to the aforesaid results. On November 5, 2021, the Company established the Corporate Governance and Sustainable Development Committee, which is chaired by the Chairman of the Board of Directors and headed by the President of the Executive Unit, with each unit responsible for the E (environmental), S (social) and G (governance) initiatives, 	

				Implementation Status	Deviations from the Sustainable	
	Promotion Item Y		Yes No Summary			
				including regular monitoring of all the above environmental management issues.		
IV. (I)	Social issues Did the Company establish management policies and procedures following relevant regulations and international human rights treaties?	V		 (I) The Company has published the Eternal Materials Co., Ltd. Human Rights Policy in compliance with internationally recognized human rights standards, such as the International Bill of Human Rights and the International Labor Organization's Core Labor Standards Protection Convention, and also disclosed it on the Company's website (https://www.eternal-group.com/WebData/Director02). Other rules and regulations concerning employment, attendance, leave, rewards and punishments. etc. also provide for protection and prevention measures with respect to child labor, female labor, forced labor, and avoidance of discrimination. With a commitment to safeguarding labor rights, the Company has not only rolled out and implemented the internal control and inspection system, but also continues to conduct training related to human rights protection for both new and existing employees. In 2023, the total number of human rights training hours in Taiwan was 325.75 hours, with an average of 0.2 hours of training for each trainee. On the other hand, the total number of human rights training hours in Malaysia was 27.3 hours, with an average of 0.1 hours of training for each trainee. Trainees in the aforesaid regions completed 100% of the training (where existing employees accounted for 95.9% of all trainees, which did not include any trainee on long sick leave or leave without pay). 	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies without deviations	
(II)	Does the Company appropriately reflect the business performances or achievements in the employee remuneration policy (including salary,	v		 To attract and retain the best talents, and reward colleagues for creating performance and long-term contributions, Eternal Materials Co., Ltd. conducts salary surveys every year to measure the market's salary level and overall economic indicators. Appropriate adjustments have been made to the overall salary policy. For example, the annual salary adjustment and the perfect promotion system, etc. Various reward systems have been made to encourage 		

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
annual leave and other benefits)?			colleagues with superior performance, e.g. research patent bonuses, business bonuses, production bonu year-end bonuses, annual performance bonuses, empliancentives are implemented without preferential treat gender, age, race, nationality, religion or political state2. Diversity and Equality in the Workplace We believe in the value of localization and diversity continue to develop our business under the premise of treatment of all employees, with the advantage of lo Due to the characteristics of the manufacturing indu employees is higher (24% of all employees are for significant proportion of female supervisors (15.6% promotion, performance appraisal, and salary of hu not affected by gender. The Company has established the "Procedures for build employee grievance channels and related co workplace diversity and fair treatment of employeesEmployee Basic Salary Remuneration Category (Female:Male)1 : 1.01 1 : 1.10 1 : 1.10Professional Direct labor1 : 0.99 	and development bonuses, ses, performance bonuses, aployee compensation, and ary employees, etc. These timent or discrimination on ance. y in the workplace, and we of mutual tolerance and fair cal and diverse integration. stry, the proportion of male emale), but there is still a), and the system of hiring, man resources at Eternal is Workplace Grievances'' to mmunication channels for

				Implementation Status	Deviations from
Promotion Item	Yes	No		Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			rer	ntribute 4.5% (inclusive) to 5.5% of the profit, if any, to the employees' nuneration in accordance with the current year's final settlement. e Company's benefit system is introduced as follows:	
			Economic benefits	 Content Insurance plans Company: Employee health insurance, employer's liability insurance, group injury insurance on the day of employment Welfare Committee: To provide group insurance for employees, including term life insurance and cancer medical insurance; and employees can increase the level of insurance or add coverage for their families according to their needs Provide a comprehensive insurance package for expatriate employees: additional travel insurance, and local medical insurance Pension system Contribution to the statutory pension account in accordance with the relevant law Better than statutory voluntary retirement: "Employees who have served the Company for at least 20 years may apply for voluntary retirement." The preferential retirement program allows employees who have completed a certain number of years of service to apply within a certain period of time and will be granted a preferential pension after approval. Senior employee travel subsidy: The Company offers senior employees travel subsidy in order to reward them for their long-term contribution to the Company. Employee mutual aid fund: The Company has set up an employee bereavement mutual aid fund with the intention of encouraging employees to help each other in times of need. Year-end bonus and performance bonus: The Company provides year-end bonus and performance. The Company has not implemented any	

				Implementation Status	Deviations from			
Promotion Item	Yes	No		Summary				
			Work- hour benefits Facilities	employee stock ownership plan. Regular health check Meal subsidy Birthday gift, and bonuses for four festivals Emergency relief and subsidies: The Welfare Committee handles applications for funeral subsidy, marriage subsidy, childbirth subsidy, new home completion subsidy, and hospitalization subsidy. Scholarships for existing employees and their children: The Welfare Committee has set up and manages a scholarship program aimed at encouraging existing employees and their children to pursue their studies. Travel leave for senior employees. Senior employees are granted travel leave upon reaching the required seniority in order to reward them for their long-term contributions to the Company. Employee travel leave: One day every two years Special leave Baby-sitting leave without pay Period leave, maternity leave, paternity leave, pregnancy checkup leave, and family care leave Staff canteen Staff dormitory Reading room Commuting vehicles Café	Reasons			

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
(III) Does the Company provide a healthy and safe work environment and organize health and safety training for its employees on a regular basis?	V		Employee travel subsidy Club activities Annual dinner Language enhancement grant Company winter coat Cultural and recreational activities: Family day, Annual softball tournament, etc. Arts and cultural activities. The Company organizes seminars on culture and humanities from time to time. Long-serving employee commendation and recognition: The Company awards plaques and commemorative coins to all employees who have completed the required years of service. Exemplary employee commendation and recognition: Top-performing employees who have set an example for all employees are commended and recognized by the Company. (III) 1. The Company is an enterprise that engages in the production of a variety of materials, such as synthetic resins, specialty chemicals, electronic chemicals, and semiconductor materials. In order to protect the rights and interests of stakeholders and safeguard the safety and health of workers, the Company has formulated occupational safety and health policies according to our organizational culture and social trends, with a view to creating a comfortable, safe, and healthy workplace for all employees. The Company has adopted and integrated the ISO 45001 Occupational Safety and Health Management Systems standards into our operations management system. For sites and activities under the Company's control. all our employees and vendors are required to attend safety and health education training conducted at each plant and pass the relevant tests before they are allowed to carry out operations on site. Annual education and training programs at each manufacturing site are formulated according to safety management	Implemented according to the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies without deviations

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 performance, and conducted with the aim of providing relevant safety and health training. The content of training courses in these programs covers topics concerning workplace environment, health, and safety, such as personal protective equipment (PPE), risk assessment on manufacturing processes, emergency response in factories, as well as regulatory requirements for ergonomics, air, water, and toxicity. Operators who are required by law to have the relevant certifications, or personnel who are required by the Company to have the relevant qualifications, are not allowed to engage in related operations without first obtaining the relevant qualifications. In order to build a safe working environment, the Company ensures that our Kaohsiung office and manufacturing sites comply with the ISO 45001 Occupational Safety and Health Management Systems standards while continuously making improvements in response to occupational safety and health management issues under the framework of our existing management system. The Company engages a third-party organization to review whether the validation of our ISO 45001-based management system deviates from the PDCA cycle on an annual basis. On June 9, 2023, the Company carried out an extended validation of our ISO 45001-based management encompasses workers who perform work activities under strict control. In 2023, six incidents of incapacitating injuries involving both male and female employees and 1 female employee. Specifically, the ratio of the number of incapacitating injuries to the total number of employees across the Company was 0.0014. The types of accidents reported at the Company encompass inspection operations, removal of obstructions in the kettle, removal of filters, removal and repair of pipelines and contact with harmful substances, high temperature burns 	

		-	Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 during feeding operations, and injuries during transportation of storage barrels. We implemented improvements after carrying out systematic analysis and review of the causes of these accidents based on management requirements. The injured employees concerned were also cared for, and have returned to work since then. 4. In 2023, an employee at our plant in Mainland China was sent to the hospital after suffering high-temperature burns caused by flash ignition due to his failure to carry out the feeding process according to the relevant rules and regulations. After conducting an investigation into the incident and analyzing the cause of the incident according to the relevant rules and regulations, the Company formulated an improvement plan in regards to the monitoring of the oxygen content of feeding materials while providing continuous care for the injured employee, who has returned to work since then. The ratio of the number of fires and injuries to the total number of employees across the Company was 0.0003. 	
(IV) Does the Company establish effective career development and training plans for its employees?	V		(IV) The Company plans different training courses for different personnel (new recruits, general employees, management personnel). For new recruits, the Company sets up "Induction Training," "New Staff Training," "Plant Tour," department OJT, etc.; general staff are divided into sales type, R&D type, manufacturing quality type, etc.; management personnel are divided into grassroots management, middle management and advanced management, highlevel management, business management, and the Company provides relevant internal and external training courses every year according to needs. Overseas managers are also provided with relevant training resources and targeted training courses. For the key personnel to be cultivated, the Company sets up separate personal development plans and mentors to complete the training plan. The figures below present the Company's achievements concerning various training courses conducted in 2023:	

					Impleme	ntation Status	3			Deviations from
										the Sustainable
										Development Best
Promotion Item						~				Practice Principles
	Yes	No				Summary				for TWSE/TPEx
										Listed Companies
										and Corresponding
										Reasons
							ourses, whic	h was not fai	r off from the	
			896 cou	rses cond	ducted in 202	22.				
			1,000							
			900							
			800							
			600							
			500							
			400							
			300							
			200							
			100				1000			
			0	2018年	2019年	2020年	2021年	2022年	2023年	
			Number of Digital Learning	115	30	60	54	85	102	
			Courses Offered	639	660	559	608	665	621	
			Courses Offered	117	124	148	140	146	171	
			Courses Offered				14.14 P			
			2. The nur	nber of ti	rainees atten	ding various	training cou	irses was 24,	,84 / people,	
			the seco	na nigne	st record in	the Company	y's history, d	ue chiefly to	a decline in	
				ber of tra	ainees attend	ing in digita	il learning or	external trai	ining courses.	
			35,000							
			30,000							
			25,000							
			20,000							
			15,000	-						
			10,000							
			5,000							
			0							
			Number of Trainces in	2018年 2,593	2019年 2,595	2020年 8,039	2021年 17,146	2022年 24,745	2023年 16,704	
			Digital Learning Number of Trainees in	654	660	610	643	668	621	
			External Learning Number of Trainces in Internal Learning	9,891	9,936	8,556	4,959	6,284	7,522	
			miemai Learning		11 11 11 11 11 11 11	870266	1.5.1924	1101 SAMANA	1.150040.0	

					Implemen	ntation Status				Deviations from
Promotion Item	Yes	No				Summary				the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding
			Accumulated Person-Hours of Internal Learning Accumulated Person-Hou	2018年 488 8,572 23,255 1 training: 1 environi encies or a vere attendo 0.08% of t mental co	2019年 701 9,507 23,258 As our emp mental safety as required b ded by 621 p he training o	fold rise in the number of actionary training on ary training y.	2021 2021 7,518 8,625 18,428 ucted planni ns to enhance ompany rep- underwent 8, vere primaril on obtaining	of man-hours ading departs mployees, re 2022 9,925 9,075 17,758 ng of trainin ce their profe orted 621 tra ,769 hours o ly spent on in g legal licens	s in internal mental OJT, eaching a new 2023 8,331 8,769 34,399 g and essional mining courses, f training in ndustrial and ses for on-site	Reasons

			Implementation Status	Deviations from
				the Sustainable
				Development Best
Promotion Item				Practice Principles
Promotion Item	Yes	No	Summary	for TWSE/TPEx
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	Category	Number of Courses	Number of Trainees	Man- hours (Number of trainees * Training hours)	Training Fees Reimbursed	Travel Expenses Reimbursed	Total	Total Expenses	Main Courses	Outcomes
	Manage ment	69	69	597.00	361,293	151,609	512,902	14.96%	Key Skills in Industry Analysis, Employee Compensation Manager Certification Course, ISO 14067:2018 Carbon Footprint Management and Calculation Fundamentals, Hogan Assessment Foundational Certification Course, 2023 Omdia Taiwan Technology Conference, and continuing training courses for accounting supervisors	 Management skills training for supervisors Met the government's requirements on the number of continuing training hours per year for professional personnel Enhanced professional competencies
External Training Course	Work environ ment	460	460	6,887.00	1,512,381	513,837	2,026,218		Emergency Responders of the Toxic and Concerned Chemical Substances Training, Class A Air Pollution Control Personnel Training, Class A Wastewater Treatment Personnel Training, Class B Waste Treatment Technician Training, Special Safety and Health Training for Aerial Work Vehicle Operators, Type 1 Pressure Vessel Operator Training, Forklift Operator Training, etc.	 Complied with environmental safety regulations. Mastered new knowledge and acquired industry experience through observation
	R&D	55	55	522.00	269,818	191,007	460,825	13.44%	Biotech cosmetics R&D and application training courses, 26th China Adhesive and Tape Industry Annual Conference and Seminar, 2023 China Adhesive Tape Innovation Technology and Application Development Summit, and 2023 Fluorine Materials High- end Application and Related Processing Technology Seminar	 Mastered industry trends and acquired new technical knowledge Enhanced the technical capabilities of R&D personnel. Explored new market opportunities or new technological opportunities
	Informat ion	-	-	-	-	-	-	-	Mainly conducted through internal training activities, unless related external training is available	
	Technol ogy	31	31	581.00	260,953	121,097	382,050	11.14%	2023 Professional Training Program for Chemical Engineers, Complete Series of Courses for Junior Injection Molding Engineers, and ISO 3834 Welding Quality	Mastered new knowledge of manufacturing technologies in the industry

		Deviations from the Sustainable															
													Development Best Practice Principles				
Promotion Item	Yes	No						Sur	nmary				for TWSE/TPEx				
													Listed Companies				
				а													
				Management and Defect © Enhanced the													
											Management and Defect Prevention	professional competencies of manufacturing process personnel © Industry observation					
			Languag e	6	6	182.00	47,418		47,418	1.38%	Trade Association ITI eMaster Online Business Conference in English, TutorABC, and Japanese language	© Enhanced communication skills in conversations across different languages					
			Total	621	621	8,769	2,451,863	977,550	3,429,413	100.00%							
			sa ac cc su dc ec ap un A	ettively ourses opervis evelop conom oplyin dersta dditio	ontin y plan inclu sors a oment nic sh g key andin nally	gency, ned an ide ma is instr of mid ift in 2 v terms g of po , practi	the Hui ad comp nagerial uctors to d-level 1 023, the in trade otential ical exer	man Res leted mu skills tr o facilita nanager re has b c contrac risks and cises su	sources altiple i caining ate knownent ex nent ex een a p ets to er d preve ch as fi	Depa mpor (HPN wledg ecuti particu nhanc ntive ire ex	rategic development artment and various tant training course <i>A</i>), which utilizes in ge transfer and conti- ves. To prepare for alar emphasis on an e sales colleagues' measures in interna- tinguishing, emerge been conducted to	units have s. These aternal inuous the global alyzing and ational trade. ency					

								Implen	nentat	ion Sta	tus			Deviations from
Promotion Item	Yes	No							S	Summa	ry			the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
				of 17 hou	12 se 1 trai urs ai	ssior ning nd be	ns and 82 courses mefiting	21 part were c a total	icipar condu l of 7,	nts con cted in 522 tra	npleting the 2023, accu	e traini umulat	er training, with a total ng. Overall, a total of ing 34,399 training the fees were used	
				Category	Number of Courses	Number of Trainees	Man-hours (Number of trainees * Training hours)	Expenses Reimbursed	Total Expenses	Overall Course Satisfaction	Main Courses	*Single Course Satisfaction	Outcomes	
			Internal Training Course	Management	41	2,280	20,077	490,890	30.80%	4.7	Management Skills Training for Supervisors (HPM)	4.8	 → This course was specifically conducted for newly appointed by the Company's internal instructor for newly appointed department- level or section-level supervisors. → The themes of this course comprise five units: the role and responsibilities of supervisors, daily work management, subordinate development and coaching, building an excellent team, as well as leadership and motivation. → This course is mandatory for department- level supervisors at the Company. → A total of 17 persons completed 22 hours of training. 	
											Analysis and Application of Key Conditions in Trade Contracts	4.6	→ For business and business management personnel, the Company enhances their understanding and control of potential risk management and preventive measures in international trade, so as to minimizes disputes and fraud.	

							Implen	nentat	ion Sta	itus			Deviations from
													the Sustainable
													Development Best
Promotion Item													Practice Principles
Promotion Item	Yes	No						S	Summa	ry			for TWSE/TPEx
										5			Listed Companies
													and Corresponding
													Reasons
												→ A total of 54 persons completed 7 hours of training.	
												→ Learned how to effectively plan and prepare	
										Practical Approaches in	4.8	for performance reviews, navigate different interview scenarios, and successfully	
										Performance-based Interviews	7.0	implement performance improvement plans → A total of 23 persons completed 6 hours of	
												training. → The course is divided into three units: JI,	-
												JM, and JR. It offers a step-by-step learning experience for frontline supervisors,	
										Training within		covering skills instruction, job	
										Industry (TWI) for Supervisory	4.9	decomposition, work improvement, and work relationship management, with the ain	
										Personnel		of providing managers with a comprehensive foundation through this	
												training. → A total of 32 persons completed 12 hours of	
				L								training.	
												→ In order to comply with government regulations, the Company conducted	
												retraining programs for various certifications, including first pressure vessel	
										Certification Retraining	_	forklift operation, organic solvent handling, first aid personnel, oxygen deficiency	
										Programs		operation, and high-pressure gas specific	
												equipment operation. → A total of 11 exclusive classes have been	
												completed, with 472 people undergoing training.	
												→ Promoted the Tianliao fire drill and emergency response to enhance employees'	
			Work	81	4,353	11,518	877,033	55.02%	4.6	Fire Training and Emergency	4.7	understanding of fire rescue and evacuation	
			Environmen	81	4,333	11,518	877,033	55.02%	4.0	Response		procedures through this course. \rightarrow A total of 12 courses were completed, with	
												 821 people undergoing training. → The topics covered in these seminars 	1
												include physical fitness training, bidding goodbye to hypertension, hyperlipidemia,	
										Health seminars at various plants	4.7	and cancer, promoting a healthy and happy	
												lifestyle, and achieving healthy weight loss. \rightarrow A total of 16 courses were completed, with	
												534 people undergoing training, → The topics covered in these campaigns	
										Safety awareness	4.6	include supervision, SCBA protective wear, laws and regulation, etc.	
										campaigns		→ A total of 42 courses were completed, with 2,526 people undergoing training.	
				 -'			┝╸━╺━	┝━━━		+		→ Learned through training how to incorporate	^p
			R&D	7	127	459	128,741	8.08%	4.7	Statistics and Data Analysis	4.9	statistical software assistance to enhance R&D efficiency and expedite the process of	
												resolving multivariate interactions.	

			-				Implen	nentat	ion Sta	itus			Deviations from	
													the Sustainable	
													Development Best Practice Principles	
Promotion Item	Yes	No		Summary										
	105	110												
													Listed Companies and Corresponding	
													Reasons	
												 → The outline includes courses on basic statistics, statistical software (data analysis and experimental design), and practical project implementation. → 15 hours of courses were completed, with 9 people undergoing training. 		
										Revolutionary Green New Economy through CO2 Resource Utilization (Saving the Earth) - Strategies for Industrial Net Zero Transformation, Global Carbon Credit Dilemma vs. Taiwan's Industrial Transformation, Comparative Analysis of COVID-19 Rapid Screening Clinical Trial Data, and Development of New Lithium-ion Battery Materials and Electronic Materials	4.64	 → Invited academic and industry experts to share and explain new technological developments and market trends, which contributed to the advancement of technology and materials. → A total of 4 courses were completed, with 96 people undergoing training. 		
			Information	3	99	353	11,000	0.69%	4.4	Practical Sharing on International Industrial Control Information Security Standard ISO/IEC 62443	3.87	 → Raised supervisors' awareness of information security and their response strategies. → 2.5 hours of courses were completed, with 52 people undergoing training. 		
			Technology	38	650	1,524	6,341	0.40%	4.5	Introduction to AI and No-Code Platform Usage, Education Training on AI Data Analysis Applications (Basic Class), Education Training on Tukey AI Model Building (Advanced Class)	4.65	 → Acquired a foundational understanding of the topics related to the implementation of smart manufacturing, and learned to use a code-free development platform. → A total of 3 courses were completed, with 66 people undergoing training. 		
			Language	1	13	468	80,047	5.02%		Malay Language Beginner Class (Online Course)	4.2	Learn basic Malay through dialogues, vocabulary groups, language exercises, cultural activities, and spelling practice. → 36 hours of courses were completed, with 13 people undergoing training.		
			Total	171	7,522	34,399	1,594,052	100.00%	*Note: Sati scale of 5 p	sfaction is rated on a points.				

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
 (V) Does the Company follow relevant laws and regulations and international standards, and formulate relevant consumer protection policies and complaint procedures with regard to customer health and safety, customer privacy, marketing and labeling of products and services? (VI) Does the Company 	V		 (V) To ensure and maintain the health and safety of customers and guarantee the comprehensive service quality of customers, each business department will hold regular production and sales meetings and business/technical meetings regarding product quality, marketing, and product labeling. We have also established customer complaint handling procedures to resolve customer problems quickly and effectively. The Company has also set up a special section for stakeholders on the website. If consumers complain, they can contact the Company at any time by telephone, letter and email. (VI) 1. For supplier management, there is a "supplier evaluation procedure" for annual evaluation. Suppliers are required to sign a "supplier code of conduct," which includes 	

			Implementation Status	Deviations from
		the Sustainable		
				Development Best
Promotion Item				Practice Principles
1 romotion nem	Yes	No	Summary	for TWSE/TPEx
				Listed Companies
				and Corresponding
				Reasons
formulate and implement			labor, health and safety, environment, ethics, and integrity. In terms of quality	
supplier management			assurance and procurement, the Company also carries out irregular on-site audit on	
policies that require			the production, quality management, safety, environment and health issues of existing suppliers. Most of the suppliers are long-term cooperative manufacturers. If the	
suppliers to follow relevant			existing suppliers are found to have a major negative impact on issues such as	
regulations on			environment, labor conditions, human rights and society, the Group can change the	
environmental protection,			source of supply from the next month (quarter).	
occupational safety and			2. Annual written evaluation of suppliers in the first quarter of each year will be	
health or labor human			conducted according to the size of annual usage (divided into four levels: over 5000	
rights?			tons, 1000-5000 tons, 100-1000 tons, and below 100 tons). The raw material suppliers	
8			are evaluated based on the representative raw materials (5 items each) selected at each	
			level.	
			(1) The evaluation results will be categorized as Grade A: 90 points or more; Grade	
			B: 75-89 points; Grade C: 60-74 points; and Grade D: less than 60 points.	
			(2) Suppliers rated as C are required to make improvements and reduction of	
			procurement configuration, while those rated as D will have to suspend	
			procurement and shall not resume procurement unless making improvement.	
			(3) The scoring criteria are shown in the following table:	

			Implementation Status	Deviations from
Promotion Item	Yes	No	Summary	the Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
			 Quality (50 points): Quality (50 points): Whether there is ISO9001 certificate (10 points) Delivery (10 points): Whether the delivery is on time. Whether there is an environmental safety and health management system (10 points) Whether an inspection form is attached (10 points) Delivery quality status (20 points) Delivery quality status (20 points) Evaluation results in 2023: Suppliers all perform well, and no supplier is rated C or D. 	
V. Does the Company prepare sustainable development report and other reports that disclose non-financial information by following international reporting standards or guidelines? Has the Company received assurance or certification of the aforesaid reports from a third party accreditation institution?	V		The Company not only prepares our sustainability report based on the GRI Standards and AA1000, but also engages Deloitte & Touche, an independent third-party verification body to carry out assurance on our sustainability report according to Assurance Standard 3000 "Assurance Engagements Other than Audits or Reviews of Historical Financial Information" and obtain an assurance statement. Relevant information was disclosed on the Company's website and reported to MOPS as required by law.	according to the Sustainable Development Best Practice

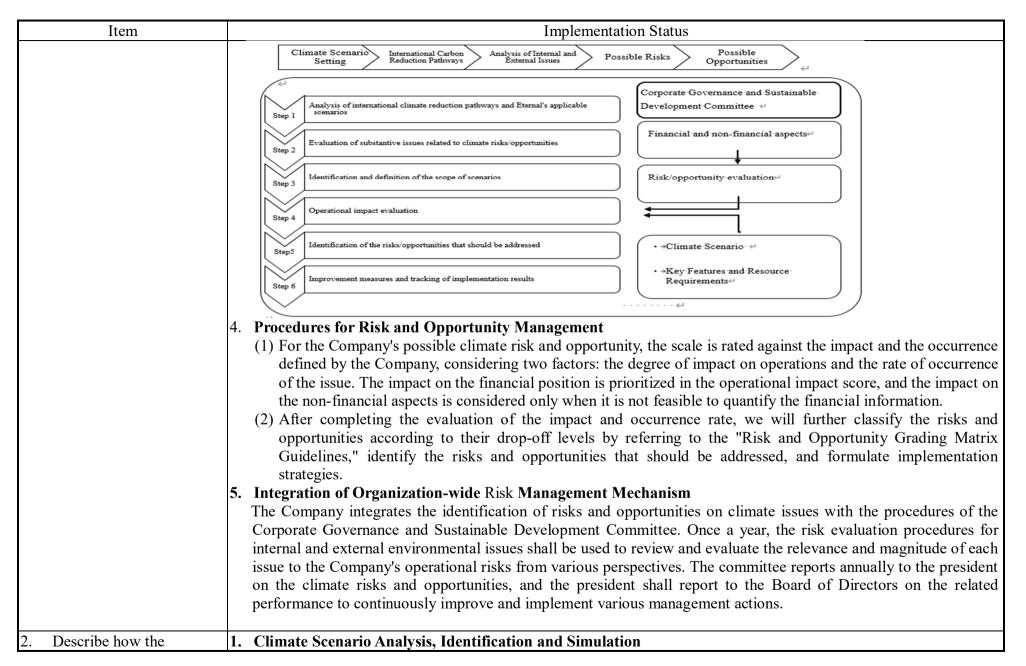
			Implementation Status	Deviations from				
				the Sustainable				
				Development Best				
Promotion Item				Practice Principles				
r tomotion item	Yes	No	Summary	for TWSE/TPEx				
				Listed Companies				
				and Corresponding				
				Reasons				
VI. If the Company has establish	ed sus	staina	ble development best-practice principles based on the "Sustainable Development Best I	Practice Principles				
			scribe the implementation and any deviations from such principles:	_				
1. The Company has adopted	the C	Corpo	orate Social Responsibility Best Practice Principles, which serves as the basis for the promo	otion of corporate				
governance, the developm	ent of	fsust	ainable environment, the engagement in promoting social welfare, and strengthening the c	disclosure of CSR				
information.								
2. Please refer to the above of	lescri	ntion	for operation.					
				lagge nefer to the				
	VII. Other important information to help learn about the implementation of sustainable development: For relevant information, please refer to the							
operation situation and detaile	ea rep	ort d	isclosed by the Company on its website:https://www.eternal-group.com/ESGReport.					

VIII.Climate-related Information of TWSE/TPEx-listed Companies

1.	Implementation	Status Conce	rning Climate	e-related Information
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	Item	Implementation Status
1.	Describe the Board of	1. Corporate Governance and Sustainable Development Committee
	Directors' and	(1) In order to implement corporate governance and sustainable development, the Company established the
	management's oversight	"Corporate Governance and Corporate Social Responsibility Committee" on November 5, 2021, as approved by
	and governance of	the Board of Directors, and changed its name to "Corporate Governance and Sustainable Development
	climate-related risks and	Committee" on March 11, 2022, to assist the Board of Directors in setting sustainable development goals and
	opportunities.	strategies, identifying sustainable issues that require attention, developing action plans, tracking the effectiveness
		of implementation of the plans, make improvement plans, and holding at least one meeting per year to ensure
		oversight and governance effectiveness.
		(2) The Committee is chaired by the Chairman of the Board of Directors, with the independent directors and the
		President and Chief Executive Officer serving as members. The President is also the top manager of the executive
		departments and is responsible for coordinating and managing each department, while each department is
		responsible for promoting E (environmental), S (social), and G (governance) programs according to their
		functions, and regularly monitoring the implementation results.

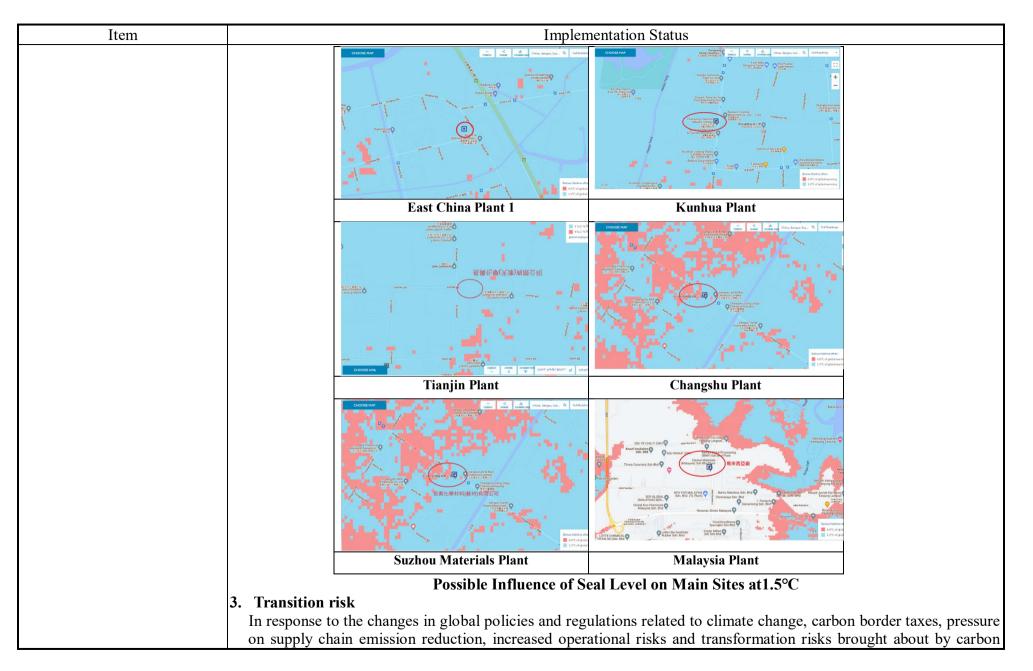
Item	Implementation Status
2.	Governance Structure and Oversight
	 In addition to the Corporate Governance and Sustainable Development Committee, a Zero Carbon Emission Team has been established to manage all production sites in each region, with the President as the highest-level leader. The team shall review the status of climate change-related issues on a quarterly basis and report directly to the Board of Directors on the results of the implementation of climate change-related targets. In accordance with the "Business Strategy and Risk Assessment Procedures," the Company conducts an annual inventory of the risks associated with climate change on business operations, and the Committee regularly reports to the Board of Directors on the risks and countermeasures of climate change on business operations. In addition, the Company has established the "Regulations Governing the Authorization of Capital Expenditures - Supplemental and Reduced Budget Amounts," which stipulates the authority to approve capital expenditures and budgetary management, and that approval by the Board of Directors is required if a certain amount is exceeded.
3.	Risk and Opportunity Management
	 Classification and inventory shall be conducted according to the risk and opportunity categories (transformation risks, physical risks and opportunities) proposed by the TCFD framework. The Corporate Governance and Sustainable Development Committee shall discuss with other departments to clarify existing measures, possible solutions, forms of obtaining quantitative financial data, feasibility and sources, and other related issues, and then compile a list of possible climate change risks and opportunities for the Company. The climate risk evaluation process is based on the impact of climate change on the Company's overall business, with reference to the TCFD reporting framework and the climate related risks published by the Ministry of the Environment of Japan. The opportunity scenarios shall be introduced into the analysis guidelines ver2.0 for process design. The critical units and facilities of our internal operations shall be identified first, such as energy demand, regulatory requirements and carbon reduction targets, and an evaluation of their potential impact and degree of influence shall be evaluated.
	Procedures for identifying and evaluating risks and opportunities



	Item				Implementa	tion Status					
3.	identified climate risks and opportunities affect the Company's business, strategies, and finance (in the short-, medium-, and long-term). Specify the financial	which incorp integrates qu human devel Five scenaric SSP1-1.9, SS	With regards to TCFD reporting, the Company has adopted the latest Sixth Assessment Report (AR6) of the IPCC, which incorporates a more nuanced approach called Shared Social-Economic Pathways (SSP). This approach integrates qualitative socio-economic conditions into the assessment model, including factors such as population, human development, economy, lifestyle, policies and institutions, technology, environment, and natural resources. Five scenarios were generated as a result, covering a range of carbon emissions from negative to extremely high: SSP1-1.9, SSP1-2.6, SSP2-4.5, SSP2-7.0, and SSP5-8.5. Among the five scenarios mentioned above, there is minimal difference in impact between SSP1-1.9 and SSP1-2.6,								
5.	impacts of extreme climate events and related transition actions.	as well as SS considered ar	as well as SSP2-7.0 and SSP5-8.5. Therefore, for the analysis of the corresponding 1.5°C period, the climate scenarios considered are SSP1-1.9, SSP2-4.5, and SSP5-8.5. Climate Scenarios for 2021								
4. 5.	Describe how climate risk identification, assessment, and management processes are integrated into the overall risk management system. Specify the scenarios, parameters, assumptions, factors analyzed, and major financial impacts if scenario analysis is	Every tonne Global surface ter °C 2.5 2 2.5 2 - 2.5	e of CO ₂ en	nissions adds to g e since 1850-1900 (°C) as ar relationship cumulative s en in crative it year 2050 SSP1-24	a function of cumulative CC	D GECO, Future cumulative CO, emissions differ according to the second determine heaves second to the second to the second determine heaves second to the second to the second determine heaves second to the second to the second to the second determine heaves second to the second to the second to the second to the second to the second to the se					
	employed to assess resilience to climate	Scenario	Year	2022-2023	2024-2025	2026-2030	2031-2040	2041-2050			
	change risks.	SSP1 B2		1.5°C	1.5°C	1.5°C	1.5°C	1.5°C			
		SSP2-4.5 2DS 1.5°C 1.5°C 1.5°C 2°C									
		SSP	5-8.5	1.5°C	1.5°C	1.5°C	2°C	3°C			
		it is estin	ent global s	by 2100, the aver		rise by another 3		o the IPCC AR6 report, 1 meter or even higher			

Item	Implementation Status									
	(2) In the current year, the Company utilized the "Surging Seas Mapping Choices" software, developed by Climate Central, a U,S, research organization, to evaluate the impact of sea-level rise. The Company's primary production sites include production plants across Taiwan (i.e., Lu-Chu Plant in Kaohsiung City; Dafa Industrial Park in Daliao District, Kaohsiung City; and Pingnan Industrial Park in Pingtung County), China, and Malaysia. Under a global average temperature rise of 1.5°C and 4.0°C, major production plants in Taiwan and Malaysia are not affected by sea level rise; however, some of the major production plants in Mainland China will face the risk of flooding under an average temperature rise of 1.5°C and 4.0°C. Therefore, the Company must continuously monitor the risk of potential flooding over the long term.									
	Head Office									

Item	Imple	mentation Status	
	Ta-Fa Plant	Ping-Nan Plant	
	South China Plant	Chengdu Plant	
		A construction of the second o	
	Chongqing Slitting Plant	Guangdong Plant	
	Zhuhai Materials Plant	Northeast Slitting Plant	



Item	Implementation Status
	 reduction technologies, the Company has initiated risk evaluation, and taken actions to improve energy efficiency and carbon rights deployment to formulate sustainable development strategies to maintain its competitiveness. 4. Climate Risks and Financial Impact Evaluation The evaluation sets the short-term period at 2023, the medium-term period at 2024~2025, and the long-term period at 2026~2030. With respect to possible climate change risk and opportunity issues, the degree of impact on operations and the probability of occurrence are determined based on existing measures, scenario simulations, and the strength of issue associations, and a matrix of risks and opportunities has been made. The green blocks in the matrix are low risk and opportunity areas; the yellow ones are medium risk and opportunity areas; and the pink and orange ones are high risk and opportunity areas, and the risk and opportunity response strategies are developed based on the points of each issue and the time frame of occurrence. (1) Short-, medium- and long-term climate risk matrix A. The impact of extreme weather conditions, such as typhoons, floods, droughts, rainstorms, etc., simulated by the scenarios, on the Company's financial position may include loss of production capacity, increased manufacturing costs, increased risk management costs and reduced demand for products. The overall impact of extreme weather on the manufacturing industry's finances is negative, and risk management measures shall be strengthened to minimize losses to companies caused by extreme weathers. B. According to the results of the risk matrix, transformation and physical risks are associated with different risk scenarios and may have short-, medium- and long-term impacts on financial cost.

Item						I	npleme	ntation	1 Status							
	HIGH								C				•	5		
	5	•					•					•				
	Impact Level	6		8		•	6	•	3	2	•	6	8	. 3	•	
	e 🧕					() () () () () () () () () () () () () (2				2	2	7			
	0	4	o	3	•		•		7	0		4		- 3		
						E		OCCURR	ENCE FREQ	UENCY			-		HIGH	
		S	hort-term(2	2024) —			Mid	Mid-term(2025~2026)				Long-term(2027~2030)				
	0	Transitio	o <mark>n ris</mark> k				0	Physical	risk		Opportunity					
	 CBAM Carbon tax Upstream Supplier Transformation Risk Sustainable Communication Costs Energy Efficiency Improvement Investment Cost Renewable Energy Transition Cost Water Consumption Fee Green products R&D 				 Physical Risks (Floods, Droughts, Natural Disasters Disrupting Transportation) Supplier Physical Risk (Supply Chain Disruption Due to Natural Disasters) Increased Air Conditioning Costs Due to High Temperatures 				 Reducing Carbon Tax Costs Improve Reputation Enhance Energy Efficiency Enhance Resilience Mitigating Supplier Risks Water Consumption Fee Reduction Incentive Reducing Procurement Costs 							
	 (2) Issues with a Significant Financial Impact in the Short-, Medium-, and Long-term Short-term: Make improvements to energy equipment and efficiency enhancement. Medium-term: Make improvements to energy equipment and efficiency enhancement, where the high-risk issue is the cost of carbon fee. Long-term: The high-risk issue is the cost of carbon fee. In order to achieve the long-term goal of reducing the average temperature rise by 1.5°C and reduce carbon emissions by 30% by 2030 as compared to 2020, the Company has set group-wide reduction targets while regularly reviewing utilization efficiency and reduction operations with respect to electricity consumption, water consumption, heat energy consumption, and carbon emissions. The Company continues to invest in the research and development of green products, the installation of solar power generation systems, and the replacement of old equipment to improve energy efficiency. In addition, the Company's production plants have thoroughly implemented various energy-saving programs in compliance with the relevant laws and regulations set forth by 															

	Item	Implementation Status							
6.	Specify the content of the	risk issues, i Group's reve on operating the proportio	nent, aimed at realizing the goal of energy investments and improvements in energy enue in the short to medium term; howe g income in the short-, medium-, and lon on of investment in green product develo s Emission Targets	y equipment and efficiency we ever, over the long run, the in ng-term will be less than 0.39	vill have a greater impact on the mpact of various climate issues				
7.	plan, as well as the metrics and targets used to identify and manage physical and transition risks if there is a transition plan to manage climate-related risks. Describe the basis for	After assessing the emission invento and Malaysia state operation at different greenhouse gas e	he impact of climate change on the Comp ries since 2005 in accordance with ISO 1 arted conducting carbon emission inver- erent times. Therefore, the Company missions in 2020 with 2020 as the base goals while tracking energy consumptio	4064-1. However, our produ ntories at different times as has set reduction targets for year, and formulated a green	tection plants in Mainland China they were built and put into or each period using the total house gas action plan based on				
	price setting if internal	Indicator	Base Year and Management Targets	Interim Target in 2030	Long-term Target in 2050				
8.	carbon pricing is used as a planning tool. Specify the activities covered, scope of greenhouse gas emissions,	Carbon intensity (Physical strength)	With 2020 as the base year, carbon emissions per unit of product (Scope 1 and 2) will be reduced by 1.5%.	By 2030, carbon emissions per unit of product (Scope 1 and 2) will be reduced by 15%.	By 2050, our production plants in Taiwan will be carbon neutral while global carbon intensity will drop by 50%.				
	planning schedule, and annual progress if climate- related targets are set. Specify the source and amount of carbon offsets or the number of	Carbon intensity (Economic strength)	With 2020 as the base year, carbon emissions per unit of revenue (Scope 1 and 2) will be reduced by 3%.	By 2030, carbon emissions per unit of revenue (Scope 1 and 2) will be reduced by 30%.	By 2050, our production plants in Taiwan will be				
	renewable energy certificates (RECs) if carbon offsets or RECs are used to achieve the	Cumulative reduction	With 2020 as the base year, the total annual global carbon emissions reduction will reach 3% of carbon emissions in the base year.	By 2030, the total carbon emission reduction will reach 30% of carbon emissions in the base year.	By 2050, the total carbon emission reduction will reach 100% of carbon emissions in the base year.				
	relevant targets.	Total Scope 3 emissions	With 2021 as the base year, Scope 3 emissions will be reduced year by year.	By 2030, Scope 3 emissions will be reduced by 20%.	By 2050, Scope 3 emissions will be reduced by 50%.				

Item		Implementa	tation Status							
	Energy nanagement	Unit energy consumption will be by 1.5% per year starting in 2021 based on the average value of unit energy consumption (electricity consumption in manufacturing processes, thermal energy, and total water intake) from 2016 to 2020.	By 2050, the unit consumption of various types of energy sources will be reduced by 50% in total.							
	Development of enewable energy	With 2020 as the base year, the share of renewable energy use in the total global electricity consumption will be increased gradually.	By 2030, the share of renewable energy use will reach 10% of the total global electricity consumption in the base year.		By 2050, the share of renewable energy use will reach 100% of the total global electricity consumption in the base year.					
	In order to reduce targets, we have s	r Indicators for Climate-related Risks and Opportunities der to reduce the impact of climate change on our operations, in addition to energy saving and greenhouse g ts, we have set various energy saving and carbon reduction management targets for electricity, heat, water intak age, and renewable energies. We will also review the achievement status annually and further development plans.								
		Climate-Related Indicators								
		Indicator	2021	2022	2 2023					
]	Power saving rate (%)	0.55%	1.429	% 4.92%					
		Heat saving rate (%)	5.15%	2.039	% 6.22%					
	Renewa	ble energy construction (kW)	15	15	3077					
	Renewat	ble energy consumption (kWh)	17,305	621,4	65 3,323,088					
	Car	bon offset credit (tCO2e)	-	-	955					
	Number o	of renewable energy certificates			15					

	Item				Implement	ation Status			
			Energy intensity of ele	ectronic materia	ls (MJ/ ^{kft2})	69.22	73.47	63.31	
			Energy intensity of r	esin materials (MJ/ton.)	3,369.14	3,782.7	1 3,651	
			Energy intensity of bior	nedical material	ls (MJ/dose)	_	1.54	7.26	
			Water taking am	ount (Million li	ters)	1,227.72	1,073.6	7 1,002.82	
			Number of us	es per water dro	op	1.30	1.48	1.66	
9.	Specify greenhouse gas inventory and assurance status, as well as reduction targets, strategies, and	Ba im the wi 4. In 1. G 1-1	Cargets and Countermeatased on the results of climapacts or benefits, sets gruecorresponding counternith the corporate governationith the corporate govern	hate scenario sin eenhouse gas en measures, and r nce structure to Planning in pr ry and Assura nouse Gas Inven	nission and en egularly moni mitigate the in ogress. nce Status in itory ntensity inven	ergy saving and tors the effective npact on the Con the Past Two Ye	carbon reducti eness in achiev mpany. ears two years is pr	on targets for each p ving the targets in ac	period and
	specific action plans.		Year			2022			
	-		Region	Taiwan	Mainland China	Malaysia	Other locations	Total emissions	
			Scope 1	27,949	48,287	7,437	82	83,755	
			Scope 2	35,540	119,441	4,839	1,291	161,111	
			Scope 1 and 2	63,489	167,728	12,275	1,373	244,865	
			Scope 3	359,626	1,202,109	140,931	182,853	1,885,519	
			Year			2023			
			Scope 1	26,345	47,464	7,680	102	81,591	
1			Scope 2	31,579	119,580	4,901	1,388	157,448	
			Scope 1 and 2	57,924	167,045	12,581	1,489	239,039	
1			Scope 3	351,066	1,127,128	151,674	180,699	1,810,567	
			Note: Our production China Plant, Ch				•	nt in Taiwan; South ant, Northeast Plant,	

Item	Implementation Status									
	East China P	East China Plant, Kunhua Plant, Tianjin Plant, Changshu Plant, and Suzhou Plant in Mainland								
	China, and Malaysia Plant in Malaysia. Other locations refer to other operating facilities belonging									
		to the parent company, whose Scope 1 and 2 emissions are less than 5% (including the Head Office, Xizhi Plant, Jhongli Warehouse, Northern Sales Office, Central Sales Office, South Korea Office, and Vietnam Office). Greenhouse gas emission intensity (t _{CO2e} /NT\$ million)								
	and Vietnam (
	Gr									
	Year	Region Taiwan Mainland China Malaysia Total emissions								
	Region									
	Scope 1									
	Scope 2	2.211	3.902	1.766	3.234					
	Scope 1 and 2 3.949 5.480 4.480 4.927 Scope 3 22.369 39.275 51.434 34.450 Year 2023 2023 2023 3633 Scope 1 1.985 1.759 2.844 1.897 Scope 2 2.379 4.432 1.815 3.633 Scope 1 and 2 4.363 6.192 4.658 5.530 Scope 3 26.446 41.779 56.164 37.944									
		Note: Our production sites include Lu-Chu Plant, Ta-Fa Plant, and Ping-Nan Plant in Taiwan; South								
		 China Plant, Chengdu Plant, Chongqing Plant, Guangdong Plant, Zhuhai Plant, Northeast Plant, East China Plant, Kunhua Plant, Tianjin Plant, Changshu Plant, and Suzhou Plant in Mainland China, and Malaysia Plant in Malaysia. 1-2 Information on Greenhouse Gas Inventory and Assurance Having established the relevant verification and assurance requirements based on the schedule of the operational regulations set forth by the competent authority, each operating location of the Group conducts its own inventory in accordance with the ISO 14064.1 standards. Specifically, our production sites in Taiwan engages on external. 								
	,									
	e									
	-									
		in accordance with the ISO 14064-1 standards. Specifically, our production sites in Taiwan engages an external verification company (BV) to carry out third-party verification in accordance with the ISO 14064-1:2018								
	1	• • •				rty verification according				
	to the planned sched			i also gradually	complete time-pa					
	-		formation will be o	disclosed in the	Company's sustain	nability report or on other				
						assurance process will be				
	1		•		•	thority, and the assurance				

Item	Implementation Status
	 results and opinions will also be disclosed in the Company's sustainability report. 2. Greenhouse Gas Reduction Targets, Strategies, and Specific Action Plans 2-1 Base Year for Greenhouse Gas Reduction and Related Data, Reduction Targets, Strategies and Specific Action Plans, and Achievement of Reduction Targets. Aside from continuously developing robust process technology and enhancing our environmental health and safety management system, the Company also comprehensively promotes energy-saving and carbon reduction measures in our production sites through various methods to enhance energy efficiency and improve carbon reduction plans. In addition, the Company sets energy-saving and carbon reduction targets with respect to electricity, heat, water intake, wastewater, and renewable energy, and reviews the achievement of these targets annually while developing improvement plans.
	The Energy-Saving and Carbon Reduction Strategic Structure of Eternal Group
	Quality Dimension (Note 1) ESG Management
	Technology Dimension (Note 3) Objectives Implement Dimension (Note 4)
	 Note 1 : The Implement of ISO 50001 Management System Internal Auditing of Energy Management Project Performance Auditing The Data Verification of ESG Report The Measurement of Energy Performance and Supervise Operations Procedure The External Verification of Third Party The Integration of Group Information Platform

Item	Implementation Status
	Note 2 : Establishing a Matrix Management System
	 Corporate Governance and Sustainable Development Committee
	 Group Energy Management Team
	 Group Environmental and Safety Meeting
	1. Integrating Consistency in Energy Management Documentation Across All Factories
	2. Energy Resource Baseline/setting up Strategic Goals
	3. Climate Change Risk Management/ External Legal and Policy Dynamics
	Note 3 : The action of Energy-Saving and Carbon Reduction
	 Transition to Clean Energy Alternatives
	 Waste Heat/Cold Source Recovery Technology
	 Introduction of Self-Sustaining Renewable Energy Sources
	 Improving the Efficiency of Water Usage
	1. Energy/Water Resource Balance Chart
	2. Introduction of Innovative Energy-Saving and Carbon-Reduction Technologies
	3. Implementation of Factory Process Improvement
	Note 4 : Enhancing Energy Resource Utilization Efficiency
	Factory Energy Control Sheet
	 Major Energy Equipment Verification Calker Offect/Teching
	 Carbon Offset/Trading Internal Carbon Pricing
	Internal Carbon Friend I. Energy Management Manual/ Operating Procedures
	 Carbon Verification /Product Carbon Footprint
	 Factory Energy Efficiency and Carbon Reduction Promotion
	5. Tuetory Energy Energy and Carbon Reduction Tromotion

(VI) Implementation Status of Ethical Corporate Management and Measures Taken

Implementation	Status c	of Ethical	Corporate	Management

				Operation Status	Deviations from the
	Evaluation Item	Yes	No		Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
I. (I)	Formulating Ethical Corporate Management Policies and Plans Does the Company establish the ethical corporate management policies approved by the Board of Directors and declare its ethical corporate management policies and procedures in its guidelines and external documents, as well as the commitment from its Board to implement the policies?	V		(I) The Company has established the "Ethical Corporate Management Best Practice Principles" approved by the Board of Directors and submitted to the shareholders' meeting in August 2013. The Board and all employees should abide by the ethical corporate management policy to comply with corporate culture and ethical corporate management policy of "compliance, trustworthiness, and morality," and disclose the above information on	Implemented according to the Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies without deviations
	Does the Company establish a risk assessment mechanism against unethical conduct, analyze and assess on a regular basis business activities within its business scope which are at a higher risk of being involved in unethical conduct, and establish prevention programs accordingly, which shall at least include those specified in Paragraph 2, Article 7 of the "Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies"? Does the Company specify in its prevention programs the operating procedures,	V V		 the Company's website and MOPS. (II) The Company clearly stated in the "Ethical Corporate Management Best Practice Principles" that it prohibits unethical conduct stated in Article 7, Paragraph 2 of the "Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies," and disclosed relevant regulations in the Company's internal system for colleagues to review and implement at any time. In addition, the Company reinforces the concepts during education and training to implement relevant regulations. (III)To prevent unethical conduct, the Company has developed and implemented the "Whistleblowing 	
	guidelines, punishments for violations, and a grievance system and implement them and review the prevention programs on a regular basis?			Operating Procedure." Through internal control and routine audits, the Company expects to minimize the risk of unethical conducts of various types. The Company takes initiatives in promulgating anti-bribery mechanisms to prevent corruption and illegal activities. Zero incident of corruption was reported within	

				Operation Status	Deviations from the
	Evaluation Item	Yes	No		Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
				the past three years. The achievement rate is 100%.	
II. (I)	Implementing Ethical Corporate Management Does the Company evaluate business partners' ethical records and include ethics- related clauses in the business contracts signed with the	V		 Evaluations and credit investigations have been conducted upon all types of partners to avoid transaction with partners who have records of unethical behaviors. 	Implemented according to the Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed
(II)	counterparties? Does the Company establish an exclusively dedicated unit supervised by the Board of Directors to be in charge of ethical corporate management and report to the Board of Directors the implementation of ethical corporate management policies and prevention programs on a regular basis (at least once a year)?	V		(II) The Company has established a dedicated unit to formulate and implement "Ethical Corporate Management Best Practice Principles," with the internal auditing unit regularly reports to the Board of Directors.	Companies without deviations
(III)	Does the Company establish policies to prevent conflicts of interest, provide appropriate communication channels, and implement them accordingly?	V		 (III)In the "Sustainable Development Policy," the Company clearly stipulates that the implementation of sustainable development should be based on respecting social ethics and paying attention to the rights and interests of other stakeholders. While pursuing sustainable operation and profit, the Company should attach great importance to environmental protection, social welfare and corporate governance factors, which have been incorporated into the Company's overall management and operations. 	
(IV)	Does the Company establish effective accounting systems and internal control systems to implement ethical corporate management, with the internal audit unit being responsible for devising relevant audit plans based on the results of assessment of any unethical conduct risk, examining accordingly the compliance with the prevention programs,	V		(IV)The Company has established an effective accounting system and internal control system. The internal auditors will also evaluate the high- risk activities listed in the annual audit plan and prepare the audit results into an audit report which will be submitted to the Audit Committee for review and directors attending the board meeting on a regular basis. In addition, departments are required to self-	

				Operation Status	Deviations from the
	Evaluation Item	Yes	No	Summary	Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons
	or engaging a certified public			evaluate their internal control	
	accountant to carry out the			systems each year to ensure the	
	audit?			effectiveness of the design and	
		x 7		implementation.	
(V)	Does the Company regularly hold internal and external	V		(V) The Company takes concrete actions in accordance with the	
	training related to ethical			"Eternal Materials Co., Ltd. Ethical	
	corporate management?			Corporate Management Best	
	1 8			Practice" to ensure that our	
				customers, suppliers, business	
				partners or others with whom the	
				Company has business dealings	
				recognize and practice the Company's ethical management	
				policy and corporate culture.	
				1. Print awareness campaigns:	
				The Human Resource	
				Department conducts education	
				awareness campaigns in due	
				course during pre-employment training for new employees,	
				whereas for the rest of the	
				existing employees at the	
				Company, internal awareness	
				campaigns are held via	
				company announcements or in	
				company publications each	
				year. 2. Awareness courses: The	
				Company provides both face-	
				to-face and digital courses to	
				provide guidance on the	
				concepts of corporate	
				governance, internal control,	
				and legal compliance (including anti-corruption,	
				ethical corporate management,	
				and insider trading), which	
				were attended by a total of	
				1,972 people, thus representing	
				an achievement rate of 97% (11,832 minutes in total).	
				3. The Company requires all	
				suppliers to sign a supplier	
				code of conduct as part of the	
				business philosophy, and the	
				supply chain is seen as an	
				important extension of their	
				value chain. In order to ensure	

Evaluation ItemYesNoSummaryEthical Corpo Management 1 Practice Princip TWSE/TPEx I Companies a Corresponding RIII. Operation of the Company's Whistleblowing System (I) Does the Company establish the sandard operating procedures for investigating reported misconduct, follow-V(I) The Company has established the "Ethical Corporate Management Practice Principle Companies a Corresponding RIII. Operation of the Company's Whistleblowing System (I) Does the Company establish the standard operating procedures for investigating reported misconduct, follow-V(I) The Company has established the "Ethical Corporate Management Principles of Eternal Materials Co. Practice Principle Management measures for the "whistle-blowing system, established a reporting channel, and assigned appropriate personnel and assigned and anounced byImplemented acc to the estivation and management measures for the "whistle-blowing system" have been formulated and announced by	m the	Deviations from th	Operation Status			
III. Operation of the Company's Whistle-blowing System (I) Does the Company establish the standard operating procedures for investigating reported misconduct, follow-V(I) The Company has established the "Ethical Corporate Management Principles of Eternal Materials Co Ltd." to regulate the relevant appropriate personnel assigned to the standard operating procedures for investigating reported misconduct, follow-IIII. Operation of the Company's with ethics, the Company has established the suppliers to comply with in all aspects of their business practices.IIII. Operation of the Company's with ethics, the Company has established the "Ethical Corporate Management Principles of Eternal Materials Co Ltd." to regulate the relevant appropriate personnel assigned to the accused party?V(I) The Company has established the "Ethical Corporate Management Principles of Eternal Materials Co Ltd." to regulate the reported party.Implemented acc to the Ethical Companies with deviations(II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow-V(I) The implementation and management measures for the "whistle-blowing system" have been formulated and announced byImplemented acc to the Ethical Companies with deviations	Best bles for Listed and	Ethical Corporate Management Best Practice Principles f TWSE/TPEx Liste Companies and Corresponding Rease	Summary	No	Yes	Evaluation Item
 Whistleblowing System (I) Does the Company establish both a reward/whistle-blowing system and convenient whistle-blowing channels? Are appropriate personnel assigned to the accused party? (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) Does the Company establish the standard operating procedures for investigating reported misconduct, follow- (II) The implementation and provide the reported party. 			environment in the supply chain, to protect the respect and dignity of employees, to protect the environment and to comply with ethics, the Company not only requires suppliers to fully comply with the laws and regulations of the countries/regions in which they operate, but has also established the Supplier Code of Conduct to encourage suppliers to comply with in all aspects of their business			
the standard operating procedures for investigating reported misconduct, follow-management measures for the "whistle-blowing system" have been formulated and announced by	orporate st les for sted	Practice Principles for TWSE/TPEx Listed Companies without) The Company has established the "Ethical Corporate Management Principles of Eternal Materials Co., Ltd." to regulate the relevant whistle-blowing system, established a reporting channel, and assigned appropriate personnel to investigate the reported party.			 Whistleblowing System (I) Does the Company establish both a reward/whistle-blowing system and convenient whistle-blowing channels? Are appropriate personnel assigned to the accused party?
the investigation, and related confidentiality mechanisms?			management measures for the "whistle-blowing system" have		V	the standard operating procedures for investigating reported misconduct, follow- up measures to be taken after the investigation, and related
 (III) Does the Company provide protection for whistle-blowers against receiving improper treatment? V (III) The Company has clearly adopted measures to protect whistle-blowers from inappropriate disciplinary actions due to their whistle-blowing, assigned dedicated personnel or unit to investigate the reports, and kept the identity of the whistle-blower and content of the report confidential. After each quarter, the contents of the whistle-blowing mailbox, a summary of the whistle-blowing mailbox, a summary of the whistle-blowing and acceptance situation shall be sent to each independent director. 		Implemented accordi	The Company has clearly adopted measures to protect whistle-blowers from inappropriate disciplinary actions due to their whistle- blowing, assigned dedicated personnel or unit to investigate the reports, and kept the identity of the whistle-blower and content of the report confidential. After each quarter, the contents of the whistle-blowing mailbox, a summary of the whistle-blowing and acceptance situation shall be sent to each independent director.			(III) Does the Company provide protection for whistle-blowers against receiving improper treatment?

	Our susting Status								
	Operation Status Deviations from the								
Evaluation Item	Yes	No	Summary	Ethical Corporate Management Best Practice Principles for TWSE/TPEx Listed Companies and Corresponding Reasons					
Disclosure			management philogenhy is displayed on						
Disclosure Does the Company disclose the ethical corporate management policies and the results of its implementation on the Company website and MOPS? Company website and MOPS? Management Best Practice Principles f TWSE/TPEx Listed Company maintains a smooth communication channel at all times, fully utilizes the spokesperson mechanism, and upholds the principle of good faith to immediately disclose public information at MOPS to protect the rights of investors and stakeholders. In addition, the Company discloses in the annual report on the implementation									
			of integrity management and adoption						
	measures.								
			cal Corporate Management Principles bas						
			inciples for TWSE/TPEx Listed Compan	ies," please specify the					
differences between the Princip			•						
			to understand the implementation of ethic						
		e E	thical Corporate Management Principles)	: Disclosed on the					
Company's website and MOPS.									

(VII) Methods of inquiry on the Corporate Governance Best Practice Principles and related regulations established by the Company:

They have been disclosed on the Company website. To inquire, please refer to https://www.eternal-group.com/Board_of_Directors.

(VIII) Other material information that can enhance the understanding of the status of corporate governance at the Company:

Considering actual operational needs, the Company has formulated the "Procedures for Endorsements and Guarantees," the "Procedures for Lending Funds to External Parties," the "Procedures for Acquisition or Disposal of Assets," the "Corporate Governance Regulations of Eternal Materials Co., Ltd.," the "Management Rules for Internal Material Information Handling and Insider Trading Prevention", the "Corporate Social Responsibility Guidelines," and the "Ethical Corporate Management Principles." These documents have been published on the company website. Meanwhile, important resolutions passed during the meetings (of either shareholders or Board of Directors) were disclosed on the company website to provide more information on the operations of corporate governance. (IX) Implementation of the Internal Control System

1. Statement of Internal Control Eternal Materials Co., Ltd.

Statement of Internal Control

Date: March 8, 2024

The internal control system of the Company in 2023, based on the results of self-assessment, is hereby stated as follows:

- I. The Company is fully aware that establishing, operating, and maintaining an internal control system is the responsibility of its Board of Directors and management. Its purpose is to reasonably ensure that operational effectiveness and efficiency (including income, performance, and asset safety) and reporting are reliable, timely, and transparent, as well as to ensure compliance with relevant regulations and laws.
- II. Any internal control system has its inherent limitations. However perfectly designed, an effective internal control system can only provide reasonable assurance of accomplishing the three goals mentioned above. Furthermore, the effectiveness of an internal control system may be affected by changes in environment or circumstances. Nevertheless, a self-monitoring mechanism has been built within the Company's internal control system. Therefore, whenever a deficiency or defect is identified, the Company will immediately take initiatives and action to correct it.
- III. The Company evaluates the design and operating effectiveness of the internal control system based on the criteria provided in the "Regulations Governing the Establishment of Internal Control Systems by Public Companies" (herein below, the "Regulations"). The internal control system judgment criteria adopted by the Regulations divide internal control into five elements based on the process of management control: (1) control environment, (2) risk assessment, (3) control activities, (4) information and communication, and (5) monitoring of processes. Each element further contains several items. Please refer to the Regulations for details.
- IV. The Company has evaluated the design and operating effectiveness of the internal control system according to the Regulations.
- V. Based on the results of the determination in the preceding paragraph, the Company is of the opinion that, as of December 31, 2023, the internal control system (including the supervision and management of subsidiaries), including the design and implementation of the internal control system relating to the effectiveness and efficiency of the operations, reliability, timeliness, and transparency of reporting, and compliance with applicable laws and regulations, is effective and can reasonably assure the achievement of the foregoing goals.
- VI. This statement will become a major part of the Company's annual report and prospectus, and will be made public. Any falsehood, concealment, or other illegality in the content made public will entail legal liability under Articles 20, 32, 171, and 174 of the Securities and Exchange Act.
- VII. This statement has been approved by the Board of Directors of the Company on March 8, 2024. Among the 12 Directors present, 0 of them disagreed. The rest all agreed to the contents of this statement.

Eternal Materials Co., Ltd.

Chairman: Kao, Kuo-Lun (Signature and Stamp)

President: Mao, Hui-Kuan (Signature and Stamp)

2. Where a CPA Has Been Hired to Carry Out a Special Audit of the Internal Control System, the CPA Audit Report shall Be Disclosed: None.

- (X) Penalties imposed on the Company and its internal staff, penalties imposed on its internal staff by the Company for violation of internal control regulations, major deficiencies and status of improvements made in the most recent fiscal year up to the publication date of this annual report:
- (XI) Key resolutions adopted by the Shareholders' Meeting and the Board of Directors in the most recent fiscal year up to the publication date of this annual report

		1. 2023 Annual General Meeti	ng of Shareholders
	Proposal	Material Resolution	Implementation Status
Ĩ	Proposal I	Adoption of the 2022 final accounts	Implemented as proposed.
	Proposal II	Adoption of the 2022 earnings	The distribution of cash dividends amounting to NT\$1.2 per share was completed on April 27, 2023, and thus implemented as proposed.

	2023 Annual	General	Meeting	of Shareholders
•	LOLD I IIIIaai	General	meeting	

2.	Board of Directors
<i>_</i> .	Dourd of Directors

Date	Resolution				
	Proposal 1.	Pass the proposal on discussing the 2022 consolidated and parent company			
		only financial statements.			
		Pass the proposal on changing the CPAs since Q1 2023.			
	Proposal 3.	Pass the proposal on the appointment of CPAs from Q2 2023 to Q1 2024			
		and the evaluation of their independence.			
	Proposal 4.	Approve the issuance of the 2022 Statement on Internal Control System.			
	Proposal 5.	Pass the proposal on the revision of the Internal Audit Implementation			
	D	Rules and the Internal Control System Self-Assessment Criteria.			
	1	Approve the 2022 Business Report.			
	-	Pass the proposal on the distribution of surplus for 2022.			
2022 02 10	Proposal 8.	Pass the proposal on the distribution of remuneration for directors and employees in 2022.			
2023.03.10	Proposal 9.	Pass the proposal on convening the 2023 Annual General Meeting of			
		Shareholders			
	Proposal 10.	Pass the proposal on obtaining land use right and cash capital increase in			
		Eternal Material Industry (Tongling) Co., Ltd.			
	Proposal 11.	Pass the proposal on dividing the dry film photoresist related business of			
		the subsidiary Nikko-Materials Co., Ltd. and transferring it to subsidiary			
	D 110	CHOU-KOU Materials Co., Ltd.			
	-	Pass the proposal on inter-affiliate loans (non-revolving credit line).			
		Pass the proposal on inter-subsidiary loans (revolving credit line).			
	-	Approve the project approval incentives for managerial officers in 2022			
	Proposal 15.	Pass the proposal on the equity sale of Chuangxing Fine Chemistry			
	D	(Shanghai) Co., Ltd.			
	Proposal I.	Pass the proposal on discussing the consolidated financial statements for			
	Proposal 2	Q1 2023. Pass the proposal on rules for pre-approval of non-assurance services			
	1 10p0sal 2.	provided by CPAs.			
2023 05 11	Proposal 3	Pass the proposal on providing endorsements/guarantees for banks to			
2023.03.11	rioposur <i>5</i> .	secure credit facilities for subsidiaries.			
	Proposal 4.	Pass the proposal on the sale of shares in Eternal Optical Material			
		(Suzhou) Co., Ltd.			
	Proposal 5.	Pass the proposal on amendments to the "Employee Remuneration			

		Distribution Oten Isale "
	D 16	Distribution Standards."
	Proposal 6.	Pass the proposal on the distribution of employee remuneration for
		managerial officers in 2022.
	Proposal 1.	Pass the proposal on changing investment in the 4th and 5th gluing
		production lines of Eternal Electronic (Suzhou) Co., Ltd.
	Proposal 2.	Pass the proposal on ownership restructuring and capital increase by
	1	Eternal Technology Corporation.
	Proposal 3.	Pass the proposal on capital increase by Eternal Chemical Industry
	Tioposai 5.	(Chengdu) Co., Ltd.
	Due une and 4	
	Proposal 4.	Pass the proposal on cash capital reduction by Eternal (China) Investment
		Co., Ltd. and Eternal International (BVI) Co., Ltd.
2023.06.30	Proposal 5.	
		Ltd.
	Proposal 6.	Pass the proposal on the acquisition of shares held by Nikko-Materials
		Co., Ltd. in Eternal Materials Industrial Co., Ltd.
	Proposal 7.	Pass the proposal on the provisions of endorsements/guarantees for banks
	1	by Eternal (China) Investment Co., Ltd. to secure credit facilities for
		subsidiaries.
	Proposal 8.	Pass the proposal on organizational adjustment within the Development
	rioposai 8.	
	D 11	Department.
	Proposal 1.	Pass the proposal on discussing the consolidated financial statements for
		Q2 2023.
	Proposal 2.	Pass the proposal on amendments to the Group's business plan for 2023.
	Proposal 3.	Pass the proposal on amendments to the mid-year cash flow plan for 2023.
	Proposal 4.	Pass the proposal on amendments to the audit plan of subsidiaries for
2023.08.11	1	2023.
	Proposal 5.	Approve the review of the 2022 Sustainability Report and TCFD Report.
	Proposal 6.	Pass the proposal on the loaning of funds (non-revolving credit line) by
	roposuror	Eternal Holdings Inc.
	Proposal 7.	Pass the proposal on providing endorsement/guarantee for the loan facility
	Tioposai 7.	
	D 11	of Eternal Nanyang Investment Co., Ltd.
	Proposal 1.	Pass the proposal on discussing the consolidated financial statements for 2023 Q3.
	Proposal 2.	Pass the proposal on the first cash capital increase through issuance of new
	1	shares in 2023 by subsidiary Eternal Precision Mechanics Co., Ltd.
	Proposal 3.	Pass the proposal on withdrawing the Company's participation in the first
	r roposur 5.	cash capital increase in 2023 by subsidiary Eternal Precision Mechanics
	D 14	Co., Ltd.
	Proposal 4.	Pass the proposal on the first issuance of employee stock options totaling
		1,490,000 shares in 2023 by subsidiary Eternal Precision Mechanics Co.,
2023.11.10		Ltd.
2023.11.10	Proposal 5.	Approve the list of directors, managerial officers, and general employees
		eligible for stock subscription in the issuance of employee stock options
		by subsidiary Eternal Precision Mechanics Co., Ltd.
	Proposal 6.	Approve the list of directors, managerial officers, and general employees
	roposuror	eligible for stock subscription in the issuance of new shares for cash capital
		increase by subsidiary Eternal Precision Mechanics Co., Ltd.
		• •
	Dropocel 7	
	Proposal 7.	
		Division.
	Proposal 7. Proposal 8.	

	Proposal 1.	Approve the Group's 2024 (consolidated) business plan.
	Proposal 2.	Approve the 2024 cash flow plan.
	Proposal 3.	Approve the 2024 audit plan.
	Proposal 4.	Pass the proposal on requesting the Board of Directors to authorize the
	_	Chairman to approve the Company's applications or contract renewals
		with regards to account opening and cancellation, deposits, and
		borrowings with financial institutions, including related credit facilities, in
		2024 in order to meet the Company's needs in relation to dealings with
		banks, loan procedures, and capital movement.
2023.12.21	Proposal 5.	
	-	
	Proposal 7.	Approve the 2024 annual sustainable development plan and strategic
		directions.
	Proposal 8.	Approve annual performance bonus and operation performance bonus for
		managerial officers in 2023.
	Proposal 9.	Approve the promotion of managerial officers to the position of Vice
	D 110	President.
	Proposal 10.	Approve the promotion of managerial officers to the position of Assistant
2024.02.06		Vice President.
2024.03.06	No proposal.	
	Proposal 1.	Approve the consolidated and parent company only financial statements for 2023.
	Proposal 2	Pass the proposal on evaluating the independence and suitability of CPA
	r toposat 2.	firm and appointing CPA firm for 2024.
	Proposal 3.	
	Proposal 4.	
	Proposal 5.	
	Proposal 6.	Pass the proposal on the distribution of remuneration for directors and
	· F · · ·	employees in 2023.
	Proposal 7.	1 2
	-	Shareholders
	Proposal 8.	Pass the proposal on the additional budget for factory construction by
		Eternal Material Industry (Tongling) Co., Ltd.
	Proposal 9.	Pass the proposal on cash capital increase by Eternal Electronic Material
		(Thailand) Co., Ltd.
2024.03.08	Proposal 10.	Pass the proposal on capital reduction and offsetting of losses by
		subsidiary New E Materials Co., Ltd.
	Proposal 11.	Pass the Company's proposal on appointing E.SUN Commercial Bank and
		Taipei Fubon Commercial Bank to organize a syndicated loan totaling
		NT\$5.1 billion aimed at repaying debts owed to financial institutions and
	D 112	strengthening medium-term working capital.
		Pass the proposal on inter-affiliate loans (non-revolving credit line).
	Proposal 13.	Pass the proposal on lifting the non-compete clause on managerial officers
	Dropogal 14	who serve in the Company's investees.
	-	Approve the performance evaluation of the Board of Directors in 2023. Approve the continuing education plan for directors.
	-	Approve the continuing education plan for directors. Approve the distribution of performance bonus to managerial officers for
		surpassing profit targets in 2023.
	Proposal 17	Approve the termination of the "Rules Governing Performance Bonus for
	- 10 pobul 1 / .	Surpassing Profit Targets."
	Proposal 18.	Approve amendments to the "Retirement Management Rules."

ĺ	Proposal 19. Approve the promotion and compensation review for managerial officers
	at the Company.

- (XII) Where, during the Most Recent Year up to the Date of Publication of the Annual Report, a Director or Supervisor Has Expressed a Dissenting Opinion, Recorded or Prepared in Writing, with Respect to a Material Resolution Passed by the Board of Directors, the Principal Content Shall Be Disclosed: None.
- (XIII) Summary of the resignation and dismissal of the Company's Chairman, President, Accounting Manager, Finance Manager, Head of Internal Audit and Head of Research and Development in the most recent fiscal year up to the publication date of this annual report: None.
- V. Information on CPA Professional Fees:
 - (I) When Non-audit Fees Paid to the CPA, to the Accounting Firm of the CPA, and to Any Affiliated Company of Such Accounting Firm Are One Quarter or More of the Audit Fees Paid, the Amounts of Both Audit and Non-audit Fees as Well as Details of Non-audit Services Shall Be Disclosed:

						Unit: NT\$ thousands
Accounting Firm	Name of CPA	Period of Audit	Audit Fees	Non-audit Fees	Total	Remark
	Wang, Chao- Chun	2023.1.1~2023.12.31				Non-audit fees primarily covers sustainability report assurance services,
Deloitte & Touche	Stephen Hsu	2023.1.1~2023.12.31	8,710) 1,717		profit-making enterprise income tax review and filing, project consulting and business registration services, etc.

- Note: Where the Company replaces the CPA or accounting firm, the audit periods of the former and successor CPA or firm shall be specified separately. The reason for the replacement shall be provided in the note accordingly. The Company will disclose the information on audit and non-audit fees paid in the order in which they were paid. Non-audit fees should be accompanied by a note describing the services provided.
 - (II) Change in the Accounting Firm with the Audit Fees Paid for the Year of Such Change Lower than Those for the Previous Year: None.
 - (III) Audit Fees Paid for the Current Year Lower than Those for the Previous Year by 10% or More: None.

VI. Information on Replacement of CPA:

(I) Replacement of CPA in the past two years or any subsequent interim period:

1. Information on former CLAS.						
Date of replacement	Approved by the Board of Directors on March 8, 2024.					
Reason for change and explanation	In line with internal adjustments within the Company, Chao-Chun and Stephen Hsu will replace Wang, Chao and Liu, Yu-Hsiang as the CPAs in charge of auditi reviewing the Company's financial statements starting second quarter of 2024.				Vang, Chao-Chun e of auditing and	
Indicate whether the oppointment is	Status	Contr	acting party	CPA	Appointor	
Indicate whether the appointment is terminated or not accepted by the appointor or CPAs themselves.	Termina appointi		9	-	-	
appointor of CPAs themserves.	No longer accept the (continued) appointment			-	-	
Opinions and reasons for audit reports	None.					
other than unqualified opinions issued						
over the past two years						
·	Yes	-	Accounting	principles or practices		
		-	Disclosure	of financial statements		
		-	Audit scope	or procedures		
Disagreements with the issuer		-	Others	•		
	None	V	•			
	Note					
Other matters (to be disclosed	None.					
according to Items 1-4 to Items 1-7,						
Subparagraph 6, Article 10 of the						
Guidelines)						

1. Information on former CPAs:

Date of replacement	Approved by the Board of	of Directors on N	farch 10, 2023
Reason for change and explanation	According to the requirement appointed CPAs as stipulat Governance Best Practice Listed Companies, Wong, would be replaced by Wong the CPAs in charge of audit financial statements startin CPA Kuo, Li-Yuan has Company for seven years.	ed in Article 29 Prinnciples fo Chao-Chun and g, Chao-Chun and ing and reviewin g in the first qu	of the Corporate or TWSE/TPEx- d Kuo, Li-Yuan d Stephen Hsu as g the Company's arter of 2023 as
Indicate whether the appointment is	Contracting Party Status	СРА	Appointor
terminated or not accepted by the	Terminate the appointment	-	-
appointer or CPAs themselves.	No longer accept the (continued) appointment	-	-
Opinions and reasons for audit reports	None.		
other than unqualified opinions issued over the past two years			

	Yes	Image: Accounting principles or practices			
		-	Disclosure of financial statements		
Disagreements with the issuer		-	Audit scope or procedures		
Disagreements with the issuer		-	Others		
	None.	V			
	Note				
Other matters (to be disclosed	None.				
according to Items 1-4 to Items 1-7,					
Subparagraph 6, Article 10 of the					
Guidelines)					

2. Information on successor CPAs:

Name of CPA Firm	Deloitte & Touche
Name of CPAs	Wang, Chao-Chun and Liu, Yu-Hsiang
Date of appointment	March 10, 2024
Matters and results of consultation on the accounting treatment or principles for specific transactions and on the possible issuance of financial statements prior to the appointment	None
Written opinion of the successor CPAs on matters on which the predecessor CPAs disagreed	None

Name of CPA Firm	Deloitte & Touche
Name of CPAs	Wang, Chao-Chun and Stephen Hsu
Date of appointment	March 10, 2023
Matters and results of consultation on the accounting treatment or principles for specific transactions and on the possible issuance of financial statements prior to the appointment	None
Written opinion of the successor CPAs on matters on which the predecessor CPAs disagreed	None

- Response by the Former CPA by Mail to the Disclosure under Items 1 and 2-3, Subparagraph 6, Article 10 of the Regulations: N/A.
- VII. Chairman, President, or any Managerial Officer in Charge of Finance or Accounting Matters Having Held a Position at the Accounting Firm of Its CPA or at an Affiliated Company of Such Accounting Firm in the Most Recent Year: None.

VIII. Transfer of Equity Interests and/or Pledge of or Change in Equity Interests by a Director, Supervisor, Managerial Officer, or Shareholder with a Stake of More than 10%:

	sier of equity interests.	202	23	As of April 27, 2024		
Title	Name	Change in the Number of Shares Held	Change in the Number of Shares Pledged	Change in the Number of Shares Held	Change in the Number of Shares Pledged	
Chairman and CEO	Kao, Kuo-Lun	(200,000)	-	-	-	
	Kwang Yang Motor Co., Ltd.	-	-	-	-	
	Representative: Ko, Chun- Pin	-	-	-	-	
	Yang, Huai-Kung	(200,000)	-	(200,000)	-	
Director	Chen, Chao-Hsu	-	-	-	-	
	Kao, Kuo-Hsun	860,000	-	-	-	
	Huang, Shun-Jen	-	-	_	-	
	Chen, Chin-Yuan	-	-	-	-	
	Liao, Heng-Ning	-	-	_	-	
	Hung, Li-Jung	-	-	_	-	
Independent	Lo, Li-Chun	-	-	_	-	
Director	Chen, I-Heng	_	-	_	-	
	Lu, Chun-Cheng	-	-	_	-	
President and COO	Mao, Hui-Kuan	-	-	-	-	
	Liao, Heng-Ning	-	-	-	-	
	Hung, Chao-Cheng	-	-	-	-	
Vice	Pan, Chin-Cheng	-	-	_	-	
President	Yeh, Mao-Jung (Note 1)	-	-	-	-	
	Chu, Jui-Hsin (Note 1)	-	-	-	-	
	Chen, Hung-Yi (Note 1)	-	-	-	-	
	Lin, Chih-Kuo (Note 2)	-	-	_	-	
	Kao, Chih-Yu	-	-	_	-	
	Su, Wen-Pin (Note 2)	-	-	-	-	
Assistant	Weng, Chin-Yi	-	-	_	-	
Vice	Lin, Chao-Kun	-	-	_	-	
President	Chang, Chi-Kang	-	-	-	-	
	Hsieh, Yen-Fen	-	-	_	-	
	Wang, Hung-Yu	-	-	-	-	
Chief Financial Officer	Liu, Bing-Cheng (Note 1)	-	-	-	-	
Accounting Manager	Su, Hui-Fang (Note 1)	-	-	-	-	

(I) Transfer of equity interests:

	-	202	23	As of April 27, 2024		
Title	Name	Change in the Number of Shares Held	Change in the Number of Shares Pledged	Change in the Number of Shares Held	Change in the Number of Shares Pledged	
Chief						
Corporate	Liu, Bing-Cheng (Note 1)					
Governance	Liu, Ding-Cheng (Note 1)	-	-	-	-	
Officer						

Note 1: On January 1, 2024, Assistant Vice Presidents Yeh, Mao-Jung, Chu, Jui-Hsin, and Chen, Hung-Yi were promoted to the position of Vice President, whereas Chief Financial Officer Liu, Bing-Cheng and Accounting Manager Su, Hui-Fang were promoted to the position of Assistant Vice President.

- Note 2: With both Lin, Chih-Kuo and Su, Wen-Pin stepping down from their positions in June 2023 due to retirement, Wang, Hung-Yu was promoted to the position of Assistant Vice President on January 1, 2024. Changes in the shareholdings of retired employees shall be disclosed until the month they leave officer, whereas changes in the shareholdings of new employees shall be disclosed starting on the day they take office.
- (II) Information on Related Parties Involved in Transfer of Equity Interests:

As of April 27, 2024

Name	Reason for Transfer of Equity Interests	Date of Transaction	Counterparty	Relationship between the Counterparty and the Company, Directors, Supervisors, and Shareholders with 10% of Shares or More	of Shares	Transaction Price
Yang, Huai- Kung	Bestowal	2023.02.01	Yang, Chin- Ying	Father and daughter	100,000	N/A
Yang, Huai- Kung	Bestowal	2023.02.01	Yang, Chin- Ning	Father and daughter	100,000	N/A
Kao, Kuo-Lun	Bestowal	2023.05.05	Kao, Fu- Cheng	Father and son	200,000	N/A
Yang, Huai- Kung	Bestowal	2024.01.19	Yang, Chin- Ying	Father and daughter	100,000	N/A
Yang, Huai- Kung	Bestowal	2024.01.19	Yang, Chin- Ning	Father and daughter	100,000	N/A

(III) Information on Related Parties Involved in Pledge of Equity Interests: None.

IX. Information on Relationship if among Top 10 Shareholders Any One Is a Related Party or a Relative within the Second Degree of Kinship of Another Information of the top 10 shareholders in terms of

number of shares held, who are related parties of each other

	1.	number of sh		iu, who are i		parties of ca		thousand s	hares, %
NAME		ES HELD IN ERSON	SHARES HELD BY SPOUSE AND MINOR CHILDREN		TOTAL SHAREHOLDING BY NOMINEES		INFORMATION ON RELATIONSHIP IF AMONG THE TOP 10 SHAREHOLDERS ANY ONE IS A RELATED PARTY OR A RELATIVE WITHIN THE SECOND DEGREE OF KINSHIP OF ANOTHER		REMARK
	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Name	Relationship	None
Kwang Yang Motor Co., Ltd.	117,800	9.99	0	0.00	0	0.00	Kwang Hsing Industria l Co., Ltd.	Parent company and subsidiary	None
Representative: Ko, Sheng- Feng	0	0.00	0	0.00	0	0.00	None	None	None
Kao, Ying-Shih	74,567	6.33	0	0.00	0	0.00	Kao, Kuo- Lun Kao, Ying- Chih	Father and son Brothers	None
Kao, Kuo-Lun	51,106	4.34	5,354	0.45	0	0.00	Kao, Ying- Shih	Father and son	None
Kwang Hsing Industrial Co., Ltd.	47,600	4.04	0	0.00	0	0.00	Kwang Yang Motor	Parent company and subsidiary	None
Representative: Ko, Chun-Pin	0	0.00	0	0.00	0	0.00	None	None	None
China F.R.P. Corporation	20,000	1.70	0	0.00	0	0.00	None	None	None
Representative: Lee, Shang- Heng	6	0.00	11	0.00	0	0.00	None	None	None
LGT Bank AG in custody of Standard Chartered	19,302	1.64	0	0.00	0	0.00	None	None	None
Taiwan Cooperative Bank Co., Ltd.	18,092	1.54	0	0.00	0	0.00	None	None	None

NAME	SHARES HELD IN PERSON		SHARES HELD BY SPOUSE AND MINOR CHILDREN		TOTAL SHAREHOLDING BY NOMINEES		INFORMATION ON RELATIONSHIP IF AMONG THE TOP 10 SHAREHOLDERS ANY ONE IS A RELATED PARTY OR A RELATIVE WITHIN THE SECOND DEGREE OF KINSHIP OF		REMARK
							ANOTHE	R	
	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Name	Relationship	None
Representative: Lin,Yan-Mao	0	0.00	0	0.00	0	0.00	None	None	None
Jiacheng Enterprises (Co.) Ltd.	17,213	1.46	0	0.00	0	0.00	None	None	None
Representative: Cheng, Yu- Ching	0	0.00	0	0.00	0	0.00	None	None	None
Kao, Ying-Chih	16,764	1.42	985	0.08	5,965	0.51	Kao, Ying- Shih	Brothers	None
Norges Bank investment account in custody of Citibank (Taiwan)	15,437	1.31	0	0.00	0	0.00	None	None	None

X. Total Number of Shares held by the Company, Its Directors, Supervisors, Managerial Officers, and Businesses either Directly or Indirectly Controlled by the Company as a Result of Investment, and the Ratio of Consolidated Shares Held:

Combined Shareholding Percentage December 31, 2023; Unit: shares, %									
Investee (Note 1)		ent by the pany	Supervisor Officers, a Indirectly	t by Directors, rs, Managerial nd Directly or y Controlled inesses	Combined Investment				
	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage	Number of Shares	Shareholding Percentage			
Eternal Holdings Inc.	185,108,859	100.00	0	0	185,108,859	100.00			
Eternal Global (BVI) Co., Ltd.	16,357,914	100.00	0	0	16,357,914	100.00			
Mixville Holdings Inc.	26,630,000	100.00	0	0	26,630,000	100.00			
Advanced PET FILM Investment Co., Ltd.	270	20.00	0	0	270	20.00			
Daxin Materials Corporation	23,423,812	22.80	282,373	0.27	23,706,185	23.07			
New E Materials Co., Ltd.	6,907,585	62.80	1,200,000	10.91	8,107,585	73.71			
Covestro Eternal Resins (Far East) Ltd.	3,660,0000	40.00	0	0	3,660,000	40.00			
Eternal Precision Mechanics Co., Ltd.	52,085,384	84.61	2,652,471	4.31	54,737,855	88.92			
Eternal Electronic Material (Thailand) Co., Ltd.	937,500	75.00	0	0	937,500	75.00			
CHOU-KOU Materials Co., Ltd.	9,760	100.00	0	0	9,760	100.00			
Eternal Technology Corporation	1,000	100.00	0	0	1,000	100.00			
Elga Europe S.r.l.	Note 2	72.68	Note 2	22.32	Note 2	95.00			

Combined Shareholding Percentage

Notes 1: Long-term investments made by the Company that are accounted for using the equity method Notes 2: Not applicable as stocks were not issued.

Capital Raising Activities Chapter 4

- I. Capital and Shares
 - Source of Capital: (I)
 - Type of Share Capital 1.

April 27, 2024; Unit: thousand shares

Type of		D 1		
Shares	Outstanding Shares	Unissued Shares	Total	Remark

Common Stock	1,178,266 (listed)	621,734	1,800,000	None
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2. Capital Formation

April 27, 2024; Unit: NT\$ thousands; thousand shares

		Authorize	ed Capital	Paid-in	Capital	Re	emark	
Year and Month	Issue Price	Number of Shares	Amount	Number of Shares	Amount	Source of Capital	Offsetting of property other than cash against share payments	
1964.12	NT\$100	8	800	8	800	Establishment of the Company	None	
1966.01	NT\$100	40	4,000	40	4,000	Cash capital increase: 3,200 shares	None	
1968.01	NT\$100	100	10,000	100	10,000	Cash capital increase: 6,000 shares	None	
1972.01	NT\$100	160	16,000	160	16,000	Cash capital increase: 6,000 shares	None	
1972.11	NT\$100	360	36,000	360	36,000	Cash capital increase: 20,000 shares	None	
1973.11	NT\$100	700	70,000	700	70,000	Cash capital increase: 34,000 shares	None	
1975.09	NT\$100	770	77,000	770	77,000	Cash capital increase: 7,000 shares	None	
1976.09	NT\$100	800	80,000	800	80,000	Cash capital increase: 3,000 shares	None	
1978.08	NT\$100	1,000	100,000	1,000	100,000	Cash capital increase: 20,000 shares	None	
1979.11	NT\$100	1,500	150,000	1,500	150,000	Capitalization of earnings: 25,000 shares; Cash capital increase: 25,000 shares	None	
1985.11	NT\$10	20,000	200,000	20,000	200,000	Cash capital increase: 50,000 shares	None	
1987.01	NT\$10	30,000	300,000	30,000	300,000	Cash capital increase: 100,000 shares	None	
1988.07	NT\$10	45,500	455,000	45,500	455,000	Cash capital increase: 155,000 shares	None	07/21/1988 (77) T.C.Z. (Y.) No. 08700
1990.08	NT\$10	60,000	600,000	60,000	600,000	Capitalization of earnings: 145,000 shares	None	08/03/1990 (79) T.C.Z. (Y.) No. 31539
1992.07	NT\$10	72,000	720,000	72,000	720,000	Capitalization of earnings: 120,000 shares	None	06/03/1992 (81) T.C.Z. (Y.) No. 01142
1993.07	NT\$10	90,942	909,419	90,942	909,419	Capitalization of earnings: 189,419 shares	None	06/22/1993 (82) T.C.Z. (Y.) No. 01524
1994.07	NT\$40	131,677	1,316,774	131,677	1,316,774	Capitalization of earnings: 227,355 shares; Cash capital increase: 180,000 shares	None	06/27/1994 (83) T.C.Z. (Y.) No. 27511
1995.07	NT\$10	164,597	1,645,967	164,597	1,645,967	Capitalization of earnings: 197,516 shares; Capital reserve: 131,677 shares	None	06/08/1995 (84) T.C.Z. (Y.) No. 33684
1996.07	NT\$10	197,516	1,975,161	197,516	1,975,161	Capitalization of earnings: 164,597 shares; Capital reserve: 164,597 shares	None	06/25/1996 (85) T.C.Z. (Y.) No. 38778
1997.07	NT\$10	300,000	3,000,000	257,633	2,576,329	Capitalization of earnings: 434,535 shares; Capital reserve: 158,013 shares; Employee bonus: 8,620 shares	None	06/12/1997 (86) T.C.Z. (Y.) No. 46433
1998.06	NT\$10	400,000	4,000,000	336,103	3,361,025	Capitalization of earnings: 566,793 shares; Capital reserve: 206,106 shares; Employee bonus: 11,797 shares	None	05/06/1998 (87) T.C.Z. (Y.) No. 38173
1999.06	NT\$10	500,000	5,000,000	404,352	4,043,517	Capitalization of earnings: 571,374 shares; Capital reserve: 100,831 shares; Employee bonus: 10,287 shares	None	05/18/1999 (88) T.C.Z. (Y.) No. 46053
1999.10	NT\$35	500,000	5,000,000	407,352	4,073,517	Cash capital increase: 30,000 shares	None	10/13/1999 (88) T.C.Z. (Y.) No. 88150

		Authorize	ed Capital	Paid-in	Capital	Re	mark	
Year and Month	Issue Price	Number of Shares	Amount	Number of Shares	Amount	Source of Capital	Offsetting of property other than cash against share payments	Uthers
2000.05	NT\$35	500,000	5,000,000	418,782	4,187,817	Cash capital increase: 114,300 shares	None	05/12/2000 (89) T.C.Z. (Y.) No. 42830
2000.07	NT\$10	600,000	6,000,000		5,018,766	Conitalization of comings: 766 220 shores: Conital	None	05/20/2000 (89) T.C.Z. (Y.) No. 44222
2001.05	NT\$10	650,000	6,500,000	554,175	5,541,752	Capitalization of earnings: 401,501 shares; Capital reserve: 100,375 shares; Employee bonus: 21,110 shares	None	05/24/2001 (90) T.C.Z. (Y.) No. 132348
2002.05		650,000		-	5,836,668	bonus: 17,828 snares	None	05/21/2002 (91) T.C.Z. (Y.) No. 127586
2005.07	NT\$10	753,000	7,530,000	642,034	6,420,335	Capitalization of earnings: 583,667 shares	None	07/06/2005, J.G.Z.Z. No. 0940127266
2006.06	NT\$10	850,000	8,500,000	711,451	7,114,512	Capitalization of earnings: 642,034 shares; Employee bonus: 52,143 shares	None	06/23/2006, J.G.Z.Z. No. 0950126034
2007.07	NT\$10	950,000	9,500,000	803,547	8,035,468	Capitalization of earnings: 853,741 shares; Employee bonus: 67,215 shares	None	06/06/2007, J.G.Z.Z. No. 0960028997
2008.08	NT\$10	1,200,000	12,000,000	891,221	8,912,212	Capitalization of earnings: 803,547 shares; Employee bonus: 73,197 shares	None	07/24/2008, J.G.Z.Z. No. 0970037454
2009.07	NT\$10	1,200,000	12,000,000	900,133	9,001,334	Capitalization of earnings: 89,122 shares	None	06/23/2009, J.G.Z.Z. No. 0980031147
2010.09	NT\$10	, ,	12,000,000	,		Capitalization of earnings: 450,067 shares	None	07/21/2010, J.G.Z.Z. No. 0990037977
2011.08	NT\$10	1 1	12,000,000	,		Capitalization of earnings: 472,570 shares	None	06/22/2011, J.G.Z.Z. No. 000028589
2014.08			12,000,000			Capitalization of earnings: 297,719 shares	None	07/22/2014, J.G.Z.Z. No. 030025006
2016.08	NT\$10		12,000,000			Capitalization of earnings: 817,735 shares	None	08/19/2016, J.S.S.Z. No. 10501207920
2017.08	NT\$10		12,000,000			Capitalization of earnings: 551,972 shares	None	08/21/2017, J.S.S.Z. No. 10601118100
2018.08			18,000,000			Capitalization of earnings: 811,398 shares	None	08/16/2018, J.S.S.Z. No. 10701099770
2022.08	NT\$10	1,800,000	18,000,000	1,178,266		Cash capital reduction: 620,140 shares	None	08/17/2022, J.S.S.Z. No. 11101156920

3. Information on Offering and Issuance of Securities by the Shelf Registration System: None.

(II) Shareholder Structure:

Shareholder Structure Quantity	Government Agencies	Financial Institutions	Other Institutions	Natural Persons	Foreign Institutions and Natural Persons	Total		
Number of People	0	10	202	57,861	277	58,350		
Number of Shares Held	0	25,504	284,166	684,460	184,136	1,178,266		
Shareholding Percentage	0	2.16	24.12	58.09	15.63	100.00		

April 27, 2024; Unit: thousand shares, %

(III) Distribution of Equity Ownership:

	Stock.	April 27, 2024; Par	value of NT\$10 per share; %
Shareholding Range	Number of Shareholders	Number of Shares Held	Shareholding Percentage
1 to 999 shares	15,446	7,586,713	0.64
1,000 to 5,000 shares	30,151	69,299,538	5.88
5,001 to 10,000 shares	6,245	48,428,616	4.11
10,001 to 15,000 shares	2,129	26,642,493	2.26
15,001 to 20,000 shares	1,259	22,831,737	1.94
20,001 to 30,000 shares	1,035	25,897,188	2.20
30,001 to 40,000 shares	479	16,933,529	1.44
40,001 to 50,000 shares	363	16,545,479	1.40
50,001 to 100,000 shares	562	39,614,014	3.36
100,001 to 200,000 shares	306	42,637,982	3.62
200,001 to 400,000 shares	155	43,225,483	3.67
400,001 to 600,000 shares	50	24,580,613	2.09
600,001 to 800,000 shares	35	24,194,878	2.05
800,001 to 1,000,000 shares	23	20,609,998	1.75
1,000,001 shares and above	112	749,237,222	63.59
Total	58,350	1,178,265,483	100.00

1. Common Stock:

- 2. Preferred Shares: None.
- (IV) List of Major Shareholders: Shareholders with 5% Shareholding or More or the Name of Top 10 Shareholders, the Number of Shares Held and Shareholding Percentage:

April 27, 2024; Unit: sh		
Shares Name of Major Shareholder	Number of Shares Held	Shareholding Percentage
Kwang Yang Motor Co., Ltd.	117,800,000	9.99
Kao, Ying-Shih	74,567,152	6.33
Kao, Kuo-Lun	51,105,563	4.34
Kwang Hsing Industrial Co., Ltd.	47,600,000	4.04
China F.R.P. Corporation	20,000,000	1.70
LGT Bank AG in custody of Standard Chartered	19,301,729	1.64
Taiwan Cooperative Bank Co., Ltd.	18,091,750	1.54
Jiacheng Enterprises (Co.) Ltd.	17,213,344	1.46
Kao, Ying-Chih	16,763,982	1.42
Norges Bank investment account in custody of Citibank (Taiwan)	15,437,297	1.31

(V)	Market p	rice, net value, earnings, and div	idends per s	hare in the p	bast two years:
Item		Year	2022	2023	As of March 31, 2024 (Note 8)
Market price per	Highest	Before retrospective adjustment	43.15	34.80	33.9
		After retrospective adjustment	43.15	34.80	-
	Lowest	Before retrospective adjustment	29.30	27.50	27.5
share (Note 1)		After retrospective adjustment	29.30	27.50	-
	Average	Before retrospective adjustment	34.13	30.82	31.40
		After retrospective adjustment	34.13	30.82	-
Net asset value per share (Note 2) Before dis After distr		tribution	21.28	20.99	21.68
		ibution	19.81	20.19	-
	Weighted thousand s	average number of shares (in shares)	1,178,266	1,178,266	1,178,266
Earnings per share	Earnings per share	Before retrospective adjustment	2.15	1.28	0.38
	(Note 3)	After retrospective adjustment	2.15	1.28	-
	Cash divid	lends	1.2	0.8	-
Dividends per share	Stock dividends	Stock dividends appropriated from earnings	0	0	-
		Stock dividends appropriated from capital reserve	0	0	-
	Accumulated unpaid dividends (Note 4)		0	0	-
	Price-to-ea	arnings ratio (Note 5)	15.87	24.08	-
Return on investment	Price-to-dividend ratio (Note 6)		28.44	38.53	-
mvestment	Cash divid	lend yield (Note 7)	3.52	2.60	-
		· · · ·	1		

- 1	(\mathbf{V})) Market nrice n	et value, earnings	and dividends	ner share in the	nast two vears
	v	j = market price, n	ici value, carmings.	, and unvidends	per share in the	past two years.

* If there is a capital increase from earnings or capital reserve, the market price and cash dividends adjusted based on the number of shares issued shall be disclosed.

Note 1: List the highest and lowest market price of common shares for each fiscal year and calculate the average market price for each fiscal year based on trading value and volume in each fiscal year.

Note 2: Please fill these rows based on the number of shares that have been issued at the end of the fiscal year and the distribution plan approved at the Board Meeting or Shareholders' Meeting in the subsequent fiscal year.

Note 3: If there was any retroactive adjustment required due to stock dividends, earnings per share before and after such adjustment shall be listed.

- Note 4: If there was any condition regarding the issuance of equity securities stating that undistributed dividends for the current fiscal year has to be accumulated till the year when a profit is recorded, the Company shall separately disclose cumulative undistributed dividends as of the current fiscal year.
- Note 5: Price-to-earnings ratio = Average closing price per share for the current fiscal year/earnings per share.

Note 6: Price-to-dividend ratio = Average closing price per share for the current fiscal year/cash dividend per share.

- Note 7: Cash dividend yield = Cash dividends per share/Average closing price per share for the year.
- Note 8: The net asset value per share and earnings per share up to the quarter nearest to the date of publication of the Annual Report that has been audited by the CPAs shall be filled in; the remaining fields shall be filled with the annual data up to the date of publication of the Annual Report.

Note 9: On March 8, 2024, the Board of Directors passed the resolution to distribute the 2023 cash dividends and reported its resolution to the shareholders' meeting.

- (VI) Dividend policy and its implementation:
 - 1. Dividend policy stipulated in the Articles of Incorporation:

Based on the principle of sustainable development and continuous growth, the Company expects to have a major expansion plan in the future. The dividends distributed to shareholders for the year shall not be less than 30% of the balance to be distributed for the year. Cash dividends shall not be less than 10% of the total dividends distributed for the year.

- 2. Distribution of Dividends Proposed in the Shareholders' Meeting:
 - (1) It is proposed that the distribution of earnings for 2023 will be carried out in accordance with Article 18 of the Articles of Incorporation.
 - (2) The Company's earnings after tax in 2023 was NT\$1,503,687,380. After deducting items other than net income after tax, setting aside 10% of earnings as legal reserve and reversing special reserve in accordance with the law, the distributable earnings in 2023 totaled NT\$944,955,188, which, plus the undistributed earnings of NT\$6,111,504,361 at the beginning of 2023, amounted to NT\$7,056,459,549 available for distribution to shareholders, while NT\$942,612,387 was set aside for distribution to shareholders as cash dividends amounting to NT\$0.8 per share. The ex-dividend date is May 1, 2024 and the payment date is May 24, 2024.
- 3. Any Expected Material Changes in the Dividend Policy: None.
- (VII) Effect of Any Stock Dividends Distribution Proposed in the Shareholders' Meeting on Business Performance and Earnings Per Share: N/A.

(The Company has not disclosed our financial forecast information for 2023 in accordance with the Regulations Governing the Publication of Financial Forecasts of Public Companies.)

- (VIII) Remuneration for Employees, Directors, and Supervisors
 - 1. Percentage or range of remuneration distributed to employees and directors as stipulated in the Company's Articles of Incorporation:

If the Company reports a profit in a year, $4.5\%\sim5.5\%$ of which shall be set aside as compensation for employees, and 1% of which shall be set aside as compensation for directors and supervisors. However, if the Company has accumulated losses, the amount for offsetting the losses shall be reserved first.

The profit in the current year mentioned in Paragraph 1 shall refer to the profit before tax of the year before deducting the distribution of remuneration paid to employees and to directors.

- 2. Basis for Estimating the Amount of Remuneration Paid to Employees, Directors, and Supervisors, for Calculating the Number of Shares to Be Distributed as Employee Remuneration, and the Accounting Treatment of Any Discrepancy between the Actual Distributed Amount and the Estimated Figure for the Current Period: The discrepancy shall be treated in accordance with the changes in accounting estimates and recognized in the following year's profit or loss.
- 3. Distribution of Remuneration Approved by the Board of Directors:
 - (1) Remuneration for employees and directors shall be distributed in the form of cash or shares:
 - A. Remuneration paid to employees in cash: NT\$79,662,101, which is NT\$337,899 lower than the estimated amount of NT\$80,000,000.
 - B. Remuneration paid to directors: NT\$11,506,748, which is NT\$206,748 higher than the estimated amount of NT\$11,300,000.
 - C. Differences shall be treated as the profit or loss of the next year according to the changes in accounting estimates.
 - (2) The ratio of "amount of remuneration distributed to employees in the form of stock" to the sum of "net income after tax (NIAT) specified in the parent company only financial statements and total remuneration paid to employees": The amount of stock dividends distributed to employees was NT\$0.
- 4. Actual distribution of remuneration to employees and directors and supervisors for the previous year:
 - (1) The Company distributed NT\$127,083,049as employee remuneration in cash and NT\$18,356,441 as director remuneration.
 - (2) Where there is any discrepancy between the actual amount and the recognized amount of remuneration to employees, directors, and supervisors, the amount, cause, and treatment of such a discrepancy shall be stated:

The estimated amount of employee remuneration was NT\$130,000,000, and the actual amount distributed was NT\$2,916,951 less than the estimated amount. On the other hand, the estimated amount of remuneration for directors and supervisors was NT\$18,250,000, and the actual amount distributed was NT\$106,441 higher than the estimated amount.

(3) Differences shall be treated as the profit or loss of the next year according to the changes in accounting estimates.

(IX) Repurchase of the Company's Shares: None.

II. Issuance of corporate bonds:					
Type of Corporate	Issuance of first secured corporate	Issuance of first secured corporate			
Bonds	bonds for 2019	bonds for 2021			
Date of issuance (placement)	November 6, 2019 to November 6, 2024	August 27, 2021 to August 27, 2026			
Par value	NT\$10,000 thousand	NT\$10,000 thousand			
Place of issuance and trading	Republic of China	Republic of China			
Issue price	Issued at par value	Issued at par value			
Total interests	NT\$3 billion	NT\$2.5 billion			
Interest rate	0.82% per annum	0.58% per annum			
Maturity	5 years	5 years			
Guarantor	Bank of Taiwan Co., Ltd., E.SUN Commercial Bank Co., Ltd., Changhua Commercial Bank Co., Ltd., and Shanghai Commercial & Savings Bank, Ltd. served as the joint guarantor banks to provide guarantees in accordance with the joint appointment guarantor deed and the performance of bond guarantee obligation contract.	Bank of Taiwan Co., Ltd., E.SUN Commercial Bank, Ltd., Changhua Commercial Bank Co., Ltd., Hua Nan Cooperative Bank Co., Ltd., Taiwan Cooperative Bank Co., Ltd., Mega International Commercial Bank Co., Ltd., Bank SinoPac Company Limited, Shanghai Commercial & Savings Bank, Ltd. and Yuanta Commercial Bank Company Limited served as the joint guarantor banks to provide guarantees in accordance with the joint appointment guarantor deed and the performance of bond guarantee obligation contract.			
Trustee	Trust Division, Bank SinoPac	CTBC Bank Co., Ltd.			
Underwriter	E.Sun Commercial Bank, Ltd. as the lead underwriter	E.Sun Commercial Bank, Ltd. as the lead underwriter			
Certified Lawyer	Meridian Attorneys-at-Law	Yufeng Law Firm			
СРА	Deloitte & Touche	Deloitte & Touche			
Repayment method	One-time repayment at maturity	One-time repayment at maturity			
Outstanding principal	NT\$3 billion	NT\$2.5 billion			
Redemption or early repayment clause	None	None			
Restrictive Clause	None	None			
Name of credit rating agency, rating date and results of corporate bond ratings	N/A	N/A			
Other rights Dollar amount of common shares already converted (swapped or warranted) and global	None	None			

II. Issuance of corporate bonds:

Type of Corporate	Issuance of first secured corporate	Issuance of first secured corporate
Bonds	bonds for 2019	bonds for 2021
depository		
receipts or other		
negotiable		
securities as of		
the publication		
date of this		
annual report		
Issuance and		
conversion		
(swap or	None	None
subscription)		
methods		
Possible dilution of		
equity or impact to		
shareholders' equity		
5 0	None	None
on the issuance and		
conversion, swap or		
subscription to stocks		
Name of custodian	None	None

- III. Preferred Shares: None.
- IV. Global Depository Receipts: None.
- V. Employee Stock Option Plan and Employee Restricted Stock: None.
- VI. New Shares Issuance in Connection with Mergers or Acquisitions: None.
- VII. Financing Plans and Implementation: None.

Chapter 5 Overview of Business Operations

- I. Description of Business
 - (I) Scope of Business
 - 1. Description of business:
 - (1) Synthetic resin manufacturing.
 - (2) Electronic parts and components manufacturing
 - (3) Paint, dye and pigment manufacturing
 - (4) Industrial catalyst manufacturing
 - (5) Other plastics manufacturing
 - (6) Other chemical materials manufacturing
 - (7) Petrochemical raw material manufacturing
 - (8) Basic chemical industry
 - (9) Medical equipment manufacturing
 - (10) Wholesale of medical equipments
 - (11) Retail of medical equipments
 - (12) All business items that are not prohibited or restricted by law, except those that are subject to special approval.
 - 2. Revenue composition by key products in 2023:

Product Name	Percentage (%)
Synthetic resins	52
Electronic materials	26
Specialty materials	21
Others	1

- 3. Products and Services:
 - (1) Coating resins
 - (2) Polyester resins
 - (3) Copper Clad Laminate
 - (4) Dry film photoresist
 - (5) Specialty chemicals
 - (6) Functional adhesives
 - (7) Structural adhesive materials
 - (8) Packaging materials

- (9) Composite materials
- (10) Panel materials for solar modules
- (11) Biomedical testing materials
- (12) Vacuum film laminator
- 4. New Products and Services Planned for Development:
 - High frequency, high speed and high thermal conductivity electronic materials: Development of high frequency solvent type LCP resin and LCP film, and development and evaluation of non-silicone system thermal conductivity paste
 - (2) Semiconductor packaging materials: 3D-IC/SIP high-end packaging and bottom filling materials, silicone packaging materials, and release films for packaging process
 - (3) High performance thermoplastic compounds: High-performance thermoplastic engineering plastics for aerospace, telecommunications, medical and 3D printing.
 - (4) Lithium batteries and energy storage materials: Adhesives for graphite anodes, adhesives for silicon-carbon anode, solid electrolytes, and binders for solid electrolytes.
 - (5) Low carbon materials: recycled PET as raw material, laboratory conditions, economically efficient purification conditions and quality control conditions for the synthesis of BHET.
 - (6) Biomass materials: Bio-based coatings and binders.
 - (7) Biomedical testing materials: Rapid test kits for diseases, recombinant protein materials, and carbon film electrodes for blood glucose test strips.
 - (8) Next-generation display materials: Establishment of microfluidic instrument to synthesize calcium titanite quantum dot materials and temporary adhesives for u-LED mass transfer.
 - (9) High-performance pressure-sensitive adhesive materials: Odorless and highly breathable skin adhesives, outdoor weather-resistant adhesives, abd UV-curing adhesives.
 - (10) Adhesive materials for energy vehicles: Wiring harness tape, battery blue film adhesives for batteries, conformal adhesives for PCBs, and adhesives for in-vehicle electronic structures.
 - (11) New generation solar energy materials: Low-temperature high-molecular weight polyester adhesives, conductive strip adhesives, and calcium titanium ore sealants.

- (II) Industry Overview and Business Development Plans
 - 1. Current Status and Development of the Industry
 - (1) Synthetic resins
 - A. Coating resins
 - (A) In 2022, the global coating market reached US\$198 billion, with the Asia-Pacific region accounting for around US\$90 billion, or 45% of the global coating market (as estimated by Orr & Boss), while Greater China became the most important market in the Asia-Pacific region, making up 56% of it.
 - (B) In light of the trend of climate neutrality by 2050, all industries and sectors have proposed relevant development measures towards sustainable development. In addition to stepping up efforts to overcome issues surrounding low VOCs in the coating industry, including powder, water-based, high solid content, and UV coatings, the Company is also actively engaging in initiatives related to recycling and energy conservation, such as the utilization of biomass raw materials.
 - (C) Owing to the global economic downturn, a host of industries are facing a slowdown in growth, which in turn effects the utilization of related coatings. In the coating industry, international giants are increasingly shifting towards highvalue products, with a view to not only mitigating the impact of environmental costs and inflation, but also avoiding themselves from being caught in price competition. Although price remains the main consideration for product selection across developing and undeveloped countries, green products are bound to sweep the market under the wave of global trend.
 - (D) Except the mainland China, the Company's new synthetic resin production base in Malaysia was fully put into production in 2018. Besides the Association of Southeast Asian Nations, the business scope also covers South Asia such as India, Sri Lanka, and Bangladesh. It has even expanded to Turkey and countries with preferential tariffs; with the continuous efforts of the sales team, there has been a significant increase in the number of sales in the overall export shipment compared with previous years, and it is expected that there will still be considerable growth in the future. With the trend of short chains and the outward shift of industrial chains to Southeast Asia due to the trade war between the US and China, it is expected that the

advantages of Malaysian factories will gradually emerge.

(E) In terms of investment in the new industries, the Company continues to increase the fluorocarbon resin production line in response to the trend of environmental protection, the coating industry begins to develop towards green energy, water-based, high-solids, powder products, and has achieved breakthroughs and growth; in response to industry trends, the Company pays close attention to the development of anti-corrosion technologies in the wind power generation and solar energy industries, develops solutions for harsh environments, and continues to pay attention to changes in product design and industrial applications on issues related to biomass raw materials, circular economy, energy conservation and carbon reduction.

B. Unsaturated polyester resins

After the lifting of the epidemic restrictions in 2023, there was initially hope for a recovery in demand in the Chinese market. However, this hope was short-lived as exports remained sluggish, manufacturing slowed down, and the real estate market collapsed. Furthermore, while the U.S. has kept inflation under control despite the ongoing impact of factors such as the Russo-Ukrainian war, purchasing power across Europe and the U.S. has yet to recover, resulting in weak demand that is affecting the Company's sales plans. The ongoing confrontation between China and the U.S. has also had a negative impact on the Chinese export industry, prompting some companies to leave China and seek alternative production bases, with Southeast Asia being the preferred choice. For instance, as far as the artificial marble industry is concerned, industry players has shifted their focus to establishing factories in Southeast Asia, particularly in Vietnam and Malaysia as exports from China to the U.S. market become difficult. Despite having the advantage of local production, the Company's performance is still affected by weak demand. In China, due to sluggish domestic demand, there is still encouragement for exports, including a 100% refund of value-added tax and the depreciation of the Renminbi, which enhances export competitiveness. Chinese counterparts have begun exporting to the Southeast Asian market and are highly competitive, putting pressure on our Malaysian plant. However, our Malaysian plant continues to benefit from local supply, allowing the Company to maintain a certain level of competitiveness. Therefore, the establishment of the Malaysian plant remains conducive to the advantage of the Company's unsaturated polyester production and sales in different regions. Furthermore, the development of infrastructure in emerging markets, the control requirements for organic volatile substances (VOCs) in developed countries, and the need to develop lightweight composite materials are the primary factors for the Company to continue developing green products and maintaining our market share.

- (2) Electronic materials
 - A. Photoresist materials

Dry film photoresist is a key material for Image transfer during the production process of printed circuit boards (PCB). In recent years, the product structure of the electronic industry is becoming more connected to HDI and high-density fine lines. This is in response to demand for light, thin and high-performance portable products, such as smart phones. Thus, the role of dry film photoresist becomes more important in image transfer of fine circuits. In addition, due to the increasing demand for product precision during the HDI manufacturing process, the application of LDI dry film photoresist continues to increase in the future. In 2023, the PCB industry was facing the ongoing trade war between the U.S. and China, as well as the Russia-Ukraine conflict. These factors have led to high inflation across the globe and a decline in consumer purchasing power, along with the impact of high inventory in the electronics industry. Consequently, the PCB industry experienced a significant decline. According to Prismark, 2023 was expected to be the low point of the business cycle in the PCB industry, with an estimated 15% decline for the entire year. However, a slight recovery was anticipated in the second half of the year, with a projected 5% recovery for 2024. Over the long term, with the diversified development of various technological applications, such as electric vehicles, 5G applications, high-speed computing, and artificial intelligence-related products, along with factors such as geopolitical risks and the industry's shift towards the ASEAN policy, Prismark remains optimistic about the performance of the PCB industry in the future. It is estimated that the compound annual growth rate of the PCB industry's output value will reach 4.6% by 2026.

B. Copper clad laminate

Copper-clad laminate is primarily used in consumer electronics. The U.S.-China conflict, inflation, and the Russia-Ukraine war have led

to weak demand for consumer electronics. As a result, the overall production value of copper foil substrates has fallen more than 10% in 2023 compared to 2022. Additionally, factors such as monetary policy and geopolitics have contributed to a lackluster demand for various raw materials. Specifically, the prices of the three major upstream raw materials, namely copper foil, resin, and fiberglass cloth, which are used as cover copper plates, have been adjusted to different extents. Downward adjustments to raw materials along with sluggish demand have triggered a price competition across the downstream copper-clad board industry. Two industry leaders, Kingboard and Sytech, have lowered their prices a number of times upon shipments to downstream PCB clients. In 2024, it is vital to remain vigilant about the impact of elections, geopolitics, and currency trends despite a weak economic recovery driven by AI. Furthermore, it is also worth noting the industry's shift to Southeast Asia resulting from the U.S.-China trade war. Overall, the compound annual growth rate (CAGR) of CEM-1/CEM-3 epoxy copper foil substrates needs to be treated conservatively following an estimated downward adjustment of at least 1% from the current 4.7% CAGR, due to the concentration of growth in high-end copper foil substrates. Moreover, the growth rate of phenolic resin FR-1 paperboard substrates is also expected to be adjusted to below 1.5%.

C. Vacuum film laminator

Vacuum film laminator is mainly used in the process of IC substrate industry, and the high-end special processes of PCB/FPC/other industries also need vacuum lamination technology. In recent years, the demand for chips related to 5G servers, AI, and automotive applications has increased significantly. In addition to the active expansion of production capacity by existing IC substrate manufacturers to meet the needs of end customer orders, other new investors have also been attracted to enter the IC substrate manufacturing industry. After the semiconductor industry reversed its downturn in the second half of 2023, IC substrate manufacturers in the related field have become more cautious in their expansion plans. In recent years, the compound annual growth rate of advanced packaging technologies such as 2.5D and 3D has surpassed that of FlipChip packaging from 2021 to 2027. Demand for high-end chips continues to increase, and the IC substrate industry predicts that it will be able to meet planned demand by Q4 2024, enabling sustainable capacity expansion plans.

- (3) Specialty materials
 - A. Specialty materials

Featuring the fast curing speed, energy conservation, ecohigh performance and high-speed automated friendliness. production, ultraviolet curing (UV) products have a wide range of applications covering woods, inks, daily chemical products, 3C electronic products, automobiles, green energy, adhesives, and 3D printing. With the emphasis on the 5e (production efficiency, replacement of traditional industries, economic considerations, energy saving and environmental protection) in the world and the background of China's energy control and environmental custody control, UV curing will be applied to more industrial transformation and the replacement of traditional high pollution process. Although the global inflation, economic slowdown, and geopolitical energy issues brought about by the global growth momentum of light curing in 2023 has been reduced. However, with significant energy saving and high efficiency advantages, the demand for UV curing materials continues to be positive in line with the global trend of carbon reduction and China's dual carbon target.

B. Special coatings

It is estimated that the global UV coating market will grow at an annual rate of over 3% to 5%, with India, Southeast Asia and other regions experiencing the fastest transformation and growth. The Company's Special Material Business Division has invested heavily in the development of high-value UV coating applications (new materials, new technologies, new products and new markets), with market expansion covering headlight coatings, 3D printing materials, molding materials, optical film coatings, photosensitive materials for processless printing plates, UV hard coatings, UV solvent-free spray paint, and putty paint, moving the Company's product lines toward high value-add and technology differentiation.

C. Organic silicone materials

Organic silicone materials are new uniquely-structured chemical materials, having both organic and inorganic features, characterized by heat stability, durability, water resistance, physiological inertia, corrosion resistance, and insulation. With high market potential, they are widely used in LED, LCD, thin film, cosmetics, coating, ink, PCB, medicine, and hydrogen fuel cell stack sealing. The global market is expected to grow at an annual rate of 5%.

- 2. Links between the Upstream, Midstream, and Downstream Segments of the Industry Supply Chain
 - (1) Synthetic resins

Synthetic resin is a midstream and downstream product of the petrochemical industry. It is an upstream material used for the necessities of life, such as clothing and housing. The upstream industry of synthetic resin is the petroleum refining industry, and the downstream industry is the manufacturing industry. The upstream and downstream links are shown in the following table.

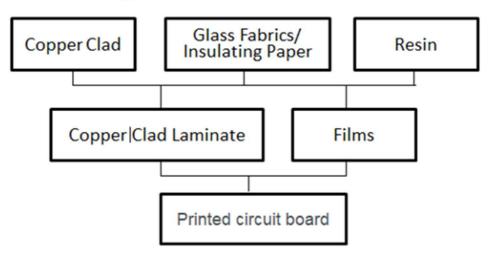
Upstream Industry	 Styrene, acrylic acid (propylene), phthalic anhydride, adipic acid, and xylene, etc. Major manufacturers: Formosa Plastics Group, TSMC, Formosa Chemicals & Fibre Corporation and China Petroleum & Chemical Corporation
Midstream Industry	 Acrylic resin, polyester resin, fluorocarbon resin, alkyd resin, epoxy resin, PU resin, phenolic resin, and unsaturated polyester resin Major manufacturers: Eternal Materials, Qualipoly Chemical, Nan Ya, Enchuan Chemical, and Yong Shun Chemical, etc.
Downstream Industry	• Adhesives, construction coatings, industrial coating, automotive paint, wood paint, artificial stones, buttons, copper clad laminates, electronic tapes, and cosmetic products.

- (2) Electronic materials
 - A. Photoresist materials

The upstream materials of dry film photoresists mainly consist of four major raw materials, namely, electronic-grade polyester film, polyethylene film, resin, and photoinitiator.

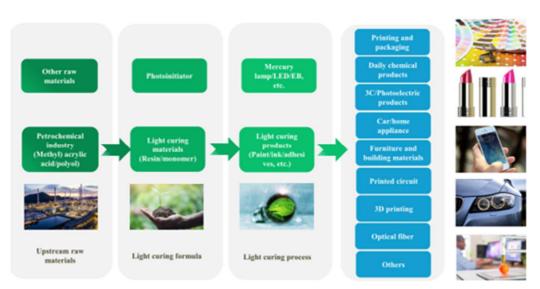
The downstream industries of dry film photoresists include rigid and flexible PCBs and packaging substrates etc.

B. Copper clad laminate



(3) Specialty materials

A. Special materials and coatings



B. Organic Silicone Materials

8						
Upstream	Organosilicon monomer (methyl chlorosilane) and					
Industry	organosilicon intermediate (methyl cyclosiloxane).					
	Organic silicon microspheres, organic silicon additives,					
Midstream	MQ silicone resin, organic silicon release agents, organic					
Industry	silicon packaging materials, self-adhesive LSR, conductive					
	LSR, and hydrogen fuel cell stack sealing LSR.					
D	LED, LCD, film, cosmetics, coatings, inks, medical					
Downstream	devices, hydrogen fuel cells (for automobiles), PCBs, and					
Industry	release coatings.					

- 3. Product Development Trends
 - (1) Synthetic resins
 - A. Coating resins
 - (A) Environmental issues: e.g., water-based, high-curing, powderbased, and UV-based solutions. The main driving force behind the implementation of environmental regulations that aim to reduce VOC emissions is the governments of various countries. China has stringent market regulations as the country is at the forefront of developing low VOC products compared to other Asian countries.
 - (B) Extend the product life cycle: e.g., fluorocarbon coating resin and silicon-modified resin. By extending the product life cycle, we can increase the lifespan of the product and minimize waste

generation.

- (C) Introduction of biomass monomers: The market for bio-based coatings is projected to maintain a compound annual growth rate of 10%. Bio-based paint products have already been introduced in the U.S. by downstream manufacturers such as Sherwin Williams, PPG, and Japanese manufacturers such as Nippon Paint.
- (D) Circular economy: Recycle PET by chemically converting it into durable coating resins or unsaturated polyesters.
- B. Unsaturated polyester resins
 - (A) Easy-in-construction, automation-prone resin:

As automated production is required to reduce high labor costs today, developing unsaturated polyester resin that is suitable for automated production and saves subsequent manual work is the trend.

(B) High solid content, low VOC resins and eco resins:

Due to the growing environmental awareness and the rising demand for workplace safety and health, the main focus of development will be on the development of high solid content and low VOC resins. Additionally, efforts will be made to reduce the usage of styrene monomer and incorporate recycled materials in order to produce green and eco resins.

(C) Composite materials are widely used in the highly demanding flame-retardant applications:

Flame retardant materials are used to slow down the burning process or minimize the likelihood of a fire. Therefore, demanding flame-retardant resins for building materials and transportation are developed to meet market demand.

(D) Development of high value-added products:

Develop unsaturated polyester structural adhesives, ethylenebased structural adhesives, epoxy structural adhesives, epoxy resins, and high-performance thermoplastic composite materials to increase the added value of petrochemical products and the gross margin of the product lines.

- (2) Electronic materials
 - A. Photoresist materials

Dry film photoresist is mainly applied to the production of PCB.

Different PCB electronic products have different requirements for dry film photoresist, which are divided into the following:

- (A) PCB for general PC, communication, automotive and other consumer electronics: Mainly for multi-layered boards, dry film photoresist used in light of different process demands of inner/outer boards (etching / plating). In recent years, due to the development of Internet, electric vehicles and 5G and highorder server applications, the demand for dry film photoresist in IC board, HDI, vehicle and communication applications will continue to grow in the next five years.
- (B) Smart phones and some notebooks: As the smart phone market drives the rapid development of HDI/AnyLayer process and FPC soft board, as well as the rising demand for notebooks due to pandemic driven home economics and video conferencing, there is a growing demand for high-resolution dry film photoresist. In addition to high-resolution dry film photoresist, LDI-specific dry film with low exposure and high throughput will be the focus of future development.
- (C) Semi-conductor package substrate: In the early days, Japanese process technology dominated the packaging substrate process. As a result, direct and indirect materials used in the process were also imported from Japan. In recent years, with the continuous efforts made by Taiwan's packaging and IC substrate manufacturers, most of the processes today are directly developed by Taiwanese companies. High-resolution dry film photoresists for ball grid array packages, wafer-sized packages, and ABF flip-chip substrate will also be the focus of future development.
- (D) Other dry film photoresist for special uses: e.g., dry film used in electroplating or special dry and wet etching processes, and FanOutWLCSP, thick film for special processes.
- B. Copper clad laminate

In recent years, the PCB industry is expected to be a high-growth product in the future with a wide range of applications, high technical threshold, high unit price and high gross margin, driven by the further amplification of the application needs of AI, 5G communications, high-efficiency computing, automotive electronics and other applications. The Company has begun developing highfrequency and high-speed substrate material products for 5G to tap into high-end copper-clad laminate market. Green product CEM-1 is another feature product with both cost and quality advantages to meet the growing trend of environmental protection.

C. Vacuum film laminator

Under the existing IC board market advantages, a new generation of vacuum film laminator has been developed to adapt to the need in the high-end product process of substrates. At this stage, the industry is also cooperating with customers in the semiconductor packaging and related industries to actively develop equipment that utilizes new manufacturing process technologies, with the intention of exploring the needs of different industries.

(3) Specialty materials

UV-curing coatings offer several advantages, including a high solid content (100%), fast curing in just a few seconds, and no solvent pollution. These coatings provide significant benefits in terms of environmental protection, energy conservation, and efficient production. The growth rate of UV-curing coatings remains about 5% in the global market. In addition, the growth rate of UV-curing coatings in emerging markets such as India and Southeast Asia exceeds 8% on average, making them a crucial region for future sustainable development and incremental growth.

China is the primary global market for LED lighting and LCD diffusion plates, with an estimated annual growth rate of 3% to 5%. Aside from significant demand for diffusers, continuous growth in PSQ microspheres is also being driven by new demand from the 5G industry.

UV-curing organic silicone release agents exhibit excellent performance and comply with high efficiency, energy conservation, and environmental regulations. Their applications are consistently expanding, offering promising market prospects in the process.

Demand in China is expected to rebound in 2024, while demand in Europe and America remains stable. The overall market for UV-curing raw materials is expected to grow continuously over the long run.

- 4. Competition
 - (1) Synthetic resins

The Company has been in the synthetic resin business for more than 50 years. To stay ahead of competitors, the Company continues to introduce advanced technology from Europe and the U.S. on top of its solid research and development foundation, and deploys marketing channels around the

world with a full spectrum of products. Eternal is the largest company in Asia in terms of industrial paint resin production capacity and ranks ninth globally in paint and resin sales.

J	competitors and men main products are as follows.				
Eternal Materials Co., Ltd.	General resins, coating resins, unsaturated polyester resins, photoresist, vacuum laminating equipment, copper-clad laminate, UV curing materials, epoxy resin packaging materials, and liquid compound molding materials				
Qualipoly Chemical Corporation	UV curing materials, unsaturated polyester resins, coating resins, PU resins, and casting resins				
UNIEXPV Technology (China) Co., Ltd.	Coating resins, leather resins, adhesives, hardeners, polyol resins, ink resins, water-based PU resins, and anti static resins				
Daily Polymer Corporation	Coating resins, alkyd resins, textile resins, unsaturated polyester resins, and LCD materials				
Young Shun Chemical Co., Ltd.	Unsaturated polyester resins, polyester polyol resins, and FRP products				
Lidye Chemical Co., Ltd.	PU polymer resins, polymer emulsion (synthetic leather, insulation foam, textiles use), polymer resins for ink, and polymer resins for coatings (automobile, 3C product, and special construction)				
Quick Stick Enterprise Co., Ltd.	Adhesive tape, double-sided tape adhesives, self-adhesive label glue, glue for protection laminating tape, advertising stickers, and self-adhesive glue for shoes				
Asia Titan Chemical Co., Ltd.	Electronic tape, conductive glue, thermal adhesives, temperature-sensitive glue, optoelectronic glue, acetate cloth tape, flame-retardant glue, and anti-static adhesives				
BASF	Coating resins, acrylic resins, and unsaturated polyester resins				
ALLNEX	Coating resins, acrylic resins, and amino resins				
Sumei Chemical Co., Ltd.	Water/oil-based pressure-sensitive adhesives, vinyl acetate coatings, and curing hot-melt pressure-sensitive adhesives				
Covestro Taiwan	Polyurethane materials and systems, thermoplastic polyurethane, polycarbonate and polycarbonate blends, coatings, adhesives and medical polymer, textile coatings, elastomers, and cosmetic materials				
Dow Chemical	Special polymers, adhesives, coatings, water-based flooring and protection coatings, and personal care products				
Kuo Tai Resin Industrial Co., Ltd.	Epoxy hardeners, esterified epoxy resins, modified alkyd resins, water-based resins, unsaturated polyester resins, medium oil alkyd resins, urea and melamine formaldehyde resins, solid epoxy resins, rosin ester resins, and thermoplastic acrylic resins				

The major competitors and their main products are as follows:

Chanshieh Enterprises	Acrylic esters, waterborne PU esters, saturated polyester
Co., Ltd.	esters, vinyl acetate esters, and hot-melt adhesives
Coating P. Materials	Polyester polyol resins, PU synthetic resins, waterborne PU,
Co., Ltd.	TPU, and moisture reactive polyurethane hot-melt adhesives

- (2) Electronic materials
 - A. Photoresist materials

Analysis of main products/sales territories/applications of the world's major dry film photoresist supplier:

Item	Supplier	Main Sales	Major Product	Application	
		Territory	-		
		Taiwan,			
		mainland China,	Dry film photoresist for etching,	Rigid PCB, HDI,	
1	Eternal	Southeast Asia,	electroplating, MSAP, SAP,	FPC, RFPCB, IC	
1	Licinal	Japan, Europe,	selective plating, HDI, and	substrate, and	
		and North	thick-film bump	packaging	
		America			
	Showa	Taiwan, China,	Dry film photoresist for	Rigid PCB, HDI,	
2		Southeast Asia,	etching, electroplating, MSAP,	FPC, and IC	
	Denko	and Japan	SAP, and HDI	carrier board	
	A	Taiwan, China,	Dry film photoresist for		
3	Asahi Kasei	Southeast Asia,	etching, electroplating, SAP,	Rigid PCB and IC	
	Corporation	and Japan	and HDI	substrate	
4			Electroplating and selective-	RPCB, HDI, and	
4	DuPont	North America	based dry film photoresist	FPC	
5	Others	China	Etching-based dry film		
5	Others	China	photoresist	Rigid PCB	

B. Copper clad laminate

The main products of copper-clad laminate include paper phenolic copper clad laminate (XPC, FR-1) and composite epoxy copper clad laminate (CEM-1). Eternal Material features FR-1 and CEM- 1, positions itself as a critical third business strategy. Competitive advantage lies in superior technical service and clearly defined price-performance ratio to differentiate itself from competitors.

(3) Specialty materials

In response to an increasingly competitive environment, the Company has been committed to increasing the proportion of sales of high value-added products, reducing the production costs, optimizing its manufacturing process, making continuous improvement to maintain its competitive advantage, and developing new industries and applications to secure its long-term competitive advantages and market presence.

Major Product	Key Competitors
Specialty Materials	Allnex, Sartomer, Miwon, IGM, Miki Kougyou Zairyou, Riyoung, Litian Technology, Qualipoly Chemical, and Hau Huei
Special Coatings	Qualipoly Chemical, Momentive, Fujikura, Cashew Co., Ltd., Sun Origin, and Nissei
Organic Silicone Materials	Dow, Shin-Etsu, Samsung, Evonik, Changji, and New Jiayi

- (III) Technology and R&D Overview
 - 1. R&D expenses

R&D expenses incurred in 2023: NT\$1.548 billion.

R&D expenses incurred as of March 31, 2024: NT\$ 0.368 billion.

- 2. R&D achievements in 2023
 - (1) Moisture-permeable and waterproof functional films
 - (2) Polyaspartic ester
 - (3) Polyurethane pressure-sensitive adhesive for protective films
 - (4) FEVE fluorocarbon dispersion
 - (5) Silicone gel for cosmetics
 - (6) Light-curing silicon release agent for electronic and labeling applications
 - (7) Polyurethane pressure-sensitive adhesive for protective films in polarizing plates
 - (8) Light-curing acrylic pressure-sensitive adhesive
 - (9) Light-curing conformal coating for new energy vehicles
 - (10) LF series silicon encapsulants for Mini LED applications
 - (11) Light curing materials for functional printing ink
 - (12) A&AB three-in-one rapid test kit for COVID-19 and influenza/NS1 antigen rapid test kit for dengue fever/infectious disease rapid test kit for pets
 - (13) Low carbon footprint button resin
 - (14) Offshore wind turbine hood FRP resin

- (15) Light-curing resin for non-excavation pipe repair
- (16) Photopolymeric overlay film with vacuum lamination machine for flexible board applications
- (17) Release film for packaging process
- (IV) Long-term and Short-term Development
 - 1. Long-term Business Development Plans
 - (1) Synthetic resins
 - A. Coating resins
 - (A) Stabilize the fundamentals and improve capacity utilization.
 - (B) Reduce costs and increase product profitability.
 - (C) Adjust product mix to increase average gross profit.
 - (D) Accelerate the marketization of new products with a projectoriented approach.
 - (E) New applications, new products, and new industries.
 - (F) Implement ESG with a commitment to net-zero emission.
 - B. Unsaturated polyester resins
 - (A) Develop chemical materials required for the production of FRP composites.
 - (B) Develop high-end resin for carbon fiber reinforced plastics (CFRP) and derivative heterogeneous composite.
 - (C) Supply raw materials required for composites industry as a world-class manufacturer and supplier in Asia.
 - (D) Continuously promote eco-friendly products and expand the use of materials in the green energy industry.
 - (2) Electronic materials
 - A. Photoresist materials
 - (A) Engage in integrated global R&D, production, and sales in order to optimize production capacity, output and sales for new products.
 - (B) Have a firm grasp of market trend in anticipation of the future needs of strategic clients in order to develop next-generation products/brand-new products ahead of the market.
 - (C) Continue to improve precision coatings production capability and to expand global precision coating OEM market.
 - B. Copper clad laminate
 - (A) Perform comprehensive control over changes in raw materials to stabilize the source of raw materials
 - (B) Gradually plan the expansion of production capacity and increase product size to meet customer needs.

- (C) Actively develop high-end products to solidify future growth.
- C. Vacuum film laminator
 - (A) Adopt key core technologies and expanding the design and development of related process equipment, with a commitment to becoming a key process equipment manufacturer for IC carrier boards and packaging.
 - (B) Continue to expand sales of vacuum laminators in existing markets and explore opportunities in new markets and applications.
 - (C) Develop next generation products/new products to meet customers' application needs.
- (3) Specialty materials
 - A. Specialty materials
 - (A) Continue to develop eco-friendly products, high-end products and high value-added products.
 - (B) Continue to develop new core technologies and promote the diversified development of public institutions.
 - (C) Strengthen product development and market promotion in emerging application industries.
 - (D) Develop new materials and biomass materials for applications such as UV water-based, LED curing, EB curing, metal substrate protective coating, new energy battery coating, etc., and actively expand into non-UV applications and other fields.
 - (E) Develop high-value silicon materials.
 - B. Functional adhesives
 - (A) Keep abreast of market trends and product development trends in order to provide comprehensive product services.
 - (B) Enter and continue to gain a solid foothold in new industries such as new energy, medicine, and electronics.
 - (C) Create new core technologies in order to create high-valueadded products.
- 2. Short-term Business Development Plans
 - (1) Synthetic resins
 - A. Coating resins

The Company engages in a diverse range of markets, each characterized by its own distinct industries and product attributes.

(A) Steady progress in Greater China: With demand within and outside the Greater China market being sluggish, it is expected to be challenging to return to a high growth trend in the short term. In the face of intense competition, the Company is making efforts to consistently develop products that meet market demand and enhance customer penetration in order to maintain a satisfactory level of operational efficiency.

- (B) The ASEAN region has experienced significant growth. In an effort to mitigate global political and economic risks, downstream industries have strategically established their presence in the ASEAN market. Since the establishment of the Malaysia Plant in 2017, the Company currently has subsidiaries or offices in several ASEAN countries. Sales are expected to continue growing steadily.
- (C) India is gradually establishing itself as a beneficiary of foreign investment and the relocation of industrial chains. However, the Indian market is vast and has a lower level of industrialization and average income. While the compound growth rate of each industry in the country is expected to be higher than in other regions, India is a low-price market with lower requirements for product performance. The Company will continue to gain a solid foothold in the Indian market through our Indian subsidiary, with a focus on targeting specific niche market segments.
- (D) Seeking opportunities to expand into the North American region: The short supply chain created during the pandemic, coupled with factors such as decoupling from China induced by the U.S.-China trade war and soaring manufacturing costs across Europe and the U.S., has evidently benefited the Company's comprehensive market expansion plan. The Company will improve our service capabilities and bolster our ability to take orders in the American market through our U.S. subsidiary.
- B. Unsaturated polyester resins
 - (A) Promote unsaturated polyester resin and vinyl resin worldwide.
 - (B) Establish and expand operations in Southeast Asia to take advantage of the new plant capacity in Malaysia.
 - (C) Strengthen the development and sales of niche-based (mechanical molding/eco- friendly) resins.
 - (D) Continue to promote high value-added products in order to increase profit margins.
 - (E) Continue to promote the use of high-performance thermoplastic composite materials.
- (2) Electronic materials
 - A. Photoresist materials
 - (A) Increase market share in niche markets (such as DF, DFSM, and PIC/PSPI for LDI, ENIG, HDI, FPC, IC substrate, and WLP processes).
 - (B) Strengthen the production and sales in mainland China in light of its growth potential.
 - (C) Actively expand Southeast Asian market (such as Thailand,

Vietnam and Malaysia) and India.

- (D) Control the source of key materials to keep the cost of materials under control.
- B. Copper clad laminate
 - (A) Continue to cultivate Southeast Asian market (such as Thailand, Vietnam) and India.
 - (B) Increase market penetration among home appliance brands in mainland China
 - (C) Seek new applications.
 - (D) Continue to obtaining certifications for new models from international electronic manufacturers.
- C. Vacuum film laminator
 - (A) Continue to enhance assembly and design capabilities in Taiwan and Guangzhou.
 - (B) Continue to enhance sales and technical service capabilities in the Greater China region in order to provide customers with comprehensive process solutions.
 - (C) Develop new equipment that utilizes vacuum lamination technology in order to meet the needs of the semiconductor advanced packaging process industry.
- (3) Specialty materials
 - A. Specialty materials
 - (A) Keep up with the industry development trend of mainland China and maintain the leading position in the Mainland China market.
 - (B) Strengthen the functions of our U.S. subsidiary as well as deepen local technical services and inventory supply capabilities to increase our market share in the Americas.
 - (C) Improve the planning and distribution of our operating locations and expand our market presence in Southeast Asia, India, and Japan.
 - (D) Expand into overseas markets such as Europe, Middle East, and South Korea.
 - (E) Integrate resources at our business units to increase the proportion of sales of high value-added products.
 - (F) Promote and expand the non-UV application market, as well as increase our market share in various industries, such as plastic, woodware, and ink.
 - (G) Adjust the product structure of silicon materials and increase the proportion of high value-added products. Increase the sales of PSQ microspheres and UV organic silicon release agents.
 - B. Functional adhesives

- (A) Speed up the rollout and expansion of related products in the medical, car sticker, and new energy industries, capture the market, and continue to develop new products.
- (B) Follow closely the trend of southward shift of the industry and establish a solid foothold in the Southeast Asian market.
- (C) Deepen our brand image in the American market and increase sales.
- (D) Enhance technical services for applications to provide customers with all-round product application services.
- II. Market and Sales Overview
 - (I) Market Analysis
 - 1. Sales regions for major products:

Sales territories and sales of main products for the past two years are as follows:

Sales	2022		2023			
Territory	Amount %		Amount	%		
Taiwan	5,969,038 12		4,415,666	10		
Mainland China	28,920,450	59	25,734,559	61		
Other regions	14,124,612	29	12,301,351	29		
Total	49,014,100	100	42,451,576	100		

Unit: NT\$ thousands

2. Main Competitors and Market Share

The Company's main competitors include Dow, Miki Kougyou Zairyou, Miwon, Qualipoly Chemical, Sartomer, Allnex, Shin-Etsu, Dow Corning, Asahi Kasei, Kingboard (KB), and DuPont.

Business Line	Market Share
Synthetic resins	2.00%
Specialty materials	16.48%
Electronic materials (dry film photoresist)	28.21%

3. Future Demand and Supply Conditions and Market's Growth Potential

The Company has a wide range of products that cover various industries and are closely related to the daily demand of the people. In response to the development of global mainstream industries, the Company has striven to develop related key materials, strengthen the supply chain, and provide timely services to stay competitive. The main products of the Company are described as follows: (1) Synthetic resins:

As coating resins is a midstream and upstream material used in people's daily necessities, including food, clothing, housing, transportation, entertainment, it is closely related to various industries, including construction, woodworking, automobile manufacturing, industrial production, shipbuilding, electrical appliances manufacturing, packaging, textiles, leather products. It is estimated that the average annual compound growth rate of the overall market from 2024 to 2028 will range from 3% to 4%, but will vary by country and industry. As the poor economic situation in Mainland China has impacted the construction industry, which is related to the real estate market; the woodware industry, which is related to decoration and renovation; and the electrical appliances and automobile industries, which are essential to people's livelihood, the growth of these industries will be quite conservative. On the contrary, the heavy corrosion protection industry, which is related to public works and wind power, and China's market share of the first shipbuilding industry, is still expected to maintain better growth. In addition to the Chinese market, other regions can also expect growth rates of 4-6% across various industries.

(2) Electronic materials:

Dry film photoresist, related chemicals, and vacuum laminator: Due to the impact of politics, trade tensions, and supply-demand imbalances in the supply chain on the portable electronic devices, information, home appliances, communications, and automotive electronics, market demand for electronic products has been slightly weaker, but still continues to grow slightly. Following changes in the application patterns concerning electronic products such as AI, 5G, electric vehicles, and satellite communication, demand for PCBs required in the focus of new end-user trends will become a major growth driver. The Company's main production sites are located across Asia and the Greater China region, whereas both Taiwan and Mainland China have become the largest production bases for PCBs. In 2023, the production territory of the electronics industry gradually shifted to the ASEAN region. With ASEAN rapidly emerging as a focus of development for various countries, the region is expected to become the new center of electronics manufacturing. The main competitors are Asahi, Showa Denko, Dupont, Hong Rui, and Foster. The Company has a complete presence in this region and is the leading manufacturer of related applications.

(3) Specialty materials:

Featuring high-solids (100%), fast hardening (in seconds), and solvent

contamination-free, UV light curing coatings have advantages of environmental protection, energy conservation, and efficient production. The growth rate of UV light curing coatings remains between 3% and 5%. The average growth rate of UV light curing coatings in emerging markets, such as India and Southeast Asia, is more than 8%, making them the main regions for sustainable development and expansion in the future. As the world's major market for LED lighting and LCDs, mainland China is growing at a rate of 3% to 5% per year with the strong demand for diffusing agents, in addition to the new demand from 5G industry, driving the continued growth of PSQ microspheres. Light curing organosilicon release agent products have the characteristics of environmental protection, high efficiency, energy saving, market growth rate of about 8-10%, and has a good development potential in the replacement of part of the traditional heat setting release agent. On the supply side, the high growth of UV light curing coatings has attracted competitors to expand production capacity. In order to cope with the increasingly competitive environment, the Company not only actively increases the proportion of sales of high value-added products, but also endeavors to continuously reduce production costs, with a view to not only consolidating our existing competitive position, but also proactively building our presence in new industries and regions with an emphasis on the development of materials and the expansion of applications, so as to build up a lasting and comprehensive competitive advantage and market position.

- 4. Advantages and disadvantages of the development prospects and countermeasures
 - (1) Favorable factors:
 - A. The Company has a full range of products covering upstream, midstream, and downstream industries. In addition to integrating key technology, the Company has been strengthening R&D and marketing to facilitate transformation and distribute the negative effect of a single industry's downturn.
 - B. With well-established production facilities, comprehensive operation management systems, cost advantages and good quality reputation in Taiwan and China, the Company can further strengthen our presence in the Greater China materials market. In order to further strengthen our presence in the ASEAN region, it is important for the Company to have a clear understanding of the strategic positioning of Taiwanese and Chinese companies in the ASEAN and South Asian regions. Additionally, it is crucial for the Company to establish supply and service capabilities in these regions, with a

particular focus on our operations in Malaysia. By doing so, the Company will be able to gradually enhance our market presence in the Asia Pacific region, thereby demonstrating our commitment to long-term development in Greater China and our strategic positioning in the Asia-Pacific region.

- C. As the risk of inflation gradually decreases, Eternal has made strategic alliances with internationally renowned companies to complete regional and global collaboration based on the idea of global expansion strategy adjustment, regionalization of supply chains, and robust industrial chains. The Company has also established production bases in line with the needs of key accounts and markets to strengthen the strategic cooperation.
- D. The Chinese market, which contributes significantly to the Company's revenue, is expected to benefit from the Chinese government's policies aimed at stimulating the economy and boosting domestic demand. We anticipate a gradual increase in market momentum. With our extensive production capacity and sales network, the Company will actively pursue the vast business opportunities in the Chinese market.
- E. Our strategy focuses on providing customers with high costperformance products and comprehensive technical services, accelerating the development of new products and process technology in existing industries, and at the same time, in response to the needs of new industries, we will launch forward-looking new products and strengthen the development of international emerging markets to increase our competitiveness and market share, thereby generating revenue and profits.
- F. The size of the Company's business continues to grow, along with the market leadership. The Company not only has a competitive advantage in terms of quality, but also bolsters our new product development capabilities on an ongoing basis. By developing and integrating core technologies, the Company plans to enhance the diversification of our product portfolio and tap into high value-added products, such as key materials and equipment for mainstream industries.
- G. By integrating upstream raw materials, engaging in strategic investments and mergers and acquisitions, and accelerating efforts to engage in "smart manufacturing" and "digital transformation," along with a long-term talent development strategy, the Company is on course to achieve our vision of gaining a solid foothold in Taiwan,

expanding our presence across Asia, and embracing the world.

- (2) Unfavorable factors:
 - A. With global economic growth projected to be 2.32% in 2024, down from 2.70% in 2023, the world will continue to experience a slowdown in global economy while maintaining a relatively conservative outlook on demand growth.
 - B. With China's economic momentum slowing down due to a variety of issues in the real estate market and local debt across the country, it is necessary for the Company to continue monitoring whether the country's economic recovery can be driven by subsequent government investments and gradually stabilizing external demand.
 - C. Drastic changes in raw materials and shipments due to factors such as geopolitical developments (e.g., the Red Sea incident) and oil prices can affect the Company's operations and profitability. As a result, the Company has integrated raw materials and sourced from international major suppliers to strengthen its bargaining power. In terms of sales, the Company controls changes in the prices of raw materials at any time and adjusts the sales strategy in a timely manner.
 - D. Some downstream customers relocating to mainland China and Southeast Asia have switched to local suppliers to shorten supply chain; others have relocated overseas to be close to their customers due to high tariffs and convenience of customer service. The Company has deployed our Malaysia Plant in the early stage and gradually expands our production capacity in the ASEAN region to avoid the associated risks.
 - E. Entry into force of regional trade agreements will lead to higher tariffs for exports from Taiwan factories. In addition to flexibly adjusting factory shipments to avoid tariff increases, we are actively strengthening our R&D and manufacturing capabilities to enhance our overall cost competitiveness.
 - F. The global trend of net-zero emission will have an impact on the development and cost of petrochemical products. The Company minimizes our negative impact on the environment through product carbon footprint inventory, use of renewable energy, and evaluation of the introduction of biomass raw materials, while proactively investing in R&D of related materials in an effort to seek business opportunities arising from the carbon reduction trend.

(II) Production Procedures of Main Products

- 1. Usage:
 - (1) Coating resin:

Various water-based and oil-based resin applications in construction coatings, wood coating, PU coating, coiled steel and package coating, automotive refinish coating, and solar power materials.

(2) Unsaturated polyester resin:

Using hand lamination, spraying, vacuum infusion, winding, pultrusion, molding and other processes, applied to chemical resistance, corrosion resistance, fire protection and other products-lighting board, storage tank, yacht, fishing boat, wind turbine cabinet cover, transportation vehicle (rail, passenger vehicles, automobiles); and general industrial products - buttons, artificial marble, injection-molded arts, furniture coating bases, topcoats, car repairs, etc.

(3) Acrylic monomer & acrylic oligomer:

Paper varnish, wood bottom/topcoat, plastic spray finish, plastic vacuum plating/topcoat, CD protective varnish, optical coating, printing inks, digital printing inks, photoresist or anti-solder green paint for PCB, optical film coating, special optical adhesives, UV pressure-sensitive adhesives, resin synthetic crosslinkers, UV water-based coatings, 3D printing, and acrylic lenses.

(4) Special coatings:

UV printing coatings, vacuum plating primers, headlight coatings, decorative and optical film coatings, thermoset lens strengthening fluids, UV-curing hard coatings, UV-curing 3D printing profiles, photosensitive adhesives for processless printing plates, and UV high specific gravity adhesives.

(5) Organic silicone materials:

Light-diffusing agent, cosmetic grade organic silicone microsphere, modified organic silicone products, UV silicon release agent, display LED packaging adhesive, and liquid silicone rubber.

(6) Copper-clad laminate:

Applied to PCBs for high-end home appliances, such as calculator, telephone, LCD TV, and remote control, keyboard, mouse, digital multipurpose optical disc drive, LED and traditional lighting power supply board, and other electrical appliances. (7) Photoresist materials:

Photoresist for image transfer process of printed circuit boards, text ink and dry film anti-humidity photoresist, and dry film transparent photoresist for display applications.

(8) vacuum film laminator:

Vacuum film laminator for IC packaging carrier board, flexible circuit board FPC, NCF, LED and other related processes.

(9) Adhesive materials:

Water-based and oil-based acrylic adhesives for various tapes and labels, solvent-free UV hot melt and pressure sensitive adhesives, solvent-free UV laminating adhesives for home decoration panels, protective adhesives for panel and metal chassis manufacturing process, optical adhesives for cell phones and energy vehicles, structural adhesives for 3C electronic and automotive electronic components, solvent-free UV conformal coatings, and UV dual curing adhesives.

2. Manufacturing processes:

Resins are mostly polymer reactions such as condensation and free radical polymerization. Electronic materials and specialty materials are produced through precision dust-free film coating technology, polymerization, organic-inorganic hybridization or nanotechnology, depending on the products.

(III) Supply Status of Main Materials

Main Raw Materials	Source of Supply	State of Supply			
SM - Styrene	Formosa Chemicals & Fibre Corporation, Taiwan Styrene Monomer Corporation, Grand Pacific Petrochemical Corporation, and mainland China	Good			
MPA - Phthalic Anhydride	UPC Technology Corporation, Nan Ya Plastics Corporation, and mainland China	Good			
AA - Methacrylate	Formosa Plastics Group, Arkema, mainland China	Good			
Xylene	Hongyang Enterprise and Chi Mei Trading Co., Ltd.	Good			
Polyester Film	Japan, South Korea, Indonesia, and Mainland China	Good			
Methacrylate Monomer	Formosa Plastics Corporation, Kaohsiung Monomer Company, Nippon Shokubai, Roehm, Sumitomo, and mainland China				
MA - Maleic Anhydride	EXCEL Chemical Corporation, Nan Ya Plastics Corporation, OOSB, and mainland China	Good			
MPG - Propylene Glycol	Dow Chemical Company, Shell, LyondellBasell Industries, and Mainland China				
PENTA -	LCY Chemical Corporation, Perstorp, and mainland	Good			

Pentaerythritol	China	
AA - Adipic Acid	Japan AKC, Europe RADICI, and Mainland China	Good

(IV) List of Major Suppliers and Customers in the Most Recent Two Years

	Unit: NT\$ thousand									ousands		
	2022			2023				Q1 2024				
Item	Name	Amount	Percentage of Total Purchases in the Year	with the	Name	Amount	Percentage of Total Purchases in the Year	with the	Name		Purchases in the First	Relations hip with the Issuer
1	Supplier A	1,975,007	7%	None	Supplier A	1,491,065	6%	None	Supplier A	393,155	7%	None
	Others	25,640,291	93%	None	Others	21,748,743	94%	None	Others	5,381,766	93%	None
	Net purchases	27,615,298	100%	-	Net purchases	23,239,808	100%	-	Net purchases	5,774,921	100%	-

1. List of major suppliers in the most recent two years

2. List of Major Customers Accounting for 10% or More of Total Sales Amount in the Most Recent Two Years: None.

(V) Production volume and value in the most recent two years

					Unit:]	NT\$ thousands	
Voor		2022		2023			
Major Product	Production	Production	Production	Production	Production	Production	
Wiajor i roddet	Capacity	Volume	Value	Capacity	Volume	Value	
Synthetic resins (tons)	727,803	395,694	20,793,867	691,741	409,345	18,944,672	
Specialty materials (tons)	116,129	70,739	8,020,745	117,035	71,306	6,415,558	
Electronic materials (KFT2)	5,520,000	3,742,808		5,810,000	3,643,613		
Electronic Materials	_	_	8,067,248	_	_	7,716,983	
(others)	-	_		-	_		
Others	-	-	70,683	-	-	10,544	
Total			36,952,543			33,087,757	

(VI) Sales volume in the most recent two years

Unit: NT\$ thousands

							01111.1	n 1 și ulousalius
Year	2022				2023			
	Domes	tic Sales	Export		Domestic Sales		Export	
Major Product	Volume	Value	Volume	Value	Volume	Value	Volume	Value
Synthetic resins								
(tons)	44,101	2,734,496	357,527	21,351,512	40,667	2,385,000	380,439	19,714,104
Specialty materials								
(tons)	5,331	917,440	61,705	10,310,425	3,554	618,538	67,078	8,257,753
Electronic materials (KFT2)	381,737	0.105.065	3,338,958	11 100 544	329,475	1 0 (7 7 0 1	3,270,115	0.000.015
Electronic materials		2,185,367		11,123,544		1,367,701		9,823,015
(others)	-		-		-		-	
Others (others)	-	131,735	-	259,581	-	44,427	-	241,038
Total		5,969,038		43,045,062		4,415,666		38,035,910

Note: Domestic sales refer to sales in Taiwan; export refers to sales outside Taiwan.

	Year	2022 2023		As of March 31, 2024
Number of	Direct labor	1,197	1,182	1,158
employees	Indirect labor	3,701	3,669	3,651
(Note)	Total	4,898	4,851	4,809
Average Age		38.19	39.55	39.83
Average Y	Years of Service	12.46	11.31	11.54
	PhD degree	1.88%	1.81%	1.79%
	Master's degree	13.50%	13.36%	13.33%
Distribution by	Bachelor's degree	35.91%	36.78%	36.80%
Education	Junior college	15.90%	16.12%	16.22%
	Senior high school or below	32.81%	31.93%	31.86%

III. Information on Employees

Note: The number of employees includes regular employees, contract employees, and foreign workers (excluding temporary workers).

IV. Information on Environmental Protection Expenditure

(I) Total Losses and Punishments for Violations of Environmental Regulations during the Current Year up to the Date of Publication of the Annual Report:

Date	Punishment Document Number	Provisions Violated	Content of Violation	Content of Punishment	Plant
2023.4	(S.S.K.) Y.J.F. (2023) No. 165	Measures for Administrative Penalties against Illegal Acts Concerning Work Safety	Engage in production beyond the approved production capacity, intensity, or number of employees	Fine RMB 28,500	Kunhua Plant
2023.5	(S.S.C.B.) Y.J.G. (2023) No. 344	Regulations on the Safety Administration of Dangerous Chemicals	Failure to install combustible gas detectors at drainage wells in Class A tank areas	Fine RMB 50,000	Changshu Plant
2023.6	(S.S.K.) Y.J.F. (2023) No. 301	Production Safety Law	Failure to provide flame- retardant clothing. failure of feeding personnel to follow operation regulations, and failure to record solid feeding time and related parameters	Fine RMB 210,000	Kunhua Plant
2023.7	(S.P.S.J.F.G) Y.J.F. (2023) No. 175	Special Equipment Safety Law of the People's Republic of China	Use of special equipment that fails inspection	Fine RMB 31,000	PM South China Plant

Date	Punishment Document Number	Provisions Violated	Content of Violation	Content of Punishment	Plant
2023.10	L.Z.S.Z. No. 112020476	Occupational Safety and Health Act	Electrical machinery, appliances or equipment that are not used in accordance with occupational safety and health facility regulations should be equipped with explosion-proof performance structures suitable for use in hazardous areas of the place where they are installed.	Fine NT 160,000	Ping-Nan Plant

(II) Future response strategies and potential expenditure:

In compliance with the government's environmental regulations and self-regulation requirements, safety and environmental expenditures include the operation and maintenance of pollution prevention equipment, waste treatment, environmental monitoring and training. The Company will set budgets for new purchase and replacement of equipment to the extent feasible technologically. In 2024, the Company plans to invest NT\$332,019 thousand in facility improvement to reduce pollution emissions, to increase energy efficiency, and to enhance production safety measures.

V. Labor Relations

 Any Employee Benefit Plans, Continuing Education, Training, Retirement Systems, and the Status of Implementation, and the Status of Labor-management Agreements and Measures for Preserving Employees' Rights and Interests

The Company offers a variety of "employee benefits," including allowances for childbirth, marriage, and funerals, travel subsidies, group insurance, birthday and festival bonuses, senior employee reward, regular health examination, year-end bonus, employee cafeteria, shuttle bus service, dormitory, and library access.

According to the "Labor Standards Act," the years of service of regular employees before the implementation of the "Labor Pension Act" on July 1, 2005 and the years of service to which the regular employees choose to apply the "Labor Standards Act" after the implementation of the "Labor Pension Act" shall be included in the calculation of the years of service for retirement. In addition, the Company appropriates 10% of total salaries to the designated account at the Bank of Taiwan and reviews the balance every month. If the balance is insufficient to pay the statutory retired employees in the following year, the Company will complete the appropriation by the end of the following March to ensure the rights and interests of the retired employees. Since July 1, 2005, new recruits shall apply to the "Labor Pension Act," which stipulates that the Company shall appropriate 6% of an

employee's salary to the employee's account at the Bureau of Labor Insurance every month as the pension. In addition, subsidiaries in Mainland China are required to pay pension insurance every month in accordance with the local government regulations.

Labor-management meetings are held on a regular basis to improve communication regarding agreements and maintenance of employee rights and ensure harmonious labor relations.

1. Managerial officers' participation in corporate governance training in 2023 is detailed below:

detailed below:						
Title	Name	Date	Organizer	Course Name	Hours	
Vice President	Pan, Chin- Cheng	12/20	Accounting Research and Development Foundation	Analysis of Common Deficiencies and Important Internal Control Regulations in Financial Statement Review	6.0	
Assistant Vice President	Chen, Hung-Yi	5/5	Resin Materials Business Division	The World's Carbon Credit Dilemma vs Taiwan's Industrial Transformation	3.0	
Assistant Vice President	Chu, Jui- Hsin	10/25	Information Management Department	Practical Sharing on International Industrial Control Information Security Standard ISO/IEC 62443	2.5	
Assistant Vice President	Yeh, Mao-Jung	11/14	Lu-Chu Plant	Classification of Public Hazardous Substances at Lu- Chu Plant	2.0	
Assistant Vice President	Yeh, Mao-Jung	9/1	Human Resources Department	Seminar on Southeast Asia - Malaysia	2.0	
Assistant Vice President	Yeh, Mao-Jung	6/14	Eternal Research Institute	Development of New Lithium-ion Battery Materials and Electronic Materials	2.0	
Assistant Vice President	Yeh, Mao-Jung	5/5	Resin Materials Business Division	The World's Carbon Credit Dilemma vs Taiwan's Industrial Transformation	3.0	
Assistant Vice President	Yeh, Mao-Jung	5/3	Eternal Research Institute	Electronic Lab Notebook (ELN) Training	4.0	
Assistant Vice President	Yeh, Mao-Jung	2/2	Eternal Research Institute	Creating a Revolutionary New Green Economy (Saving the Planet) through CO2 Resourcezation - Net-zero Transition Strategies for Industries	2.0	
Assistant Vice President	Weng, Chin-Yi	6/14	Eternal Research Institute	Development of New Lithium-ion Battery Materials and Electronic Materials	2.0	
Assistant Vice President	Weng, Chin-Yi	5/5	Resin Materials Business Division	The World's Carbon Credit Dilemma vs Taiwan's Industrial Transformation	3.0	
Assistant Vice President	Weng, Chin-Yi	5/3	Eternal Research Institute	Electronic Lab Notebook (ELN) Training	4.0	

Title	Name	Date	Organizer	Course Name	Hours
Assistant Vice President	Weng, Chin-Yi	2/2	Eternal Research Institute	Creating a Revolutionary New Green Economy (Saving the Planet) through CO2 Resourcezation - Net-zero Transition Strategies for Industries	
Assistant Vice President	Kao, Chih-Yu	6/14	Eternal Research Institute	Development of New Lithium-ion Battery Materials and Electronic Materials	
Assistant Vice President	Su, Wen- Pin	2/2	Eternal Research Institute	Creating a Revolutionary New Green Economy (Saving the Planet) through CO2 Resourcezation - Net-zero Transition Strategies for Industries	2.0
Assistant Vice President	Lin, Chao-Kun	9/1	Human Resources Department	Seminar on Southeast Asia - Malaysia	2.0
Accounting Manager	Su, Hui- Fang	8/15 、 9/13	Securities and Futures Institute	Continuing Education for Accounting Officers	13.0

Note: For corporate governance supervisor training, please refer to Item 4 in (III) Implementation Status of Corporate Governance and Deviations from the Corporate Governance Best-Practice Principles for TWSE/TPEx Listed Companies and Reasons Thereof

2. Employee education and training:

The Company spares no effort in investing in employee development. In addition to a sound training system, the Company budgets for internal and external training and language training every year to improve employees' work skills and knowledge. Training required for each level and position is also clearly defined, including management training, functional training, and core competency training; in addition, differentiated personal development plans are made for specific employees. The Company has established related training regulations and makes and implements training plans on a yearly basis.

The Group's training expenses for 2023 are listed below:

Unit: NT\$

		01111.1110
Plant	Training Expense	Percentage (%)
Head Office	5,023,465	40
Subsidiaries in Mainland China	6,116,594	49
Subsidiaries in other regions	1,308,980	11
Total	12,449,039	100

3. In 2023, persons in charge of financial information transparency obtained the following certifications designated by the regulators:

Name of Person Obtaining Certification in 2023	Number of People
Certified Public Accountant (CPA) of the Republic of China	5
Accredited Bookkeeper of the Republic of China	1
Certified Public Accountant (CPA) of Malaysia	1
Certified Public Accountant (CPA) of the People's Republic of China	4

Certified Tax Agent (CTA) of the People's Republic of China	3
Financial Risk Manager (FRM)	1
Certified Internal Auditor (CIA) organized by the Internal Audit Association	1
Basic Proficiency Test on Business Internal Control organized by the Securities and Futures Institute	3

4. Code of Conduct or Code of Ethics:

The Company has established the following policies based on the corporate culture of compliance, trust, and integrity to keep employees' conduct in line with its requirements. The regulations have been announced in the internal information platform for employees' access. The purpose of each regulation is described as follows:

(1) "Ethical Corporate Management Principles of Eternal Materials Co., Ltd.":

To develop a sound structure of business operations and fulfill the corporate culture of compliance, trust, and integrity.

(2) "Corporate Governance Best-Practice Principles of Eternal Materials Co., Ltd.":

To develop a sound corporate governance system that ensures the rights and interests of shareholders, enhances the functions of the Board of Directors, and fulfills corporate social responsibility.

(3) "The Management Rules for Internal Material Information Handling and Insider Trading":

To develop an internal material information handling and disclosure system that prevents the improper leak or use of information and ensures the consistence and correctness of information disclosure.

(4) "Regulations Governing Trade Secrets and Intellectual Property Rights":

Trade secrets are the intellectual property of the Company. The regulations are established to protect trade secrets from leakage or disclosure, maintain competitiveness of the Company, and manage intellectual property rights in a proper manner.

(5) "Personal Information Protection Regulations":

To comply with and implement the regulations relating to personal information protection and ensure that the collection, processing, and use of personal information is properly protected and managed.

(6) "Regulations Governing Safety and Health and Environmental Protection":

The regulations define the overall principle of safety, health, and environmental requirements and the scope of safety, health, and environmental management, providing the guidelines for the structure of safety, health, and environmental management.

(7) "Procedures for Workplace Grievances":

To provide employees a work environment free of violation and avoid any physical and mental abuse during the performance of duties; the procedures also define the preventive, corrective, and disciplinary action and response measures against sexual harassment to protect the rights and privacy of parties concerned.

(8) "Directives for the Administration of Employee Rewards and Punishments":

To direct the rewards and punishments for employees' conduct.

- (II) Losses arising as a result of labor disputes in the recent year up and as of the printing date of this annual report and disclosure of potential current and future losses and countermeasures: None.
- VI. Information Security Management
 - (I) Describe the cyber security risk management framework, the cyber security policy, the specific management plan and the resources invested in the cyber security management, etc.
 - 1. Cyber security risk management framework:
 - (1) The Company has appointed an information security officer, established an information security office, and assigned an information security manager and personnel (see the company organization chart).
 - (2) The Information Security Office is responsible for the planning and promotion of the Group's information security system, technical evaluation, education and training, supervision and auditing to strengthen information security risk control.
 - (3) Cyber security management task: The Information Security Office is responsible for promoting cyber security management to implement cyber security management control measures.
 - 2. Cyber Security Policy:
 - (1) To improve employee awareness, prevent data leakage, and implement daily maintenance to ensure the confidentiality, integrity, availability, and compliance of the core system management business.

- 3. Specific management plan
 - (1) The Information Security Office shall organize regular information security risk assessments, set priorities based on the magnitude of the risk impact and the cost required to reduce the risk, adopt the Plan-Do-Check-Act (PDCA) approach to structure multi-layer information security defense, and establish information security key performance indicators.
 - (2) By joining the Joint Security Organization, we can obtain external information sharing and information security incident assistance channels in a timely manner.
 - A. Taiwan Information Security Officers Consortium (CISO)
 - B. Taiwan Computer Emergency Response Team / Coordination Center (TWCERT/CC)
 - C. Science Park Information Sharing and Analysis Center (SPISAC)
 - (3) We continue to promote information security awareness among our employees.
- 4. Cyber Security Management Practices
 - (1) Regular server and PC-related vulnerability patching is performed to reduce the risk of equipment exposure.
 - (2) Vulnerability scanning and penetration testing
 - A. We conduct annual vulnerability scanning and penetration testing of the Group's network equipment, applications and products.
 - (3) Annual cyber security education training, and anti phishing drills
 - A. The Group conducts education and training on cyber security, educates employees on the identification of phishing emails, conducts phishing drills, and analyzes the results of the drills to develop improvement measures to continuously raise the awareness of all employees on information security.
 - B. Every year, senior management will receive cyber security education training to integrate the awareness of information security into daily management.
 - (4) We improve our speed of identifying and responding to network security incidents through network traffic visibility.
- (II) List the losses suffered due to major cyber security incidents in the most recent fiscal year up to the publication date of the annual report, and the possible impact and countermeasures. If the amount cannot be reasonably estimated, facts of which estimation cannot be made shall be explained: For the most recent year up to the

date of publication of the annual report, the Eternal Group had no material information security incidents and no financial loss or operational impact caused by information security incidents.

Nature of	Contracting Party	Commencement Date	Major Content	Restrictive
Contract	Grand Pacific Petrochemical	and Expiration Date		Clause
	Corporation	2024.01.01-2024.12.31		None
	Taiwan Styrene Monomer Corporation	2024.01.01-2024.12.31		None
	Formosa Chemicals & Fibre Corporation	2024.01.01-2024.12.31		None
	Jiangsu Chemical Fertilizer Co., Ltd.	2024.01.01-2024.12.31		None
Supply	Kunshan Juchuan Chemical Co., Ltd. (Note 1)	2024.02.01-2025.01.31	Raw material	None
Contract	Wanhua Petrochemical (Yantai) Co., Ltd. (Note 2)	2023.12.25-2024.12.24	supply	None
	Formosa Industries (Ningbo) Co., Ltd. (Note 3)	2024.01.01-2024.12.31		None
	Roehm (Shanghai) Co., Ltd. (Note 4)	2024.01.01-2024.12.31		None
	Sinochem Petrochemical Distribution Co., Ltd. (Note 5)	2024.01.01-2024.12.31		None
	Perusahaan Kimia Gemilang Sdn. Bhd. (Note 6)	2024.02.01-2025.01.31		None
	Bank of Taiwan and the Syndicates	2019.11.16~2024.11.06	Corporate bond guarantee	None
Joint Loan Agreement	Syndicate banks including E.SUN Commercial Bank	2021.08.27~2026.08.27	Repayment of financial institution loans and replenishment of working capital	None
rerection	Syndicate banks including CTBC Bank (Note 7)	2023.12.29~2028.12.29	Replenishment of medium- term working capital and repayment of existing liabilities	None
Loan Contract	Syndicate banks, including First Commercial Bank	2021.05.31~2026.08.18	Repayment of financial institution loans and replenishment of working capital	None

VII. Important Contracts

Note 1: Signed by subsidiary Eternal Chemical (China) Co., Ltd. with the other contracting party.

- Note 2: Signed by subsidiaries Eternal Chemical (China) Co., Ltd., Eternal Material (Guangdong) Co., Ltd., Eternal Chemical (Tianjin) Co., Ltd., Eternal Synthetic Resins (Changshu) Co., Ltd., and Eternal Chemical (Chengdu) Co., Ltd. with the other contracting party.
- Note 3: Signed by subsidiary Eternal Materials (Guangdong) Co., Ltd. with the other contracting party.
- Note 4: Signed by subsidiaries Eternal Specialty Materials (Suzhou) Co., Ltd., Eternal Specialty Materials (Zhuhai) Co., Ltd., and Eternal Material (Guangdong) Co., Ltd. with the other contracting party.
- Note 5: Signed by subsidiary Eternal Synthetic Resins (Changshu) Co., Ltd. with the other contracting party.
- Note 6: Signed by subsidiary Eternal Materials (Malaysia) Sdn. Bhd. with the other contracting party.
- Note 7: Signed by Eternal Nanyang Investment Co., Ltd. with the other contracting party.
- VIII. Work Environment and Personal Safety Protection Measures
 - (I) Specific measures for safety and health management
 - 1. Formulate safety and health policies

The Company has established the EHS policy based on the corporate culture and business philosophy and continuously improved with the idea of PDCA in the hope of reducing the occupational hazard incident number to zero.

- 2. Regular review of EHS management system
 - (1) ISO 45001: 2018 Occupational Safety and Health Management System

Original verification date: September 24, 2018

Certificate validity period: August 2, 2026

(2) CNS 45001: 2018 Taiwan Occupational Safety and Health Management System

Original verification date: January 7, 2009

Certificate validity period: August 2, 2026

- (3) ISO 14001:2015 Environmental Management System
 Original verification date: July 23, 1999
 Certificate validity period: July 22, 2026
- (4) ISO 5001:2018Energy Management System
 Original verification date: December 14, 2021
 Certificate validity period: November 29, 2026
- 3. Risk Assessment and Countermeasures

The Company conducts hazard identification and risk assessment, makes EHS management plans or controls based on the requirements for work safety, and reports the results of assessment to the safety and health review meetings for review. 4. Incident Reduction

To promote safety in the work environment and minimize the incidence of occupational disasters, the Company encourages employees to improve hazardous factors in the work environment on their own initiative by proposing for improvement and reporting accident-free work hours.

5. Monitoring of Operating Environment

According to the Regulation Governing the Implementation of Environmental Monitoring, the Company has entrusted qualified environmental monitoring institutions to test for chemical and physical factors in the work environment and the compliance. Any abnormalities found in the test will be corrected to protect the health of employees.

6. Health Care and Management

According to the Regulations of the Labor Health Protection, the Company organizes health examinations for general operators and high risk operators, including chest X-ray, blood pressure, abdominal ultrasound, urine, and blood test. The Company also analyzes the results of health examinations and provides health promotion activities for employees with hypertension, hyperlipidemia, hyperglycemia, and abnormal body mass. For employees working in high risk environment, such as noise, organic solvents, and specific chemicals, additional exam items will be performed, and the employees will be graded for health management based on the results of special health exams. For employees suffering from work overload, ergonomic hazard, and for female employees, health evaluation and protection are provided to avoid the incidence of cardiovascular diseases, musculoskeletal injuries, and harm to babies. On-site physicians are also staffed to provide follow-up exams and medical advice.

(II) Work Safety Control Measures

- 1. According to the safety and health regulations and the results of hazard identification and risk assessment, the Company implements work permits and special controls over hot work, limited space operation, pipe flanges or disassembly and blind sealing, power outage (electrical isolation) and hot line work, overhead operations, hoisting operations, excavation, and waterjet cutting.
- 2. Before daily operations, the Company organizes a toolbox talk to remind employees of hazards; safety and health supervisors are also appointed to oversee and ensure the work safety during construction.
- 3. Hazardous equipment is regularly examined according to the regulations. Operators are required to obtain professional licenses and attend retraining on

a regular basis. The Company conducts risk assessment of Class A hazardous workplaces every five years to ensure the work safety.

- 4. The Company investigates into injuries, non-injury accidents, and false alarms and takes corrective measures to eliminate the hazards caused by humans and working environments; in addition, the Company conducts the ad hoc inspections of equipment and operations and makes corrective plans to avoid injuries.
- 5. To avoid musculoskeletal injuries caused by long-term work on-site and improve productivity at the same time, the Company makes improvement plans for operations and equipment based on the analysis of ergonomics.
- 6. To ensure the production safety in the work environment, the Company has designated the explosion-proof areas, controlled the use and installation of electrical equipment, and evaluated the process safety; in addition, corrective action is taken against unacceptable risks.
- 7. In addition to external audits, the Industrial Safety & Environmental Protection Department organizes safety and health audits of the environment, equipment, and operations on a regular basis to ensure the compliance with operating procedures and work safety.

Chapter 6 Overview of Financial Status

I. Condensed Balance Sheets and Statements of Comprehensive Income for the Most Recent Five Years

(1)	Condense	a balance S	heet - Conso	lidated		Unit:	NT\$ thousands
		Financia	1 Informatio	n for the Mo	st Recent Fir		Financial
Item	Year (Note 1)	2019	2020	2021	2022	2023 (Note 2)	Information for the Year as of March 31, 2024
Current asse	ets	30,227,516	32,621,948	37,041,238	35,181,624	33,029,925	33,641,566
Property, pla equipment	ant and	17,435,546	16,623,050	16,369,000	17,472,950	18,322,920	19,031,483
Intangible a	ssets	343,782	282,235	261,442	248,830	231,643	226,799
Other assets	3	5,789,885	6,661,392	6,864,009	6,551,872	6,953,766	7,286,688
Total assets		53,796,729	56,188,625	60,535,689	59,455,276	58,538,254	60,186,536
Current	Before distribution	15,828,650	15,513,121	19,523,383	17,114,420	18,193,452	19,127,426
liabilities	After distribution	17,565,041	17,373,540	21,383,802	18,528,339	19,136,064	
Non-current	t liabilities	16,048,344	17,437,202	16,345,449	17,269,516	15,128,833	15,019,585
Total	Before distribution	31,876,994	32,950,323	35,868,832	34,383,936	33,322,285	34,147,011
liabilities	After distribution	33,613,385	34,810,742	37,729,251	35,797,855	34,264,897	
Equity attril owners of th company		21,415,337	22,834,497	24,239,108	24,760,404	24,734,630	25,542,749
Share cap	oital	12,402,795	12,402,795	12,402,795	11,782,655	11,782,655	11,782,655
Capital re	eserve	356,046	368,946	368,946	368,946	664,785	666,233
Retained	Before distribution	10,099,185	10,845,276	12,649,186	13,586,404	13,645,979	13,149,565
earnings	After distribution	8,362,794	8,984,857	10,788,767	12,172,485	12,703,367	
Other equity		(1,442,689)	(782,520)	(1,181,819)	(977,601)	(1,358,789)	(55,704)
Treasury stock		0	0	0	0	0	0
Non-cont interests		504,398	403,805	427,749	310,936	481,339	496,776
T-4-1 *	Before distribution	21,919,735	23,238,302	24,666,857	25,071,340	25,215,969	26,039,525
Total equity	After distribution	20,183,344	21,377,883	22,806,438	23,657,421	24,273,357	

(I) Condensed Balance Sheet - Consolidated

Note 1: Financial information in the above table has been audited or reviewed by the CPAs.

Note 2: On March 8, 2024, the Board of Directors passed the resolution to distribute the 2023 cash dividends and reported its resolution to the shareholders' meeting.

(II) Condensed Statement of Comprehensive Income - Consolidated

N	Unit: NT\$ thousands					
	I maneful mitormation for the woot feee on I fee I carb					Financial
Year (Note) Item	2019	2020	2021	2022	2023	Informatio n for the Year as of March 31, 2024
Operating revenue	40,363,238	38,370,366	50,471,397	49,014,100	42,451,576	10,020,54
Operating gross profit	7,856,953	8,885,888	10,694,148	10,162,785	8,147,266	2,163,840
Operating profit or loss	2,335,050	3,138,926	4,095,041	3,276,845	1,914,767	609,409
Non-operating income and expenses	578,881	5,583	336,818	238,072	267,707	97,776
Net profit before tax	2,913,931	3,144,509	4,431,859	3,514,917	2,182,474	707,185
Net income from continuing operation	2,428,081	2,493,217	3,485,710	2,619,481	1,492,096	460,519
Loss from discontinued departments	0	0	0	0	0	0
Net profit	2,428,081	2,493,217	3,485,710	2,619,481	1,492,096	460,519
Other comprehensive income for the period, net of income tax	(945,873)	593,951	(289,282)	374,596	(473,848)	1,302,454
Total comprehensive income	1,482,208	3,087,168	3,196,428	2,994,077	1,018,248	1,762,973
Net profit attributable to owners of the parent company	2,466,356	2,543,496	3,549,268	2,617,592	1,503,687	445,718
Net profit attributable to non-controlling interests	(38,275)	(50,279)	(63,558)	1,889	(11,591)	14,801
Total comprehensive income attributable to owners of the parent company	1,531,715	3,139,446	3,268,236	2,998,649	1,041,939	1,748,974
Total comprehensive income attributable to non-controlling interests	(49,507)	(52,278)	(71,808)	(4,572)	(23,691)	13,999
Earnings per share (NT\$)	1.99	2.05	2.86	2.15	1.28	0.38

Note: Financial information in the above table has been audited or reviewed by the CPAs.

(III) Condensed Balance Sheet - Parent Company Only

	(Note 1)	Financial Information for the Most Recent Five Years								
Item		2019	2020	2021	2022	2023 (Note 2)				
Current assets		7,114,450	7,146,604	9,390,592	8,419,155	7,004,506				
Property, plant equipment	and	6,184,393	6,145,448	6,300,703	6,897,112	7,315,748				
Intangible asse	ets	88,005	229,525	219,426	207,149	191,801				
Other assets		29,569,146	30,636,180	31,926,169	32,297,176	32,728,985				
Total assets		42,955,994	44,157,757	47,836,890	47,820,592	47,241,040				
Current	Before distribution	7,006,246	5,989,894	8,873,535	8,922,658	10,130,348				
liabilities	After distribution	8,742,637	7,850,313	10,733,954	10,336,577	11,072,960				
Non-current lia	abilities	14,534,411	15,333,366	14,724,247	14,137,530	12,376,062				
Total liabilities	Before distribution		21,323,260	23,597,782	23,060,188	22,506,410				
After distributi		23,277,048	23,183,679	25,458,201	24,474,107	23,449,022				
Equity attributation owners of the period of		N/A	N/A	N/A	N/A	N/A				
Share capital		12,402,795	12,402,795	12,402,795	11,782,655	11,782,655				
Capital reserve	•	356,046	368,946	368,946	368,946	664,785				
Retained	Before distribution	10,099,185	10,845,276	12,649,186	13,586,404	13,645,979				
earnings	After distribution	8,362,794	8,984,857	10,788,767	12,172,485	12,703,367				
Other equity		(1,442,689)	(782,520)	(1,181,819)	(977,601)	(1,358,789)				
Treasury stock		0	0	0	0	0				
Non-controllin	g interests	N/A	N/A	N/A	N/A	N/A				
Total equity	Before distribution	21,415,337	22,834,497	24,239,108	24,760,404	24,734,630				
1 otal equity	After distribution	19,678,946	20,974,078	22,378,689	23,346,485	23,792,018				

Note 1: Financial information in the above table has been audited by the CPAs.

Note 2: On March 8, 2024, the Board of Directors passed the resolution to distribute the 2023 cash dividends and reported its resolution to the shareholders' meeting.

Year (Note)	Year (Note) Financial Information for the Most Recent Five Years							
Item	2019	2020	2021	2022	2023			
Operating revenue	14,804,018	13,011,068	16,562,728	16,211,752	13,317,700			
Operating gross profit	2,639,659	2,594,915	2,926,007	3,192,531	2,428,582			
Operating profit or loss	144,187	(66,112)	(197,623)	(7,515)	(159,542)			
Non-operating income and expenses	2,411,301	2,666,196	3,918,772	2,683,333	1,838,511			
Net profit before tax	2,555,488	2,600,084	3,721,149	2,675,818	1,678,969			
Net income from continuing operation	2,466,356	2,543,496	3,549,268	2,617,592	1,503,687			
Loss from discontinued departments	0	0	0	0	0			
Net profit (loss)	2,466,356	2,543,496	3,549,268	2,617,592	1,503,687			
Other comprehensive income for the period, net of income tax	(934,641)	595,950	(281,032)	381,057	(461,748)			
Total comprehensive income	1,531,715	3,139,446	3,268,236	2,998,649	1,041,939			
Net profit attributable to owners of the parent company	N/A	N/A	N/A	N/A	N/A			
Net profit attributable to non- controlling interests	N/A	N/A	N/A	N/A	N/A			
Total comprehensive income attributable to owners of the parent company	N/A	N/A	N/A	N/A	N/A			
Total comprehensive income attributable to non-controlling interests	N/A	N/A	N/A	N/A	N/A			
Earnings per share (NT\$)	1.99	2.05	2.86	2.15	1.28			

(IV) Condensed Statement of Comprehensive Income - Parent Company Only

Unit: NT\$ thousands

Note: Financial information in the above table has been audited by the CPAs.

Accounting Firm	Name of CPA	Opinion		
Deloitte & Touche	Kuo, Li-Yuan and	Unqualified opinion and audit report		
Delotte & Totelle	Kung, Chun-Chi	on other matters		
Deleitte & Touche	Wang, Chao-Chun and	Unqualified opinion and audit report		
Delonte & Touche	Kuo, Li-Yuan	on other matters		
Delaitte & Tayaha	Wang, Chao-Chun and	Unqualified opinion and audit report		
Delotte & Touche	Kuo, Li-Yuan	on other matters		
Deleitte & Touche	Wang, Chao-Chun and	Unqualified opinion and audit report		
Delotte & Touche	Kuo, Li-Yuan	on other matters		
Deleitte & Touche	Wang, Chao-Chun and	Unqualified opinion and audit report		
Deloitte & Touche	Stephen Hsu	on other matters		
	Accounting Firm Deloitte & Touche Deloitte & Touche Deloitte & Touche Deloitte & Touche Deloitte & Touche	Deloitte & ToucheKuo, Li-Yuan and Kung, Chun-ChiDeloitte & ToucheWang, Chao-Chun and Kuo, Li-YuanDeloitte & ToucheWang, Chao-Chun and Kuo, Li-Yuan		

(V) Names of CPAs and their audit opinions

II. Financial Analysis for the Most Recent Five Years

(1)	Financial Analysis - Consolidated						
Year			ancial A Rece	As of March			
Items for An	alysis	2019	2020	2021	2022	2023	31, 2024
Financial	Debt-to-asset ratio	59	59	59	58	57	57
Structure (%)	Ratio of long-term capital to property, plant and equipment	218	245	251	242	220	216
Columnau	Current ratio	191	210	190	206	182	176
Solvency (%)	Quick ratio	140	157	131	145	131	125
(70)	Interest coverage ratio	6.8	9.2	16.2	10.8	5.8	7.5
	Receivables turnover ratio (times)	2.6	2.3	2.6	2.6	2.6	2.6
	Average collection days	139	159	138	141	141	143
	Inventory turnover ratio (times)	4.2	3.9	4.3	3.7	3.7	3.6
Operating	Payables turnover ratio (times)	8.4	5.5	5.8	6.0	6.3	5.6
Ability	Days sales outstanding	86	93	85	98	99	102
	Property, plant and equipment turnover ratio (times)	2.2	2.3	3.1	2.9	2.4	2.1
	Total asset turnover ratio (times)	0.7	0.7	0.9	0.8	0.7	0.7
	Return on total assets (%)	5.2	5.1	6.4	4.8	3.1	3.7
	Return on equity (%)	11.2	11.0	14.6	10.5	5.9	7.2
Profitability	Ratio of net profit before tax to paid-in capital (%)	23	25	36	30	19	24
	Net profit margin (%)	6.0	6.5	6.9	5.3	3.5	4.6
	Earnings per share (NT\$)	1.99	2.05	2.86	2.15	1.28	0.38
	Cash flow ratio (%)	31	27	4	38	36	2
Cash Flow	Cash flow adequacy ratio (%)	67	66	53	88	98	87
	Cash reinvestment ratio (%)	6.7	3.9	-1.8	7.2	7.9	0.6
Leverage	Operating leverage	2.8	2.4	2.1	2.5	3.5	3.0
Leverage	Financial leverage	1.3	1.1	1.1	1.1	1.3	1.2

(I) Financial Analysis - Consolidated

Reasons for changes in financial ratios (Analysis is not required if such changes are within 20%):

- 1. Reasons for changes in the most recent two years
 - (1) Interest coverage ratio: Interest coverage ratio decreased due to a decline in net profit before tax and an increase in interest expenses.
 - (2) Profitability: Net profit after tax decreased due to a decline in sales volume.
 - (3) Operating leverage: Operating leverage decreased due mainly to a decline in operating income.
- 2. Reasons for changes in the first quarter of 2024 and 2023:
 - (1) Interest coverage ratio: Due to the increase in operating revenue, the earnings before interest and taxes have increased.
 - (2) Profitability: Due to an increase in sales volume, profits have increased.
 - (3) Cash flow: Primarily due to increased revenue, the demand for working capital has risen, resulting in a slowdown in net cash inflow from operating activities.

	Year	Financia	l Analysi	is for the	Most Rec	ent Five
Items for Analysis	1 cal					
Items for Analysis			2020	2021	2022	2023
Financial Structure	Debt-to-asset ratio	50	48	49	48	48
(%)	Ratio of long-term capital to property, plant and equipment	581	621	618	564	507
	Current ratio	102	119	106	94	69
Solvency (%)	Quick ratio	65	75	59	56	42
	Interest coverage ratio	10.6	13.7	23.0	13.4	6.4
	Receivables turnover ratio (times)	3.9	3.7	4.2	4.1	3.7
	Average collection days	94	100	86	90	99
	Inventory turnover ratio (times)	4.4	4.0	4.0	3.4	3.6
Operating Ability	Payables turnover ratio (times)	9.4	8.6	9.1	9.9	9.9
	Days sales outstanding	83	92	92	107	103
	Property, plant and equipment turnover ratio (times)	2.4	2.1	2.7	2.5	1.9
	Total asset turnover ratio (times)	0.3	0.3	0.4	0.3	0.3
	Return on total assets (%)	6.2	6.2	8.0	5.8	3.7
	Return on equity (%)	11.6	11.5	15.1	10.7	6.1
Profitability	Ratio of net profit before tax to paid-in capital (%)	21	21	30	23	14
	Net profit margin (%)	16.7	19.5	21.4	16.1	11.3
	Earnings per share (NT\$)	1.99	2.05	2.86	2.15	1.28
	Cash flow ratio (%)	25	37	4	40	26
Cash Flow	Cash flow adequacy ratio (%)	70	72	51	74	74
	Cash reinvestment ratio (%)	1.3	1.0	-3.0	3.3	2.5
Τ	Operating leverage	15.7	Note 1	Note 1	Note 1	Note 1
Leverage	Financial leverage	Note 2	Note 1	Note 1	Note 1	Note 1

Financial Analysis - Parent Company Only

Note 1: It is not calculated due to the net operating loss for the year.

Note 2: It is not calculated since the amount of the annual net operating profit is negative after deducting interest expense.

Reasons for changes in financial ratios for the past two years (Analysis is not be required if such changes are within 20%)

- 1. Current and quick ratios. Current and quick ratios were mainly affected by the large amount of corporate bonds payable due within one year.
- 2. Interest coverage ratio: Interest coverage ratio decreased due mainly to a decline in the shares of profit or loss of subsidiaries and affiliates and an increase in interest expense.
- 3. Property, plant and equipment turnover ratio: Property, plant and equipment turnover ratio decreased due mainly to a decrease in operating revenue as a result of a decline in sales volume.
- 4. Profitability: Profitability was due mainly to a decrease in profit or loss of subsidiaries accounted for under the equity method.
- 5. Cash flow ratio and cash reinvestment ratio: Cash flow ratio and cash reinvestment ratio decreased due mainly to a decline in net cash flow from operating activities.

Formula

- 1. Financial Structure
 - (1) Debt-to-asset ratio = Total liabilities/Total assets
 - (2) Ratio of long-term funds to property, plant, and equipment = (Total equity + Non-current liabilities)/Net property, plant, and equipment
- 2. Solvency
 - (1) Current ratio = Current assets/Current liabilities
 - (2) Quick ratio = (Current assets Inventory Prepaid expenses)/Current liabilities
 - (3) Interest coverage ratio = Earnings before interest and taxes/Interest expenses
- 3. Operating Ability
 - Receivables turnover ratio (including accounts receivable and bills receivable from business activities) = Net sales/Balance of average accounts receivable in each period (including accounts receivable and bills receivable from business activities)
 - (2) Average collection days = 365/Accounts receivable turnover
 - (3) Inventory turnover ratio = Cost of sales/Average inventory
 - (4) Payables turnover ratio (including accounts payable and bills payable from business activities)
 = Cost of sales/Balance of average accounts payable in each period (including accounts payable and bills payable from business activities)
 - (5) Days sales outstanding = 365/Inventory turnover
 - (6) Property, plant and equipment turnover rate = Net sales/Average net property, plant, and equipment
 - (7) Total asset turnover ratio = Net sales/Average total assets
- 4. Profitability
 - (1) Return on assets = [Net income + Interest expenses \times (1-Tax rate)]/Average total assets.
 - (2) Return on equity = Profit or loss after tax/Average total equity
 - (3) Profit margin = Net income/Net sales.
 - (4) Earnings per share = (Income attributable to shareholders of parent company Preferred shares dividends)/Weighted average number of shares issued.
- 5. Cash Flow
 - (1) Cash flow ratio = Net cash flow from operating activities/Current liabilities.
 - (2) Cash flow adequacy ratio = Net cash flow from operating activities for the most recent five fiscal years/ (Capital expenditures + Inventory increment + Cash dividends) for the most recent five fiscal years.
 - (3) Cash reinvestment ratio = (Net cash flow from operating activities Cash dividends)/(Gross property, plant, and equipment + Long-term investment + Other non-current assets + Working capital).
- 6. Leverage:
 - (1) Operating leverage = (Net operating revenue Variable operating costs and expenses)/Operating income.
 - (2) Financial leverage = Operating income/(Operating income Interest expenses).

III. Audit Committee's Review Report for the Most Recent Year's Financial Statements

Eternal Materials Co., Ltd.

Audit Committee's Review Report

Approved

The Company's 2023 business report, earnings distribution, financial statements and consolidated financial statements submitted by the Board of Directors have been reviewed by the Audit Committee, and no irregularities have been found. The review report is hereby presented in accordance with Article 14-4 of the Securities and Exchange Act and Article 219 of the Company Act.

Sincerely,

2024 Annual General Meeting of Shareholders

Eternal Materials Co., Ltd.

Convener of the Audit Committee:

March 8, 2024

IV. Financial Statement for the Most Recent Year DECLARATION OF CONSOLIDATION OF FINANCIAL STATEMENTS OF AFFILIATES

The entities that are required to be included in the consolidated financial statements of affiliates under the "Criteria Governing Preparation of Affiliation Reports, Consolidated Business Reports and Consolidated Financial Statements of Affiliated Enterprises" for the year ended December 31, 2023 are all the same as those included in the consolidated financial statements prepared in conformity with International Financial Reporting Standard 10, "Consolidated Financial Statements." In addition, the information required to be disclosed in the consolidated financial statements of affiliates has been disclosed in the consolidated financial statements of affiliates has been disclosed in the consolidated financial statements of affiliates has been disclosed in the consolidated financial statements of affiliates. Consequently, Eternal Materials Co., Ltd. and its subsidiaries. Consequently, Eternal Materials Co., Ltd. and its subsidiaries did not prepare a separate set of combined financial statements of affiliates.

Very truly yours,

Eternal Materials Co., Ltd.

By

Kao, Kuo-Lun Chairman

March 8, 2024

INDEPENDENT AUDITORS' REPORT

Eternal Materials Co., Ltd.

Opinion

We have audited the accompanying consolidated financial statements of Eternal Materials Co., Ltd. (the "Company") and its subsidiaries, which comprise the consolidated balance sheets as of December 31, 2023 and 2022, the consolidated statements of comprehensive income, changes in equity and cash flows for the years then ended, and notes to the consolidated financial statements, including material accounting policy information (collectively referred to as the "consolidated financial statements").

In our opinion, based on our audits and the reports of other auditors (refer to the Other Matter paragraph), the accompanying consolidated financial statements present fairly, in all material respects, the consolidated financial position of the Company and its subsidiaries as of December 31, 2023 and 2022, and their consolidated financial performance and their consolidated cash flows for the years then ended in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers and International Financial Reporting Standards (IFRS), International Accounting Standards (IAS), IFRIC Interpretations (IFRIC), and SIC Interpretations (SIC) endorsed and issued into effect by the Financial Supervisory Commission (FSC) of the Republic of China.

Basis for Opinion

We conducted our audits in accordance with the Regulations Governing Financial Statement Audit and Attestation of Engagements of Certified Public Accountants and the Standards on Auditing of the Republic of China (TWSA). Our responsibilities under those standards are further described in the Auditors' Responsibilities for the Audit of the Consolidated Financial Statements section of our report. We are independent of the Company and its subsidiaries in accordance with The Norm of Professional Ethics for Certified Public Accountant of the Republic of China, and we have fulfilled our other ethical responsibilities in accordance with these requirements. Based on our audits and the report of other auditors, we believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our opinion.

Key Audit Matters

Key audit matters are those matters that, in our professional judgment, were of most significance in our audit of the consolidated financial statements for the year ended December 31, 2023. These matters were addressed in the context of our audit of the consolidated financial statements as a whole, and in forming our opinion thereon, and we do not provide a separate opinion on these matters.

The key audit matter identified in the Company and its subsidiaries' consolidated financial statements for the year ended December 31, 2023 is described as follows:

THE TIME OF REVENUE RECOGNITION FROM SALE OF VACUUM LAMINATOR

1. Description

Due to the higher market demand in the semiconductor industry, the unit price and gross profit margin of the vacuum laminator sold by the electronic materials department of Eternal Materials Co., Ltd. and its subsidiaries are higher. In addition, taking into account the characteristics and risks of the industry, we identified the time of the above revenue recognition as a key audit matter in accordance with Communicating Key Audit Matters in the Independent Auditor's Report of TWSA.

- 2. The audit procedures we performed in response to the above key audit matters are as follows:
 - a. We obtained an understanding of the relevant process and the control of revenue recognition in vacuum laminator.
 - b. We performed the test of details, which selected the samples for a certain period before and after the end of the year and obtained supporting documents or evidence to confirm that the revenue of the vacuum laminator has been recognized in the appropriate period.

Other Matter

The financial statements of some associates were audited by other auditors. Therefore, our opinion on the amounts included in the accompanying financial statements was based on the financial statements audited by other auditors. Such investments accounted for using the equity method amounted to NT\$714,968 thousand and NT\$672,942 thousand, both representing 1% of the Company and its subsidiaries' total assets as of December 31, 2023 and 2022, respectively; the share of the profit of these associates amounted to NT\$119,325 thousand and NT\$97,155 thousand, representing 12% and 3% of the Company and its subsidiaries' total comprehensive income for the years ended December 31, 2023 and 2022, respectively.

We have also audited the standalone financial statements of the Company as of and for the years ended December 31, 2023 and 2022 on which we have issued an unmodified opinion with Other Matter paragraph.

Responsibilities of Management and Those Charged with Governance for the Consolidated Financial Statements

Management is responsible for the preparation and fair presentation of the consolidated financial statements in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers, and IFRS, IAS, IFRIC and SIC endorsed and issued into effect by the FSC of the Republic of China, and for such internal control as management determines is necessary to enable the preparation of consolidated financial statements that are free from material misstatement, whether due to fraud or error.

In preparing the consolidated financial statements, management is responsible for assessing the Company and its subsidiaries' ability to continue as a going concern, disclosing, as applicable, matters related to going concern and using the going concern basis of accounting unless management either intends to liquidate the Company and its subsidiaries or to cease operations, or has no realistic alternative but to do so.

Those charged with governance, including the audit committee, are responsible for overseeing the Company and its subsidiaries' financial reporting process.

Auditors' Responsibilities for the Audit of the Consolidated Financial Statements

Our objectives are to obtain reasonable assurance about whether the consolidated financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditors' report that includes our opinion. Reasonable assurance is a high level of assurance, but is not a guarantee that an audit conducted in accordance with the Standards on Auditing of the Republic of China will always detect a material misstatement when it exists. Misstatements can arise from fraud or error and are considered material if, individually or in the

aggregate, they could reasonably be expected to influence the economic decisions of users taken on the basis of these consolidated financial statements.

As part of an audit in accordance with the Standards on Auditing of the Republic of China, we exercise professional judgment and professional skepticism throughout the audit. We also:

- 1. Identify and assess the risks of material misstatement of the consolidated financial statements, whether due to fraud or error, design and perform audit procedures responsive to those risks, and obtain audit evidence that is sufficient and appropriate to provide a basis for our opinion. The risk of not detecting a material misstatement resulting from fraud is higher than for one resulting from error, as fraud may involve collusion, forgery, intentional omissions, misrepresentations, or the override of internal control.
- 2 Obtain an understanding of internal control relevant to the audit in order to design audit procedures that are appropriate in the circumstances, but not for the purpose of expressing an opinion on the effectiveness of the Company and its subsidiaries' internal control.
- 3. Evaluate the appropriateness of accounting policies used and the reasonableness of accounting estimates and related disclosures made by management.
- 4. Conclude on the appropriateness of management's use of the going concern basis of accounting and, based on the audit evidence obtained, whether a material uncertainty exists related to events or conditions that may cast significant doubt on the Company and its subsidiaries' ability to continue as a going concern. If we conclude that a material uncertainty exists, we are required to draw attention in our auditors' report to the related disclosures in the consolidated financial statements or, if such disclosures are inadequate, to modify our opinion. Our conclusions are based on the audit evidence obtained up to the date of our auditors' report. However, future events or conditions may cause the Company and its subsidiaries to cease to continue as a going concern.
- 5. Evaluate the overall presentation, structure and content of the consolidated financial statements, including the disclosures, and whether the consolidated financial statements represent the underlying transactions and events in a manner that achieves fair presentation.
- 6. Obtain sufficient and appropriate audit evidence regarding the financial information of entities or business activities within the Company and its subsidiaries to express an opinion on the consolidated financial statements. We are responsible for the direction, supervision, and performance of the Company and its subsidiaries' audit. We remain solely responsible for our audit opinion.

We communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audit and significant audit findings, including any significant deficiencies in internal control that we identify during our audit.

We also provide those charged with governance with a statement that we have complied with relevant ethical requirements regarding independence, and to communicate with them all relationships and other matters that may reasonably be thought to bear on our independence, and where applicable, related safeguards.

From the matters communicated with those charged with governance, we determine those matters that were of most significance in the audit of the consolidated financial statements for the year ended December 31, 2023 and are therefore the key audit matters. We describe these matters in our auditors' report unless law or regulation precludes public disclosure about the matter or when, in extremely rare circumstances, we determine that a matter should not be communicated in our report because the adverse consequences of doing so would reasonably be expected to outweigh the public interest benefits of such communication.

The engagement partners on the audits resulting in this independent auditors' report are Chao-Chun Wang and Jui-Hsuan Hsu.

Deloitte & Touche Taipei, Taiwan Republic of China

March 8, 2024

Notice to Readers

The accompanying consolidated financial statements are intended only to present the consolidated financial position, financial performance and cash flows in accordance with accounting principles and practices generally accepted in the Republic of China and not those of any other jurisdictions. The standards, procedures and practices to audit such consolidated financial statements are those generally applied in the Republic of China.

For the convenience of readers, the independent auditors' report and the accompanying consolidated financial statements have been translated into English from the original Chinese version prepared and used in the Republic of China. If there is any conflict between the English version and the original Chinese version or any difference in the interpretation of the two versions, the Chinese-language independent auditors' report and consolidated financial statements shall prevail.

CONSOLIDATED BALANCE SHEETS (In Thousands of New Taiwan Dollars)

	December 31		December 31, 2022			
ASSETS	Amount	%	Amount	%		
CURRENT ASSETS Cash and cash equivalents (Notes 4 and 6)	\$ 6,356,603	11	\$ 5,450,766	10		
Notes receivable, net (Notes 4, 8 and 33)	4,512,991	8	5,429,674	9		
Notes receivable from related parties, net (Notes 4, 8 and 32)	50,447	-	47,123	-		
Accounts receivable, net (Notes 4, 5 and 8) Accounts receivable from related parties, net (Notes 4, 5, 8 and 32)	10,476,717 173,065	18	11,470,087 185,395	19		
Other receivables (Notes 4, 8 and 32)	638,761	- 1	842,736	2		
Inventories (Notes 4, 5 and 9)	8,478,672	14	9,716,165	16		
Non-current assets held for sale (Notes 4 and 10)	170,314	-	-	-		
Other financial assets - current (Notes 4, 11 and 33) Other current assets - others (Note 25)	1,267,006 905,349	2 2	1,220,507 <u>819,171</u>	2		
Total current assets	33,029,925	56	35,181,624	<u> </u>		
NON-CURRENT ASSETS						
Financial assets at fair value through profit or loss - non-current (Notes 4 and 7)	9,182	-	9,402	-		
Financial assets at fair value through other comprehensive income - non-current (Notes 4 and 12) Investments accounted for using the equity method (Notes 4 and 14)	1,038,841 2,468,207	2 4	822,647 2,323,035	1 4		
Property, plant and equipment (Notes 4, 15 and 33)	18,322,920	31	17,472,950	29		
Right-of-use assets (Notes 4 and 16)	1,658,505	3	1,323,105	2		
Investment properties (Notes 4 and 17)	1,221,322	2	1,385,518	2		
Intangible assets (Notes 4 and 18)	231,643	-	248,830	1		
Deferred tax assets (Notes 4, 5 and 25) Other non-current assets - others (Notes 19 and 33)	270,831 286,878	1 1	312,457 <u>375,708</u>	1 1		
Total non-current assets	25,508,329	44	24,273,652	41		
TOTAL	<u>\$ 58,538,254</u>	100	<u>\$ 59,455,276</u>	_100		
LIABILITIES AND EQUITY						
CURRENT LIABILITIES						
Short-term borrowings (Notes 4, 20 and 33)	\$ 5,557,448	10	\$ 5,364,058	9		
Contract liabilities - current (Notes 4 and 23) Notes payable	873,877 778,344	2 1	444,225 626,160	1		
Accounts payable (Note 32)	4,844,775	8	4,553,914	8		
Other payables - others (Note 21)	1,822,801	3	2,224,447	4		
Current tax liabilities (Note 25)	422,718	1	733,250	1		
Liabilities directly associated with non-current assets held for sale (Notes 4 and 10) Lease liabilities - current (Notes 4 and 16)	2,543 81,604	-	37,202	-		
Current portion of long-term liabilities (Notes 4, 20 and 33)	3,741,170	- 7	3,039,531	5		
Other current liabilities - others	<u>68,172</u>		91,633			
Total current liabilities	18,193,452	32	17,114,420	29		
NON-CURRENT LIABILITIES						
Bonds payable (Notes 4 and 20)	2,497,203	4	5,493,921	9		
Long-term borrowings (Notes 4, 20 and 33) Deferred tax liabilities (Notes 4, 5 and 25)	9,360,843 2,344,656	16 4	8,493,942 2,284,336	14 4		
Lease liabilities - non-current (Notes 4 and 16)	169,040	- -	178,554	-		
Other non-current liabilities (Notes 4, 5, 14 and 21)	757,091	1	818,763	2		
Total non-current liabilities	15,128,833	25	17,269,516	29		
Total liabilities	33,322,285	57	34,383,936	58		
EQUITY ATTRIBUTABALE TO OWNERS OF THE COMPANY (Note 22)						
Ordinary shares	11,782,655	<u>19</u>	11,782,655	20		
Capital surplus Retained earnings	664,785	1	368,946	<u> </u>		
Legal reserve	5,083,381	9	4,803,617	8		
Special reserve	977,601	2	1,181,819	2		
Unappropriated earnings	7,584,997	13	7,600,968	13		
Total retained earnings	13,645,979	$\frac{24}{2}$	13,586,404	$\frac{23}{2}$		
Other equity	(1,358,789)) (2	(977,601))		
Total equity attributable to owners of the Company	24,734,630	42	24,760,404	42		
NON-CONTROLLING INTERESTS (Note 22)	481,339	1	310,936			
Total equity	25,215,969	43	25,071,340	42		
TOTAL	<u>\$ 58,538,254</u>	_100	<u>\$ 59,455,276</u>	_100		

The accompanying notes are an integral part of the consolidated financial statements. (With Deloitte & Touche auditors' report dated March 8, 2024)

CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME (In Thousands of New Taiwan Dollars, Except Earnings Per Share)

	For the Year Ended December 31					
	2023		2022			
	Amount	%	Amount	%		
OPERATING REVENUE (Notes 4, 23 and 32)	\$ 42,451,576	100	\$ 49,014,100	100		
OPERATING COSTS (Notes 9, 24 and 32)	34,304,310	81	38,851,315	<u> 79</u>		
GROSS PROFIT	8,147,266	<u>19</u>	10,162,785	21		
OPERATING EXPENSES (Notes 8, 24 and 32) Selling and marketing expenses General and administrative expenses Research and development expenses Expected credit loss	2,483,962 2,199,879 1,548,154 504	6 5 3	3,022,867 2,187,867 1,647,930 27,276	6 5 3		
Total operating expenses	6,232,499	14	6,885,940	14		
PROFIT FROM OPERATIONS	1,914,767	5	3,276,845	7		
NON-OPERATING INCOME AND EXPENSES	100 005		105 500			
Interest income (Note 24)	120,025 407,911	- 1	105,782	-		
Other income (Notes 24 and 32) Other gains and losses (Notes 7, 14 and 24)	(99,748)	1	363,473 (45,156)	1		
Net loss on disposal of financial assets at amortized	(99,748)	-	(43,130)	-		
cost	(9,668)	-	(10,699)	-		
Finance costs (Note 24)	(453,836)	(1)	(358,983)	(1)		
Share of the profit of associates and joint ventures (Note 14)	303,023	1	183,655			
Total non-operating income and expenses	267,707	1	238,072			
PROFIT BEFORE INCOME TAX	2,182,474	6	3,514,917	7		
INCOME TAX EXPENSE (Notes 4 and 25)	(690,378)	<u>(2</u>)	(895,436)	<u>(2</u>)		
NET PROFIT FOR THE YEAR	1,492,096	4	2,619,481	5		

(Continued)

CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME (In Thousands of New Taiwan Dollars, Except Earnings Per Share)

	For the Year Ended I				December 31		
		2023			2022		
		Amount	%		Amount	%	
OTHER COMPREHENSIVE INCOME (LOSS) (Notes 14, 21, 22 and 25) Items that will not be reclassified subsequently to profit or loss:							
Remeasurement of defined benefit plans Unrealized gains and losses on investments in equity instruments at fair value through other	\$	(36,179)	-	\$	215,516	-	
comprehensive income Remeasurement of defined benefit plans of associates and joint ventures accounted for		167,007	-		(236,069)	-	
using the equity method Income tax relating to items that will not be		-	-		4,645	-	
Income tax relating to items that will not be reclassified subsequently to profit or loss Items that may be reclassified subsequently to profit or loss:		9,620	-		(49,872)	-	
Exchange differences on translation of the financial statement of foreign operations Share of the other comprehensive income (loss) of		(591,376)	(2)		399,619	1	
associates and joint ventures		(22,920)			40,757	<u> </u>	
Other comprehensive income (loss) for the year, net of income tax		(473,848)	<u>(2</u>)		374,596	1	
TOTAL COMPREHENSIVE INCOME FOR THE YEAR	<u>\$</u>	1,018,248	2	<u>\$</u>	2,994,077	<u>6</u>	
NET PROFIT (LOSS) ATTRIBUTABLE TO: Owners of the Company Non-controlling interests	\$ 	1,503,687 (11,591) 1,492,096		\$ 	2,617,592 <u>1,889</u> <u>2,619,481</u>		
TOTAL COMPREHENSIVE INCOME (LOSS) ATTRIBUTABLE TO:							
Owners of the Company Non-controlling interests	\$	1,041,939 (23,691)		\$	2,998,649 (4,572)		
	<u>\$</u>	1,018,248		<u>\$</u>	2,994,077		
EARNINGS PER SHARE (Note 26) Basic Diluted	\$	1.28 1.27		\$	2.15 2.15		

The accompanying notes are an integral part of the consolidated financial statements. (With Deloitte & Touche auditors' report dated March 8, 2024)

(Concluded)

CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY (In Thousands of New Taiwan Dollars, Except Dividends Per Share)

	Equity Attributable to Owners of the Company										
	Ordinary Shares	Capital Surplus	Legal Reserve	Retained Earnings Special Reserve	Unappropriated Earnings	Exchange Differences on Translating Foreign Operations	Other Equity Unrealized Gains and Losses on Financial Assets at Fair Value Through Other Comprehensive Income	Total Other Equity	Total	Non-controlling Interests	Total Equity
BALANCE AT JANUARY 1, 2023	<u>\$ 11,782,655</u>	<u>\$ 368,946</u>	<u>\$ 4,803,617</u>	<u>\$ 1,181,819</u>	<u>\$ 7,600,968</u>	<u>\$ (1,335,011</u>)	<u>\$ 357,410</u>	<u>\$ (977,601</u>)	<u>\$ 24,760,404</u>	<u>\$ 310,936</u>	<u>\$ 25,071,340</u>
Appropriation of the 2022 earnings (Note 22) Legal reserve appropriated	-	-	279,764	-	(279,764)	-	_	-	-	-	-
Reversal of special reserve	-	-	-	(204,218)	204,218	-	-	-	-	-	-
Cash dividends - NT\$1.2 per share	<u> </u>	<u> </u>	<u> </u>	<u> </u>	(1,413,919)	<u> </u>			(1,413,919)		(1,413,919)
Changes in capital surplus from investments in associates and joint	<u> </u>		279,764	(204,218)	(1,489,465)		<u>-</u>		(1,413,919)	<u> </u>	(1,413,919)
ventures accounted for using the equity method (Note 22)		3,348		<u> </u>	<u> </u>	<u> </u>			3,348	<u> </u>	3,348
Net profit (loss) for the year ended December 31, 2023 Other comprehensive income (loss) for the year ended December 31,	-	-	-	-	1,503,687	-	-	-	1,503,687	(11,591)	1,492,096
2023, net of income tax	<u> </u>	<u>-</u>	<u> </u>	<u> </u>	(30,193)	(602,196)	170,641	(431,555)	(461,748)	(12,100)	(473,848)
Total comprehensive income (loss) for the year ended December 31,					1 452 404	((02.100)	170 (11	(101.555)	1.0.11.020		1 010 040
2023 Changes in percentage of ownership interests in subsidiaries (Note					1,473,494	(602,196)	170,641	(431,555)	1,041,939	(23,691)	1,018,248
27)	<u> </u>	292,491	<u> </u>	<u> </u>	<u> </u>	50,367	<u> </u>	50,367	342,858	229,779	572,637
Changes in non-controlling interests										(35,685)	(35,685)
BALANCE AT DECEMBER 31, 2023	<u>\$ 11,782,655</u>	<u>\$ 664,785</u>	<u>\$ 5,083,381</u>	<u>\$ 977,601</u>	<u>\$ </u>	<u>\$ (1,886,840</u>)	<u>\$ 528,051</u>	<u>\$ (1,358,789</u>)	<u>\$ 24,734,630</u>	<u>\$ 481,339</u>	<u>\$ 25,215,969</u>
BALANCE AT JANUARY 1, 2022	<u>\$ 12,402,795</u>	\$ 368,946	<u>\$ 4,437,120</u>	<u>\$ 781,875</u>	\$ 7,430,191	<u>\$ (1,781,848)</u>	<u>\$ 600,029</u>	<u>\$ (1,181,819</u>)	<u>\$ 24,239,108</u>	<u>\$ 427,749</u>	\$ 24,666,857
Appropriation of the 2021 earnings (Note 22) Legal reserve appropriated	-	-	366,497	-	(366,497)	_	_	-	_	_	-
Special reserve appropriated	-	-	-	399,944	(399,944)	-	-	-	-	-	-
Cash dividends - NT\$1.5 per share		<u> </u>	<u> </u>		(1,860,419)	<u> </u>	<u> </u>		(1,860,419)		(1,860,419)
	-	-	366,497	399,944	(2,626,860)	-	-	-	(1,860,419)	-	(1,860,419)
Net profit (loss) for the year ended December 31, 2022	-	-	-	-	2,617,592	-	-	-	2,617,592	1,889	2,619,481
Other comprehensive income (loss) for the year ended December 31, 2022, net of income tax	<u> </u>			<u> </u>	176,839	446,837	(242,619)	204,218	381,057	(6,461)	374,596
Total comprehensive income (loss) for the year ended December 31,											
				<u> </u>	2,794,431	446,837	(242,619)	204,218	2,998,649	(4,572)	2,994,077
Capital reduction by cash (Note 22) Disposal of subsidiaries (Note 28)	(620,140)								(620,140)	(127,529)	(620,140) (127,529)
Changes in non-controlling interests										15,288	15,288
Disposal of investments in equity instruments at fair value through other comprehensive income (Note 25)					3,206				3,206		3,206
	<u> </u>										
BALANCE AT DECEMBER 31, 2022	<u>\$ 11,782,655</u>	<u>\$ 368,946</u>	<u>\$ 4,803,617</u>	<u>\$ 1,181,819</u>	<u>\$ 7,600,968</u>	<u>\$ (1,335,011</u>)	<u>\$ 357,410</u>	<u>\$ (977,601</u>)	<u>\$ 24,760,404</u>	<u>\$ 310,936</u>	<u>\$ 25,071,340</u>

The accompanying notes are an integral part of the consolidated financial statements.

(With Deloitte & Touche auditors' report dated March 8, 2024)

CONSOLIDATED STATEMENTS OF CASH FLOWS (In Thousands of New Taiwan Dollars)

	For	For the Year Ended Decembe		
		2023		2022
CASH FLOWS FROM OPERATING ACTIVITIES				
Profit before income tax	\$	2,182,474	\$	3,514,917
Adjustments for:				
Depreciation expense		2,082,787		2,066,130
Amortization expense		20,397		22,700
Expected credit loss		504		27,276
Net loss (gain) on fair value changes of financial assets at fair value through profit or loss		(3,910)		846
Finance costs		453,836		358,983
Net loss on disposal of financial assets at amortized cost		9,668		10,699
Interest income		(120,025)		(105,782)
Dividend income		(120,025) (16,046)		(103,782) (120,032)
		4,160		(120,032)
Share-based compensation Share of the profit of associates and joint ventures		(303,023)		(183,655)
· ·				. ,
Loss on disposal of property, plant and equipment		10,822		18,875
Gain on disposal of investments		(2,547)		-
Impairment loss recognized on non-financial assets		53,915		79,760
Others Changes in a section of the billion		(485)		(3,872)
Changes in operating assets and liabilities		026 251		1 271 (22
Notes receivable		836,251		1,371,623
Notes receivable from related parties		(4,216)		37,396
Accounts receivable		821,230		1,679,835
Accounts receivable from related parties		9,714		55,749
Other receivables		(99,409)		22,421
Inventories		1,035,999		1,001,045
Other current assets		10,515		70,918
Contract liabilities		457,569		263,156
Notes payable		161,105		(249,625)
Accounts payable		361,740		(2,303,929)
Other payables		(258,678)		(90,958)
Other current liabilities		(21,486)		32,650
Other non-current liabilities		(49,725)		(48,215)
Cash generated from operations		7,633,136		7,528,911
Interest received		115,379		81,979
Dividends received		229,437		267,087
Interest paid		(474,814)		(364,195)
Income taxes paid		(989,086)		(932,425)
Net cash generated from operating activities		6,514,052		6,581,357

(Continued)

CONSOLIDATED STATEMENTS OF CASH FLOWS (In Thousands of New Taiwan Dollars)

	For the Year E 2023	nded December 31 2022
CASH FLOWS FROM INVESTING ACTIVITIES Acquisition of financial assets at fair value through other comprehensive income	\$ (50,000)	\$ -
 Proceeds from capital reduction of financial assets at fair value through other comprehensive income Purchase of financial assets at fair value through profit or loss Proceeds from disposal of financial assets at fair value through profit 	(779,991)	$1,238 \\ (1,028,602)$
of loss Proceeds from capital reduction of investments accounted for using the	781,241	1,033,240
equity method Proceeds from disposal of non-current assets held for sale Payments for property, plant and equipment Proceeds from disposal of property, plant and equipment	35,889 168,318 (3,149,051) 14,417	123,909 29,242 (2,782,784) 6,031
Payments for intangible assets Decrease in long-term lease receivables Increase in other financial assets Increase in other non-current assets	(4,507) 28,521 (60,501) (335,511)	(20,482) 25,988 (1,021,410)
Net cash used in investing activities	(3,351,175)	
CASH FLOWS FROM FINANCING ACTIVITIES Increase in short-term borrowings Proceeds from long-term borrowings Repayments of long-term borrowings Decrease in guarantee deposits received Repayment of the principal portion of lease liabilities Dividends paid Capital reduction by cash Disposal of ownership interest in subsidiaries (without lossing control) Change in non-controlling interests	$\begin{array}{r} 243,136\\ 7,707,629\\ (9,057,697)\\ (2,156)\\ (90,317)\\ (1,413,919)\\ 568,477\\ (23,525)\end{array}$	(961) (89,511) (1,860,419) (620,140)
Net cash used in financing activities	(2,068,372)	(1,886,864)
EFFECTS OF EXCHANGE RATE CHANGES ON CASH AND CASH EQUIVALENTS	(162,962)	109,619
NET INCREASE IN CASH AND CASH EQUIVALENTS	931,543	1,161,299
CASH AND CASH EQUIVALENTS AT THE BEGINNING OF THE YEAR	5,450,766	4,289,467
CASH AND CASH EQUIVALENTS AT THE END OF THE YEAR	<u>\$ 6,382,309</u>	<u>\$ 5,450,766</u>

Reconciliation of cash and cash equivalents as of the end of the year

	December 31			31
		2023		2022
Cash and cash equivalents in the consolidated balance sheets	\$	6,356,603	\$	5,450,766
Cash and cash equivalents classified to non-current assets held for sale		25,706		
Cash and cash equivalents in the consolidated statements of cash flows	<u>\$</u>	6,382,309	<u>\$</u>	5,450,766
The accompanying notes are an integral part of the consolidated financial	statem	ents.		(Concluded)

(With Deloitte & Touche auditors' report dated March 8, 2024)

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS FOR THE YEARS ENDED DECEMBER 31, 2023 AND 2022 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

1. GENERAL INFORMATION

Eternal Materials Co., Ltd. (the "Company") was established in December 1964. The Company is mainly engaged in the research, manufacturing, processing, selling and trading of diversified industrial synthetic resins, epoxy resin, acrylates, methacrylates, coating, molding compound, copper clad laminates, film materials, photoresist materials, electronic chemical materials, composite materials and bio-medical testing materials.

The Company's shares have been listed on the Taiwan Stock Exchange (TWSE) since March 1994.

The consolidated financial statements are presented in the Company's functional currency, the New Taiwan dollar.

2. APPROVAL OF FINANCIAL STATEMENTS

The consolidated financial statements were approved by the Company's board of directors and authorized for issue on March 8, 2024.

3. APPLICATION OF NEW AND AMENDED STANDARDS AND INTERPRETATIONS

a. The application of the amendments to the Regulations Governing the Preparation of Financial Reports by Securities Issuers and the International Financial Reporting Standards (IFRS), International Accounting Standards (IAS), IFRIC Interpretations (IFRIC), and SIC Interpretations (SIC), (collectively, the "IFRS Accounting Standards") endorsed and issued into effect by the Financial Supervisory Commission (FSC)

The application of the amendments to the Regulations Governing the Preparation of Financial Reports by Securities Issuers and the IFRS Accounting Standards endorsed and issued into effect by the FSC will not have material impact on the Company and its subsidiaries' accounting policies.

b. The IFRS Accounting Standards endorsed by the FSC for application starting from 2024

New, Amended and Revised Standards and Interpretations	Effective Date Announced by International Accounting Standards Board(IASB) (Note 1)
Amendments to IFRS 16 "Leases Liability in a Sale and Leaseback" Amendments to IAS 1 "Classification of Liabilities as Current or Non- current"	January 1, 2024 (Note 2) January 1, 2024
Amendments to IAS 1 "Non-current Liabilities with Covenants" Amendments to IAS 7 and IFRS 7 "Supplier Finance Arrangements"	January 1, 2024 January 1, 2024 (Note 3)

Note 1: Unless stated otherwise, the above IFRS Accounting Standards are effective for annual reporting periods beginning on or after their respective effective dates.

Note 2: A seller-lessee shall apply the Amendments to IFRS 16 retrospectively to sale and leaseback

transactions entered into after the date of initial application of IFRS 16.

Note 3: The amendments provide some transition relief regarding disclosure requirements.

As of the date the consolidated financial statements were authorized for issue, the Company and its subsidiaries have assessed that the application of other standards and interpretations will not have a material impact on the Company and its subsidiaries' financial position and financial performance.

c. The IFRS Accounting Standards announced by IASB but not yet endorsed and issued into effect by the FSC

New, Amended and Revised Standards and Interpretations	Effective Date Announced by IASB (Note 1)
Amendments to IFRS 10 and IAS 28 "Sale or Contribution of Assets between an Investor and its Associate or Joint Venture"	To be determined by IASB
IFRS 17 "Insurance Contracts"	January 1, 2023
Amendments to IFRS 17	January 1, 2023
Amendments to IFRS 17 "Initial Application of IFRS 9 and IFRS 17 - Comparative Information"	January 1, 2023
Amendments to IAS 21 "Lack of Exchangeability"	January 1, 2025 (Note 2)

- Note 1: Unless stated otherwise, the above IFRS Accounting Standards are effective for annual reporting periods beginning on or after their respective effective dates.
- Note 2: An entity shall apply those amendments for annual reporting periods beginning on or after January 1, 2025. Upon initial application of the amendments, the entity recognizes any effect as an adjustment to the opening balance of retained earnings. When the entity uses a presentation currency other than its functional currency, it shall, at the date of initial application, recognize any effect as an adjustment to the cumulative amount of translation differences in equity.

As of the date the consolidated financial statements were authorized for issue, the Company and its subsidiaries are continuously assessing the possible impact that the application of other standards and interpretations will have on the Company and its subsidiaries' financial position and financial performance and will disclose the relevant impact when the assessment is completed.

4. SUMMARY OF MATERIAL ACCOUNTING POLICY INFORMATION

a. Statement of compliance

The consolidated financial statements have been prepared in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers and IFRS Accounting Standards as endorsed and issued into effect by the FSC.

b. Basis of preparation

The consolidated financial statements have been prepared on the historical cost basis except for financial instruments that are measured at fair value and net defined benefit liabilities which are measured at the present value of the defined benefit obligation less the fair value of plan assets.

The fair value measurements, which are grouped into Levels 1 to 3 based on the degree to which the fair value measurement inputs are observable and based on the significance of the inputs to the fair value measurement in its entirety, are described as follows:

- 1) Level 1 inputs are quoted prices (unadjusted) in active markets for identical assets or liabilities;
- 2) Level 2 inputs are inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly (i.e., as prices) or indirectly (i.e., derived from prices); and
- 3) Level 3 inputs are unobservable inputs for the asset or liability.
- c. Classification of current and non-current assets and liabilities

Current assets include:

- 1) Assets held primarily for the purpose of trading;
- 2) Assets expected to be realized within 12 months after the reporting period; and
- 3) Cash and cash equivalents unless the asset is restricted from being exchanged or used to settle a liability for at least 12 months after the reporting period.

Current liabilities include:

- 1) Liabilities held primarily for the purpose of trading;
- 2) Liabilities due to be settled within 12 months after the reporting period, even if an agreement to refinance, or to reschedule payments, on a long-term basis is completed after the reporting period and before the consolidated financial statements are authorized for issue; and
- 3) Liabilities without an unconditional right to defer settlement for at least 12 months after the reporting period. Terms of a liability that could, at the option of the counterparty, result in its settlement by the issue of equity instruments do not affect its classification.

Assets and liabilities that are not classified as current are classified as non-current.

d. Basis of consolidation

The consolidated financial statements incorporate the financial statements of the Company and the entities controlled by the Company (i.e., its subsidiaries). Income and expenses of subsidiaries acquired or disposed of during the period are included in the consolidated statement of profit or loss and other comprehensive income from the effective date of acquisition up to the effective date of disposals, as appropriate. When necessary, adjustments are made to the financial statements of subsidiaries to bring their accounting policies into line with those of the Company. All intercompany transactions, balances, income and expenses are eliminated in full upon consolidation. Total comprehensive income of subsidiaries is attributed to the owners of the Company and to the non-controlling interests even if this results in the non-controlling interests having a deficit balance.

Changes in the Company's ownership interests in subsidiaries that do not result in the Company losing control over the subsidiaries are accounted for as equity transactions. The carrying amounts of the Company's interests and the non-controlling interests are adjusted to reflect the changes in their relative interests in the subsidiaries. Any difference between the amount by which the non-controlling interests are adjusted and the fair value of the consideration paid or received is recognized directly in equity and attributed to the owners of the Company.

When the Company and its subsidiaries lose control of a subsidiary, a gain or loss is recognized in profit or loss and is calculated as the difference between (i) the aggregate of the fair value of the consideration received and any investment retained in the former subsidiary at its fair value at the date when control is lost and (ii) the assets (including any goodwill) and liabilities and any non-controlling interests of the former subsidiary at their carrying amounts at the date when control is lost. The Company and its subsidiaries account for all amounts recognized in other comprehensive income in relation to that subsidiary on the same basis as would be required if the Company and its subsidiaries had directly disposed of the related assets or liabilities.

The fair value of any investment retained in the former subsidiary at the date when control is lost is regarded as the cost on initial recognition of an investment in an associate.

The detailed information of subsidiaries (including the percentages of ownership and main businesses) is provided in Note 13 and Tables 9 and 10.

e. Business combinations

Acquisitions of businesses are accounted for using the acquisition method. Acquisition-related costs are generally recognized in profit or loss as they are incurred.

Goodwill is measured as the excess of the sum of the consideration transferred, the amount of any noncontrolling interests in the acquiree, and the fair value of the acquirer's previously held equity interests in the acquiree over the net of the acquisition-date amounts of the identifiable assets acquired and the liabilities assumed.

Non-controlling interests that are present ownership interests and entitle their holders to a proportionate share of the entity's net assets in the event of liquidation may be initially measured at the non-controlling interests' proportionate share of the recognized amounts of the acquiree's identifiable net assets. Other types of non-controlling interests are measured at fair value.

When a business combination is achieved in stages, the Company and its subsidiaries' previously held equity interest in an acquiree is remeasured to fair value at the acquisition date, and the resulting gain or loss is recognized in profit or loss. Amounts arising from interests in the acquiree prior to the acquisition date that have previously been recognized in other comprehensive income are recognized on the same basis as would be required if those interests bad been directly disposed of by the Company and its subsidiaries.

f. Foreign currencies

In preparing the financial statements of each individual entity, transactions in currencies other than the entity's functional currency (i.e., foreign currencies) are recognized at the rates of exchange prevailing at the dates of the transactions.

At the end of each reporting period, monetary items denominated in foreign currencies are retranslated at the closing rates at that date. Exchange differences on monetary items arising from settlement or translation are recognized in profit or loss in the period in which they arise.

Non-monetary items measured at fair value that are denominated in foreign currencies are retranslated at the rates prevailing at the date when the fair value is determined. Exchange differences arising from the retranslation of non-monetary items are included in profit or loss for the period except for exchange differences arising from the retranslation of non-monetary items in respect of which gains and losses are recognized directly in other comprehensive income; in which cases, the exchange differences are also recognized directly in other comprehensive income.

Non-monetary items that are measured at historical cost in a foreign currency are not retranslated.

For the purpose of presenting the consolidated financial statements, the functional currencies of the foreign operations (including subsidiaries, associates and joint ventures in other countries or those that use currencies that are different from the currency of the Company) are translated into the presentation currency, the New Taiwan dollar, as follows: Assets and liabilities are translated at the exchange rates prevailing at the end of the reporting period; income and expense items are translated at the average

exchange rates for the period. The resulting currency translation differences are recognized in other comprehensive income (attributed to the owners of the Company and non-controlling interests as appropriate).

On the disposal of a foreign operation (i.e., a disposal of the Company and its subsidiaries' entire interest in a foreign operation, or a disposal involving loss of control over a subsidiary that includes a foreign operation), all of the exchange differences accumulated in equity in respect of that operation attributable to the owners of the Company are reclassified to profit or loss.

In relation to a partial disposal of a subsidiary that does not result in the Company losing control over the subsidiary, the proportionate share of accumulated exchange differences is re-attributed to noncontrolling interests of the subsidiary and is not recognized in profit or loss. For all other partial disposals, the proportionate share of the accumulated exchange differences recognized in other comprehensive income is reclassified to profit or loss.

Goodwill and fair value adjustments on identifiable assets and liabilities acquired arising from the acquisition of a foreign operation are treated as assets and liabilities of the foreign operation and translated at the closing rate of exchange at the end of each reporting period. Exchange differences arising are recognized in other comprehensive income.

g. Inventories

Inventories consist of raw materials, supplies, finished goods, work in progress and inventory in transit. Inventories are stated at the lower of cost or net realizable value. Inventory write-downs are made by item. The net realizable value is the estimated selling price of inventories less all estimated costs of completion and costs necessary to make the sale. Inventories are recorded at specific identification of cost and weighted-average cost by the nature and use of inventories, respectively.

h. Investments in associates and joint ventures

An associate is an entity over which the Company and its subsidiaries have significant influence and that is neither a subsidiary nor an interest in a joint venture. A joint venture is a joint arrangement whereby the Company and its subsidiaries and other parties that have joint control of the arrangement have rights to the net assets of the arrangement.

The Company and its subsidiaries use the equity method to account for their investments in associates and joint ventures.

Under the equity method, an investment in an associate and a joint venture are initially recognized at cost and adjusted thereafter to recognize the Company and its subsidiaries' share of the profit or loss and other comprehensive income of the associate and joint venture. The Company and its subsidiaries also recognize the changes in the share of equity of associates and joint ventures.

Any excess of the cost of acquisition over the Company and its subsidiaries' share of the net fair value of the identifiable assets and liabilities of an associate or a joint venture at the date of acquisition is recognized as goodwill, which is included within the carrying amount of the investment and is not amortized. Any excess of the Company and its subsidiaries' share of the net fair value of the identifiable assets and liabilities over the cost of acquisition, after reassessment, is recognized immediately in profit or loss.

When the Company and its subsidiaries subscribe for additional new shares of an associate and joint venture at a percentage different from its existing ownership percentage, the resulting carrying amount of the investment differs from the amount of the Company and its subsidiaries' proportionate interest in the associate and joint venture. The Company and its subsidiaries record such a difference as an adjustment to investments with the corresponding amount charged or credited to capital surplus - share of changes in equities of the associates and joint ventures and investments accounted for using the equity method. If

the Company and its subsidiaries' ownership interest is reduced due to non-subscription of the new shares of the associate and joint venture, the proportionate amount of the gains or losses previously recognized in other comprehensive income in relation to that associate and joint venture is reclassified to profit or loss on the same basis as would be required if the investee had directly disposed of the related assets or liabilities. When the adjustment should be a deduction to capital surplus, but the capital surplus recognized from investments accounted for using the equity method is insufficient, the shortage is deducted from retained earnings.

When the Company and its subsidiaries' share of losses of an associate and joint venture equal or exceed their interest in that associate and joint venture (which includes any carrying amount of the investment accounted for using the equity method and long-term interests that, in substance, form part of the Company and its subsidiaries' net investment in the associate and joint venture), the Company and its subsidiaries discontinue recognizing their share of further losses. Additional losses and liabilities are recognized only to the extent that the Company and its subsidiaries have incurred legal obligations, or constructive obligations, or made payments on behalf of that associate and joint venture.

When impairment loss is evaluated, the entire carrying amount of the investment (including goodwill) is tested for impairment as a single asset by comparing its recoverable amount with its carrying amount. Any impairment loss recognized is not allocated to any asset, including goodwill, that forms part of the carrying amount of the investment. Any reversal of that impairment loss is recognized to the extent that the recoverable amount of the investment has subsequently increased.

The Company and its subsidiaries discontinue the use of the equity method from the date on which their investment cease to be an associates or joint venture. Any retained investment is measured at fair value at that date and the fair value is regarded as its fair value on initial recognition as a financial asset. The difference between the previous carrying amount of the associates and the joint ventures attributable to the retained interest and their fair value are included in the determination of the gains or losses on disposal of the associates and the joint ventures. The Company and its subsidiaries account for all amounts previously recognized in other comprehensive income in relation to these associates and joint ventures on the same basis as would be required if that associates and joint ventures had directly disposed of the related assets or liabilities.

When the Company and its subsidiaries transact with their associates and joint ventures, profits and losses on these transactions are recognized in the consolidated financial statements only to the extent of interests in the associates and joint ventures that are not related to the Company and its subsidiaries.

i. Property, plant, and equipment

Property, plant and equipment are measured at cost, less accumulated depreciation and accumulated impairment loss.

Property, plant and equipment in the course of construction are measured at cost less accumulated recognized impairment loss. Cost includes professional fees and borrowing costs eligible for capitalization. Such assets are classified to the appropriate categories of property, plant and equipment when completed and ready for their intended use and depreciated accordingly.

Except for freehold land which is not depreciated, the depreciation of property, plant and equipment is recognized using the straight-line method. Each significant part is depreciated separately. The esitmated useful lives, residual values and depreciation methods are reviewed at the end of each reporting period, with the effects of any changes in the estimates accounted for on a propective basis.

On derecognition of an item of property, plant and equipment, the difference between the net disposal proceeds and the carrying amount of the asset is recognized in profit or loss.

j. Investment properties

Investment properties are properties held to earn rent and land held for a currently undetermined future use. Investment properties are initially measured at cost, including transaction costs. Subsequent to initial recognition, investment properties are measured at cost less accumulated depreciation and accumulated impairment loss.

Investment properties used for subleases were initially measured at cost, which comprises the initial measurement of lease liabilities adjusted for lease payments made on or before the commencement date, plus initial direct costs incurred and an estimate of costs needed to restore the underlying assets, less any lease incentives received. These investment properties are subsequently measured at cost less accumulated depreciation and accumulated impairment loss and adjusted for any remeasurement of the lease liabilities.

Depreciation is recognized using the straight-line method except for freehold land.

For a transfer of classification from property, plant and equipment or right-of-use assets to investment properties, the deemed cost of the property for subsequent accounting is its carrying amount at the end of owner-occupation.

For a transfer of classification from investment properties to property, plant and equipment or right-ofuse assets, the deemed cost of the property for subsequent accounting is its carrying amount at the commencement of owner-occupation.

For a contract where a landowner provides land for the construction of buildings by a property developer in exchange for a certain percentage of buildings, any exchange gain or loss is recognized when the exchange transaction occurs, if the buildings acquired are classified as investment properties and if the exchange transaction has commercial substance.

On derecognition of an investment property, the difference between the net disposal proceeds and the carrying amount of the asset is included in profit or loss.

k. Goodwill

Goodwill arising from the acquisition of a business is carried at cost as established at the date of acquisition of the business less accumulated impairment loss.

For the purposes of impairment testing, goodwill is allocated to each of the Company and its subsidiaries' cash-generating units or groups of cash-generating units (referred to as "cash-generating units") that is expected to benefit from the synergies of the combination.

A cash-generating unit to which goodwill has been allocated is tested for impairment annually or more frequently when there is an indication that the unit may be impaired, by comparing its carrying amount, including the attributed goodwill, with its recoverable amount. However, if the goodwill allocated to a cash-generating unit was acquired in a business combination during the current annual period, that unit shall be tested for impairment before the end of the current annual period. If the recoverable amount of the cash-generating unit is less than its carrying amount, the impairment loss is allocated first to reduce the carrying amount of any goodwill allocated to the unit and then pro rata to the other assets of the unit based on the carrying amount of each asset in the unit. Any impairment loss is recognized directly in profit or loss. Any impairment loss recognized on goodwill is not reversed in subsequent periods.

If goodwill has been allocated to a cash-generating unit and the entity disposes of an operation within that unit, the goodwill associated with the operation which is disposed of is included in the carrying amount of the operation when determining the gain or loss on disposal.

l. Intangible assets

1) Intangible assets acquired separately

Intangible assets with finite useful lives that are acquired separately are initially measured at cost and subsequently measured at cost less accumulated amortization and accumulated impairment loss. Amortization is recognized on a straight-line basis. The estimated useful lives, residual values, and amortization methods are reviewed at the end of each reporting period, with the effect of any changes in the estimates accounted for on a prospective basis.

2) Intangible assets acquired in a business combination

Intangible assets acquired in a business combination and recognized separately from goodwill are initially recognized at their fair value at the acquisition date (which is regarded as their cost). Subsequent to initial recognition, they are measured on the same basis as intangible assets that are acquired separately.

3) Derecognition of intangible assets

On derecognition of an intangible asset, the difference between the net disposal proceeds and the carrying amount of the asset is recognized in profit or loss.

m. Impairment of property, plant and equipment, investment properties, right-of-use assets and intangible assets other than goodwill

At the end of each reporting period, the Company and its subsidiaries review the carrying amounts of their property, plant and equipment, investment properties, right-of-use assets and intangible assets other than goodwill to determine whether there is any indication that those assets have suffered any impairment loss. If any such indication exists, the recoverable amount of the asset is estimated in order to determine the extent of the impairment loss. When it is not possible to estimate the recoverable amount of an individual asset, the Company and its subsidiaries estimate the recoverable amount of the cash-generating unit to which the asset belongs. Corporate assets are allocated to the individual cash-generating units on a reasonable and consistent basis of allocation.

The recoverable amount is the higher of fair value less costs to sell and value in use. If the recoverable amount of an asset or cash-generating unit is estimated to be less than its carrying amount, the carrying amount of the asset or cash-generating unit is reduced to its recoverable amount. The impairment loss is recognized in profit or loss.

When an impairment loss is subsequently reversed, the carrying amount of the asset or cash-generating unit is increased to the revised estimate of its recoverable amount, but only to the extent of the carrying amount that would have been determined for the asset or cash-generating unit (net of amortization and depreciation) had no impairment loss been recognized in prior years. A reversal of an impairment loss is recognized immediately in profit or loss.

n. Non-current assets held for sale

Non-current assets or disposal groups are classified as held for sale if their carrying amounts will be recovered principally through a sales transaction rather than through continuing use. This condition is regarded as met only when the sale is highly probable and the non-current asset or disposal group is available for immediate sale in its present condition. To meet the criteria for the sale being highly probable, the appropriate level of management must be committed to the sale, which should be expected to qualify for recognition as a completed sale within 1 year from the date of classification.

Non-current assets or disposal groups classified as held for sale are measured at the lower of their previous carrying amount and fair value less costs to sell. Recognition of depreciation of those assets would cease.

When a sale plan would result in a loss of control of a subsidiary, all of the assets and liabilities of that subsidiary are classified as held for sale, regardless of whether the Company and its subsidiaries will retain a non-controlling interest in that subsidiary after the sale.

When the Company and its subsidiaries are committed to a sale plan involving the disposal of an investment or a portion of an investment in an associate or a joint venture, only the investment or the portion of the investment that will be disposed of is classified as held for sale when the classification criteria are met, and the Company and its subsidiaries discontinue the use of the equity method in relation to the portion that is classified as held for sale. Any retained portion of an investment in an associate or a joint venture that has not been classified as held for sale continues to be accounted for using the equity method. If the Company and its subsidiaries cease to have significant influence over the investment after the disposal takes place, the Company and its subsidiaries account for any retained interest that has not been classified as held for sale in accordance with the accounting policies for financial instruments.

When a subsidiary, associate and joint venture previously classified as held for sale no longer meets the criteria to be classified as such, it is measured at the carrying amount that would have been recognized as such interests had not been classified as held for sale. The consolidated financial statements for the prior periods with interests classified as held for sale are amended accordingly.

o. Financial instruments

Financial assets and financial liabilities are recognized when the Company and its subsidiaries become a party to the contractual provisions of the instruments.

Financial assets and financial liabilities are initially measured at fair value. Transaction costs that are directly attributable to the acquisition or issuance of financial assets and financial liabilities (other than financial assets and financial liabilities at fair value through profit or loss) are added to or deducted from the fair value of the financial assets or financial liabilities, as appropriate, on initial recognition. Transaction costs directly attributable to the acquisition or issuance of financial assets or financial liabilities at fair value of financial assets or financial liabilities at fair value through profit or loss.

1) Financial assets

All regular way purchases or sales of financial assets are recognized and derecognized on a trade date basis.

a) Measurement categories

Financial assets are classified into the following categories: financial assets at FVTPL, financial assets at amortized cost and investments in equity instruments at FVTOCI.

i Financial assets at FVTPL

Financial assets at FVTPL are financial assets mandatorily classified as at FVTPL. Financial assets mandatorily classified as at FVTPL include investments in equity instruments which are not designated as at FVTOCI and debt instruments that do not meet the amortized cost criteria or the FVTOCI criteria.

Financial assets at FVTPL are subsequently measured at fair value, any dividends and remeasurement gains or losses on such financial assets are recognized in profit or loss. Fair value is determined in the manner described in Note 31.

ii Financial assets at amortized cost

Financial assets that meet the following conditions are subsequently measured at amortized cost:

- i) The financial asset is held within a business model whose objective is to hold financial assets in order to collect contractual cash flows; and
- ii) The contractual terms of the financial asset give rise on specified dates to cash flows that are solely payments of principal and interest on the principal amount outstanding.

Subsequent to initial recognition, financial assets at amortized cost, including cash and cash equivalents, notes and accounts receivable at amortized cost, other receivables, other financial assets - current and non-current, refundable deposits, and long-term receivables are measured at amortized cost, which equals the gross carrying amount determined using the effective interest method less any impairment loss. Exchange differences are recognized in profit or loss.

Interest income is calculated by applying the effective interest rate to the gross carrying amount of such a financial asset.

Cash equivalents include time deposits with original maturities within 3 months from the date of acquisition, which are highly liquid, readily convertible to a known amount of cash and are subject to an insignificant risk of changes in value. These cash equivalents are held for the purpose of meeting short-term cash commitments.

iii Investments in equity instruments at FVTOCI

On initial recognition, the Company and its subsidiaries may make an irrevocable election to designate investments in equity instruments as at FVTOCI. Designation as at FVTOCI is not permitted if the equity investment is held for trading or if it is contingent consideration recognized by an acquirer in a business combination.

Investments in equity instruments at FVTOCI are subsequently measured at fair value with gains and losses arising from changes in fair value recognized in other comprehensive income and accumulated in other equity. The cumulative gain or loss will not be reclassified to profit or loss on disposal of the equity investments; instead, it will be transferred to retained earnings.

Dividends on these investments in equity instruments are recognized in profit or loss when the Company and its subsidiaries' right to receive the dividends is established, unless the dividends clearly represent a recovery of part of the cost of the investment.

b) Impairment of financial assets

The Company and its subsidiaries recognize a loss allowance for expected credit losses on financial assets at amortized cost (mainly on accounts receivable) and finance lease receivables.

The Company and its subsidiaries recognize lifetime expected credit losses (ECLs) for accounts receivable and finance lease receivables. For all other financial instruments, the Company and its subsidiaries recognize lifetime ECLs when there has been a significant increase in credit risk since initial recognition. If, on the other hand, the credit risk on a financial instrument has not increased significantly since initial recognition, the Company and its subsidiaries measure the loss allowance for that financial instrument at an amount equal to 12-month ECLs.

Expected credit losses reflect the weighted average of credit losses with the respective risks of default occurring as the weights. The risk of default of accounts receivable and finance lease receivables is assessed based on the number of days past due. The risk of default of other financial assets for the next 12 months is assessed based on internal or external information.

c) Derecognition of financial assets

The Company and its subsidiaries derecognize a financial asset only when the contractual rights to the cash flows from the asset expire, or when they transfer the financial asset and substantially all the risks and rewards of ownership of the asset to another party.

If the Company and its subsidiaries neither transfer nor retain substantially all the risks and rewards of ownership and continue to control the transferred asset, the Company and its subsidiaries recognize their retained interest in the asset and any associated liability for amounts they may have to pay. If the Company and its subsidiaries retain substantially all the risks and rewards of ownership of a transferred financial asset, the Company and its subsidiaries continue to recognize the financial asset and also recognize the proceeds received as mortgaged secured borrowings.

On derecognition of a financial asset at amortized cost in its entirety, the difference between the asset's carrying amount and the sum of the consideration received and receivable is recognized in profit or loss. On derecognition of an investment in an equity instrument at FVTOCI in its entirety, the cumulative gain or loss that had been recognized in other comprehensive income is transferred directly to retained earnings, without recycling through profit or loss.

- 2) Financial liabilities
 - a) Subsequent measurement

The Company and its subsidiaries measure all financial liabilities at amortized cost using the effective interest method.

b) Derecognition of financial liabilities

The difference between the carrying amount of the financial liability derecognized and the consideration paid, including any non-cash assets transferred or liabilities assumed, is recognized in profit or loss.

p. Revenue recognition

The Company and its subsidiaries identify contracts with customers, allocate the transaction price to the performance obligations and recognize revenue when performance obligations are satisfied.

Revenue from the sale of goods is recognized when the committed goods are delivered from the Company and its subsidiaries to customers and performance obligations are satisfied. Unearned sales revenues are recognized as contract liabilities until performance obligations are satisfied.

Revenue is measured at fair value, which is the transaction price (net of commercial discounts and quantity discounts) agreed to by the Company and its subsidiaries with customers. For a contract where the period between the date the Company and its subsidiaries transfer a promised good to a customer and the date the customer pays for that good is one year or less, the Company and its subsidiaries do not adjust the promised amount of consideration for any effect of a significant financing component.

q. Leasing

At the inception of a contract, the Company and its subsidiaries assess whether the contract is, or contains, a lease.

1) The Company and its subsidiaries as lessor

Leases are classified as finance leases whenever the terms of a lease transfer substantially all the risks and rewards of ownership to the lessee. All other leases are classified as operating leases.

When the Company and its subsidiaries sublease a right-of-use asset, the sublease is classified by reference to the right-of-use asset arising from the head lease, not with reference to the underlying asset. However, if the head lease is a short-term lease that the Company and its subsidiaries, as a lessee, have accounted for by applying the recognition exemption, the sublease is classified as an operating lease.

Under finance leases, the lease payments comprise fixed payments, in-substance fixed payments, variable lease payments which depend on an index or a rate, residual value guarantees, the exercise price of a purchase option if the lesse is reasonably certain to exercise that option, and payments of penalties for terminating a lease if the lease term reflects such termination, less any lease incentives payable. The net investment in a lease is measured at (a) the present value of the sum of the lease payments receivable by a lessor and any unguaranteed residual value accrued to the lessor plus (b) initial direct costs and is presented as a finance lease receivable. Finance lease income is allocated to the relevant accounting periods so as to reflect a constant, periodic rate of return on the Company and its subsidiaries' net investment outstanding in respect of leases.

Lease payment (less any lease incentives payable) form operating leases are recognized as income on a straight-line basis over the lease terms.

2) The Company and its subsidiaries as lessee

The Company and its subsidiaries recognize right-of-use assets and lease liabilities for all leases at the commencement date of a lease, except for short-term leases and low-value asset leases accounted for applying a recognition exemption where lease payments are recognized as expenses on a straight-line basis over the lease terms.

Right-of-use assets are initially measured at cost, which comprises the initial measurement of lease liabilities adjusted for lease payments made at or before the commencement date, plus any initial direct costs incurred and an estimate of costs needed to restore the underlying assets, and less any lease incentives received. Right-of-use assets are subsequently measured at cost less accumulated depreciation and impairment losses and adjusted for any remeasurement of the lease liabilities.

Right-of-use assets are presented on a separate line in the consolidated balance sheets, except for those that meet the definition of investment properties. For the recognition and measurement of right-of-use assets that meet the definition of investment properties, refer to the accounting policies for investment properties.

Right-of-use assets are depreciated using the straight-line method from the commencement dates to the earlier of the end of the useful lives of the right-of-use assets or the end of the lease terms. However, if leases transfer ownership of the underlying assets to the Company and its subsidiaries by the end of the lease terms or if the costs of right-of-use assets reflect that the Company and its subsidiaries will exercise a purchase option, the Company and its subsidiaries depreciate the right-of-use assets from the commencement dates to the end of the useful lives of the underlying assets.

Lease liabilities are initially measured at the present value of the lease payments, which comprise fixed payments, in-substance fixed payments, variable lease payments which depend on an index or a rate, residual value guarantees, the exercise price of a purchase option if the Company and its subsidiaries are reasonably certain to exercise that option, and payments of penalties for terminating a lease if the lease term reflects such termination, less any lease incentives receivable. The lease payments are discounted using the interest rate implicit in a lease, if that rate can be readily determined. If that rate cannot be readily determined, the Company and its subsidiaries use the lessee's incremental borrowing rate.

Subsequently, lease liabilities are measured at amortized cost using the effective interest method, with interest expense recognized over the lease terms. When there is a change in a lease term, a change in the amounts expected to be payable under a residual value guarantee, a change in the assessment of an option to purchase an underlying asset, or a change in future lease payments resulting from a change in an index or a rate used to determine those payments, the Company and its subsidiaries remeasure the lease liabilities with a corresponding adjustment to the right-of-use assets. However, if the carrying amount of the right-of-use assets is reduced to zero, any remaining amount of the remeasurement is recognized in profit or loss. For a lease modification that is not accounted for as a separate lease, the Company and its subsidiaries account for the remeasurement of the lease liability by (a) decreasing the carrying amount of the right-of-use asset of lease modifications that decreased the scope of the lease, and recognizing any gain or loss on the partial or full termination of the lease in profit or loss; (b) making a corresponding adjustment to the right-of-use asset of all other lease modifications. Lease liabilities are presented on a separate line in the consolidated balance sheets.

Variable lease payments that do not depend on an index or a rate are recognized as expenses in the periods in which they are incurred.

r. Borrowing costs

Borrowing costs directly attributable to the acquisition, construction or production of qualifying assets are added to the cost of those assets, until such time as the assets are substantially ready for their intended use or sale.

Investment income earned on the temporary investment of specific borrowings pending their expenditure on qualifying assets is deducted from the borrowing costs eligible for capitalization.

All borrowing costs other than those stated above are recognized in profit or loss in the period in which they are incurred.

- s. Employee benefits
 - 1) Short-term employee benefits

Liabilities recognized in respect of short-term employee benefits are measured at the undiscounted amount of the benefits expected to be paid in exchange for the related services.

2) Retirement benefits

Payments to defined contribution retirement benefit plans are recognized as an expense when employees have rendered services entitling them to the contributions.

Defined benefit costs (including service cost, net interest and remeasurement) under the defined benefit retirement benefit plans are determined using the projected unit credit method. Service cost (current service cost and past service cost) and net interest on the net defined benefit liabilities (assets) are recognized as employee benefits expense in the period in which they occur or when the plan amendment or curtailment occurs. Remeasurement, comprising actuarial gains and losses and the return on plan assets (excluding interest), is recognized in other comprehensive income in the period

in which they occur. Remeasurement recognized in other comprehensive income is reflected immediately in retained earnings and will not be reclassified to profit or loss.

Net defined benefit liabilities (assets) represent the actual deficit (surplus) in the defined benefit plan. Any surplus resulting from this calculation is limited to the present value of any refunds from the plans or reductions in future contributions to the plans.

- t. Share-based payment arrangements
 - 1) Equity-settled share-based payment arrangements and employee share options granted to employees

The fair value at the grant date of the equity-settled share-based payments and employee share options is expensed on a straight-line basis over the vesting period, based on the Company and its subsidiaries best estimates of the number of shares or options that are expected to ultimately vest, with a corresponding increase in non-controlling interests. The expense is recognized in full at the grant date if the grants are vested immediately. The grant date of issued ordinary shares for cash which are reserved for employees is the date on which the number of shares that the employees purchase is confirmed.

2) Equity-settled share-based payment arrangements granted to the employees of its parent company

The equity instruments granted by the subsidiary to the employees of its parent company under sharebased payment arrangements and employee share options are treated as a capital distribution. The fair value of employee services received under the arrangement is measured by reference to the grant-date fair value and is recognized over the vesting period as equity instruments and employee share options, with a corresponding debt to capital surplus or retained earnings if necessary.

u. Taxation

Income tax expense represents the sum of the tax currently payable and deferred tax.

1) Current tax

The Company and its subsidiaries' income tax payable (refundable) are based on taxable profit (loss) for the year determined according to the applicable tax laws of each tax jurisdiction.

According to the Income Tax Act, an additional tax on unappropriated earnings is provided for as income tax in the year the shareholders approve to retain earnings.

Adjustments of prior years' tax liabilities are added to or deducted from the current year's tax provision.

2) Deferred tax

Deferred tax is recognized on temporary differences between the carrying amounts of assets and liabilities and the corresponding tax bases used in the computation of taxable profit.

Deferred tax liabilities are generally recognized on all taxable temporary differences. Deferred tax assets are generally recognized on deductible temporary differences provided there will be sufficient taxable profit against which the benefits of the temporary differences can be used.

Deferred tax liabilities are recognized on taxable temporary differences associated with investments in subsidiaries, associates and joint ventures, except where the Company and its subsidiaries are able to control the reversal of the temporary difference and it is probable that the temporary difference will not reverse in the foreseeable future. Deferred tax assets arising from deductible temporary differences associated with such investments and interests are only recognized to the extent that it is probable that there will be sufficient taxable profits against which to utilize the benefits of the temporary differences and they are expected to reverse in the foreseeable future.

The carrying amount of deferred tax assets is reviewed at each balance sheet date and reduced to the extent that it is no longer probable that sufficient taxable profits will be available to allow all or part of the asset to be recovered. A previously unrecognized deferred tax asset is also reviewed at each balance sheet date and recognized to the extent that it has become probable that future taxable profit will allow the deferred tax asset to be recovered.

Deferred tax liabilities and assets are measured at the tax rates that are expected to apply in the period in which the liability is settled or the asset is realized, based on tax rates and tax laws that have been enacted or substantively enacted by the balance sheet date. The measurement of deferred tax liabilities and assets reflects the tax consequences that would follow from the manner in which the Company and its subsidiaries expect, at the balance sheet date, to recover or settle the carrying amount of the assets and liabilities.

3) Current and deferred taxes

Current and deferred taxes are recognized in profit or loss, except when they relate to items that are recognized in other comprehensive income or directly in equity, in which case, the current and deferred taxes are also recognized in other comprehensive income or directly in equity, respectively.

5. MATERIAL ACCOUNTING JUDGMENTS AND KEY SOURCES OF ESTIMATION UNCERTAINTY

In the application of the Company and its subsidiaries' accounting policies, management is required to make judgments, estimates and assumptions that are not readily apparent from other sources. The estimates and associated assumptions are based on historical experience and other factors that are considered relevant. Actual results may differ from these estimates.

Key Sources of Estimation and Assumption Uncertainty

a. Income taxes

Since a portion of the earnings is expected to be used for expanding foreign operations, it will not be remitted in the foreseeable future. The realization of deferred income tax liabilities mainly depends on the scale of operation expansion in the future. If the actual investment amount in the future is less than the expected investment amount, an income tax reversal will occur and such reversal amount will be recognized in profit and loss upon occurrence.

b. Estimated impairment of accounts receivable

The provision for impairment of accounts receivable is based on assumptions about risk of default and expected loss rates. The Company and its subsidiaries use judgment in making these assumptions and in selecting the inputs to the impairment calculation, based on the Company and its subsidiaries' historical experience, existing market conditions as well as forward looking information as of the end of each reporting period. Where the actual future cash inflows are less than expected, a material impairment loss may arise.

c. Write-down of inventories

The net realizable value of inventories is the estimated selling price in the ordinary course of business less the estimated costs of completion and costs necessary to make the sale. The estimation of net realizable value is based on current market conditions and historical experience with product sales of a similar nature. Changes in market conditions may have a material impact on the estimation of the net realizable value.

d. Recognition and measurement of defined benefit plans

The resulting defined benefit costs under the defined benefit pension plans and the net defined benefit liabilities (assets) are calculated using the projected unit credit method. Actuarial assumptions comprise the discount rates, rates of employee turnover, future salary increases rate, etc. Changes in economic circumstances and market conditions will affect these assumptions and may have an impact on the amount of expenses and liabilities.

6. CASH AND CASH EQUIVALENTS

	December 31			31
		2023		2022
Cash on hand Checking accounts and demand deposits Cash equivalents (investments with original maturities of three		14,497 5,123,505	\$	11,527 3,714,602
months or less) Time deposits		1,218,601		1,724,637
	<u>\$</u>	<u>6,356,603</u>	<u>\$</u>	5,450,766

7. FINANCIAL ASSETS AT FAIR VALUE THROUGH PROFIT OR LOSS

	December 31			
	2023	2022		
Financial assets - non-current				
Non-derivative financial assets Mutual fund Pacven Walden Ventures V, L.P.	<u>\$ 9,182</u>	<u>\$ 9,402</u>		

The subsidiary entered into a structured time deposit contract with a bank. The entire contract was mandatorily classified as financial assets at FVTPL in accordance with IFRS 9, and the net gain from the contract was recorded as other gains and losses for the years ended December 31, 2023 and 2022. The subsidiary already settled the structured time deposit contracts as of December 31, 2023 and 2022.

8. NOTES, ACCOUNTS RECEIVABLE AND OTHER RECEIVABLES

	Decem	ber 31
	2023	2022
Notes receivable	<u>\$ 4,512,991</u>	<u>\$ 5,429,674</u>
Notes receivable from related parties	<u>\$ 50,447</u>	<u>\$ 47,123</u>
Accounts receivable Less: Allowance for loss	\$ 10,698,826 (222,109)	\$ 11,736,196 (266,109)
	<u>\$ 10,476,717</u>	<u>\$ 11,470,087</u> (Continued)
	Decem	ber 31

	2023	2022
Accounts receivable from related parties Less: Allowance for loss	\$ 173,223 (158)	\$ 185,544 (149)
	<u>\$ 173,065</u>	<u>\$ 185,395</u>
Other receivables Less: Allowance for loss	\$ 668,561 (29,800)	\$ 872,536 (29,800)
	<u>\$ 638,761</u>	<u>\$ 842,736</u> (Concluded)

a. Notes receivable and accounts receivable

The notes and accounts receivable of the Company and its subsidiaries are measured at amortized cost. For the related credit management policies, refer to Note 31.

The loss allowance of the Company and its subsidiaries' accounts receivable is recognized by using lifetime expected credit losses. The lifetime expected credit losses on accounts receivable are estimated using a provision matrix approach considering the past collection experience of the customers, the increase in overdue payments and the forward-looking information of global economic growth rate.

The following table details the loss allowance of notes and accounts receivable based on the Company and its subsidiaries' provision matrix:

December 31, 2023

	Not Past Due	0 to 3() Days	31 t	o 90 Days		to 180 Days	C	over 180 Days	Total
Gross carrying amount Loss allowance (lifetime ECL)	\$ 13,628,700 (7,190)	+ -	44,805 <u>(7,746</u>)	\$	580,147 (12,679)	\$	99,108 (11,925)	\$	182,727 (182,727)	\$ 15,435,487 (222,267)
Amortized cost	<u>\$13,621,510</u>	<u>\$ 9</u> .	<u>37,059</u>	<u>\$</u>	567,468	<u>\$</u>	87,183	<u>\$</u>	<u> </u>	<u>\$15,213,220</u>

December 31, 2022

	Not Past Due	0 to 30 Days	31 to 90 Days	91 to 180 Days	Over 180 Days	Total
Gross carrying amount Loss allowance (lifetime ECL)	\$ 15,411,194 (7,031)	\$ 1,045,469 (6,050)	\$ 575,241 (13,205)	\$ 160,184 (33,523)	\$ 206,449 (206,449)	\$ 17,398,537 (266,258)
Amortized cost	<u>\$15,404,163</u>	<u>\$ 1,039,419</u>	<u>\$ 562,036</u>	<u>\$ 126,661</u>	<u>\$ </u>	<u>\$17,132,279</u>

The movements of the loss allowance for doubtful accounts receivable were as follows:

	For the Year Ended December 3		
	2023	2022	
Balance at beginning of the year Recognized in the current year Written-off in the current year Effects of foreign currency exchange differences	\$ 266,258 504 (41,389) <u>(3,106</u>)	\$ 249,160 27,276 (13,115) <u>2,937</u>	
Balance at end of the year	<u>\$ 222,267</u>	<u>\$ 266,258</u>	

b. Other receivables

The Company and its subsidiaries' loss allowance is based on historical experience and current financial position. As of December 31, 2023 and 2022, the balance of the loss allowance of the Company and its subsidiaries was \$29,800 thousand.

9. INVENTORIES

	Decem	ber 31
	2023	2022
Raw materials	\$ 3,077,555	\$ 3,616,961
Supplies	128,349	152,236
Finished goods	4,772,596	5,665,657
Work in progress	207,783	23,511
Inventory in transit	292,389	257,800
	<u>\$ 8,478,672</u>	<u>\$ 9,716,165</u>

The cost of inventories recognized as operating costs for the years ended December 31, 2023 and 2022 was \$34,210,465 thousand and \$38,756,231 thousand, respectively, including write-down of inventories of \$53,915 thousand and \$88,519 thousand, respectively.

10. NON-CURRENT ASSETS AND LIABILITIES HELD FOR SALE

In May 2023, the board of directors of the Company resolved to dispose of the entire equity interest held by its subsidiary Eternal (China) Investment Co., Ltd., in another subsidiary Eternal Optical Material (Suzhou) Co., Ltd. The disposal procedure is expected to be completed in 12 months; therefore, the relevant assets and liabilities attributed to the subsidiary were reclassified as disposal groups held for sale and presented separately in the consolidated balance sheets. The major classes of assets and liabilities of the disposal groups held for sale were as follows:

	December 31 2023
Cash and cash equivalents	\$ 25,706
Accounts receivable, net	1,819
Other receivables	66
Other current assets - others	955
Property, plant and equipment	58,770
Right-of-use assets	1,386
Investment properties	81,432
Intangible assets	180
Non-current assets held for sale	<u>\$ 170,314</u>
Other payables - others	\$ 1,569
Contract liabilities - current	252
Other non-current liabilities	722
Liabilities directly associated with non-current assets held for sale	<u>\$ 2,543</u>

The sales price is higher than the carrying amount of the relevant net assets; therefore, no impairment loss should be recognized.

11. OTHER FINANCIAL ASSETS - CURRENT

	December 31		
	2023	2022	
Time deposits with original maturities of more than three months Restricted time deposit	\$ 1,266,764 242	\$ 1,203,722 <u>16,785</u>	
	<u>\$ 1,267,006</u>	<u>\$ 1,220,507</u>	

12. FINANCIAL ASSETS AT FAIR VALUE THROUGH OTHER COMPREHENSIVE INCOME - NON-CURRENT

	December 31			
		2023		2022
Domestic investments Listed shares	¢		¢	522 100
President Securities Corp. Unlisted shares	\$	655,657	\$	522,190
Universal Venture Capital Investment Corp.		52,949		45,497
Der Yang Biotechnology Venture Capital Co., Ltd.		2,979		2,770
Research Innovation Capital Corporation		49,374		-
		760,959		570,457
Foreign investments Unlisted shares				
		220 455		105 501
Grace THW Holding Limited		239,455		195,591
TBG Diagnostics Limited		<u>38,427</u> 277,882		<u>56,599</u> 252,190
	<u>\$</u>	<u>1,038,841</u>	<u>\$</u>	822,647

In March 2023, the Company participated in the cash capital increase of Research Innovation Capital Corporation, and as of December 31, 2023, the Company holds a 29.76% interest in it. Because the fundraising of Research Innovation Capital Corporation has not yet been completed, and taking into account the capital plan of Research Innovation Capital Corporation, the Company expects the percentage of its interests in Research Innovation Capital Corporation to be less than 20%. Therefore, the Company does not have a significant influence on Research Innovation Capital Corporation.

These investments in equity instruments are not held for trading. Instead, they are held for medium to longterm strategic purposes. Accordingly, the management elected to designate these investments in equity instruments as at FVTOCI as they believe that recognizing short-term fluctuations in these investments' fair value in profit or loss would not be consistent with the Company and its subsidiaries' strategy of holding these investments for long-term purposes.

13. SUBSIDIARIES

a. Subsidiaries included in the consolidated financial statements were as follows:

Eternal Global (BVI) Co., Ltd. Ete Eternal Global (BVI) Co., Ltd. Ete Eternal Holdings Inc. Ete Eternal International (BVI) Co., Ltd. Ete Eternal International (BVI) Co., Ltd. Ete Mixville Holdings Inc. Hig High Expectation Limited Ete	Investee armal Holdings Inc. armal Global (BWI) Co., Ltd. avrile Holdings Inc. HOL-KOU Materials Co., Ltd. armal Electronic Material (Thailand) co., Ltd. armal Precision Mechanics Co., Ltd. armal Technology Corporation armal Materials Indonesia armal Materials Indonesia armal Materials Indonesia armal (China) Investment Co., Ltd. armal Specialty Materials (Zhuhai) armal Materials India Private Limited armal Materials India Private	 Main Businesse Main Businesse Minimum investment International investment International investment Subressiss material, electronic material and other related products; manufacturing and selling of dry tifus of dry film photoresist Main Businesse Manufacturing and selling of dry tifus photoelectric, semiconductor process and equipment spare pars Manufacturing and selling of vacuum of botoelectric, semiconductor process photoelectric, semiconductor process and equipment spare pars Manufacturing and selling of dractural photoelectric, semiconductor process in equipment spare pars Manufacturing and selling of chemical products Matufacturing and selling of chemical products Matufacturing and selling of photoelectric products Matufacturing and selling of chemical products Manufacturing and selling of chemical pro	December 31, 2023 100 100 100 100 75 62.80 84.61 72.68 100 100 100 100 100 100 90 67 99 - 100	December 31, 2022 100 100 100 100 75 62.80 100 72.68 - 100 100 100 100 90 67 - 100	Addition Remark Note 27 1) 2) 1)
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iternal International (BVI) Co., Ltd. Ete Ete Chem Corp. Ete C Ete iternal Nanyang Investment Co., Ltd. Ete fixville Holdings Inc. Hig ligh Expectation Limited Ete	ernal Technology Corporation ernal (China) Investment Co., Ltd. ernal Specialty Materials (Zhuhai) Co., Ltd. ernal Materials India Private Limited	 Manufacturing and selling of photoresist; selling of chemical products Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products 	- 100 90	100	,
-Chem Corp. Ete Chem Corp. Ete ternal Nanyang Investment Co., Ltd. Ete fixville Holdings Inc. Hig ligh Expectation Limited Ete	ernal (China) Investment Co., Ltd. ernal Specialty Materials (Zhuhai) Co., Ltd. ernal Materials India Private Limited	photoresist; selling of chemical products Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products	90	100	1)
Chem Corp. Ete C Ete Eternal Nanyang Investment Co., Ltd. Ete Aixville Holdings Inc. Hig High Expectation Limited Ete	ernal Specialty Materials (Zhuhai) Co., Ltd. rmal Materials India Private Limited	products Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products	90		
Chem Corp. Ete C Ete Eternal Nanyang Investment Co., Ltd. Ete Aixville Holdings Inc. Hig High Expectation Limited Ete	ernal Specialty Materials (Zhuhai) Co., Ltd. rmal Materials India Private Limited	Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products	90		
iternal Nanyang Investment Co., Ltd. Ete Aixville Holdings Inc. Hig High Expectation Limited Ete	Co., Ltd. ernal Materials India Private Limited	manufacturing and selling of resins material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products		90	
Eternal Nanyang Investment Co., Ltd. Ete Mixville Holdings Inc. Hig High Expectation Limited Ete	Co., Ltd. ernal Materials India Private Limited	material and photoelectric chemical materials Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products		90	
Eternal Nanyang Investment Co., Ltd. Ete Mixville Holdings Inc. Hig High Expectation Limited Ete	Co., Ltd. ernal Materials India Private Limited	Manufacturing and selling of acrylic resin and methacrylic acid Trading of chemical products		90	
Eternal Nanyang Investment Co., Ltd. Ete Mixville Holdings Inc. Hig High Expectation Limited Ete	Co., Ltd. ernal Materials India Private Limited	resin and methacrylic acid Trading of chemical products		90	
Ete Eternal Nanyang Investment Co., Ltd. Ete Mixville Holdings Inc. Hig High Expectation Limited Ete	ernal Materials India Private Limited	Trading of chemical products	1	-	
Mixville Holdings Inc. Hig ligh Expectation Limited Ete	ernal Materials (Malaysia) Sdn. Bhd.	Manufacturing, selling, trading and			2)
Mixville Holdings Inc. Hig ligh Expectation Limited Ete	mai materiais (maiaysia) Sun. Bhu.		100	100	
High Expectation Limited Ete		providing services of resins material	100	100	
Tigh Expectation Limited Ete		related products			
	gh Expectation Limited	International investment	100	100	
	ernal Materials (Guangdong) Co.,	Manufacturing and selling of adhesives,	100	100	
	Ltd.	resins material and processing of	100	100	
		products			
	ernal Optical Material (Suzhou) Co.,	Manufacturing and selling of optical	100	100	Note 1
	Ltd. ernal Photoelectric Material Industry	films, and leasing business Researching, developing and	100	100	
	(Yingkou) Co., Ltd.	manufacturing of photoresist dry			
		film, liquid photo imaginable solder masks and printed circuit board			
		related materials	100	100	
	ernal Synthetic Resins (Changshu) Co., Ltd.	Manufacturing and selling of unsaturated polyester resin	100	100	
Ete	ernal Chemical (Chengdu) Co., Ltd.	Researching, manufacturing and selling	100	100	
Ete	ernal Electronic (Suzhou) Co., Ltd.	of resins material Researching, developing, and	100	100	
		manufacturing of dry film photoresist			
		and dry film solder mask which used in electronic materials, researching			
		resin materials and selling, providing			
		after sales service of self-produced products			
	ernal Photo Electronic Materials	Researching, developing,	100	100	
(1	(Guangzhou) Co., Ltd.	manufacturing and selling of electronic high-tech chemical and			
_		related products			
Ete	ernal Chemical (Tianjin) Co., Ltd.	Manufacturing and selling of adhesives, resins material and processing	100	100	
-		products	100	100	
	ernal Specialty Materials (Suzhou) Co., Ltd.	Researching and developing chemical products, and selling, providing	100	100	
		technical services of self-produced			
Elg	ga Europe S.r.l.	products Manufacturing, selling, distribution and	22.32	22.32	
215	· ·	processing of electronic chemical			
Ete	ernal Material Industry (Tongling)	products Manufacturing, selling and providing	100	100	
	Co., Ltd.	technical services of products related	- 30		
		to resins material			
ternal Precision Mechanics Co., Ltd. Nik	kko-Materials Co., Ltd. (NM)	Manufacturing and selling of vacuum	100	100	
Fte	ernal Precision Mechanics	laminator Manufacturing and selling of	100	_	3)
(1			100	-	

- 1) The subsidiary Eternal International (BVI) Co., Ltd. had a reorganization in July 2023 to transfer the equity of subsidiary Eternal Technology Corporation to the Company.
- 2) The company was established as a new subsidiary in August 2023.
- 3) The company was established as a new subsidiary in September 2023.
- b. The Company and its subsidiaries did not have any subsidiary with material non-controlling interests.

14. INVESTMENTS ACCOUNTED FOR USING THE EQUITY METHOD (INCLUDING CREDIT BALANCE)

	December 31		
	2023	2022	
Investments accounted for using the equity method Investments in associates	<u>\$_2,468,207</u>	<u>\$ 2,323,035</u>	
Credit balance of investments accounted for using the equity method (recorded as other non-current liabilities) Investments in associates	<u>\$</u>	<u>\$ (40,424</u>)	
a. Investments accounted for using the equity method			
Investments in associates			
	Decem	ıber 31	
	2023	2022	
Associates that are not individually material	<u>\$ 2,468,207</u>	<u>\$ 2,323,035</u>	
Information about associates that are not individually material was	as follows:		
	Decem	ıber 31	
	2023	2022	
The Company and its subsidiaries' share of			

Net profit for the year	\$ 308,580	\$ 197,024
Other comprehensive income (loss) for the year	(23,169)	<u>45,746</u>
Total comprehensive income for the year	<u>\$ 285,411</u>	<u>\$ 242,770</u>

Fair values (Level 1) of investments in associates with available published price quotation are summarized as follows:

	Decem	December 31		
	2023	2022		
Daxin Materials Corporation	<u>\$ 2,325,985</u>	<u>\$ 1,522,548</u>		

The Company and its subsidiaries held 50% ownership of Covestro Eternal Resins (Kunshan) Co., Ltd. but had no control over it. Therefore, Covestro Eternal Resins (Kunshan) Co., Ltd. was accounted for using the equity method and not included in the consolidated financial statements.

b. Credit balance of investments accounted for using the equity method

	December 31		
	2023	2022	
Associates that are not individually material	<u>\$ </u>	\$ (40,424)	

Information about associates that are not individually material was as follows:

	For the Year Ended December 31			
	2023	2022		
The Company and its subsidiaries' share of				
Net loss for the year	\$ (5,557)	\$ (13,369)		
Other comprehensive income (loss) for the year	249	(344)		
Total comprehensive income (loss) for the year	<u>\$ (5,308</u>)	<u>\$ (13,713</u>)		

The Company and its subsidiaries' share of losses of the associates exceeded their interests in those associates. After reducing their equity to zero, the Company and its subsidiaries recognized additional losses only to the extent that they have incurred legal obligations or constructive obligations, or made payments on behalf of those associates and transferred them to the credit balance of investments accounted for using the equity method (recorded as other non-current liabilities).

In March 2023, the board of directors of the Company resolved to dispose of the financing provided and equity interest held by its subsidiary, Eternal (China) Investment Co., Ltd., in the associate Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanghai) Co., Ltd.). The disposal was completed in May 2023, and the gain on disposal of investments of \$2,547 thousand was recognized (recorded as other gains and losses).

Refer to Tables 9 and 10 for the main businesses and countries of incorporation of the associates.

15. PROPERTY, PLANT AND EQUIPMENT

For the Year Ended December 31, 2023

	Land	Buildings	Machinery and Equipment	Storage Equipment	Examination Equipment	Other Equipment	Construction in Progress and Equipment to be Inspected	Total
Carrying amount at January 1, 2023	<u>\$ 2,705,522</u>	<u>\$ 4,887,232</u>	<u>\$ 6,093,148</u>	<u>\$ 673,854</u>	<u>\$ 524,164</u>	\$ 299,695	<u>\$ 2,289,335</u>	<u>\$ 17,472,950</u>
Cost								
Balance at January 1, 2023 Additions Disposals Transferred to investment properties Transferred to non-current assets held for sale Effect of foreign currency exchange difference	\$ 2,705,522 	\$ 11,653,533 358,699 (7,267) (100,096) (130,523)	\$ 22,972,582 1,147,646 (177,134) (170,136) (237,415)	\$ 1,658,571 80,996 (32,305) (755) (18,442)	\$ 1,786,946 107,357 (66,563) (2,728) (7,522)	\$ 957,333 54,590 (34,761) (8,665) (14,095)	\$ 2,289,335 1,311,160 (976) (40,927)	\$ 44,023,822 3,060,448 (318,030) (976) (282,380) (441,574)
Balance at December 31, 2023	<u>\$ 2,712,872</u>	<u>\$ 11,774,346</u>	<u>\$ 23,535,543</u>	<u>\$ 1,688,065</u>	<u>\$ 1,817,490</u>	<u>\$ 954,402</u>	<u>\$ 3,558,592</u>	<u>\$ 46,041,310</u>
Accumulated depreciation and impairment								
Balance at January 1, 2023 Depreciation Disposals Transferred to non-current assets held for sale Effect of foreign currency exchange difference	\$ - - - -	\$ 6,766,301 507,976 (6,318) (65,774) (57,708)	\$ 16,879,434 1,124,283 (161,929) (148,537) (150,251)	\$ 984,717 75,966 (30,385) (680) (2,758)	\$ 1,262,782 124,143 (63,080) (1,349) (5,967)	\$ 657,638 79,019 (32,833) (7,270) (9,030)	\$ - - - -	\$ 26,550,872 1,911,387 (294,545) (223,610) (225,714)
Balance at December 31, 2023	<u>s -</u>	<u>\$ 7,144,477</u>	<u>\$ 17,543,000</u>	<u>\$ 1,026,860</u>	<u>\$ 1,316,529</u>	<u>\$ 687,524</u>	<u>s -</u>	<u>\$ 27,718,390</u>
Carrying amount at December 31, 2023	<u>\$2,712,872</u>	<u>\$ 4,629,869</u>	<u>\$ 5,992,543</u>	<u>\$661,205</u>	<u>\$ 500,961</u>	<u>\$266,878</u>	<u>\$3,558,592</u>	<u>\$ 18,322,920</u>

For the Year Ended December 31, 2022

	Land	Buildings	Machinery and Equipment	Storage Equipment	Examination Equipment	Other Equipment	Construction in Progress and Equipment to be Inspected	Total
Carrying amount at January 1, 2022	<u>\$2,696,984</u>	<u>\$ 5,114,250</u>	<u>\$ 6,013,137</u>	\$ 615,524	\$530,670	\$ 334,462	<u>\$ 1,063,973</u>	\$_16,369,000
Cost								
Balance at January 1, 2022 Additions Disposals Transferred to investment properties Effect of foreign currency exchange difference Balance at December 31, 2022 Accumulated depreciation and impairment	\$ 2,696,984 	\$ 11,464,804 322,958 (68,667) (245,303) <u>179,741</u> <u>\$ 11,653,533</u>	\$ 22,019,645 1,089,611 (374,039) 	\$ 1,556,551 124,042 (39,822) 	\$ 1,705,780 116,053 (42,863) 	\$ 932,775 44,052 (31,041) <u>11,547</u> <u>\$ 957,333</u>	\$ 1,063,973 1,215,057 (250) (287) <u>10,842</u> <u>\$ 2,289,335</u>	\$ 41,440,512 2,911,773 (556,682) (245,590) 473,809 <u>\$ 44,023,822</u>
Balance at January 1, 2022 Depreciation Disposals Transferred to investment properties Effect of foreign currency exchange difference	\$ - - - -	\$ 6,350,554 528,184 (58,149) (144,514) <u>90,226</u>	\$ 16,006,508 1,094,255 (365,357) 144,028	\$ 941,027 75,196 (37,326) 5,820	\$ 1,175,110 123,137 (40,857) 5,392	\$ 598,313 80,243 (28,441) 7,523	\$ - - - -	\$ 25,071,512 1,901,015 (530,130) (144,514) 252,989
Balance at December 31, 2022	<u>s </u>	\$ 6,766,301	<u>\$ 16,879,434</u>	<u>\$ 984,717</u>	<u>\$ 1,262,782</u>	<u>\$ 657,638</u>	<u>s -</u>	<u>\$ 26,550,872</u>
Carrying amount at December 31, 2022	<u>\$ 2,705,522</u>	<u>\$ 4,887,232</u>	<u>\$ 6,093,148</u>	<u>\$ 673,854</u>	<u>\$ 524,164</u>	<u>\$ 299,695</u>	<u>\$ 2,289,335</u>	<u>\$ 17,472,950</u>

The above items of property, plant and equipment are depreciated on a straight-line basis over their useful lives as follows:

Buildings	3-50 years
Machinery and equipment	3-20 years
Storage equipment	2-20 years
Examination equipment	5-15 years
Other equipment	3-12 years

Refer to Note 33 for the amounts of property, plant and equipment pledged by the Company and its subsidiaries as collateral for bank borrowings.

Land (including those recorded as investment properties) held by the Company was revalued in 1980, 1990, 1997 and 2004, and as of December 31, 2023 and 2022, the revaluation increments of the land were \$1,973,324 thousand.

16. LEASE ARRANGEMENTS

a. Right-of-use assets

	Decen	nber 31
	2023	2022
Carrying amounts Land Buildings Machinery and equipment Storage equipment Other equipment	\$ 1,410,010 107,719 105,612 16,153 <u>19,011</u>	\$ 1,114,341 84,846 93,031 11,012 19,875
	<u>\$ 1,658,505</u>	<u>\$ 1,323,105</u>
		ded December 31
	2023	2022
Additions to right-of-use assets	<u>\$ 495,314</u>	<u>\$ 321,588</u>

(Continued)

	For the Year Ended December			
	2023	2022		
Depreciation charge for right-of-use assets				
Land	\$ 29,455	\$ 28,639		
Buildings	43,012	52,924		
Machinery and equipment	27,195	18,277		
Storage equipment	4,517	2,581		
Other equipment	8,645	8,768		
	<u>\$ 112,824</u>	<u>\$ 111,189</u> (Concluded)		

In addition, part of the land use rights for land located in mainland China is subleased under operating leases, and the relevant right-of-use assets are recorded as investment properties, refer to Note 17 for the details.

b. Lease liabilities

	December 31		
	2023	2022	
Carrying amounts			
Current	<u>\$ 81,604</u>	<u>\$ 37,202</u>	
Non-current	<u>\$ 169,040</u>	<u>\$ 178,554</u>	

Ranges of discount rates (%) for lease liabilities were as follows:

	December 31			
	2023	2022		
Land	1.72-6.66	0.93-6.66		
Buildings	0.86-6.09	0.63-4.60		
Machinery and equipment	0.22-6.58	0.22-6.58		
Storage equipment	1.63-3.78	1.63-3.78		
Other equipment	0.69-6.16	0.63-4.60		

c. Material leasing activities and terms

Major lease arrangements of the Company and its subsidiaries are land use rights contracts with lease terms of 39 to 56 years.

d. Other lease information

	For the Year Ended December 31			
	2023	2022		
Expenses relating to short-term and low-value asset leases	<u>\$ 165,682</u>	<u>\$ 160,367</u>		
Total cash outflow for all lease arrangements (including short- term and low-value asset leases)	<u>\$ 574,624</u>	<u>\$ 284,739</u>		

17. INVESTMENT PROPERTIES

For the Year Ended December 31, 2023

		Land	Buildings		ght-of-use Assets	Total
Carrying amount at January 1, 2023	<u>\$</u>	53,386	<u>\$ 1,263,803</u>	<u>\$</u>	68,329	<u>\$ 1,385,518</u>
Cost						
Balance at January 1, 2023 Transferred from property, plant	\$	53,386	\$ 1,674,171	\$	77,392	\$ 1,804,949
and equipment Transferred to non-current assets		-	976		-	976
held for sale Effects of foreign currency		-	(237,656)		(3,915)	(241,571)
exchange differences		(2,463)	(30,039)		(1,303)	(33,805)
Balance at December 31, 2023	<u>\$</u>	50,923	<u>\$ 1,407,452</u>	<u>\$</u>	72,174	<u>\$ 1,530,549</u>
Accumulated depreciation and impairment						
Balance at January 1, 2023 Depreciation	\$	-	\$ 410,368 56,317	\$	9,063 2,259	\$ 419,431 58,576
Transferred to non-current assets held for sale		-	(159,585)		(554)	(160,139)
Effect of foreign currency exchange differences		<u> </u>	(8,457)		(184)	(8,641)
Balance at December 31, 2023	<u>\$</u>		<u>\$ 298,643</u>	<u>\$</u>	10,584	<u>\$ 309,227</u>
Carrying amount at December 31, 2023	<u>\$</u>	50,923	<u>\$ 1,108,809</u>	<u>\$</u>	61,590	<u>\$ 1,221,322</u>

For the Year Ended December 31, 2022

		Land	Buildings	C	ht-of-use Assets	Total
Carrying amount at January 1, 2022	<u>\$</u>	54,640	<u>\$ 1,196,546</u>	\$	65,992	<u>\$ 1,317,178</u>
Cost						
Balance at January 1, 2022 Additions Transferred from property, plant	\$	54,640 -	\$ 1,413,962 521	\$	72,359	\$ 1,540,961 521
and equipment Transferred from right-of-use assets Effects of foreign currency		-	245,590		- 4,041	245,590 4,041
exchange differences		(1,254)	14,098		<u>992</u>	13,836
Balance at December 31, 2022	<u>\$</u>	<u>53,386</u>	<u>\$ 1,674,171</u>	<u>\$</u>	77,392	<u>\$ 1,804,949</u> (Continued)

	I	and	В	suildings	0	ht-of-use Assets		Total
Accumulated depreciation and impairment								
Balance at January 1, 2022 Depreciation	\$	-	\$	217,416 48,157	\$	6,367 2,197	\$	223,783 50,354
Transferred from property, plant and equipment Transferred from right-of-use assets		- -		144,514		- 419		144,514 419
Effect of foreign currency exchange differences				281		80		361
Balance at December 31, 2022	<u>\$</u>		<u>\$</u>	410,368	<u>\$</u>	9,063	<u>\$</u>	419,431
Carrying amount at December 31, 2022	<u>\$</u>	53,386	<u>\$</u>	1,263,803	<u>\$</u>	68,329	<u>\$</u> (<u>1,385,518</u> Concluded)

The investment properties were leased for terms of 1 to 15 years.

The maturity analysis of lease payments receivable under operating leases of investment properties is as follows:

	Decen	ıber 31
	2023	2022
Year 1	\$ 164,767	\$ 221,459
Year 2	107,344	119,073
Year 3	112,222	89,741
Year 4	111,148	94,122
Year 5	103,608	92,664
Year 6 onwards	138,544	215,360
	<u>\$ 737,633</u>	<u>\$ 832,419</u>

The fair value of the major of the subsidiaries' right-of-use assets and buildings located in China was evaluated by independent appraisers. The rest of investment properties were evaluated by the management of the Company and its subsidiaries using the income approach and by reference to market evidence of transaction prices for similar properties, the evaluation was using the Level 3 approach. The fair values were as follows:

	Decem	ber 31
	2023	2022
Fair value	<u>\$ 3,124,939</u>	<u>\$ 3,373,691</u>

The following items of investment properties are depreciated on a straight-line basis over their useful lives as follows:

Buildings	20-50 years
Right-of-use assets	34-36 years

Operating income and expenses directly related to investment properties

	For the Year Ended December 31			
	2023	2022		
Rental income	<u>\$ 248,643</u>	<u>\$ 286,827</u>		
Operating expenses directly related to investment properties	<u>\$ 93,956</u>	<u>\$ 125,241</u>		

18. INTANGIBLE ASSETS

For the Year Ended December 31, 2023

	Goodwill	Expertise	Customer Relationships	Computer Software	Others	Total
Carrying amount at January 1, 2023	<u>\$ 32,713</u>	<u>\$</u>	<u>\$ </u>	<u>\$ 206,659</u>	<u>\$ 9,458</u>	<u>\$ 248,830</u>
Cost						
Balance at January 1, 2023 Additions Disposals Transferred to non-current assets held for	\$ 69,713	\$ 127,513 - -	\$ 104,038	\$ 253,775 2,881 (3,460)	\$ 105,183 1,626 (7,976)	\$ 660,222 4,507 (11,436)
sale Effects of foreign currency exchange	-	-	-	-	(767)	(767)
differences	(2,239)			6,690	3,847	8,298
Balance at December 31, 2023	<u>\$ 67,474</u>	<u>\$ 127,513</u>	<u>\$ 104,038</u>	<u>\$ 259,886</u>	<u>\$ 101,913</u>	<u>\$ 660,824</u>
Accumulated amortization and impairment						
Balance at January 1, 2023 Amortization expense Disposals Transferred to non-current assets held for sale	\$ 37,000	\$ 127,513 -	\$ 104,038 - -	\$ 47,116 16,156 (3,460)	\$ 95,725 2,916 (7,976) (587)	\$ 411,392 19,072 (11,436) (587)
Effects of foreign currency exchange differences				4,910	5,830	10,740
Balance at December 31, 2023	<u>\$ 37,000</u>	<u>\$ 127,513</u>	<u>\$ 104,038</u>	<u>\$ 64,722</u>	<u>\$ 95,908</u>	<u>\$ 429,181</u>
Carrying amount at December 31, 2023	<u>\$ 30,474</u>	<u>\$ </u>	<u>\$</u>	<u>\$ 195,164</u>	<u>\$ 6,005</u>	<u>\$ 231,643</u>

For the Year Ended December 31, 2022

	Goodwill	Expertise	Customer Relationships	Computer Software	Others	Total
Carrying amount at January 1, 2022	<u>\$ 33,853</u>	<u>\$ </u>	<u>\$</u>	<u>\$ 216,119</u>	<u>\$ 11,470</u>	<u>\$ 261,442</u>
Cost						
Balance at January 1, 2022 Additions Disposals Effects of foreign currency exchange differences	\$ 70,853 (1,140)	\$ 127,513	\$ 104,038	\$ 246,968 6,809	\$ 91,567 2,325 (1,493) <u>12,784</u>	\$ 640,939 9,134 (1,493) <u>11,642</u>
Balance at December 31, 2022	<u>\$ 69,713</u>	<u>\$ 127,513</u>	<u>\$ 104,038</u>	<u>\$ 253,775</u>	<u>\$ 105,183</u>	<u>\$ 660,222</u>
Accumulated amortization and impairment						
Balance at January 1, 2022 Amortization expense Disposals	\$ 37,000	\$ 127,513 - -	\$ 104,038 - -	\$ 30,849 16,267	\$ 80,097 4,381 (1,493)	\$ 379,497 20,648 (1,493) (Continued)

	Goodwill	Expertise	Customer Relationships	Computer Software	Others	Total
Effects of foreign currency exchange differences	<u>\$</u>	<u>\$</u>	<u>\$</u>	<u>\$</u>	<u>\$ 12,740</u>	<u>\$ 12,740</u>
Balance at December 31, 2022	<u>\$ 37,000</u>	<u>\$ 127,513</u>	<u>\$ 104,038</u>	<u>\$ 47,116</u>	<u>\$ 95,725</u>	<u>\$ 411,392</u>
Carrying amount at December 31, 2022	<u>\$ 32,713</u>	<u>\$</u>	<u>\$</u>	<u>\$ 206,659</u>	<u>\$ 9,458</u>	<u>\$ 248,830</u> (Concluded)

The Company and its subsidiaries' goodwill was tested for impairment at the end of the annual reporting period and the recoverable amount was determined based on the value in use. The value in use was calculated based on the cash flow forecast of the cash-generating units, and the Company used the weighted average cost of capital rate in its test of impairment. However, based on the estimation, the recoverable amount was still higher than the related carrying amount. For the years ended December 31, 2023 and 2022, the Company and its subsidiaries did not recognize any impairment loss on goodwill.

Intangible assets are amortized on a straight-line basis over their estimated useful lives as follows:

Expertise	9 years
Customer relationships	7 years
Computer software	2-20 years
Other intangible assets	3-20 years

19. FINANCE LEASE RECEIVABLES

The lease period of the Company and its subsidiaries' lease contracts for both renovation works and machinery and equipment is ten-year, and the implicit interest rate range of the leases is 4.82%-6.23%. The Company and its subsidiaries entered into a lease agreement with an associate Allnex - Eternal Resins (Guangdong) Co., Ltd. for the leasing out of machinery and equipment for ten years, and the implicit interest rate in the lease was 6.23%. This agreement was deemed as a sales agreement. The gain on disposal will be deferred and subsequently recognized as profit over the lease term. The balance of finance lease receivables from related parties generated from the aforementioned transactions was \$9,405 thousand and \$19,282 thousand as of December 31, 2023 and 2022, respectively.

The Company and its subsidiaries measured the loss allowance of the finance lease receivables based on lifetime expected credit losses, and no loss allowance was recognized in 2023 and 2022.

The composition of finance lease receivables (including related parties) is as follows:

	December 31	
	2023	2022
Undiscounted lease payments Year 1	\$ 18,680	\$ 27,016
Year 2	18,588	19,000
Year 3 Year 4	18,495 18,403	18,906 18,812
Year 5	18,310	18,718
Year 6 onwards	$\frac{21,818}{114,294}$	<u>42,202</u> 144,654
Less: Unearned financial income	(15,726)	(21,821)
Finance lease receivable (recorded as other non-current assets - others)	<u>\$ 98,568</u>	<u>\$ 122,833</u>

20. BORROWINGS

a. Short-term borrowings

Type of Borrowings	Interest Rate Range (%)	Amount
December 31, 2023		
Mortgage secured loans	0.40-2.30	\$ 148,506
Unsecured loans	0.58-6.45	3,643,149
Purchase loans	6.15-6.87	281,907
Secured loans	4.26-5.09	1,483,886
		<u>\$ 5,557,448</u>
December 31, 2022		
Mortgage secured loans	1.00-2.91	\$ 500,615
Unsecured loans	0.58-5.29	2,981,498
Purchase loans	4.39-6.13	146,819
Secured loans	1.60-5.55	1,735,126
		<u>\$ 5,364,058</u>

b. Long-term borrowings

Type of Borrowings	Agreement Period and Interest Payable Schedule	Interest Rate Range (%)	Amount
December 31, 2023			
Mortgage secured loans	From December 17, 2010 to December 31, 2025. Interest is paid based on schedule.	1.60-1.75	\$ 25,413
Secured loans	From July 14, 2023 to December 29, 2028. Interest is paid based on schedule.	3.40-6.29	1,458,080
Unsecured loans	From May 31, 2021 to December 6, 2026. Interest is paid based on schedule.	1.05-3.50	8,619,551
			10,103,044
Less: Current portion			(742,201)
			<u>\$ 9,360,843</u>
December 31, 2022			
Mortgage secured loans	From December 17, 2010 to December 31, 2025. Interest is paid based on schedule.	0.86-1.75	\$ 37,770
			(Continued)

Type of Borrowings	Agreement Period and Interest Payable Schedule	Interest Rate Range (%)	Amount
Secured loans	From November 25, 2020 to November 25, 2025. Interest is paid based on schedule.	5.48-6.01	\$ 1,305,175
Unsecured loans	From October 2, 2017 to November 23, 2025. Interest is paid based on schedule.	1.03-3.43	10,190,528
Less: Current portion			(3,039,531)
			<u>\$ 8,493,942</u> (Concluded)

- c. Facility agreements and financial covenants
 - 1) During the period of the credit facility agreements, the Company and its subsidiaries made agreements with the creditors that the current ratio, liability ratio, interest coverage ratio and net tangible assets of the consolidated financial statements will be maintained within a certain specified ratio or amount and reviewed at least once a year. If the Company or its subsidiaries breach these clauses, the bank and syndicated banks can cancel the credit line or declare that part or all of the loan together with accrued interest is immediately due. The Company was in compliance with the syndicated credit facility agreements based on its consolidated financial statements for the years ended December 31, 2023 and 2022.
 - 2) As of December 31, 2023, the Company and its subsidiaries utilized the credits under signed facility agreements of the following banks.

Bank	Currency	Credit line
HSBC Bank (Taiwan) Limited CTBC Bank Co., Ltd.	NTD NTD	\$ 900,000 450,000
Far Eastern International Bank Co., Ltd.	NTD	800,000

3) As of December 31, 2023, the Company and its subsidiaries executed syndicated credit facility agreements with the following banks:

In October 2023, the subsidiary entered into a syndicated credit facility agreement with five banks led by CTBC Bank Co., Ltd. for a USD60,000 thousand credit line; the proceeds are for expanding medium-term working capital and repaying the subsidiaries' existing liabilities.

4) Refer to Note 33 for the assets pledged as collateral for bank borrowings of the Company and its subsidiaries.

d. Bonds payable

	December 31	
	2023	2022
5 year secured bonds - issued at par value Issued in November 2019; interest at 0.82%; principal repayable at maturity and interest payable annually Less: Issuance cost	\$ 3,000,000 (1,031) 2,998,969	\$ 3,000,000 (2,240) 2,997,760
 5 year secured bonds - issued at par value Issued in August 2021; interest rate at 0.58%; principal repayable at maturity and interest payable annually Less: Issuance cost Less: Current portion 	2,500,000 $(2,797)$ $2,497,203$ $5,496,172$ $(2,998,969)$	2,500,000 (3,839) 2,496,161 5,493,921
	<u>\$ 2,497,203</u>	<u>\$ 5,493,921</u>

In October 2019, the Company entered into a syndicated guarantee facility agreement with four banks led by the Bank of Taiwan for a NT\$3,024,600 thousand credit line; the proceeds are for the repayment of existing borrowings.

In July 2021, the Company entered into a syndicated credit facility agreement with nine banks including E.SUN Commercial Bank, Ltd. and the Bank of Taiwan for a NT\$6,660,000 thousand credit line; the proceeds are for the repayment of bank borrowings and the expansion of medium-term working capital.

21. RETIREMENT BENEFIT PLANS

a. Defined contribution plans

The Company and its domestic subsidiaries adopted a pension plan under the Labor Pension Act (LPA), which is a state-managed defined contribution plan. Based on the LPA, the Company and its domestic subsidiaries make monthly contributions to employees' individual pension accounts at 6% of monthly salaries and wages.

The subsidiaries in mainland China have defined contribution pension plans and contribute monthly an amount based on a certain percentage of employees' monthly salaries and wages. The plan is administered by the government of mainland China. Other than the monthly contributions, the subsidiaries do not have other pension liabilities.

b. Defined benefit plans

The Company has a defined benefit plan in accordance with the Labor Standards Act; the pension plan is operated by the government. Pension benefits are calculated on the basis of the length of service and average monthly salaries of the 6 months before retirement. The Company contributes amounts equal to 10% of total monthly salaries and wages to a pension fund administered by the pension fund monitoring committee. Pension contributions are deposited in the Bank of Taiwan in the committee's name. The Company has no right to influence the investment policy and strategy of the pension fund. Before the end of each year, the Company assesses the balance in the pension fund. If the amount of the balance in the pension fund is inadequate to pay retirement benefits for employees who conform to retirement requirements in the next year, the Company is required to fund the difference in one appropriation that should be made before the end of March of the next year.

Some subsidiaries also have their own defined benefit plan as approved by each subsidiary. The contribution depends on employees' job level and age, and payment to the employee must be completed within two months after the employee has left the company.

The amounts included in the consolidated balance sheets in respect of the Company and its subsidiaries' defined benefit plans were as follows:

	December 31	
	2023	2022
Present value of defined benefit obligation Fair value of plan assets	\$ 1,675,596 (1,075,618)	\$ 1,847,531 (1,241,808)
Net defined benefit liabilities	<u>\$ 599,978</u>	<u>\$ 605,723</u>
Current (recorded as other payables - others) Non-current (recorded as other non-current liabilities)	\$ 4,426 595,552	\$ 4,918 600,805
	<u>\$ 599,978</u>	<u>\$ 605,723</u>

Movements of net defined benefit liabilities (assets) were as follows:

	Present Value of the Defined Benefit Obligation	Fair Value of the Plan Assets	Net Defined Benefit Liabilities
Balance at January 1, 2023	<u>\$ 1,847,531</u>	<u>\$ (1,241,808</u>)	<u>\$ 605,723</u>
Service cost Current service cost Interest expense (income) Recognized in profit or loss	20,813 25,648 46,461	<u>(17,385</u>) (17,385)	20,813 <u>8,263</u> 29,076
Remeasurement Return on plan assets (excluding amounts included in net interest) Actuarial loss - changes in financial assumptions Actuarial loss - experience adjustments Recognized in other comprehensive income	28,627 <u>12,036</u> <u>40,663</u>	(4,484) 	(4,484) 28,627 <u>12,036</u> <u>36,179</u>
Contributions from the employer Benefits paid	<u>(255,054)</u> (255,054)	(65,586) <u>253,645</u> <u>188,059</u>	(65,586) (1,409) (66,995)
Exchange differences	(4,005)	<u> </u>	(4,005)
Balance at December 31, 2023	<u>\$ 1,675,596</u>	<u>\$ (1,075,618</u>)	<u>\$ </u>
Balance at January 1, 2022	<u>\$ 2,086,720</u>	<u>\$ (1,230,747</u>)	<u>\$ 855,973</u>

(Continued)

	Present Value of the Defined Benefit Obligation	Fair Value of the Plan Assets	Net Defined Benefit Liabilities
Service cost Current service cost Past service cost Interest expense (income) Recognized in profit or loss	\$ 29,948 56,825 <u>12,559</u> 99,332	\$ - - - (7,384) (7,384)	\$ 29,948 56,825 <u>5,175</u> 91,948
Remeasurement Return on plan assets (excluding amounts included in net interest) Actuarial gain - changes in financial assumptions Actuarial loss - experience adjustments Recognized in other comprehensive income	(135,000) <u>12,223</u> (122,777)	(92,739)	(92,739) $(135,000)$ $12,223$ $(215,516)$
Contributions from the employer Benefits paid	(213,660) (213,660)	(107,994) <u>197,056</u> <u>89,062</u>	(107,994) (16,604) (124,598)
Exchange differences Balance at December 31, 2022	<u>(2,084</u>) <u>\$ 1,847,531</u>	<u>-</u> <u>\$ (1,241,808</u>)	<u>(2,084</u>) <u>\$ 605,723</u> (Concluded)

An analysis by function of the amounts recognized in profit or loss in respect of the defined benefit plans is as follows:

	For the Year Ended December 31	
	2023	2022
Operating costs Operating expenses	\$ 13,732 15,344	\$ 39,628 52,320
	<u>\$ 29,076</u>	<u>\$ 91,948</u>

Through the defined benefit plans under the Labor Standards Act, the Company is exposed to the following risks:

1) Investment risk

The plan assets are invested in domestic and foreign equity securities, debt securities, and bank deposits, etc. The investment is conducted at the discretion of the Bureau of Labor Funds, Ministry of Labor or under the mandated management. However, in accordance with relevant regulations, the return generated by plan assets should not be below the interest rate for a 2-year time deposit with local banks.

2) Interest risk

A decrease in the government and corporate bond interest rate will increase the present value of the defined benefit obligation; however, this will be partially offset by an increase in the return on the plan's debt investments.

3) Salary risk

The present value of the defined benefit obligation is calculated by reference to the future salaries of plan participants. As such, an increase in the salary of the plan participants will increase the present value of the defined benefit obligation.

The actuarial valuations of the present value of the defined benefit obligation were carried out by qualified actuaries. The significant assumptions used for the purposes of the actuarial valuations were as follows:

	December 31	
	2023	2022
Discount rate (%)	1.12-1.20	1.10-1.40
Expected rate of salary increase (%)	0.00-3.00	0.00-3.00
Mortality rate (%)	Population was	Population was
• • • •	based on the	based on the
	6th Taiwan	6th Taiwan
	Standard	Standard
	Ordinary	Ordinary
	Experience	Experience
	Mortality	Mortality
	Table/85% of	Table/85% of
	National Life	National Life
	Table	Table
Resignation rate (%)	0.00-23.00	0.00-23.00
Early retirement rate (%)	0.10-99.00	0.10-99.00

If possible reasonable change in each of the significant actuarial assumptions will occur and all other assumptions will remain constant, the present value of the defined benefit obligation would increase (decrease) as follows:

	December 31	
	2023	2022
Discount rate		
0.25% increase	<u>\$ (36,964)</u>	<u>\$ (40,466)</u>
0.25% decrease	<u>\$ 38,161</u>	<u>\$ 41,809</u>
Expected rate of salary increase		
0.25% increase	<u>\$ 32,246</u>	<u>\$ 35,318</u>
0.25% decrease	<u>\$ (31,457</u>)	<u>\$ (34,419</u>)

The sensitivity analysis presented above may not be representative of the actual change in the present value of the defined benefit obligation as it is unlikely that the change in assumptions would occur in isolation of one another as some of the assumptions may be correlated.

	December 31	
	2023	2022
Expected contributions to the plan for the next year	<u>\$ 105,215</u>	<u>\$ 68,466</u>
Average duration of the defined benefit obligation	9 years	10 years

22. EQUITY

a. Share capital

	December 31	
	2023	2022
Number of shares authorized (in thousands)	<u>1,800,000</u>	<u>1,800,000</u>
Shares authorized	<u>\$18,000,000</u>	<u>\$ 18,000,000</u>
Number of shares issued and fully paid (in thousands)	<u>1,178,266</u>	<u>1,178,266</u>
Shares issued	<u>\$11,782,655</u>	<u>\$11,782,655</u>

To adjust the capital structure and enhance the return on equity, the Company resolved to implement a capital reduction by cash refund in the shareholders' meeting in June 2022. The capital reduction percentage is 5%. The capital reduction amount was \$620,140 thousand, which cancels 62,014 thousand shares. The capital reduction reference date was August 5, 2022. After the capital reduction, the Company's paid-in capital was \$11,782,655 thousand.

b. Capital surplus

	December 31	
	2023	2022
May be used to offset deficit, distributed as cash or transferred to share capital (Note 1)		
Additional paid-in capital	\$ 309,017	\$ 309,017
Treasury share transactions	19,642	19,642
Difference between the consideration received or paid and the carrying amount of the subsidiaries during actual disposal or		
acquisition	12,872	12,872
	341,531	341,531
May be used to offset deficit only Share of changes in equities of associates or joint ventures	27,357	27,357
Changes in percentage of ownership interests in subsidiaries		
(Note 2)	292,491	-
Others	58	58
	319,906	27,415
May not be used for any purpose		
Share of changes in equities of associates or joint ventures	3,348	<u> </u>
	<u>\$ 664,785</u>	<u>\$ 368,946</u>

Note 1: The capital surplus could be used to offset a deficit or distributed as cash dividends or transferred to capital when the Company has no deficit (limited to a certain percentage of the Company's paid-in capital per year).

Note 2: Such capital surplus arises from the effects of changes in ownership interests in subsidiaries resulting from equity transactions other than actual disposals or acquisitions or from changes in capital surplus of subsidiaries accounted for using the equity method.

c. Retained earnings and dividend policy

The Company's Articles stipulate that annual profit should be utilized in the following order:

- 1) Payment of income tax.
- 2) Offset accumulated deficit.
- 3) Appropriate as legal reserve 10% of the remaining profit, until the accumulated legal reserve equals the paid-in capital.
- 4) Setting aside or reversing a special reserve in accordance with the shareholders' meeting or as requested by the authorities.
- 5) The remainder along with the unappropriated earnings are considered as distributable earnings. In accordance with the dividend policy, the proposal of earnings appropriation is prepared by the board of directors and resolved in the shareholders' meeting.

The Company explicitly stipulates in the Articles of Incorporation to authorize the distributable dividends and bonuses in accordance with Article 240 of Company Act, or the legal reserve and capital surplus stipulated in Paragraph 1 of Article 241 of Company Act, in whole or in part may be paid in cash after a resolution has been approved by more than half of the directors with the attendance of more than twothirds of the total number of directors, and a report of such distribution shall be submitted to the shareholders' meeting.

The legal reserve may be used to offset deficit. If the Company has no deficit and the legal reserve has exceeded 25% of the Company's fully paid share capital, the excess may be transferred to capital or distributed in cash.

As the Company elected to use the exemptions in IFRS 1, \$426,930 thousand was set aside as special reserve. However, as some of the previously disclosed assets were disposed of in September 2021, \$645 thousand was reversed from the special reserve. Therefore, as of December 31, 2023 and 2022, the special reserve were \$426,285 thousand.

The appropriations of earnings for 2022 and 2021 were as follows:

	Appropriation	ns of Earnings		Per Share Г\$)
	2022	2021	2022	2021
Legal reserve	\$ 279,764	\$ 366,497		
Special reserve (reversal) Cash dividends	(204,218) 1,413,919	399,944 1,860,419	\$ 1.2	\$ 1.5

The above appropriations for cash dividends of 2022 were resolved by the Company's board of directors in March 2023 and the other proposed appropriations were approved by the shareholders in their meeting in June 2023. The appropriations of earnings for 2021 were approved by the shareholders in their meeting in June 2022.

The appropriations of earnings for 2023 that had been proposed by the Company's board of directors in March 2024 are as follows:

	Appropriation of Earnings	Dividend Per Share (NT\$)
Legal reserve	\$ 147,349	
Special reserve	381,188	
Cash dividends	942,612	\$ 0.8

The above appropriation for cash dividends was resolved by the Company's board of directors. The others are subject to the resolution of the shareholders in their meeting to be held in June 2024.

d. Other equity items

1) Exchange differences on translation of the financial statements of foreign operations

	For the Year Ended December 31	
	2023	2022
Balance at beginning of the year	<u>\$ (1,335,011</u>)	<u>\$ (1,781,848</u>)
Recognized for the year Exchange differences on translation of the financial		
statements of foreign operations	(579,276)	406,080
Share of exchange differences of associates and joint		40.757
ventures accounted for using the equity method Other comprehensive income for the year	(22,920) (602,196)	<u>40,757</u> 446,837
other comprehensive meanie for the year	(002,190)	440,037
Partial disposal of subsidiaries (Note 27)	50,367	<u> </u>
Balance at end of the year	<u>\$ (1,886,840</u>)	<u>\$ (1,335,011</u>)

Exchange differences on the translation of the financial statements of foreign operations arose mainly due to the impact of the exchange rate fluctuations of the RMB to the NTD on the subsidiaries which the Company and its subsidiaries invested in mainland China.

2) Unrealized gains and losses on financial assets at FVTOCI

	For the Year Ended December 31	
	2023	2022
Balance at beginning of the year Recognized for the year	\$ 357,410	\$ 600,029
Unrealized gains and losses - equity instruments	170,641	(242,619)
Balance at end of the year	<u>\$ 528,051</u>	<u>\$ 357,410</u>

e. Non-controlling interests

	For the Year Ended December 31	
	2023	2022
Balance at beginning of the year	\$ 310,936	\$ 427,749
Share of net profit (loss) for the year	(11,591)	1,889
Other comprehensive income or loss during the year		
Exchange differences on translation of the financial statements		
of foreign operations	(12, 100)	(6,461)
Dividends distributed by subsidiaries	(35,685)	(18,152)
		(Continued)

	For the Year Ended December 31	
	2023	2022
Increase in non-controlling interests due to the increase in equity interest of existing subsidiary in proportion to ownership percentage	\$ _	\$ 33.440
Partial disposal of subsidiaries (Note 27) Disposal of subsidiaries (Note 28)	229,779	(<u>127,529</u>)
Balance at end of the year	<u>\$ 481,339</u>	<u>\$ 310,936</u> (Concluded)

23. REVENUE

	For the Year Ended December 31	
	2023	2022
Revenue from contracts with customers Revenue from the sale of goods Lease revenue	\$ 42,186,433 265,143	\$ 48,738,563
	<u>\$ 42,451,576</u>	<u>\$ 49,014,100</u>

Contract balances

	December 31		January 1,
	2023	2022	2022
Notes and accounts receivable	<u>\$ 15,213,220</u>	<u>\$ 17,132,279</u>	<u>\$ 20,071,472</u>
Contract liabilities Sale of goods	<u>\$ 873,877</u>	<u>\$ 444,225</u>	<u>\$ 181,963</u>

The changes in the balance of contract liabilities resulted primarily from the difference in timing between the satisfaction of performance obligations and customer payment.

Revenue recognized in the current year from the balance of contract liabilities at the beginning of the year is as follows:

	For the Year Ended December 31	
	2023	2022
From the balance of contract liabilities at the beginning of the year		
Sale of goods	<u>\$ 306,901</u>	<u>\$ 179,991</u>

24. PROFIT BEFORE INCOME TAX

a. Interest income

	For the Year Ended December 31		
	2023	2022	
Interest on bank deposits Others	\$ 108,303 11,722	\$ 89,257 <u>16,525</u>	
	<u>\$ 120,025</u>	<u>\$ 105,782</u>	

b. Other income

	For the Year Ended December 31	
	2023	2022
Dividend income Subsidy income Others	\$ 16,046 225,232 <u>166,633</u>	\$ 120,032 76,757 <u>166,684</u>
	<u>\$ 407,911</u>	<u>\$ 363,473</u>

c. Other gains and losses

	For the Year Ended December 31	
	2023	2022
Gain on disposal of investments	\$ 2,547	\$ -
Loss on disposal of property, plant and equipment	(10,822)	(18,875)
Gain (loss) on financial assets		
Financial assets at FVTPL	3,910	(846)
Impairment loss reversed on non-financial assets		
Non-current assets held for sale	-	8,759
Finance fees	(50,880)	(51,755)
Net foreign exchange gains	5,125	81,165
Others	(49,628)	(63,604)
	<u>\$ (99,748</u>)	<u>\$ (45,156</u>)

d. Finance costs

	For the Year Ended December 31	
	2023	2022
Interest Expense		
Interest on loans	\$ 479,771	\$ 372,906
Interest on lease liabilities	3,189	2,317
Less: Amounts included in the cost of qualifying assets	(29,124)	(16,240)
	<u>\$ 453,836</u>	<u>\$ 358,983</u>

Information about capitalized interest was as follows:

	For the Year Ended December 31		
	2023	2022	
Capitalized interest amount	<u>\$ 29,124</u>	<u>\$ 16,240</u>	
Capitalization rates (%)	1.60-3.50	0.94-3.78	

e. Depreciation and amortization

	For the Year Ended December 31	
	2023	2022
Property, plant and equipment	\$ 1,911,387	\$ 1,901,015
Investment properties	58,576	50,354
Right-of-use assets	112,824	111,189
Intangible assets	19,072	20,648
Other non-current assets - others	1,325	1,943
Non-current assets held for sale		3,681
	<u>\$ 2,103,184</u>	<u>\$ 2,088,830</u>
Analysis of depreciation by function		
Operating costs	\$ 1,603,004	\$ 1,593,822
Operating expenses	479,783	472,308
	<u>\$ 2,082,787</u>	<u>\$ 2,066,130</u>
Analysis of amortization by function		
Operating costs	\$ 1,436	\$ 1,515
Operating expenses	18,961	21,185
	<u>\$ 20,397</u>	<u>\$ 22,700</u>

f. Employee benefits

	For the Year Ended December 31	
	2023	2022
Short-term employee benefits		
Salaries	\$ 3,806,078	\$ 3,985,033
Labor and health insurance	343,901	344,673
Others	363,417	357,793
	4,513,396	4,687,499
Post-employment benefits		
Defined contribution plans	257,085	246,007
Defined benefit plans (Note 21)	29,076	91,948
	286,161	337,955
	<u>\$ 4,799,557</u>	<u>\$ 5,025,454</u>

(Continued)

	For the Year Ended December 31	
	2023	2022
Analysis by function		
Operating costs	\$ 2,171,483	\$ 2,225,626
Operating expenses	2,628,074	2,799,828
	<u>\$ 4,799,557</u>	<u>\$ 5,025,454</u> (Concluded)

g. Compensation of employees and remuneration of directors

The Company distributed the compensation of employees and remuneration of directors at rates of 4.5% (inclusive)-5.5% and no higher than 1%, respectively, of pre-tax profit prior to the deduction of the compensation of employees and remuneration of directors. The accrual amounts recognized in the financial statements and amounts approved by the Company's board of directors for the year ended December 31, 2023 are as follows:

	Accrual Amounts Recognized in the Financial Statements	Amounts Approved by the Company's Board of Directors
Compensation of employees	<u>\$ 80,000</u>	<u>\$ 79,662</u>
Remuneration of directors	<u>\$ 11,300</u>	<u>\$ 11,507</u>

The difference between the amounts recognized and approved by Company's board of directors is recorded as a change in accounting estimate and will be adjusted in the next year.

The compensation of employees and remuneration of directors (all in cash) approved by the Company's board of directors in March 2023 and 2022, and accrual amounts recognized in the consolidated financial statements were as follows:

	For the Year Ended December 31			
	2022		2021	
	Compensation of employees	*		Remuneration of Directors
Amounts approved in the board of directors' meeting Amounts recognized in the	\$ 127,083	\$ 18,356	\$ 176,559	\$ 25,503
financial statements	130,000	18,250	177,500	24,890
Differences	<u>\$ (2,917</u>)	<u>\$ 106</u>	<u>\$ (941</u>)	<u>\$ (613</u>)

The differences were adjusted to profit and loss for the years ended December 31, 2023 and 2022.

Information on the compensation of employees and remuneration of directors approved by the Company's board of directors is available at the Market Observation Post System website of the Taiwan Stock Exchange.

25. INCOME TAX

a. Income tax expense (benefit) recognized in profit or loss

	For the Year Ended December 31	
	2023	2022
Current tax		
In respect of the current year	\$ 620,084	\$ 1,172,485
Adjustments for prior years	(41,262)	(17,881)
	578,822	1,154,604
Deferred tax		
In respect of the current year	111,556	(259,168)
	<u>\$ 690,378</u>	<u>\$ 895,436</u>

The reconciliation of accounting profit and income tax expense (benefit) was as follows:

	For the Year Ended December 3			
	2023	2022		
Profit before income tax	<u>\$ 2,182,474</u>	<u>\$ 3,514,917</u>		
Income tax expense calculated at the statutory rate Effect from items adjusted by regulation Income tax on unappropriated earnings Investment credits Adjustments for prior years	\$ 824,488 (50,602) 17,754 (60,000) (41,262)	\$ 1,231,505 (273,627) 20,439 (65,000) (17,881)		
	<u>\$ 690,378</u>	<u>\$ 895,436</u>		

The tax rate applicable to most subsidiaries in China is 25%. However, some subsidiaries that are hightech enterprises in China have a preferential tax rate of 15%. Tax rates used by other entities operating in other jurisdictions are based on the tax laws in those jurisdictions.

b. Income tax expense (benefit) recognized directly in equity

	For the Year Ended December 31		
	2023	2022	
Current tax			
Disposal of investments in equity instruments at FVTOCI	<u>\$ </u>	<u>\$ (3,206</u>)	

c. Income tax expense (benefit) recognized in other comprehensive income

	For the Year Ended December 31		
	2023	2022	
Deferred tax			
Recognized for the year			
Remeasurement of defined benefit plans	\$ (6,650)	\$ 43,211	
Remeasurement of defined benefit plans of subsidiaries,			
associates and joint ventures accounted for using the			
equity method	664	111	
		(Continued)	

	For the Year Ended December 31		
	2023	2022	
Unrealized gains and losses on financial assets at fair value through other comprehensive income	<u>\$ (3,634</u>)	<u>\$ 6,550</u>	
	<u>\$ (9,620</u>)	<u>\$ 49,872</u> (Concluded)	

d. Current tax assets and liabilities

	December 31		
	2023	2022	
Current tax assets Prepaid income tax (recorded as other current assets - others)	<u>\$ 383,077</u>	<u>\$ 275,593</u>	
Current tax liabilities Income tax payable	<u>\$ 422,718</u>	<u>\$ 733,250</u>	

e. Deferred tax assets and liabilities

Movements of deferred tax assets and liabilities were as follows:

For the Year Ended December 31, 2023

	Balance at Beginning of the Year	Recognized in Profit or Loss	Recognized in Other Comprehensive Income	Exchange Differences	Balance at End of the Year
Deferred tax assets					
Temporary differences Defined benefit plan Loss carryforwards Others	\$ 88,398 59,995 <u>164,064</u> <u>\$ 312,457</u>	\$ (3,332) 95 (48,418) <u>\$ (51,655</u>)	\$ 6,987 <u>3,052</u> <u>\$ 10,039</u>	\$ (87) 2,375 (2,298) <u>\$ (10</u>)	\$ 91,966 62,465 <u>116,400</u> <u>\$ 270,831</u>
Deferred tax liabilities Temporary differences					
Investment income Gains on land revaluation Others	\$ (1,638,023) (640,717) (5,596)	\$ (62,947) 	\$ (82) (337)	\$	\$ (1,701,052) (640,717) (2,887)
	<u>\$ (2,284,336</u>)	<u>\$ (59,901</u>)	<u>\$ (419</u>)	<u>\$</u>	<u>\$ (2,344,656</u>)

For the Year Ended December 31, 2022

	Beg	alance at ginning of he Year	gnized in it or Loss	Com	ognized in Other prehensive (ncome	xchange fferences		ince at End the Year
Deferred tax assets								
Temporary differences								
Defined benefit plan	\$	138,215	\$ (6,573)	\$	(43,211)	\$ (33)	\$	88,398
Loss carryforwards		57,478	(1,671)		-	4,188		59,995
Others		172,880	 609		(6,661)	 (2,764)	—	164,064
	\$	368,573	\$ (7,635)	\$	(49,872)	\$ 1,391	\$	312,457
							(Co	ontinued)

	Balance at Beginning of the Year	Recognized in Profit or Loss	Recognized in Other Comprehensive Income	Exchange Differences	Balance at End of the Year
Deferred tax liabilities					
Temporary differences Investment income Gains on land revaluation Others	\$ (1,910,422) (640,717)	\$ 272,399 (5,596)	\$	\$ - - -	\$ (1,638,023) (640,717) (5,596)
	<u>\$ (2,551,139</u>)	<u>\$ 266,803</u>	<u>\$</u>	<u>\$</u>	<u>\$ (2,284,336</u>) (Concluded)

f. Income tax assessment

The Company's income tax returns as of 2021 have been assessed by the tax authorities.

26. EARNINGS PER SHARE

	For the Year Ended December 31		
	2023	2022	
Basic earnings per share	<u>\$ 1.28</u>	<u>\$ 2.15</u>	
Diluted earnings per share	<u>\$ 1.27</u>	<u>\$ 2.15</u>	

The net profit and weighted average number of ordinary shares outstanding used in the computation of earnings per share were as follows:

Net Profit for the year

	For the Year Ended December 31		
	2023	2022	
Net profit for the year attributable to owners of the Company	<u>\$ 1,503,687</u>	<u>\$ 2,617,592</u>	

Number of ordinary shares

Unit: Thousand Shares

	For the Year Ended December 31		
	2023	2022	
Weighted average number of ordinary shares used in the			
computation of basic earnings per share	1,178,266	1,214,964	
Effect of potentially dilutive ordinary shares Compensation of employees	3,478	5,068	
Weighted average number of ordinary shares used in the computation of diluted earnings per share	1,181,744	1,220,032	

Since the Company is allowed to settle the compensation paid to employees by cash or shares, the Company assumed that the entire amount of the compensation will be settled in shares and the resulting potential shares are included in the weighted average number of shares outstanding used in the computation of diluted earnings per share, as the shares have a dilutive effect. Such dilutive effect of the potential shares is included in the computation of diluted earnings per share until the number of shares to be distributed to employees in

the meeting in the following year.

27. EQUITY TRANSACTIONS WITH NON-CONTROLLING INTERESTS AND SHARE - BASED PAYMENT ARRANGEMENTS

In the fourth quarter of 2023, the Company and its subsidiaries subscribed for additional new shares of the subsidiary Eternal Precision Mechanics Co., Ltd. at a percentage different from its existing ownership percentage and the employees of the Company and its subsidiaries subscribed to the employee share options of the subsidiary Eternal Precision Mechanics Co., Ltd., reducing of its percentage of ownership from 100% to 84.61%. Options are valued using the Black-Scholes pricing model, and the fair value of options is \$2.15 per share. Outstanding options were 430 thousand shares as of December 31, 2023.

The above transactions were accounted for as equity transactions since the Company and its subsidiaries did not cease to have control over the subsidiary.

	Amount
Consideration received	\$ 568,477
Compensation cost of share-based payment	4,160
The proportionate share of the carrying amount of the net assets of the subsidiary transferred to non-controlling interests	(229,779)
Adjustment of other equity attributable to owners of the Company Exchange difference of translating the financial statements of foreign operations	(50,367)
Differences recognized from equity transactions	<u>\$ 292,491</u>

28. DISPOSAL OF SUBSIDIARIES

In August 2021, the Company's board of directors had approved the disposal of the entire ownership of the subsidiary Eternal Sun A. (Suzhou) Co., Ltd. held by its subsidiary Eternal (China) Investment Co., Ltd., after repaying the borrowings of Eternal Sun A. (Suzhou) Co., Ltd. from related parties. The repayment was completed in December 2021, and the assets and liabilities attributable to the subsidiary disposed of were reclassified as disposal groups for sale. The disposal was completed in February 2022 and then the control of the subsidiary was lost.

a. Consideration received

	Amount
Total consideration received - cash	<u>\$ 203,199</u>
b. Analysis of assets and liabilities on the date control was lost	
	Amount
Current assets	
Cash and cash equivalents	\$ 21,456
Other receivables	73,148
Inventories	46,338
Other current assets - others	1,093
Non-current assets	
Property, plant and equipment	194,340
	(Continued)

	Amount
Intangible assets Other non-current assets - others Current liabilities	\$ 12,089 21,475
Payables	(1,823)
Net assets disposed of	<u>\$ 368,116</u> (Concluded)

c. Gain and loss on disposal of subsidiaries

	Amount
Consideration received	\$ 203,199
Unearned finance income	(13,408)
Net assets disposed of	(368,116)
Non-controlling interests	127,529
Transaction cost	(102)
Accumulated impairment - non-current assets held for sale	49,813
Effects of foreign currency exchange difference	1,085
Gain and loss on disposal of subsidiaries	<u>\$</u>

d. Net cash inflow on disposals of subsidiaries

Consideration received in cash and cash equivalents	\$ 203,199
Less: Cash and cash equivalents balances on disposal date	(21,456)
Less: Receivables (recorded as other receivables and other non-current assets -	
others)	(152,399)
Less: Transaction cost	(102)
Net cash inflow on disposals of subsidiaries	<u>\$ 29,242</u>

29. CASH FLOW INFORMATION

a. Information on investment activities

	For the Year Ended December 31	
	2023	2022
Acquisition of property, plant and equipment	\$ 3,060,448	\$ 2,912,061
Decrease (increase) in payables for equipment	117,887	(144,902)
Decrease (increase) in other non-current liabilities	(160)	31,865
	3,178,175	2,799,024
Capitalized interest	(29,124)	(16,240)
Cash paid	<u>\$ 3,149,051</u>	<u>\$ 2,782,784</u>

b. Changes in major liabilities arising from financing activities

For the year ended December 31, 2023

			Non-cash	Changes	
	January 1, 2023	Cash Flows	Exchange Rate Adjustment	Issuance Cost	December 31, 2023
Short-term borrowings	\$ 5,364,058	\$ 243,136	\$ (49,746)	\$ -	\$ 5,557,448
Long-term borrowings	11,533,473	(1,350,068)	(80,361)	-	10,103,044
Bonds payable	5,493,921	-	-	2,251	5,496,172

For the year ended December 31, 2022

			Non-cash	Changes	
	January 1, 2022	Cash Flows	Exchange Rate Adjustment	Issuance Cost	December 31, 2022
Short-term borrowings	\$ 4,588,002	\$ 654,870	\$ 121,186	\$ -	\$ 5,364,058
Long-term borrowings	11,339,550	26,169	167,754	-	11,533,473
Bonds payable	5,491,683	-	-	2,238	5,493,921

30. CAPITAL MANAGEMENT

The Company and its subsidiaries' objectives in capital management are to safeguard the Company and its subsidiaries' ability to continue as a going concern and to provide reasonable returns to shareholders, to maintain an optimal capital structure and to reduce the cost of capital. The Company's capital management policy is to maintain a strong capital base that maintains the confidence of investors, creditors and the market, as well as support future operations. Capital includes the Company's shares, capital surplus, and retained earnings.

31. FINANCIAL INSTRUMENTS

a. Fair value of financial instruments that are not measured at fair value

Financial assets and liabilities that are not measured at fair value are of short-term duration and are usually repriced at the current market interest rate. Either their carrying amounts are close to their fair values, or their fair values could not be reliably measured.

- b. Fair value of financial instruments that are measured at fair value on a recurring basis
 - 1) Fair value hierarchy

	Level 1	Level 2	Level 3	Total
December 31, 2023				
Financial instruments at FVTPL				
Mutual funds	<u>\$ </u>	<u>\$ </u>	<u>\$ 9,182</u>	<u>\$ 9,182</u>
Financial instruments at FVTOCI Equity instruments Domestic and foreign				
listed shares	<u>\$ 655,657</u>	<u>\$ </u>	<u>\$</u>	<u>\$ 655,657</u>
Domestic and foreign unlisted shares	<u>\$</u> -	<u>\$ -</u>	<u>\$ 383,184</u>	<u>\$ 383,184</u> (Continued)

	Level 1	Level 2	Level 3	Total
December 31, 2022				
Financial instruments at FVTPL				
Mutual funds	<u>\$</u>	<u>\$</u> -	<u>\$ 9,402</u>	<u>\$ 9,402</u>
Financial instruments at FVTOCI Equity instruments Domestic and foreign				
listed shares	<u>\$ 522,190</u>	<u>\$ </u>	<u>\$ </u>	<u>\$ 522,190</u>
Domestic and foreign unlisted shares	<u>\$ -</u>	<u>\$</u>	<u>\$ 300,457</u>	<u>\$ 300,457</u> (Concluded)

There was no transfer between Level 1 and Level 2 during the years ended December 31, 2023 and 2022.

2) Reconciliation of Level 3 fair value measurements of financial instruments

For the Year Ended December 31, 2023

	Financ	al Funds cial Assets FVTPL	Financ	ocks ial Assets /TOCI	,	Total
Financial assets	-					
Balance at beginning of the year Addition Recognized in profit or loss (recorded as	\$	9,402		00,457 50,000	\$	309,859 50,000
other gains and losses) Recognized in other comprehensive		(120)		-		(120)
income		-		33,540		33,540
Disposal Effects of foreign currency exchange		(142)		-		(142)
differences		42		(813)		<u>(771</u>)
Balance at end of the year	<u>\$</u>	9,182	<u>\$3</u>	<u>83,184</u>	<u>\$</u>	<u>392,366</u>
Unrealized other gains and losses for the year	<u>\$</u>	(120)			<u>\$</u>	(120)

For the Year Ended December 31, 2022

	Mutual Funds Financial Assets at FVTPL	Stocks Financial Assets at FVTOCI	Total
Financial assets			
Balance at beginning of the year Recognized in profit or loss (recorded as	\$ 14,968	\$ 244,219	\$ 259,187
other gains and losses)	(7,159)	-	(7,159)
Recognized in other comprehensive income Disposal	-	30,864 (1,238)	30,864 (1,238)
Effects of foreign currency exchange differences	1,593	26,612	<u></u>
Balance at end of the year	<u>\$ 9,402</u>	<u>\$ 300,457</u>	<u>\$ 309,859</u>
Unrealized other gains and losses for the year	<u>\$ (7,159</u>)		<u>\$ (7,159</u>)

3) Valuation techniques and inputs applied for Level 2 fair value measurement

The fair value of structured time deposits is measured by the future cash flows that are estimated and discounted by the expected yield based on the observable index at the end of year.

4) Valuation techniques and inputs applied for Level 3 fair value measurement

The fair values of mutual funds were estimated using the net worth of the latest financial statement. The fair values of domestic and foreign unlisted shares were estimated using the net worth of their latest financial statement and the market approach by reference to industry category, the revaluation of similar companies and the company's operations.

c. Categories of financial instruments

	December 31		
	2023	2022	
Financial assets	_		
Fair value through profit or loss			
Mandatorily classified as at fair value through profit or loss	\$ 9,182	2 \$ 9,402	
Financial assets at amortized cost (Note 1)	23,618,377	24,855,755	
Financial assets at fair value through other comprehensive	<i>, ,</i>		
income - equity instruments	1,038,841	822,647	
Financial liabilities	-		
Financial liabilities at amortized cost (Note 2)	28,681,187	29,878,791	

Note 1: The balances included financial assets at amortized cost, which comprise cash and cash equivalents, notes and accounts receivable (including related parties), other financial assets - current and non-current (recorded as other non-current assets - others), other receivables, refundable deposits (recorded as other non-current assets - others), and long-term receivables (recorded as other non-current assets - others).

- Note 2: The balances included financial liabilities at amortized cost, which comprise short-term borrowings, notes and accounts payable, other payables others, long-term borrowings (including current portion), bonds payable (including current portion), guarantee deposits received (recorded as other non-current liabilities).
- d. Financial risk management objectives and policies

The financial risk management objectives of the Company and its subsidiaries are mainly to manage the market risk, credit risk and liquidity risk related to operating activities and to verify, measure and manage the financial risks according to the policies. The Company and its subsidiaries have set up policies, procedures and internal controls to manage the risks in their financial activities. The significant financial activities of the Company and its subsidiaries are in accordance with relevant regulations and internal controls approved by the board of directors. During the execution of financial management activities, the Company and its subsidiaries should be in compliance with the relevant rules of financial risk management.

- 1) Market risk
 - a) Foreign currency risk

The Company and its subsidiaries' operating activities and net investments in foreign operations are denominated mainly in foreign currencies. Consequently, the Company and its subsidiaries are exposed to foreign currency risk. To protect against reductions in the value of foreign currency assets and against the volatility of future cash flows caused by changes in foreign exchange rates, the Company and its subsidiaries utilize derivative financial instruments, such as foreign exchange forward contracts, or maintain net foreign currency assets and liabilities. Foreign currency risk could be reduced but might not be fully eliminated by these methods.

For the carrying amounts of the Company and its subsidiaries' significant non-functional currency denominated monetary assets and liabilities (including those eliminated on consolidation) at the balance sheet date, refer to Note 36.

Sensitivity analysis

The following table details the sensitivity to a 1% change in the functional currencies against the relevant foreign currencies.

	Impact on Profit or Loss	
	2023	2022
Foreign Currencies: Functional Currencies		
Financial assets		
Monetary items		
USD:NTD	\$ 23,588	\$ 28,490
USD:RMB	6,916	6,110
USD:MYR	3,882	4,324
RMB:NTD	3,350	4,076
JPY:NTD	3,339	3,498
EUR:NTD	1,108	248
Financial liabilities		
Monetary items		
USD:NTD	19,942	16,504
	,	(Continued)

	Impact on Profit or Loss	
	2023	2022
USD:RMB	\$ 4,566	\$ 5,437
USD:MYR	4,133	3,777
JPY:NTD	2,255	3,074
		(Concluded)

b) Interest rate risk

The borrowings of the Company and its subsidiaries with fixed interest rates were not exposed to cash flow risk. The borrowings with floating interest rates were exposed to cash flow risk as effective interest rates change.

The carrying amounts of the Company and its subsidiaries' financial assets and financial liabilities with exposure to interest rate risks at the balance sheet dates were as follows:

	December 31		
	2023	2022	
Fair value interest rate risk Financial assets Financial liabilities	\$ 2,602,302 5,746,816	\$ 3,086,147 7,059,677	
Cash flow interest rate risk Financial assets Financial liabilities	5,076,242 15,660,492	3,533,117 15,547,531	

If interest rates had been 1% higher and all other variables were held constant, the Company and its subsidiaries' financial liabilities would have increased cash outflows by \$156,605 thousand and \$155,475 thousand for the years ended December 31, 2023 and 2022, respectively.

c) Other price risk

The Company and its subsidiaries were exposed to equity price risk through their investments in equity securities. If equity prices had been 1% higher/lower, other comprehensive income for the years ended December 31, 2023 and 2022 would have increased/decreased by \$6,557 thousand and \$5,222 thousand, respectively, as a result of the changes in the fair value of financial assets at FVTOCI.

2) Credit risk

Credit risk refer to the risk of financial loss to the Company and its subsidiaries arising from default by clients or counterparties of financial instruments on the contract obligations. According to the Company and its subsidiaries' policy, each operating entity in the Company and its subsidiaries is responsible for managing and analyzing the credit risk of each of their new clients before standard payment and delivery terms and conditions are offered. The credit quality of the customers is assessed through internal risk control procedures by taking into account their financial position, past experience and other factors, and the Company and its subsidiaries engage in credit enhancement by covering specific outstanding trade receivables by collateral. While the Company and its subsidiaries have procedures to monitor and limit exposure to credit risk on accounts receivable, there can be no assurance that such procedures will effectively limit credit risk and avoid losses. This risk is heightened during periods when economic conditions worsen.

3) Liquidity risk

The Company and its subsidiaries manage its liquidity risk by maintaining adequate cash and cash equivalents, bank borrowings, and so on. The table below summarizes the maturity profile of the Company and its subsidiaries' financial liabilities based on contractual undiscounted payments, including principal and interest.

December 31, 2023

	Less Than 1 Year	1-2 Years	2-3 Years	3-5 Years	Over 5 Years	Total
Non-derivative financial liabilities						
Short-term borrowings	\$ 5,605,550	s -	s -	s -	s -	\$ 5,605,550
Notes payable	778,344	-	-	-	-	778,344
Accounts payable	4,844,775	-	-	-	-	4,844,775
Other payables	1,822,801	-	-	-	-	1,822,801
Lease liabilities	86,308	71,287	42,441	48,377	12,130	260,543
Long-term borrowings	2 5 (0.100	4005065	1 5 60 610	1.545.114		10 500 001
(including current portion) Bonds payable (including	3,568,198	4,025,067	1,568,610	1,547,116	-	10,708,991
current portion)	3.039.100	14,500	2,509,455			5,563,055
current portion)	5,039,100	14,300	2,309,433			
	<u>\$ 19,745,076</u>	<u>\$ 4,110,854</u>	<u>\$ 4,120,506</u>	<u>\$ 1,595,493</u>	\$ 12,130	\$ 29,584,059
December 31, 2022						
	Less Than 1					
	Year	1-2 Years	2-3 Years	3-5 Years	Over 5 Years	Total
Non-derivative financial liabilities						
Short-term borrowings	\$ 6,330,959	\$ -	\$ -	\$ -	\$ -	\$ 6,330,959
Notes payable	626,160	-	-	-	-	626,160
Accounts payable	4,553,914	-	-	-	-	4,553,914
Other payables	2,224,447	-	-	-	-	2,224,447
Lease liabilities	77,425	54,109	43,035	47,687	19,785	242,041
Long-term borrowings						
(including current portion)	6,088,769	1,514,191	4,323,506	993	-	11,927,459
Bonds payable	39,100	3,035,326	14,500	2,509,495		5,598,421
	<u>\$ 19,940,774</u>	<u>\$ 4,603,626</u>	<u>\$ 4,381,041</u>	<u>\$ 2,558,175</u>	<u>\$ 19,785</u>	<u>\$_31,503,401</u>

e. Transfers of financial assets

Subsidiaries discounted notes receivable to banks for cash proceeds and transferred a portion of the banker's acceptance bills of receivables from China to vendors for repayment. If above financial assets are not recoverable at maturity, banks and vendors have the right to request the subsidiaries to pay the unsettled balance. As the subsidiaries have not transferred the significant risks and rewards relating to these financial assets, they continue to recognize the full carrying amount of the financial assets and treat the financial assets that have been transferred to banks and vendors as collateral for borrowings or payables.

As of December 31, 2023 and 2022, the carrying amount of the accounts receivable that have been transferred but have not been derecognized amounted to \$2,088,944 thousand and \$2,103,197 thousand, respectively, and the carrying amount of the related borrowings and payables were \$2,088,674 thousand and \$2,101,935 thousand, respectively.

32. TRANSACTIONS WITH RELATED PARTIES

Details of transactions between the Company and its subsidiaries and other related parties are disclosed below:

a. Related party names and relationships

Related Party Name	Relationship
Allnex-Eternal Resins Corporation Limited	Associate
Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate
Eterkon Semiconductor Materials Co., Ltd.	Associate
Daxin Materials Corporation	Associate
Resonac New Material (Zhuhai) Co., Ltd. (original name: Showa Denko New Material (Zhuhai) Co., Ltd.)	Associate
Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanghai) Co., Ltd.)	Associate (no longer a related party since June 2023)
Covestro Eternal Resins (Far East) Ltd.	Associate
Covestro Eternal Resins (Kunshan) Ltd.	Associate
Mitsubishi Polyester Film Suzhou Co., Ltd.	Other related party
The Orchard Corporation of Taiwan Ltd.	The company whose chairman is second-degree relative of the chairman of the Company
Kao, Ying-Shih	First-degree relative of the chairman of the Company
Kwang Yang Motor Co., Ltd.	Key management personnel

b. Operating revenue

	Related Party Category	For the Year Ended December 31		
Account Item		2023	2022	
Revenue from sales of goods	Associates Key management personnel	\$ 652,044 -	\$ 695,128 4,183	
	Other related parties		102	
		<u>\$ 652,044</u>	<u>\$ 699,413</u>	

Sales to related parties were made at prices similar to that of general transactions. The payment terms are 60-150 days from the end of the month.

c. Purchase of goods

	For the Year En	ded December 31
Related Party Category	2023	2022
Associates Other related parties	\$ 1,687 	\$ 4,006 2,796
	<u>\$ 1,687</u>	<u>\$ 6,802</u>

Purchases from related parties were made at prices similar to that of general transactions. The payment terms are 30-120 days from the date the goods are received.

d. Other income

	For the Year En	ded December 31
Related Party Category/Name	2023	2022
Associates		
Allnex-Eternal Resins (Guangdong) Co., Ltd.	\$ 50,023	\$ 35,880
Others	9,653	11,697
Key management personnel	20	<u> </u>
	<u>\$ 59,696</u>	<u>\$ 47,577</u>

Inclusive of rental income, service revenue and so on.

e. Receivables from related parties

	Related Party	December 31	
Account Item	Category	2023	2022
Notes and accounts receivable	Associates	<u>\$ 223,512</u>	<u>\$ 232,518</u>

The receivables arose mainly from sales transactions; the receivables were not guaranteed, pledged and do not bear interest. For the years ended December 31, 2023 and 2022, the balance of loss allowance of accounts receivable from related parties was \$158 thousand and \$149 thousand, respectively.

f. Payables to related parties

	Related Party	December 31	
Account Item	Category	2023	2022
Accounts payable	Associates	<u>\$</u>	<u>\$ 858</u>

The payables arose mainly from purchase transactions; the payables were not pledged and do not bear interest.

g. Loans to related parties

	Related Party Category/Name	December 31		
Account Item		2023	2022	
Other receivables	Associates Shanghai Dowill Paint Technology Co., Ltd.	\$-	\$ 160,945	
	Eterkon Semiconductor Materials Co., Ltd.	104,045	105,827	
		<u>\$ 104,045</u>	<u>\$ 266,772</u>	

The Company and its subsidiaries provided loans to related parties at rates comparable to market interest rates.

h. Dividends receivable - only for 2022

As of December 31, 2022, the dividends receivable of Covestro Eternal Resins (Far East) Ltd. and Covestro Eternal Resins (Kunshan) Co., Ltd. were \$53,452 thousand and \$53,160 thousand, respectively.

i. Remuneration of key management personnel

	For the Year End	led December 31
	2023	2022
Short-term employee benefits Post-employment benefits	\$ 93,569 <u>1,069</u>	\$ 116,848 5,372
	<u>\$ 94,638</u>	<u>\$ 122,220</u>

33. ASSETS PLEDGED AS COLLATERAL OR FOR SECURITY

The Company and its subsidiaries' assets mortgaged or pledged as collateral for bank borrowings, discounted notes, supplier payment, customs guarantee and performance guarantee were as follows:

	Decen	ıber 31
	2023	2022
Notes receivable Property, plant and equipment Other financial assets - current and non-current (recorded as other	\$ 2,088,944 267,336	\$ 2,103,197 260,983
non-current assets - others) Time deposit certificates and deposit of escrow account	18,369	34,956
	<u>\$ 2,374,649</u>	<u>\$ 2,399,136</u>

34. SIGNIFICANT CONTINGENT LIABILITIES AND UNRECOGNIZED COMMITMENTS

- a. The Company and its subsidiaries have issued but unused letters of credit with an aggregate amount of \$89,806 thousand as of December 31, 2023.
- b. The Company and its subsidiaries have contracts that were not yet incurred to purchase property, plant and equipment and intangible assets of \$2,260,154 thousand as of December 31, 2023.

35. SIGNIFICANT EVENTS AFTER THE REPORTING PERIOD

In February 2024, the subsidiary Eternal (China) Investment Co., Ltd. of the Company signed a contract to dispose of the entire equity interest in its subsidiary Eternal Optical Material (Suzhou) Co., Ltd. with non-related parties. The total transaction amounts were RMB 122,787 thousand. Refer to note 10 on the transactions resolved by the board of directors.

36. SIGNIFICANT ASSETS AND LIABILITIES DENOMINATED IN FOREIGN CURRENCIES

The following information was aggregated by the foreign currencies other than functional currencies of the Company and its subsidiaries before elimination and the exchange rates between the foreign currencies and the respective functional currencies were disclosed. The significant assets and liabilities denominated in foreign currencies were as follows:

December 31, 2023 Financial assets Monetary items 5 76,820 30,7050 (USD:NTD) \$ 2,358,758 USD \$ 76,820 30,7050 (USD:RMB) 691,630 USD 12,642 4.5995 (USD:RMB) 691,630 USD 12,642 4.5995 (USD:RMB) 691,630 USD 12,642 4.5995 (USD:RMB) 691,630 JPY 1,542,496 0.2165 (PY:NTD) 333,935 EUR 3,252 34.0713 (EUR:NTD) 125,87,956 Non-monetary items 100,800 931,052 30,7050 (USD:NTD) 25,87,956 NB 5,947,188 0.1412 (RME:NTD) 25,87,956 RMB 24,436 4.3352 (RME:NTD) 12,8278 JPY 7,444,388 0.2167 (MY:RUSD) 1,566,749 THB 145,390 0.9017 (THE:NTD) 13,692 VSD 14,4570 70,827 (USD:NTD) 1,94,228		Foreign Currency (In Thousands)	Exchar	ige Rate	Carrying Amount
Monetary items S 76,820 30,7050 (USD:NTD) \$ 2,358,758 USD 12,642 4,5995 (USD:MTR) 388,173 RMB 77,272 4,3352 (RMB:NTD) 334,990 JPY 1,542,496 0.2165 (JPY:NTD) 333,935 EUR 3,252 34,0713 (EUR:NTD) 110,800 Non-monetary items investments accounted for using the equity method 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 28,587,956 RMB 5,947,188 0.1412 (RMB:TD) 123,278 JPY 7,404,388 0.2165 (JPY:NTD) 1,602,976 MYR 234,990 0.9017 (THB:NTD) 131,098 Financial liabilities Monetary items 145,390 0.9017 (THB:NTD) 131,098 USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 14,870 7.0827 (USD:NTR) 143,259 JPY 1,041,770 0.2165 (JPY:NTR)	December 31, 2023	_			
Monetary items S 76,820 30,7050 (USD:NTD) \$ 2,358,758 USD 12,642 4,5995 (USD:MTR) 388,173 RMB 77,272 4,3352 (RMB:NTD) 334,990 JPY 1,542,496 0.2165 (JPY:NTD) 333,935 EUR 3,252 34,0713 (EUR:NTD) 110,800 Non-monetary items investments accounted for using the equity method 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 28,587,956 RMB 5,947,188 0.1412 (RMB:TD) 123,278 JPY 7,404,388 0.2165 (JPY:NTD) 1,602,976 MYR 234,990 0.9017 (THB:NTD) 131,098 Financial liabilities Monetary items 145,390 0.9017 (THB:NTD) 131,098 USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 14,870 7.0827 (USD:NTR) 143,259 JPY 1,041,770 0.2165 (JPY:NTR)	Financial assets				
USD \$ 76,820 30,7050 (USD:NTD) \$ 2,358,758 USD 12,642 4.5995 (USD:MMB) 691,630 USD 12,642 4.5995 (USD:MYR) 388,173 RMB 77,272 4.3352 (RMB:NTD) 334,990 JPY 1,542,496 0.2165 (PY:NTD) 1334,395 EUR 3,252 30.7050 (USD:NTD) 28,587,956 Non-monetary items 1 110,800 931,052 30.7050 (USD:NTD) 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 28,587,956 MYR 123,278 JPY 7,404,388 0.2165 (PY:NTD) 1.602,874,916 MYR 123,278 JPY 7,404,388 0.2164 (MYR:USD) 1.568,749 1.568,749 THB 145,390 0.9017 (THB:NTD) 131,098 VSD 14,4870 7.0827 (USD:NTD) 1,494,228 USD 14,4870 7.0827 (USD:NTB) 2,849,028					
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		\$ 76.820	30,7050	(USD:NTD)	\$ 2.358.758
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					
JPY 1,542,496 0.2165 (JPY:NTD) 333,935 EUR 3,252 34.0713 (EUR:NTD) 110,800 Non-monetary items investments accounted for using the equity method 28,587,956 (EUR:NTD) 28,587,956 USD 931,052 30.7050 (USD:NTD) 28,587,956 RMB 2,8436 4,3352 (RMB:USD) 123,278 JPY 7,404,388 0.2165 (JPY:NTD) 160,2778 MP 7,404,388 0.2165 (JPY:NTD) 160,2778 MYR 234,993 0.2174 (MYR:USD) 1,568,749 THB 145,390 0.9017 (THB:NTD) 131,098 Financial liabilities 0.505 (USD:NTD) 1,994,228 USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 13,459 4.5995 (USD:NTR) 43,259 JPY 1,041,770 0.2165 (JPY:NTD) 225,533 USD 92,772 30.7100 (USD:NTR) 4,32,428 <td></td> <td></td> <td></td> <td>(</td> <td>-</td>				(-
EUR 3,252 34.0713 (EUR:NTD) 110,800 Non-monetary items Investments accounted for using the equity method USD 931,052 30.7050 (USD:NTD) 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 25,782,310 RMB 28,436 4.3352 (RMB:NTD) 110,800 RMB 28,436 4.3352 (RMB:NTD) 123,278 JPY 7,404,388 0.2165 (JPY:NTD) 1,602,976 MYR 234,993 0.2174 (MYR:USD) 1,568,749 TiHB 145,390 0.0177 (THB:NTD) 131,098 SD 64,948 30.7050 (USD:NTD) 1,994,228 USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 13,459 4.5995 (USD:MTB) 25,533 December 31, 2022	RMB	77,272	4.3352	(RMB:NTD)	334,990
Non-monetary items Investments accounted for using the equity method 931.052 30.7050 (USD:NTD) 28.587.956 MB 5.947,188 0.1412 (RMB:USD) 25,782.310 RMB 28,436 4.3352 (RMB:USD) 25,782.310 RMB 28,436 4.3352 (RMB:USD) 25,782.310 RMB 28,436 4.3352 (RMB:USD) 12,3278 JPY 7,404.388 0.2165 (JPY:NTD) 123,278 MYR 234,993 0.2174 (MYR:USD) 1,568,749 THB 145,390 0.9017 (THB:NTD) 131,098 Financial labilities Monetary items USD 13,459 4.5995 (USD:NTD) 1,994,228 USD 13,459 4.5995 (USD:NTD) 2,849,028 USD 13,459 4.5995 (USD:NTD) 2,849,028 USD 19,896 6.9646 (USD:NTB) 2,849,028 USD 14,081 4.4150 (USD:NTR) 432,428 RMB 92,215	JPY	1,542,496	0.2165	(JPY:NTD)	333,935
Investments accounted for using the equity method 931,052 30.7050 (USD:NTD) 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 25,782,310 RMB 28,436 4.3352 (RMB:NTD) 123,278 PY 7,404,388 0.2165 (PY:NTD) 1,602,976 MYR 234,993 0.2174 (MYR:USD) 1,568,749 THB 145,390 0.9017 (THB:NTD) 1,602,976 Monetary items USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 14,870 7.0827 (USD:MTB) 1,994,228 USD 1,4870 7.0827 (USD:MTB) 2,849,028 USD 1,3459 4.5995 (USD:MTB) 2,849,028 USD 1,041,770 0.2165 (USD:NTD) 2,849,028 USD 19,896 6,9646 (USD:MTB) 2,849,028 USD 14,081 4.4150 (USD:MTB) 2,898,7,162 USD 19,896 6,970,811 0.4324	EUR	3,252	34.0713	(EUR:NTD)	110,800
the equity method 931,052 30.7050 (USD:NTD) 28,587,956 RMB 5,947,188 0.1412 (RMB:USD) 25,782,310 RMB 28,436 4.3352 (RMB:USD) 25,782,310 JPY 7,404,388 0.2165 (JPY:NTD) 1,262,976 MYR 234,993 0.2174 (MYR:USD) 1,568,749 THB 145,390 0.9017 (THB:NTD) 131,098 Financial liabilities Monetary items USD 64,948 30.7050 (USD:NTD) 1,994,228 USD 14,870 7.0827 (USD:MTB) 456,583 USD 13,459 4.5995 (USD:MYR) 413,259 JPY 1,041,770 0.2165 (JPY:NTD) 2,849,028 USD 19,896 6.9646 (USD:MYB) 451,242 RMB 92,435 4.4094 (RMB:NTD) 407,587 JPY 1,505,154 0.2324 (IPY:NTD) 28,987,162 USD 14,081 4.4150 1.23,2877 <td></td> <td></td> <td></td> <td></td> <td></td>					
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	JPY	1,322,849	0.2324	(JPY:NTD)	307,430

The total realized and unrealized foreign exchange gains and losses were a gain of \$5,125 thousand and a gain of \$81,165 thousand for the years ended December 31, 2023 and 2022, respectively. Considering the variety of the foreign currency transactions and functional currencies of each entity, the Company and its

subsidiaries disclosed the foreign exchange gains and losses in aggregate.

37. ADDITIONAL DISCLOSURES

- a. Information about significant transactions and investees:
 - 1) Financing provided to others: (Table 1)
 - 2) Endorsements/guarantees provided: (Table 2)
 - 3) Marketable securities held: (Table 3)
 - 4) Marketable securities acquired or disposed at costs or prices at least NT\$300 million or 20% of the paid-in capital: (Table 4)
 - 5) Acquisition of individual real estate at costs of at least NT\$300 million or 20% of the paid-in capital: (Table 5)
 - 6) Disposal of individual real estate at prices of at least NT\$300 million or 20% of the paid-in capital: None
 - 7) Total purchases from or sales to related parties amounting to at least NT\$100 million or 20% of the paid-in capital: (Table 6)
 - 8) Receivables from related parties amounting to at least NT\$100 million or 20% of the paid-in capital: (Table 7)
 - 9) Trading in derivative instruments: (Note 7)
 - 10) Others: The business relationship between the parent company and the subsidiaries and between each subsidiary, and the circumstances and amounts of any significant transactions: (Table 8)
 - 11) Information on investees: (Table 9)
- b. Information on investments in mainland China
 - 1) Information on any investee company in mainland China, showing the name, principal business activities, paid-in capital, method of investment, inward and outward remittance of funds, ownership percentage, net income of investees, investment gain or loss, carrying amount of the investment at the end of the period, repatriations of investment income, and limit on the amount of investment in the mainland China area. (Table 10)
 - 2) Any of the following significant transactions with investee companies in mainland China, either directly or indirectly through a third party, and their prices, payment terms, and unrealized gains or losses:
 - a) The amount and percentage of purchases and the balance and percentage of the related payables at the end of the period (Table 6)
 - b) The amount and percentage of sales and the balance and percentage of the related receivables at the end of the period (Table 6)
 - c) The amount of property transactions and the amount of the resultant gains or losses: None

- d) The balance of negotiable instrument endorsements or guarantees or pledges of collateral at the end of the period and the purposes: None
- e) The highest balance, the end of period balance, the interest rate range, and total current period interest with respect to financing of funds (Table 1)
- f) Other transactions that have a material effect on the profit or loss for the period or on the financial position, such as the rendering or receiving of services (Table 8)
- c. Information of major shareholders: list of the shareholders with ownership of 5% or greater, showing the names, the number of shares and percentage of ownership held by each shareholder. (Table 11)

38. SEGMENT INFORMATION

Information reported to the chief operating decision maker for the purposes of resource allocation and assessment of segment performance focuses on the types of industrial materials. Reported segments of the Company and its subsidiaries were as follows:

Resins Materials

Mainly operating variety of industrial resins materials.

• Electronic Materials

Mainly operating electronic, optoelectronic industry raw material and vacuum laminator.

• High Performance Materials

Mainly operating UV - light curing raw material.

• Others

The other operating segments which did not meet the quantitative threshold for separate reporting.

a. Segment revenues and operating results

The Company and its subsidiaries' segment profit (loss) is used as the basis for assessing the performance of the operating segments. The following is an analysis of the Company and its subsidiaries' revenues and results of operations by reportable segment.

	Resins Materials	Electronic Materials	High Performance Materials	Others	Adjustment and Elimination	Total
For the year ended December 31, 2023						
Revenues from external customers Revenue from the sale of goods Revenue from the rental service Inter-segment revenues	\$ 22,099,104 	\$ 11,165,913 24,803 2,527,457	\$ 8,876,291 	\$ 45,125 240,340 <u>2,647</u>	\$ - - (6,446,795)	\$ 42,186,433 265,143
Total revenue	<u>\$ 24,536,320</u>	<u>\$ 13,718,173</u>	<u>\$ 10,355,766</u>	<u>\$ 288,112</u>	<u>\$ (6,446,795</u>)	<u>\$ 42,451,576</u>
Segment operating profit (loss)	<u>\$ 488,746</u>	<u>\$ 774,328</u>	<u>\$ 1,143,810</u>	<u>\$ (492,117</u>)	<u>\$</u>	<u>\$ 1,914,767</u>

⁽Continued)

	Resins Materials	Electronic Materials	High Performance Materials	Others	Adjustment and Elimination	Total
For the year ended December 31, 2022						
Revenues from external customers Revenue from the sale of goods Revenue from the rental service Inter-segment revenues	\$ 24,086,008 	\$ 13,288,430 20,481 <u>3,048,009</u>	\$ 11,227,865 	\$ 136,260 255,056 2,663	\$ - (7,834,871)	\$ 48,738,563 275,537
Total revenue	<u>\$ 27,005,576</u>	<u>\$ 16,356,920</u>	<u>\$ 13,092,496</u>	<u>\$ 393,979</u>	<u>\$ (7,834,871</u>)	<u>\$ 49,014,100</u>
Segment operating profit (loss)	<u>\$ 454,526</u>	<u>\$ 1,335,747</u>	<u>\$ 1,923,913</u>	<u>\$ (437,341</u>)	<u>s </u>	<u>\$ 3,276,845</u> Concluded)

b. The Company and its subsidiaries' revenues from external customers by receipt location and non-current assets by location were detailed below:

		om External omers	Non-curr	ent Assets
	For the Year En	ded December 31	Decem	ıber 31
	2023	2022	2023	2022
Taiwan	\$ 4,415,666	\$ 5,969,038	\$ 7,641,054	\$ 7,269,233
China	25,734,559	28,920,450	10,982,904	10,573,399
Others	12,301,351	14,124,612	2,855,956	2,631,179
	<u>\$ 42,451,576</u>	<u>\$ 49,014,100</u>	<u>\$ 21,479,914</u>	<u>\$ 20,473,811</u>

Non-current assets excluded financial assets and deferred tax assets.

c. Information about major customers

No revenue from any individual customer exceeded 10% of the Company and its subsidiaries' total revenue for the years ended December 31, 2023 and 2022.

FINANCING PROVIDED TO OTHERS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

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No.	Lender	Borrower	Financial Statement	Related	Maximum Balance for the Period	Ending Balance	Actual Amount	Interest	Nature of Financing	Transaction	Reason for Financing	Allowance for		ateral	Financing Limits for Each Borrowing	Financing Company's	Note
(Note 1)		Dontower	Account	Party	(Note 2)	(Note 3)	Drawn	Rate (%)	(Note 4)	Amount	Reason for Financing	Bad Debt	Item	Value	Company	Total Financing Limit	
0	Eternal Materials Co.,	Eternal Technology	Other receivables from	Y	\$ 609,600	\$ -	\$ -	-	2	\$ -	Operating needs	\$ -	-	\$ -	\$ 1,236,732	\$ 9,893,852	Note 5
1	Ltd. Eternal Chemical	Corporation Eternal Chemical	related parties Other receivables from	Y	888,556	433,521	24,176	2.93-3.10	2	-	Operating needs	-	-	_	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd.	(Tianjin) Co., Ltd.	related parties	Y	799,700	433,521	298,903	2.93-3.10	2								
1	Eternal Chemical (China) Co., Ltd.	Eternal Synthetic Resins (Changshu)	Other receivables from related parties	Ŷ	799,700	455,521	298,903	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Co., Ltd. Eternal Materials (Guangdong) Co.,	Other receivables from related parties	Y	177,711	86,704	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Ltd. Eternal Specialty Materials (Suzhou)	Other receivables from related parties	Y	444,278	216,761	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
		Co., Ltd.															
1	Eternal Chemical (China) Co., Ltd.	Eternal Chemical (Chengdu) Co., Ltd.	Other receivables from related parties	Y	1,777,112	867,042	727,778	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Eterkon Semiconductor Materials Co., Ltd.	Other receivables from related parties	Y	106,627	-	-	-	2	-	Operating needs	-	-	-	1,805,030	1,805,030	Note 7
1	Eternal Chemical (China) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Other receivables from	Y	1,517,324	1,517,324	219,773	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical	Eternal Electronic	related parties Other receivables from	Y	666,417	433,521	4,625	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd. Eternal Chemical	(Suzhou) Co., Ltd. Eternal Photoelectric Material Industry	related parties Other receivables from related parties	Y	133,283	65,028	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd. Eternal Chemical	(Yingkou) Co., Ltd. Eternal Optical Materia	l Other receivables from	Y	88,856	43,352	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
2	(China) Co., Ltd. Eternal Materials	(Suzhou) Co., Ltd. Eternal Chemical	related parties Other receivables from	Y	444,278	216,761	-	-	2	-	Operating needs	-	-	-	6,752,661	6,752,661	Note 6
2	(Guangdong) Co., Ltd. Eternal Materials	(China) Co., Ltd. Eternal (China)	related parties Other receivables from	Y	346,817	346,817	-	-	2	-	Operating needs	-	-	_	6,752,661	6,752,661	Note 6
2	(Guangdong) Co., Ltd.	Investment Co., Ltd.	related parties	Y	457 200				2		Our met in a model				20.055.059	20.055.059	Note (
3	Eternal Holdings Inc.	Eternal Technology Corporation	Other receivables from related parties	-	457,200	-	-	-	2	-	Operating needs	-	-	-	39,955,058	39,955,058	Note 6
3	Eternal Holdings Inc.	Eternal Materials Co., Ltd.	Other receivables from related parties	Y	2,788,550	1,596,660	1,596,660	5.80-5.88	2	-	Operating needs	-	-	-	39,955,058	39,955,058	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	888,556	433,521	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Chemical (Chengdu) Co., Ltd.	Other receivables from related parties	Y	1,909,041	953,746	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Chemical (Tianjin) Co., Ltd.	Other receivables from related parties	Y	1,065,511	953,746	520,225	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Synthetic Resins (Changshu)	Other receivables from related parties	Y	867,042	867,042	346,817	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China)	Co., Ltd. Eternal Electronic	Other receivables from	Y	887,926	867,042	433,521	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Investment Co., Ltd. Eternal (China)	(Suzhou) Co., Ltd. Shanghai Dowill Paint	related parties Non-current assets held	Y	162,161	-	-	-	2	-	Operating needs	-	-	-	5,917,161	5,917,161	Notes 7 and 8
	Investment Co., Ltd.	Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanghai)	for sale														
4	Eternal (China)	Co., Ltd.) Eterkon Semiconductor		Y	108,416	104,045	104,045	3.65	2	-	Operating needs	-	-	-	5,917,161	5,917,161	Note 7
4	Investment Co., Ltd. Eternal (China) Investment Co., Ltd.	Materials Co., Ltd. Eternal Specialty Materials (Suzhou)	related parties Other receivables from related parties	Y	216,761	216,761	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
		Co., Ltd.			(5 , 2 2)	<i>(</i> , , , , , , , , , ,			c.						20 50 5 0 22	20.505.000	
4	Eternal (China) Investment Co., Ltd.	Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	Other receivables from related parties	Y	65,028	65,028	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
5	Eternal Photo Electronic Materials (Guangzhou) Co.,	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	1,110,695	650,282	296,989	2.43-2.85	2	-	Operating needs	-	-	-	7,596,371	7,596,371	Note 6
	Ltd.																
																(0	ontinued)

TABLE 1

(Continued)

N-			Financial Statement	Related	Maximum Balance for	Ending Balance	Actual Amount	I	Nature of Financing	Transaction		Allowance for	Colla	iteral	Financing Limits for	Financing Company's	
No. (Note 1)	Lender	Borrower	Account	Party	the Period (Note 2)	(Note 3)	Actual Amount Drawn	Interest Rate (%)	(Note 4)	Amount	Reason for Financing	Bad Debt	Item	Value	Each Borrowing Company	Total Financing Limit	Note
5	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Other receivables from related parties	Y	\$ 650,282	\$ 650,282	\$ -	-	2	\$ -	Operating needs	\$ -	-	\$-	\$ 7,596,371	\$ 7,596,371	Note 6
6	Eternal Specialty Materials (Suzhou) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	225,867	216,761	17,489	2.43-2.85	2	-	Operating needs	-	-	-	4,085,324	4,085,324	Note 6
6	Eternal Specialty Materials (Suzhou) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Other receivables from related parties	Y	433,521	433,521	-	-	2	-	Operating needs	-	-	-	4,085,324	4,085,324	Note 6
7	Eternal Specialty Materials (Zuhai) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	225,867	216,761	43,941	2.43-2.85	2	-	Operating needs	-	-	-	1,176,953	1,176,953	Note 7
7	Eternal Specialty Materials (Zuhai) Co., Ltd.	Etemal (China) Investment Co., Ltd.	Other receivables from related parties	Υ	433,521	433,521		-	2	-	Operating needs	-	-	-	1,176,953	1,176,953	Note 7

Note 1: The representation of the numbers are as follows:

- 1. No. 0 represents the issuer.
- 2. Investees are numbered in order from No. 1.

Note 2: The maximum balance for the period had been approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.

Note 3: The ending balance for the period had been approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.

- Note 4: Nature of financing is as follows:
 - 1. Business relationship.
 - 2. Short-term financing.
- Note 5: According to the Company's Operation Procedures for Lending Funds to Others, the Company's total financing limits and the financing limit for each borrowing company shall not exceed 40% and 5% of the net worth of the Company's financial statement of December 31, 2023, respectively.
- Note 6: According to the subsidiary's Operation Procedures for Lending Funds to Others, either the financing limit for each borrowing company or the financing limits shall not exceed 200% of the net worth of the financing company as of December 31, 2023, and it should be translated into NTD using the exchange rate at the balance sheet date.
- Note 7: According to the subsidiary's Operation Procedures for Lending Funds to Others, either the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing company or the financing limits shall not exceed 40% of the net worth of the financing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of
- Note 8: The ownership of Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanghai) Co., Ltd.), held by the Company and its subsidiaries, has been sold to a non-related party in May 2023. It is currently not an associate of the Company and its subsidiaries. The table only discloses the financing record before May 2023.
- Note 9: Amount was eliminated from the consolidated financial statements, except for investments accounted for using the equity method.

exceed 40% and 5% of the net worth of the Company's ng limits shall not exceed 200% of the net worth of the its shall not exceed 40% of the net worth of the financing old to a non-related party in May 2023. It is currently not

(Concluded)

ENDORSEMENTS/GUARANTEES PROVIDED FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

		Endorsee/Guara	ntee						Ratio of					
No. (Note 1)	Endorser/Guarantor	Name	Relationship (Note 2)	Limits on Endorsements /Guarantees Given on Behalf of Each Party		Outstanding Endorsements /Guarantees the End of the Period (Note 5)	Actual Amount Drawn	Amount Endorsements /Guarantees by Collaterals	Accumulated Endorsements /Guarantees to Net Equity per Latest Financial Statements (%)	Maximum Endorsements /Guarantees Amount Allowable	Endorsements /Guarantees Given by Parent on Behalf of Subsidiaries	Endorsements /Guarantees by Subsidiaries on Behalf of Parent	Endorsements /Guarantees Given on Behalf of Companies in Mainland China	Note
0	Eternal Materials Co., Ltd.	Eternal Holdings Inc.	2	\$ 24,734,630	\$ 570,680	\$ 552,690	s -	s -	2.23	\$ 24,734,630	Y	Ν	Ν	Notes 3 and 6
0		Eternal Materials (Malaysia) Sdn. Bhd.	2	24,734,630	2,680,949	2,540,511	1,295,950	-	10.27	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	2	24,734,630	527,547	511,069	469,843	-	2.07	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Eternal Nanyang Investment Co., Ltd.	2	24,734,630	3,566,750	1,842,300	1,412,430	-	7.45	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Eternal Material Industry (Tongling) Co., Ltd.	2	24,734,630	1,648,829	1,582,352	45,650	-	6.40	24,734,630	Y	Ν	Y	Notes 3 and 6
1	Eternal (China) Investment Co., Ltd.		2	14,792,902	451,734	433,521	-	-	2.93	14,792,902	Ν	Ν	Y	Note 7

Note 1: The representation of the numbers are as follows:

- 1. No. 0 represents the issuer.
- 2. Investees are numbered in order from No. 1.
- Note 2: Relationships between the endorser/guarantor and the party being endorsed/guaranteed are as follows:
 - 1. Have a business relationship.
 - 2. The company owns directly or indirectly more than 50% of the voting shares of the company.
 - 3. Total ownership of more than 50% of the investee, either directly by the Company and/or indirectly by the Company's subsidiaries.
 - 4. Subsidiaries in which the Company owns directly or indirectly more than 90% of the voting shares.
 - 5. Companies where the Company is required to provide guarantees or endorsements for the construction project based on the construction contract.
 - 6. Companies where the shareholders provide endorsements/guarantees to the endorsed/guaranteed company in proportion to its ownership due to a joint venture.
 - 7. According to the Consumer Protection Act, companies that are required to provide guarantees and endorsements for joint and several liabilities if involved in the business of pre-sale of real estate.
- Note 3: In accordance with the parent company's "Procedures for Provision of Endorsements and Guarantees," limit on endorsement/guarantee given on behalf of each party is 100% of the parent company's net worth based on the financial statements for the year ended December 31, 2023.
- Note 4: Maximum amount endorsed/guaranteed during the period is approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.
- Note 5: Outstanding endorsements/guarantees at the end of the period are approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.
- Note 6: In accordance with the parent company's "Procedures for Provision of Endorsements and Guarantees," maximum endorsement/guarantee amount allowable is 100% of the parent company's net worth based on the financial statements for the year ended December 31, 2023.
- Note 7: In accordance with the subsidiary's "Procedures for Provision of Endorsements and Guarantees," the limit on endorsement/guarantee given on behalf of each party and the maximum amount endorsed/guaranteed are based on its net worth for the year ended December 31, 2023.

MARKETABLE SECURITIES HELD (EXCLUDING INVESTMENT IN SUBSIDIARIES, ASSOCIATES AND JOINT VENTURES) **DECEMBER 31, 2023**

(In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

		Relationship with		December 31, 2023						
Holding Company Name	Type and Name of Marketable Securities	the Holding Company	Financial Statement Account	Shares/Units	Carrying Amount	Percentage of Ownership (%)	Fair Value	Note		
ternal Materials Co., Ltd.	President Securities Corp. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	33,366,767	\$ 655,657	2.29	\$ 655,657			
	TBG Diagnostics Limited (stock)	-	Financial assets at fair value through other comprehensive income - non-current	40,200,000	38,427	18.48	38,427			
	Universal Venture Capital Investment Corp. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	5,000,000	52,949	4.15	52,949			
	Der Yang Biotechnology Venture Capital Co., Ltd. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	230,096	2,979	11.11	2,979			
	Research Innovation Capital Corporation (stock)	-	Financial assets at fair value through other comprehensive income - non-current	10,000,000	49,374	29.76 (Note 1)	49,374			
	Hwa Nan Venture Capital Co., Ltd. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	57,438	-	10.6	-			
fixville Holdings Inc.	Grace THW Holding Limited (stock)	-	Financial assets at fair value through other comprehensive income - non-current	1,900,000	239,455	Note 2	239,455			
	Pacven Walden Ventures V, L.P. (mutual fund)	-	Financial assets at fair value through profit or loss - non-current	-	9,182	Note 2	9,182			

Note 1: The Company has no significant influence on it, refer to Note 12.

Note 2: The percentage of ownership is less than 1%.

MARKETABLE SECURITIES ACQUIRED OR DISPOSED OF AT COSTS OR PRICES OF AT LEAST NT\$300 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

	Type and Name of	Financial Statement			Beginn	ing Balance	Acc	quisition		D	Disposal		Ending Ba	lance (Note 1)
Company Name	Marketable Securities	Account	Counterparty	Relationship	Shares/Units	Amount	Shares/Units	Amount	Shares/Units	Amount	Carrying Value	Gain/Loss on Disposal	Shares/Units	Amount
Eternal International (BVI) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Investments accounted for using the equity method	Note 2	Subsidiary	Note 4	\$ 15,308,189	-	\$ -	Note 4	\$ -	\$ (676,725)	Note 2	Note 4	\$ 14,792,902
Eternal Holdings Inc.	Eternal International (BVI) Co., Ltd.	Investments accounted for using the equity method	Note 2	Subsidiary	183,793,592	15,137,021	-	-	(22,000,000)	-	(676,725)	Note 2	161,793,592	14,825,893
Eternal Materials Co., Ltd.	Eternal Holding Inc.	Investments accounted for using the equity method	Note 2	Subsidiary	200,108,859	20,293,015	-	-	(15,000,000)	-	(454,125)	Note 2	185,108,859	19,838,131
Eternal Materials Co., Ltd.	Eternal Technology Corporation	Investments accounted for using the equity method	Note 3 and Eternal International (BVI) Co., Ltd. (Note 6)	Subsidiary	-	-	Note 5	366,404	-	-	-	-	1,000	297,357
Eternal (China) Investment Co., Ltd.	Eternal Material Industry (Tongling) Co., Ltd.	Investments accounted for using the equity method	Note 3	Subsidiary	Note 4	863,511	Note 4	781,380	-	-	-	-	Note 4	1,586,195
Eternal (China) Investment Co., Ltd.	Eternal Chemical (Chengdu) Co., Ltd.	Investments accounted for using the equity method	Note 3	Subsidiary	Note 4	(703,359)	Note 4	1,003,720	-	-	-	-	Note 4	157,014

Note 1: Including share of profit or loss of subsidiaries, associates and joint ventures accounted for using the equity method and exchange differences on translation of the financial statements of foreign operations.

- Note 2: Capital reduction.
- Note 3: Capital increase.
- Note 4: No share was issued; therefore, it's not applicable.
- Note 5: No shares was issued in this capital increase; therefore, it's not applicable.
- Note 6: Reorganization.

ACQUISITION OF INDIVIDUAL REAL ESTATE AT COSTS OF AT LEAST NT\$300 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

n	Dura	Energy D. (Transaction	Denne (Ct.)	Const. 1	Data: 11	Information on Pr	evious Title Trans	sfer If Counterparty	Is A Related Party		Purpose of	
Buyer	Property	Event Date	Amount	Payment Status	Counterparty	Relationship	Property Owner	Relationship	Transaction Date	Amount	Pricing Reference	Acquisition	Other Terms
Eternal Material Industry (Tongling) Co., Ltd.	Engaging the non-related party to build the office & factory building on own land.	March 20, 2023	\$ 946,000	Payment in accordance with the terms	Zhongdi Construction Group Co., Ltd.	Non- related party	-	-	-	\$-	Price negotiation in accordance with the terms	Self-use	None
Eternal Electronic (Suzhou) Co., Ltd.	The construction of phase 2 warehouses and class A warehouse	November 25, 2023	378,964	Payment in accordance with the terms	Zhongdi Construction Group Co., Ltd.	Non- related party	-	-	-	-	Price negotiation in accordance with the terms	Self-use	None

TOTAL PURCHASES FROM OR SALES TO RELATED PARTIES AMOUNTING TO AT LEAST NT\$100 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Company name	Related Party	Relationship		Tra	ansaction Details		Abnormal Tran	Notes/Accounts Receivable (Payable)		Note	
Company name	Kelaleu Farty	Kelationship	Purchases/Sales (Note 2)	Amount	% to Total	Payment Terms	Unit Price	Payment Term	Ending Balance	% to Total	Note
Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	Subsidiary	Sales	\$ 531,315	4	Note 1	\$ -	-	\$ 187,638	5	
	Nikko-Materials Co., Ltd.	Subsidiary	Sales	105,256	1	Note 1	-	-	-	-	
	Eternal Electronic Material (Thailand) Co., Ltd.	Subsidiary	Sales	164,699	1	Note 1	-	-	52,145	2	
	Elga Europe S.r.l.	Subsidiary	Sales	154,756	1	Note 1	-	-	108,237	3	
	Eternal Chemical (China) Co. Ltd.	-	Sales	189,709	1	Note 1	-	-	47,419	1	
	Eternal (China) Investment Co., Ltd.	Subsidiary	Sales	258,107	2	Note 1	-	-	70,238	2	
	Eternal Specialty Materials (Zhuhai) Co., Ltd.	Subsidiary	Sales	582,973	4	Note 1	-	-	129,661	4	
	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Subsidiary	Sales	350,388	3	Note 1	-	-	78,419	2	
	Eternal Materials (Guangdong) Co., Ltd.	Subsidiary	Sales	216,609	2	Note 1	-	-	29,997	1	
ternal Materials (Guangdong) Co., Ltd.	Eternal Chemical (China) Co Ltd.	, Sister company	Sales	238,346	5	Note 1	-	-	39,969	2	
(Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Sister company	Sales	410,478	8	Note 1	-	-	81,537	4	
	Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	Sales	417,522	8	Note 1	-	-	101,967	5	
ternal Photo Electronic Materials (Guangzhou)	Eternal Electronic Material (Thailand) Co., Ltd.	Sister company	Sales	160,775	5	Note 1	-	-	62,327	3	
Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	Sister company	Sales	177,530	5	Note 1	-	-	71,628	4	
ternal Specialty Materials (Zhuhai) Co., Ltd.	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Sister company	Sales	143,903	3	Note 1	-	-	40,227	3	
	Eternal Materials Co., Ltd.	Ultimate parent company	Sales	199,277	4	Note 1	-	-	39,148	3	
ternal Chemical (China) Co., Ltd.	, Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	Sales	147,457	3	Note 1	-	-	99,187	5	
Iternal Chemical (Tianjin) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	, Sister company	Sales	258,361	11	Note 1	-	-	47,355	5	
ternal Specialty Materials (Suzhou) Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	Sister company	Sales	214,535	8	Note 1	-	-	74,283	9	

TABLE 6

(Continued)

Comment	Deleted Dest	Delet		Transaction Details			Abnormal Tran	saction	Notes/Acco Receivable (P	Noto	
Company name	Related Party	Relationship	Purchases/Sales (Note 2)	Amount	% to Total	Payment Terms	Unit Price	Payment Term	Ending Balance	% to Total	Note
Eternal Electronic (Suzhou) Co., Ltd.	Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	Sister company	Sales	\$ 106,393	6	Note 1	\$ -	-	\$ 50,210	7	

Note 1: The terms are similar to that of non-related party transactions.

Note 2: For transactions between related parties, only one side of the transaction was disclosed.

Note 3: Amounts were eliminated from the consolidated financial statements, except for investment accounted for using the equity method.

RECEIVABLES FROM RELATED PARTIES AMOUNTING TO AT LEAST NT\$100 MILLION OR 20% OF THE PAID-IN CAPITAL DECEMBER 31, 2023

(In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

						Overdue	Amounts Received	Allowance for	
Company Name	Related Party	Relationship	Ending Balance	Turnover Rate	Amount	Actions Taken	in Subsequent Period	Doubtful Accounts	Note
Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd. Elga Europe S.r.l. Eternal Specialty Materials (Zhuhai) Co., Ltd.	Subsidiary Subsidiary Subsidiary	\$ 187,638 108,237 129,661	3.26 2.01 4.84	\$ 37,922 72,937	Collected subsequently Collected subsequently -	\$ 38,039 17,164 56,625	\$ - - -	
	Eternal (China) Investment Co., Ltd.	Subsidiary	105,170	-	-	-	-	-	Note 1
Eternal Materials (Guangdong) Co., Ltd.	Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	101,967	3.83	6,509	Collected subsequently	18,140	128	

Note 1: Other receivables.

Note 2: Amount was eliminated from the consolidated financial statements, except for the investments accounted for using the equity method.

INTERCOMPANY BUSINESS RELATIONSHIPS AND SIGNIFICANT INTERCOMPANY TRANSACTIONS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

					Transa	ections Details	
No. (Note 1)	Company Name	Counterparty	Relationship (Note 2)	Financial Statement Item (Note 5)	Amount	Terms	% to Total Revenues or Assets
0	Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	1	Revenue from sales of goods	\$ 531,315	Note 3	1.25
0		Nikko-Materials Co., Ltd.	1	Revenue from sales of goods	105,256	Note 3	0.25
0	Eternal Materials Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	1	Revenue from sales of goods	164,699	Note 3	0.39
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	1	Revenue from sales of goods	154,756	Note 3	0.36
0	Eternal Materials Co., Ltd.	Eternal Chemical (China) Co., Ltd.	1	Revenue from sales of goods	189,709	Note 3	0.45
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Revenue from sales of goods	258,107	Note 3	0.61
0	Eternal Materials Co., Ltd.	Eternal Specialty Materials (Zhuhai) Co., Ltd.		Revenue from sales of goods	582,973	Note 3	1.37
0	Eternal Materials Co., Ltd.	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	1	Revenue from sales of goods	350,388	Note 3	0.83
0	Eternal Materials Co., Ltd.	Eternal Materials (Guangdong) Co., Ltd.	1	Revenue from sales of goods	216,609	Note 3	0.51
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Other income	106,206	Note 3	0.25
0	Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	1	Notes and accounts receivable from related parties	187,638	Note 3	0.32
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	1	Notes and accounts receivable from related parties	108,237	Note 3	0.18
0	Eternal Materials Co., Ltd.	Eternal Specialty Materials (Zhuhai) Co., Ltd.	1	Notes and accounts receivable from related parties	129,661	Note 3	0.22
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Other receivables from related parties	105,170	Note 3	0.18
1	Eternal Holdings Inc.	Eternal Materials Co., Ltd.	2	Other receivables from related parties	1,596,660	Note 4	2.73
2	Eternal (China) Investment Co., Ltd.	Eternal Chemical (Tianjin) Co., Ltd.	1	Other receivables from related parties	520,225	Note 4	0.89
2	Eternal (China) Investment Co., Ltd.	Eternal Synthetic Resins (Changshu) Co., Ltd.	1	Other receivables from related parties	346,817	Note 4	0.59
2	Eternal (China) Investment Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	. 1	Other receivables from related parties	433,521	Note 4	0.74
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	3	Revenue from sales of goods	160,775	Note 3	0.38
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	. 3	Revenue from sales of goods	177,530	Note 3	0.42
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	3	Other receivables from related parties	296,989	Note 4	0.51
4		Eternal Chemical (China) Co., Ltd.	3	Revenue from sales of goods	238,346	Note 3	0.56
4		Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	3	Revenue from sales of goods	410,478	Note 3	0.97
5	Eternal Chemical (Tianjin) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	3	Revenue from sales of goods	258,361	Note 3	0.61

TABLE 8

(Continued)

				Trans	actions Details
Company Name	Counterparty	Relationship (Note 2)	Financial Statement Item (Note 5)	Amount	
Eternal Specialty Materials	Eternal Photo Electronic Materials	3	Revenue from sales of goods	\$ 143,903	
Eternal Specialty Materials	Eternal Materials Co., Ltd.	2	Revenue from sales of goods	199,277	
Eternal Chemical (China) Co., Ltd.	Eternal Synthetic Resins (Changshu) Co., Ltd.	3	Other receivables from related parties	298,903	
Ltd.	Ltd.	3	Other receivables from related parties	727,778	
Ltd.					
(Suzhou) Co., Ltd.					
Eternal Electronic (Suzhou) Co., Ltd.	Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	3	Revenue from sales of goods	106,393	
	Eternal Specialty Materials (Zhuhai) Co., Ltd. Eternal Specialty Materials (Zhuhai) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Specialty Materials (Suzhou) Co., Ltd. Eternal Electronic (Suzhou)	Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.Eternal Electronic (Suzhou)Eternal Photoelectric Material	Company NameCounterparty(Note 2)Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.2Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Eternal Electronic (Suzhou)Eternal Photoelectric Material3	Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Revenue from sales of goodsEternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Naterials Co., Ltd.2Revenue from sales of goodsEternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Other receivables from related partiesEternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.SOther receivables from related partiesEternal Chemical (China) Co., Ltd.Eternal Chemical (China) Investment Co., Ltd.3Other receivables from related partiesEternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goodsEternal Electronic (Suzhou)Eternal Photoelectric Material3Revenue from sales of goods	Company NameCounterpartyRelationship (Note 2)Financial Statement Item (Note 5)AmountEternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Revenue from sales of goods\$ 143,903Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.2Revenue from sales of goods199,277Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Other receivables from related parties298,903Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Other receivables from related parties219,773Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goods214,535Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goods214,535Eternal Electronic (Suzhou)Eternal Photoelectric Material3Revenue from sales of goods214,535

Note 1: The transaction information of the Company and its subsidiaries is numbered in column "No.". The representation of the numbers are as follows:

- 1. No. 0 represents the Company.
- 2. Subsidiaries are numbered in order from No. 1.
- Note 2: The relationships among the parties to the transaction are as follows:
 - 1. The parent company to subsidiary.
 - 2. The subsidiary to the parent company.
 - 3. The subsidiary to another subsidiary.
- Note 3: The terms are similar to non-related party transactions.
- Note 4: In accordance with the Operation Procedures for Lending Funds to Others.
- Note 5: For transactions between related parties, only one side of the transaction was disclosed.

Terms	% to Total Revenues or
	Assets
Note 3	0.34
Note 3	0.47
Note 4	0.51
Note 4	1.24
Note 4	0.38
Note 3	0.51
Note 3	0.25

INFORMATION ON INVESTEES (EXCLUDING INVESTMENTS IN MAINLAND CHINA) FOR THE YEAR ENDED DECEMBER 31, 2023

(In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

				Original Inves	stment Amount	Balanc	e as of December 3	1, 2023	Net Income	Investment Gain	
Investor Company	Investee Company	Location	Main Businesses and Products	December 31, 2023	December 31, 2022	Number of Shares	Percentage of Ownership (%)	Carrying Amount	(Loss) of the Investee	(Loss)	Note
Eternal Materials Co., Ltd.	Eternal Holdings Inc.	Samoa	International investment	\$ 5,681,836	\$ 6,135,961	185,108,859	100.00	\$ 19,838,131	\$ 731,712	\$ 745,126	
	Eternal Global (BVI) Co., Ltd.	British Virgin Islands	International investment	703,144	703,144	16,357,914	100.00	4,826,794	227,801	236,540	
ternal Materials Co., Ltd.		British Virgin Islands	International investment	899,392	899,392	26,630,000	100.00	3,625,674	191,547	200,012	
	Advanced PETFILM Investment Co., Ltd.	Japan	International investment	788,630	788,630	20,000,000	20.00	506,495	145,914	25,894	
ternal Materials Co., Ltd.	Daxin Materials Corporation	Taiwan	Manufacturing and selling of chemical, resins materials and electronic materials	191,052	191,052	23,423,812	22.80	714,968	523,354	119,325	
ternal Materials Co., Ltd.	New E Materials Co., Ltd.	Taiwan	Researching, developing, manufacturing and selling of photoelectric, semiconductor process related electronic chemical	82,322	82,322	6,907,585	62.80	32,056	595	373	
ternal Materials Co., Ltd.	Covestro Eternal Resins (Far East)	Taiwan	materials and equipment spare parts Manufacturing and selling of powder coating resin	36,400	36,400	3,660,000	40.00	123,416	125,321	50,129	
ternal Materials Co., Ltd.	Eternal Precision Mechanics Co., Ltd.	Taiwan	Manufacturing and selling of vacuum laminator	555,123	550,000	52,085,384	84.61	1,263,256	316,897	330,206	Note 27
ternal Materials Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	Thailand	Trading services, cutting and selling of dry film photoresist	90,919	90,919	937,500	75.00	131,098	1,334	8,031	
ternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	Japan	Selling, trading and providing services of resins material, electronic material and other related products; manufacturing and selling of dry film photoresist	190,594	60,431	9,760	100.00	221,434	26,028	17,378	
ternal Materials Co., Ltd.	Elga Europe S.r.l.	Italy	Manufacturing, selling, distribution and processing of electronic chemical products	287,169	287,169	-	72.68	18,008	29,889	21,723	
ternal Materials Co., Ltd.	Eternal Technology Corporation	United States	Manufacturing and selling of photoresist; selling of chemical products	622,950	-	1,000	100.00	297,357	(107,652)	(65,645)	Note 2
ternal Precision Mechanics Co., Ltd.	Nikko-Materials Co., Ltd.	Japan	Manufacturing and selling of vacuum laminator	300,150	300,150	11,520	100.00	875,047	455,167	-	Note 1
ternal Holdings Inc.	Eternal International (BVI) Co., Ltd.	British Virgin Islands	International investment	5,062,308	5,739,033	161,793,592	100.00	14,825,893	361,383	-	Note 1
ternal Holdings Inc.	E-Chem Corp.	Samoa	International investment	165,608	165,608	4,990,000	100.00	2,793,838	454,520	-	Note 1
ternal Holdings Inc.	Eternal Nanyang Investment Co., Ltd.	Samoa	International investment	841,453	841,453	28,350,000	90.00	156,249	(247,564)	-	Note 1
	PT Eternal Materials Indonesia Eternal Materials India Private Limited	Indonesia India	Trading of chemical products Selling, trading of chemical	13,360 13,643	13,360	670 3,465,000	67.00 99.00	14,761 12,530	(2,523) (278)		Note 1 Note 1
ternal Holdings Inc.	Allnex-Eternal Resins Corporation Limited	Hong Kong	Trading and international investment	14,496	50,385	49,000	49.00	413,926	144,265	-	Note 1
ernal Holdings Inc.	Polymer Instrumentation and Consulting Services, Ltd.	United States	Plastic products manufacturing	121,913	121,913	4,694,296	30.00	-	-	-	Note 1
ternal International (BVI) Co., Ltd.	Eternal Technology Corporation	United States	Manufacturing and selling of photoresist; selling of chemical products	-	600,693	-	-	-	(107,652)	-	Notes 1 and
-Chem Corp	Eternal Materials India Private Limited	India	Selling, trading of chemical	138	-	35,000	1.00	127	(278)	-	Note 1
lixville Holdings Inc.	High Expectation Limited	Cayman Islands	International investment	871,519	871,519	26,005,000	100.00	3,377,984	188,605	-	Note 1

TABLE 9

(Continued)

				Original	Invest	tment Amount	Balan	ce as of December 3	51, 2023	Net Income	Investment Gain	
Investor Company	Investee Company	Location	Main Businesses and Products	December 2023	31,	December 31, 2022	Number of Shares	Percentage of Ownership (%)	Carrying Amount	(Loss) of the Investee	(Loss)	Note
Eternal (China) Investme Co., Ltd.	ntElga Europe S.r.l.	Italy	Manufacturing, selling, distribution and processing of electronic chemical products	\$ 58,	,610	\$ 58,610	-	22.32	\$ 5,837	\$ 29,889	\$ -	Note 1
Eternal Nanyang Investment Co., Ltd.	Eternal Materials (Malaysia) Sdn. Bhd.	Malaysia	Manufacturing, selling, trading and providing services of resins material related products	2,082,5	818	2,082,818	395,922,000	100.00	1,568,749	(148,743)	-	Note 1

Note 1: It had been consolidated into the net income (loss) of investees recognized by the Company using the equity method, and also considered into the calculation of the Company's investment income or loss.

Note 2: Reorganization.

(Concluded)

INFORMATION ON INVESTMENTS IN MAINLAND CHINA FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

			Method of	Accumulated Outward Remittance	Investme	nt Flows	Accumulated Outward Remittance		% of Ownership of			Accumulated	
Investee Company	Main Businesses and Products	Total Amount of Paid- in Capital	Investment (Note 1)	for Investments from Taiwan as of January 1, 2023	Outward	Inward	for Investments from Taiwan as of December 31, 2023	Net Income (Loss) of the Investee	Direct or Indirect Investment	Investment Gain (Loss)	Carrying Amount as of December 31, 2023	Repatriation of Investment Income as of December 31, 2023	
Eternal Chemical (China) Co., Ltd.	Manufacturing and selling of resins material and processing products	\$ 755,651	2	\$ 625,549	\$ -	\$ -	\$ 625,549	\$ 214,402	100.00	\$ 214,402	\$ 4,512,575	\$ 1,772,062	Note 2
	Manufacturing and selling of powder coating resin	183,470	2	91,735	-	-	91,735	23,297	50.00	11,648	320,923	600,691	Note 2
Eternal Optical Material (Suzhou) Co., Ltd.	Manufacturing and selling of optical films, and leasing business	1,563,967	2	-	-	-	-	(19,904)	100.00	(19,904)	168,181	-	Notes 2 and 10
Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Researching, developing, manufacturing and selling of electronic high-tech chemical and related products	2,256,739	2	444,685	-	-	444,685	235,057	100.00	235,057	3,798,185	983,767	Note 2
Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	Researching, developing and manufacturing of photoresist dry film, liquid photo imaginable solder masks and printed circuit board related materials	469,402	2	-	-	-	-	9,251	100.00	9,251	177,652	-	Note 2
Eterkon Semiconductor Materials Co., Ltd.	Manufacturing and selling of epoxy molding compounds which are used in electronic parts and related products	524,337	2	456,427	-	-	456,427	68,845	40.00	30,972	296,919	-	Note 2
Eternal Synthetic Resins (Changshu) Co., Ltd.	Manufacturing and selling of unsaturated polyester resin	726,426	2	279,811	-	-	279,811	(8,936)	100.00	(8,936)	174,208	-	Note 2
Eternal Chemical (Tianjin) Co., Ltd.	Manufacturing and selling of adhesives, resins material and processing products	1,008,004	2	599,320	-	-	599,320	20,736	100.00	20,736	942,397	-	Note 2
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Manufacturing and selling of acrylic resin and methacrylic acid	611,011	2	243,540	-	-	243,540	465,889	90.00	453,940	2,779,580	1,577,039	Note 2
Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Speialty Coatings (Shanghai) Co., Ltd.)	Researching, manufacturing and selling of processing electronic high-tech chemical, high performance coating, material and products	403,180	2	196,680	-	-	196,680	(4,689)	-	(5,557)	-	-	Notes 2 and 14
Eternal Materials (Guangdong) Co., Ltd.	Manufacturing and selling of adhesives, resins material and processing products	1,297,259	2	868,175	-	-	868,175	188,840	100.00	188,840	3,376,330	2,150,020	Note 2
Eternal (China) Investment Co., Ltd.	Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemicals materials	6,880,878	2	4,264,844	-	454,125	3,810,719	409,950	100.00	409,950	14,792,902	-	Notes 2 and 3
Eternal Chemical (Chengdu) Co., Ltd.	Researching, manufacturing and selling of resins material	1,454,071	2	-	-	-	-	(150,512)	100.00	(150,512)	157,014	-	Note 2
Eternal Electronic (Suzhou) Co., Ltd.	Researching, developing, and manufacturing of dry film photoresist and dry film solder masks which are used in electronic materials, researching resin materials and selling, providing after sales service of self-produced products	1,929,180	2	-	-	-	-	(98,068)	100.00	(98,068)	2,012,291	-	Note 2

TABLE 10

(Continued)

		Total Amount of Paid-	Method of	Accumulated Outward Remittance	Investme	ent Flows	Accumulated Outward Remittance	Net Income (Loss) of	% of Ownership of	Investment Gain	Carrying Amount as	Accumulated Repatriation of	
Investee Company	Main Businesses and Products	in Capital	Investment (Note 1)	for Investments from Taiwan as of January 1, 2023	Outward	Inward	for Investments from Taiwan as of December 31, 2023	the Investee	Direct or Indirect Investment	(Loss)		Investment Income as of December 31, 2023	
Eternal Specialty Materials (Suzhou) Co., Ltd.	Researching and developing chemical products, and selling, providing technical services of self-produced products	\$ 1,199,225	2	\$ -	\$ -	\$ -	\$ -	\$ 306,596	100.00	\$ 306,596	\$ 2,042,662	\$ -	Note 2
Resonac New Material (Zhuhai) Co., Ltd. (Original name: Showa Denko New Material (Zhuhai) Co., Ltd.)	Manufacturing and selling of functional resins, resins composite material and providing technical services		2	-	-	-	-	4,022	30.00	1,153	91,560	-	Note 2
Eternal Material Industry (Tongling) Co., Ltd.	Manufacturing, selling and providing technical services of products related to resins material		2	-	-	-	-	(43,635)	100.00	(43,635)	1,586,195	-	Note 2
Eternal Precision Mechanics (Guangzhou) Ltd.	Manufacturing and selling of computers commnications and other electronic equipment	s, 132,928	1		132,928	_	132,928	(6,243)	100.00	(6,866)	123,278	-	Note 2

Investor Company	for Investmen as of De	Outward Remittance ts in Mainland China cember 31, 2023 (Note 4)	Amount Authorized by tment Commission, MOEA (Note 4)	Investments Investment C	t on the Amount of s Stipulated by the Commission, MOEA Note 5)
Eternal Materials Co., Ltd. Eternal Precision Mechanics Co., Ltd.	\$	7,622,793 132,928	\$ 28,198,265 132,330	\$	895,822

Note 1: Investment methods are classified into the following three categories:

- 1. Direct investment in a company in mainland China.
- 2. Investing through companies in a third region (Eternal Holdings Inc., Eternal Global (BVI) Co., Ltd. and Mixville Holdings Inc.).
- 3. Others.

Note 2: The investment gains and losses were recognized from the financial statements audited by the parent company's CPA in the ROC in accordance with SAS No. 600 "Special Considerations - Audits of Group Financial Statements".

- Note 3: The investment gains and losses of Eternal (China) Investment Co., Ltd. included the income (loss) of the invested company.
- Note 4: The amounts were translated into NTD using the exchange rate of application date or remittance date.
- Note 5: According to the "Regulation Governing the Approval of Investment or Technical Cooperation in Mainland China", which was modified on August 29, 2008, the Company obtained the approval of the operational headquarters from the Industrial Development Bureau of Ministry of Economic Affairs; hence, there is no need to set an upper limit for the investment amount. For the subsidiary Eternal Precision Mechanics Co., Ltd., the upper limit for the investment amount is 60% of its net worth.

(Concluded)

INFORMATION OF MAJOR SHAREHOLDERS DECEMBER 31, 2023

	Shares					
Name of the Major Shareholder	Number of Shares Owned	Percentage of Ownership				
Kwang Yang Motor Co., Ltd. Kao, Ying-Shih	117,800,000 74,697,152	9.99 6.33				

- Note 1: The information of major shareholders presented in this table is provided by the Taiwan Depository & Clearing Corporation based on the number of ordinary shares and preference shares held by shareholders with ownership of 5% or greater, that have been issued without physical registration (including treasury shares) by the Company as of the last business day for the current year. The share capital in the financial statements of the Company and its subsidiaries may differ from the actual number of shares that have been issued without physical registration because of different preparation basis.
- Note 2: If a shareholder delivers the shareholdings to the trust, the above information will be disclosed by the individual truster who opened the trust account. For shareholders who declare insider shareholdings with ownership greater than 10% in accordance with the Security and Exchange Act, the shareholdings include shares held by shareholders and those delivered to the trust over which shareholders have rights to determine the use of trust property. For information relating to insider shareholding declaration, refer to Market Observation Post System.

V.Standalone Financial Statements for the Most Recent Year, Audited by CPA

INDEPENDENT AUDITORS' REPORT

Eternal Materials Co., Ltd.

Opinion

We have audited the accompanying standalone financial statements of Eternal Materials Co., Ltd. (the "Company"), which comprise the standalone balance sheets as of December 31, 2023 and 2022, and the standalone statements of comprehensive income, changes in equity and cash flows for the years then ended, and the notes to the standalone financial statements, including material accounting policy information. (collectively referred to as the "financial statements").

In our opinion, based on our audits and the reports of other auditors (refer to the Other Matter paragraph), the accompanying standalone financial statements present fairly, in all material respects, the standalone financial position of the Company as of December 31, 2023 and 2022, and its standalone financial performance and its standalone cash flows for the years then ended in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers.

Basis for Opinion

We conducted our audits in accordance with the Regulations Governing Financial Statement Audit and Attestation of Engagements of Certified Public Accountants and the Standards on Auditing of the Republic of China (TWSA). Our responsibilities under those standards are further described in the Auditors' Responsibilities for the Audit of the Standalone Financial Statements section of our report. We are independent of the Company in accordance with The Norm of Professional Ethics for Certified Public Accountant of the Republic of China, and we have fulfilled our other ethical responsibilities in accordance with these requirements. Based on our audits and the report of other auditors, we believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our opinion.

Key Audit Matters

Key audit matters are those matters that, in our professional judgment, were of most significance in our audit of the standalone financial statements for the year ended December 31, 2023. These matters were addressed in the context of our audit of the standalone financial statements as a whole, and in forming our opinion thereon, and we do not provide a separate opinion on these matters.

The key audit matter identified in the Company's standalone financial statements for the year ended December 31, 2023 is described as follows:

THE TIME OF REVENUE RECOGNITION FROM THE SUBSIDIARIES OF THE ELECTRONIC MATERIALS DEPARTMENT'S SALE OF VACUUM LAMINATOR

1. Description

Due to the higher market demand in the semiconductor industry, the unit price and gross profit margin of the vacuum laminator sold by the subsidiaries of the electronic materials department are higher. In addition, taking into account the characteristics and risks of the industry, we identified the time of the above revenue recognition as a key audit matter in accordance with Communicating Key Audit Matters in the Independent Auditor's Report of TWSA.

- 2. The audit procedures we performed in response to the above key audit matters are as follows:
 - a. We obtained an understanding of the relevant process and the control of revenue recognition in vacuum laminator.
 - b. We performed the test of details, which selected the samples for a certain period before and after the end of the year and obtained supporting documents or evidence to confirm that the revenue of the vacuum laminator has been recognized in the appropriate period.

Other Matter

The financial statements of some associates were audited by other auditors. Therefore, our opinion on the amounts included in the accompanying financial statements was based on the financial statements audited by other auditors. Such investments accounted for using the equity method amounted to NT\$714,968 thousand and NT\$672,942 thousand, representing 2% and 1% of the Company's total assets as of December 31, 2023 and 2022, respectively; the share of the profit of these associates amounted to NT\$119,325 thousand and NT\$97,155 thousand, representing 11% and 3% of the Company's total comprehensive income for the years ended December 31, 2023 and 2022, respectively.

Responsibilities of Management and Those Charged with Governance for the Standalone Financial Statements

Management is responsible for the preparation and fair presentation of the standalone financial statements in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers, and for such internal control as management determines is necessary to enable the preparation of standalone financial statements that are free from material misstatement, whether due to fraud or error.

In preparing the standalone financial statements, management is responsible for assessing the Company's ability to continue as a going concern, disclosing, as applicable, matters related to going concern and using the going concern basis of accounting unless management either intends to liquidate the Company or to cease operations, or has no realistic alternative but to do so.

Those charged with governance, including the audit committee, are responsible for overseeing the Company's financial reporting process.

Auditors' Responsibilities for the Audit of the Standalone Financial Statements

Our objectives are to obtain reasonable assurance about whether the standalone financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditors' report that includes our opinion. Reasonable assurance is a high level of assurance, but is not a guarantee that an audit conducted in accordance with the Standards on Auditing of the Republic of China will always detect a material misstatement when it exists. Misstatements can arise from fraud or error and are considered material if, individually or in the aggregate, they could reasonably be expected to influence the economic decisions of users taken on the basis of these standalone financial statements.

As part of an audit in accordance with the Standards on Auditing of the Republic of China, we exercise professional judgment and professional skepticism throughout the audit. We also:

- 1. Identify and assess the risks of material misstatement of the standalone financial statements, whether due to fraud or error, design and perform audit procedures responsive to those risks, and obtain audit evidence that is sufficient and appropriate to provide a basis for our opinion. The risk of not detecting a material misstatement resulting from fraud is higher than for one resulting from error, as fraud may involve collusion, forgery, intentional omissions, misrepresentations, or the override of internal control.
- 2 Obtain an understanding of internal control relevant to the audit in order to design audit procedures that are appropriate in the circumstances, but not for the purpose of expressing an opinion on the effectiveness of the Company's internal control.
- 3. Evaluate the appropriateness of accounting policies used and the reasonableness of accounting estimates and related disclosures made by management.
- 4. Conclude on the appropriateness of management's use of the going concern basis of accounting and, based on the audit evidence obtained, whether a material uncertainty exists related to events or conditions that may cast significant doubt on the Company's ability to continue as a going concern. If we conclude that a material uncertainty exists, we are required to draw attention in our auditors' report to the related disclosures in the standalone financial statements or, if such disclosures are inadequate, to modify our opinion. Our conclusions are based on the audit evidence obtained up to the date of our auditors' report. However, future events or conditions may cause the Company to cease to continue as a going concern.
- 5. Evaluate the overall presentation, structure and content of the standalone financial statements, including the disclosures, and whether the standalone financial statements represent the underlying transactions and events in a manner that achieves fair presentation.
- 6. Obtain sufficient and appropriate audit evidence regarding the financial information of entities or business activities within the Company to express an opinion on the standalone financial statements. We are responsible for the direction, supervision, and performance of the audit. We remain solely responsible for our audit opinion.

We communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audit and significant audit findings, including any significant deficiencies in internal control that we identify during our audit.

We also provide those charged with governance with a statement that we have complied with relevant ethical requirements regarding independence, and to communicate with them all relationships and other matters that may reasonably be thought to bear on our independence, and where applicable, related safeguards.

From the matters communicated with those charged with governance, we determine those matters that were of most significance in the audit of the standalone financial statements for the year ended December 31, 2023 and are therefore the key audit matters. We describe these matters in our auditors' report unless law or regulation precludes public disclosure about the matter or when, in extremely rare circumstances, we determine that a matter should not be communicated in our report because the adverse consequences of doing so would reasonably be expected to outweigh the public interest benefits of such communication.

The engagement partners on the audits resulting in this independent auditors' report are Chao-Chun Wang and Jui-Hsuan Hsu.

Deloitte & Touche Taipei, Taiwan Republic of China

March 8, 2024

Notice to Readers

The accompanying standalone financial statements are intended only to present the standalone financial position, financial performance and cash flows in accordance with accounting principles and practices generally accepted in the Republic of China and not those of any other jurisdictions. The standards, procedures and practices to audit such standalone financial statements are those generally applied in the Republic of China.

For the convenience of readers, the independent auditors' report and the accompanying standalone financial statements have been translated into English from the original Chinese version prepared and used in the Republic of China. If there is any conflict between the English version and the original Chinese version or any difference in the interpretation of the two versions, the Chinese-language independent auditors' report and standalone financial statements shall prevail.

STANDALONE BALANCE SHEETS (In Thousands of New Taiwan Dollars)

	December 31, 2023		December 31, 2022	
ASSETS	Amount	%	Amount	%
CURRENT ASSETS	\$ 204,029		\$ 331,652	1
Cash and cash equivalents (Notes 4 and 6)	. ,	-		1
Notes receivable, net (Notes 4 and 7)	276,813	1	275,956	1
Accounts receivable, net (Notes 4, 5 and 7)	2,309,532	5	2,447,154	5
Accounts receivable from related parties, net (Notes 4, 5, 7 and 26)	882,032	2	877,655	2
Other receivables (Notes 7 and 26)	458,750	l	881,366	2
Inventories (Notes 4, 5 and 8)	2,661,185	6	3,350,642	7
Other current assets - others (Notes 20 and 27)	212,165		254,730	
Total current assets	7,004,506	15	8,419,155	18
NON-CURRENT ASSETS				
Financial assets at fair value through other comprehensive income - non-current (Notes 4 and 9)	799,386	2	627,056	2
Investments accounted for using the equity method (Notes 4 and 10)	31,598,687	67	31,324,109	66
Property, plant and equipment (Notes 4 and 11)	7,315,748	16	6,897,112	14
Right-of-use assets (Notes 4 and 12)	42,282	-	65,686	-
Investment properties (Notes 4 and 13)	49,991	_	50,674	_
Intangible assets (Notes 4 and 14)	191,801	_	207,149	_
Deferred tax assets (Notes 4, 5 and 20)	· · · · ·	-	177,352	-
	170,168	-	,	-
Other non-current assets - others (Note 27)	68,471		52,299	
Total non-current assets	40,236,534	85	39,401,437	82
TOTAL	<u>\$ 47,241,040</u>	_100	<u>\$ 47,820,592</u>	100
LIABILITIES AND EQUITY				
CURRENT LIABILITIES				
Short-term borrowings (Notes 4, 15 and 26)	\$ 4,569,047	10	\$ 3,465,564	7
Notes payable	2,362	-	533	-
Accounts payable (Note 26)	1,143,698	3	1,044,917	3
Other payables - others (Note 16)	742,282	2	976,382	2
Current tax liabilities (Note 20)	176,636	-	377,530	1
Lease liabilities - current (Notes 4 and 12)	15,369	-	19,592	-
Current portion of long-term liabilities (Notes 4 and 15)	3,448,969	7	2,994,000	6
Other current liabilities - others (Note 18)	31,985		44,140	
Total current liabilities	10,130,348	22	000 650	10
Total current habilities	10,130,348	22	8,922,658	19
NON-CURRENT LIABILITIES				
Bonds payable (Notes 4 and 15)	2,497,203	5	5,493,921	11
Long-term borrowings (Notes 4 and 15)	7,090,000	15	5,840,000	12
Deferred tax liabilities (Notes 4, 5 and 20)	2,219,628	5	2,217,429	5
Lease liabilities - non-current (Notes 4 and 12)	24,078	-	43,726	-
Other non-current liabilities (Notes 4, 5 and 16)	545,153	1	542,454	1
Other hon-current natifices (Notes 4, 5 and 10)	<u> </u>	1		1
Total non-current liabilities	12,376,062	26	14,137,530	29
Total liabilities	22,506,410	48	23,060,188	48
EQUITY (Note 17)				
Ordinary shares	11,782,655	25	11,782,655	25
Capital surplus	664,785	1	368,946	1
Retained earnings				
Legal reserve	5,083,381	11	4,803,617	10
Special reserve	977,601	2	1,181,819	2
	· · · · ·			
Unappropriated earnings	7,584,997	$\frac{16}{20}$	7,600,968	$\frac{16}{28}$
Total retained earnings	13,645,979	<u> </u>	13,586,404	<u></u>
Other equity	(1,358,789)) (3	(977,601)) (2
Total equity	24,734,630	52	24,760,404	52
TOTAL	<u>\$ 47,241,040</u>	_100	<u>\$ 47,820,592</u>	100

The accompanying notes are an integral part of the standalone financial statements.

(With Deloitte & Touche auditors' report dated March 8, 2024)

STANDALONE STATEMENTS OF COMPREHENSIVE INCOME (In Thousands of New Taiwan Dollars, Except Earnings Per Share)

	For the `	Year End	led December 31		
	2023		2022		
	Amount	%	Amount	%	
OPERATING REVENUE (Notes 4, 18 and 26)	\$ 13,317,700	100	\$ 16,211,752	100	
OPERATING COSTS (Notes 8, 16, 19 and 26)	10,889,118	82	13,019,221	80	
GROSS PROFIT	2,428,582		3,192,531	20	
OPERATING EXPENSES (Notes 7, 16 and 19) Selling and marketing expenses General and administrative expenses Research and development expenses Expected credit loss (gain)	689,541 807,831 1,090,214 538	5 6 8 	1,133,800 850,933 1,216,762 (1,449)	7 5 8 	
Total operating expenses	2,588,124	19	3,200,046	20	
LOSS FROM OPERATIONS	(159,542)	<u>(1</u>)	(7,515)		
NON-OPERATING INCOME AND EXPENSES Interest income Other income (Notes 19 and 26) Other gains and losses (Note 19) Finance costs (Notes 4, 19 and 26) Share of profit of subsidiaries, associates and joint ventures (Note 10)	16,112 480,061 (34,704) (312,050) <u>1,689,092</u>	3 (3) <u>13</u>	7,268 613,893 7,665 (216,030) <u>2,270,537</u>	3 (1) 14	
Total non-operating income and expenses	1,838,511	13	2,683,333	16	
PROFIT BEFORE INCOME TAX	1,678,969	12	2,675,818	16	
INCOME TAX EXPENSE (Notes 4 and 20)	(175,282)	(1)	(58,226)		
NET PROFIT FOR THE YEAR	1,503,687	11	2,617,592	16	

(Continued)

STANDALONE STATEMENTS OF COMPREHENSIVE INCOME (In Thousands of New Taiwan Dollars, Except Earnings Per Share)

	For the Year Ended December 31					
	2023			2022		
	1	Amount	%	Amount	%	
OTHER COMPREHENSIVE INCOME (LOSS) (Notes 16, 17 and 20) Items that will not be reclassified subsequently to profit or loss:						
Remeasurement of defined benefit plans Unrealized gains and losses on investments in equity instruments at fair value through other	\$	(41,065)	-	\$ 214,688	1	
comprehensive income Remeasurement of defined benefit plans of subsidiaries, associates and joint ventures		122,330	1	(233,486)	(1)	
accounted for using the equity method Unrealized gains and losses on investments in equity instruments at fair value through other comprehensive income of subsidiaries, associates and joint ventures accounted for		2,659	-	5,089	-	
using the equity method Income tax relating to items that will not be		44,677	-	(2,583)	-	
reclassified subsequently to profit or loss Items that may be reclassified subsequently to profit or loss:		11,847	-	(49,488)	-	
Exchange differences on translation of the financial statements of foreign operations Share of other comprehensive income (loss) of		(579,276)	(4)	406,080	2	
associates and joint ventures		(22,920)		40,757	<u> </u>	
Other comprehensive income (loss) for the year, net of income tax		(461,748)	_(3)	381,057	2	
TOTAL COMPREHENSIVE INCOME FOR THE YEAR	<u>\$</u>	1,041,939	8	<u>\$ 2,998,649</u>	18	
EARNINGS PER SHARE (Note 21) Basic Diluted		\$ 1.28 1.27		\$ 2.15 2.15		

The accompanying notes are an integral part of the standalone financial statements. (Concluded)

(With Deloitte & Touche auditors' report dated March 8, 2024)

STANDALONE STATEMENTS OF CHANGES IN EQUITY (In Thousands of New Taiwan Dollars, Except Dividends Per Share)

	Ordinary Shares	Capital Surplus	Legal Reserve	Retained Earnings Special Reserve	Unappropriated Earnings	Exchange Differences on Translation of the Financial Statements of Foreign Operations
BALANCE AT JANUARY 1, 2023	<u>\$ 11,782,655</u>	\$ 368,946	\$ 4,803,617	\$ 1,181,819	\$ 7,600,968	\$ (1,335,011)
	<u>\$ 11,782,055</u>	<u>\$ 308,940</u>	<u>\$ 4,803,017</u>	<u>\$ 1,101,019</u>	<u>\$ 7,000,908</u>	<u>\$ (1,555,011)</u>
Appropriation of the 2022 earnings (Note 17) Legal reserve appropriated Reversal of special reserve Cash dividends - NT\$1.2 per share	- - 	- - 	279,764	(204,218)	(279,764) 204,218 (1,413,919)	- - -
	<u> </u>	<u> </u>	279,764	(204,218)	(1,489,465)	_
Changes in capital surplus from investments in associates and joint ventures accounted for using the equity method (Note 17)	<u> </u>	3,348	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Net profit for the year ended December 31, 2023	-	-	-	-	1,503,687	-
Other comprehensive income (loss) for the year ended December 31, 2023, net of income tax	<u> </u>	<u> </u>	<u> </u>	<u> </u>	(30,193)	(602,196)
Total comprehensive income (loss) for the year ended December 31, 2023	<u> </u>	<u> </u>		<u> </u>	1,473,494	(602,196)
Changes in percentage of ownership interests in subsidiaries (Note 22)	<u> </u>	292,491				50,367
BALANCE AT DECEMBER 31, 2023	<u>\$ 11,782,655</u>	<u>\$ 664,785</u>	<u>\$ 5,083,381</u>	<u>\$ 977,601</u>	<u>\$ 7,584,997</u>	<u>\$ (1,886,840)</u>
BALANCE AT JANUARY 1, 2022	<u>\$ 12,402,795</u>	<u>\$ 368,946</u>	<u>\$ 4,437,120</u>	<u>\$ 781,875</u>	<u>\$ 7,430,191</u>	<u>\$ (1,781,848</u>)
Appropriation of the 2021 earnings (Note 17) Legal reserve appropriated Special reserve appropriated Cash dividends - NT\$1.5 per share		- - 	366,497	399,944 	(366,497) (399,944) <u>(1,860,419</u>)	- - -
	<u> </u>		366,497	399,944	(2,626,860)	<u> </u>
Net profit for the year ended December 31, 2022	-	-	-	-	2,617,592	-
Other comprehensive income (loss) for the year ended December 31, 2022, net of income tax	<u> </u>	<u> </u>	<u>-</u>	<u> </u>	176,839	446,837
Total comprehensive income (loss) for the year ended December 31, 2022	<u> </u>	<u> </u>	<u> </u>	<u> </u>	2,794,431	446,837
Capital reduction by cash (Note 17)	(620,140)	<u> </u>		<u> </u>	<u>-</u>	<u> </u>
Disposal of investments in equity instruments at fair value through other comprehensive income (Note 20)	<u> </u>	<u> </u>	<u> </u>	<u> </u>	3,206	<u> </u>
BALANCE AT DECEMBER 31, 2022	<u>\$ 11,782,655</u>	<u>\$ 368,946</u>	<u>\$ 4,803,617</u>	<u>\$ 1,181,819</u>	<u>\$ 7,600,968</u>	<u>\$ (1,335,011</u>)

The accompanying notes are an integral part of the standalone financial statements.

(With Deloitte & Touche auditors' report dated March 8, 2024)

Other Equity Unrealized Gains and Losses on Financial Assets at Fair Value Through Other Comprehensive Income	Total Other Equity	Total Equity
<u>\$ 357,410</u>	<u>\$ (977,601</u>)	<u>\$ 24,760,404</u>
-	-	-
	- 	(1,413,919)
	<u>-</u>	(1,413,919)
-	_	3,348
		1,503,687
170,641	(431,555)	(461,748)
170,641	<u>(431,555)</u> (431,555)	<u> (401,748</u>) <u> 1,041,939</u>
<u> </u>	<u> </u>	342,858
\$ 528,051	<u> </u>	<u>\$ 24,734,630</u>
\$ 528,051 \$ 600,029	<u>\$ (1,181,819)</u>	<u>\$ 24,239,108</u>
	,	
-	-	-
<u> </u>	<u> </u>	(1,860,419)
<u> </u>	<u>-</u>	(1,860,419)
-	-	2,617,592
(242,619)	204,218	381,057
(242,619)	204,218	2,998,649
<u>-</u>	<u> </u>	(620,140)
_	_	3,206
\$ 357,410	\$ <u>(977,601</u>)	\$ 24,760,404

STANDALONE STATEMENTS OF CASH FLOWS (In Thousands of New Taiwan Dollars)

	For the Year Ended December 31			
		2023		2022
CASH FLOWS FROM OPERATING ACTIVITIES				
Profit before income tax	\$	1,678,969	\$	2,675,818
Adjustments for:	Ψ	1,070,909	Ψ	2,075,010
Depreciation expense		643,835		662,697
Amortization expense		16,618		17,603
Expected credit loss (gain)		538		(1,449)
Finance costs		312,050		216,030
Interest income		(16,112)		(7,268)
Dividend income		(13,013)		(63,281)
Share-based compensation		2,780		-
Share of the profit of subsidiaries, associates and joint ventures		(1,689,092)		(2,270,537)
Loss on disposal of property, plant and equipment		1,929		2,684
Impairment loss recognized on non-financial assets		53,301		50,188
Others		(418)		(3,870)
Changes in operating assets and liabilities				
Notes receivable		(857)		102,867
Accounts receivable		137,083		459,926
Accounts receivable from related parties		(4,376)		30,461
Other receivables		60,317		41,060
Inventories		636,156		659,531
Other current assets		(29,648)		4,970
Notes payable		1,829		504
Accounts payable		98,781		(512,614)
Other payables		(127,709)		(103,337)
Other current liabilities		(12,155)		26,569
Other non-current liabilities		(39,020)		(32,726)
Cash generated from operations		1,711,786		1,955,826
Interest received		16,125		7,255
Dividends received		1,573,655		2,057,540
Interest paid		(322,481)		(211,439)
Income taxes paid		(297,733)		(268,377)
Net cash generated from operating activities		2,681,352		3,540,805

(Continued)

STANDALONE STATEMENTS OF CASH FLOWS (In Thousands of New Taiwan Dollars)

	For the Year En	led December 31	
	2023	2022	
CASH FLOWS FROM INVESTING ACTIVITIES			
Acquisition of financial assets at fair value through other			
comprehensive income	\$ (50,000)	\$ -	
Proceeds from capital reduction of financial assets at fair value through			
other comprehensive income	-	1,238	
Payment for property, plant and equipment	(1,136,344)	(1,097,466)	
Proceeds from disposal of property, plant and equipment	1,848	1,119	
Decrease (increase) in other receivables from related parties	307,100	(307,100)	
Payment for intangible assets	(1,270)	(6,083)	
Decrease (increase) in other financial assets	15,000	(15,000)	
Increase in other non-current assets	(16,172)	(16,489)	
Net cash used in establishing a subsidiary by spin-off		(159,395)	
Net cash used in investing activities	(879,838)	(1,599,176)	
CASH FLOWS FROM FINANCING ACTIVITIES			
Increase in short-term borrowings	1,103,483	1,286,194	
Proceeds from long-term borrowings	6,000,000	6,960,000	
Repayments of long-term borrowings	(7,294,000)	(7,784,000)	
Increase in guarantee deposits received	654	300	
Repayment of the principal portion of lease liabilities	(21,244)	(25,209)	
Dividends paid	(1,413,919)	(1,860,419)	
Capital reduction by cash	-	(620,140)	
Acquisition of additional interests in subsidiaries	(758,236)	-	
Proceeds from capital reduction of subsidiaries accounted for using the			
equity method	454,125	228,482	
Net cash used in financing activities	(1,929,137)	(1,814,792)	
NET INCREASE (DECREASE) IN CASH AND CASH			
EQUIVALENTS	(127,623)	126,837	
CASH AND CASH EQUIVALENTS AT THE BEGINNING OF THE			
YEAR	331,652	204,815	
	¢ 204.020	¢ 221.650	
CASH AND CASH EQUIVALENTS AT THE END OF THE YEAR	<u>\$ 204,029</u>	<u>\$ 331,652</u>	

The accompanying notes are an integral part of the standalone financial statements. (Concluded)

(With Deloitte & Touche auditors' report dated March 8, 2024)

NOTES TO STANDALONE FINANCIAL STATEMENTS FOR THE YEARS ENDED DECEMBER 31, 2023 AND 2022 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

1. GENERAL INFORMATION

Eternal Materials Co., Ltd. (the "Company") was established in December 1964. The Company is mainly engaged in the research, manufacturing, processing, selling and trading of diversified industrial synthetic resins, epoxy resin, acrylates, methacrylates, coating, molding compound, copper clad laminates, film materials, photoresist materials, electronic chemical materials, composite materials and bio-medical testing materials.

The Company's shares have been listed on the Taiwan Stock Exchange (TWSE) since March 1994.

The standalone financial statements are presented in the Company's functional currency, the New Taiwan dollar.

2. APPROVAL OF FINANCIAL STATEMENTS

The standalone financial statements were approved by the Company's board of directors and authorized for issue on March 8, 2024.

3. APPLICATION OF NEW AND AMENDED STANDARDS AND INTERPRETATIONS

a. The application of the amendments to the Regulations Governing the Preparation of Financial Reports by Securities Issuers and the International Financial Reporting Standards (IFRS), International Accounting Standards (IAS), IFRIC Interpretations (IFRIC), and SIC Interpretations (SIC), (collectively, the "IFRS Accounting Standards") endorsed and issued into effect by the Financial Supervisory Commission (FSC)

The application of the amendments to the Regulations Governing the Preparation of Financial Reports by Securities Issuers and the IFRS Accounting Standards endorsed and issued into effect by the FSC will not have a material impact on the Company's accounting policies.

b. The IFRS Accounting Standards endorsed by the FSC for application starting from 2024

New, Amended and Revised Standards and Interpretations	Effective Date Announced by International Accounting Standards Board (IASB) (Note 1)
Amendments to IFRS 16 "Leases Liability in a Sale and Leaseback"	January 1, 2024 (Note 2)
Amendments to IAS 1 "Classification of Liabilities as Current or Non- current"	January 1, 2024
Amendments to IAS 1 "Non-current Liabilities with Covenants" Amendments to IAS 7 and IFRS 7 "Supplier Finance Arrangements"	January 1, 2024 January 1, 2024 (Note 3)

Note 1: Unless stated otherwise, the above IFRS Accounting Standards are effective for annual reporting periods beginning on or after their respective effective dates.

Note 2: A seller-lessee shall apply the Amendments to IFRS 16 retrospectively to sale and leaseback

transactions entered into after the date of initial application of IFRS 16.

Note 3: The amendments provide some transition relief regarding disclosure requirements.

As of the date the standalone financial statements were authorized for issue, the Company has assessed that the application of other standards and interpretations will not have a material impact on the Company's financial position and financial performance.

c. The IFRS Accounting Standards announced by IASB but not yet endorsed and issued into effect by the FSC

New, Amended and Revised Standards and Interpretations	Effective Date Announced by IASB (Note 1)
Amendments to IFRS 10 and IAS 28 "Sale or Contribution of Assets between an Investor and its Associate or Joint Venture"	To be determined by IASB
IFRS 17 "Insurance Contracts"	January 1, 2023
Amendments to IFRS 17	January 1, 2023
Amendments to IFRS 17 "Initial Application of IFRS 9 and IFRS 17 - Comparative Information"	January 1, 2023
Amendments to IAS 21 "Lack of Exchangeability"	January 1, 2025 (Note 2)

- Note 1: Unless stated otherwise, the above IFRS Accounting Standards are effective for annual reporting periods beginning on or after their respective effective dates.
- Note 2: An entity shall apply those amendments for annual reporting periods beginning on or after January 1, 2025. Upon initial application of the amendments, the entity recognizes any effect as an adjustment to the opening balance of retained earnings. When the entity uses a presentation currency other than its functional currency, it shall, at the date of initial application, recognize any effect as an adjustment to the cumulative amount of translation differences in equity.

As of the date the standalone financial statements were authorized for issue, the Company is continuously assessing the possible impact that the application of other standards and interpretations will have on the Company's financial position and financial performance and will disclose the relevant impact when the assessment is completed.

4. SUMMARY OF MATERIAL ACCOUNTING POLICY INFORMATION

a. Statement of compliance

The standalone financial statements have been prepared in accordance with the Regulations Governing the Preparation of Financial Reports by Securities Issuers.

b. Basis of preparation

The standalone financial statements have been prepared on the historical cost basis except for financial instruments that are measured at fair value and net defined benefit liabilities which are measured at the present value of the defined benefit obligation less the fair value of plan assets.

The fair value measurements, which are grouped into Levels 1 to 3 based on the degree to which the fair value measurement inputs are observable and based on the significance of the inputs to the fair value measurement in its entirety, are described as follows:

- 1) Level 1 inputs are quoted prices (unadjusted) in active markets for identical assets or liabilities;
- 2) Level 2 inputs are inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly (i.e., as prices) or indirectly (i.e., derived from prices); and
- 3) Level 3 inputs are unobservable inputs for the asset or liability.

When preparing the standalone financial statements, the Company accounted for investments in subsidiaries and associates using the equity method. In order for the amount of net income, other comprehensive income and equity in the standalone financial statements to be equal to those attributable to owners of the Company in the consolidated financial statements, the differences in the accounting treatment between the standalone basis and the consolidated basis are adjusted under the heading of investments accounted for using the equity method, share of profits of subsidiaries, associates and joint ventures, share of other comprehensive income of subsidiaries, associates and joint ventures in the standalone financial statements.

c. Classification of current and noncurrent assets and liabilities

Current assets include:

- 1) Assets held primarily for the purpose of trading;
- 2) Assets expected to be realized within 12 months after the reporting period; and
- 3) Cash and cash equivalents unless the asset is restricted from being exchanged or used to settle a liability for at least 12 months after the reporting period.

Current liabilities include:

- 1) Liabilities held primarily for the purpose of trading;
- 2) Liabilities due to be settled within 12 months after the reporting period, even if an agreement to refinance, or to reschedule payments, on a long-term basis is completed after the reporting period and before the consolidated financial statements are authorized for issue; and
- 3) Liabilities without an unconditional right to defer settlement for at least 12 months after the reporting period. Terms of a liability that could, at the option of the counterparty, result in its settlement by the issue of equity instruments do not affect its classification.

Assets and liabilities that are not classified as current are classified as non-current.

d. Foreign currencies

In preparing the standalone financial statements of the Company, transactions in currencies other than the Company's functional currency (i.e., foreign currencies) are recognized at the rates of exchange prevailing at the dates of the transactions.

At the end of each reporting period, monetary items denominated in foreign currencies are retranslated at the closing rates at that date. Exchange differences on monetary items arising from settlement or translation are recognized in profit or loss in the period in which they arise.

Non-monetary items measured at fair value that are denominated in foreign currencies are retranslated at the rates prevailing at the date when the fair value is determined. Exchange differences arising from the retranslation of non-monetary items are included in profit or loss for the period except for exchange differences arising from the retranslation of non-monetary items in respect of which gains and losses are recognized directly in other comprehensive income; in which cases, the exchange differences are also

recognized directly in other comprehensive income.

Non-monetary items that are measured at historical cost in a foreign currency are not retranslated.

On the disposal of a foreign operation (i.e., a disposal of the Company's entire interest in a foreign operation, or a disposal involving loss of control over a subsidiary that includes a foreign operation), all of the exchange differences accumulated in equity in respect of that operation are reclassified to profit or loss.

In relation to a partial disposal of a subsidiary that does not result in the Company losing control over the subsidiary, the proportionate share of accumulated exchange differences is included in the calculation of equity transactions but is not recognized in profit or loss. For all other partial disposals, the proportionate share of the accumulated exchange differences recognized in other comprehensive income is reclassified to profit or loss.

Goodwill and fair value adjustments on identifiable assets and liabilities acquired arising from the acquisition of a foreign operation are treated as assets and liabilities of the foreign operation and translated at the closing rate of exchange at the end of each reporting period. Exchange differences arising are recognized in other comprehensive income.

e. Inventories

Inventories consist of raw materials, supplies, finished goods and inventory in transit. Inventories are stated at the lower of cost or net realizable value. Inventory write-downs are made by item. The net realizable value is the estimated selling price of inventories less all estimated costs of completion and costs necessary to make the sale. Inventories are recorded at weighted-average cost.

f. Investments in subsidiaries

The Company uses the equity method to account for its investments in subsidiaries.

A subsidiary is an entity that is controlled by the Company. Under the equity method, an investment is initially recognized at cost and adjusted thereafter to recognize the Company's share of the profit or loss and other comprehensive income of the subsidiary. The Company also recognizes the changes in the share of other equity of subsidiaries.

Changes in the Company's ownership interest in a subsidiary that do not result in the Company losing control over the subsidiary are accounted for as equity transactions. Differences between the carrying amounts of the investment and the fair value of consideration paid or received are directly recognized in equity.

When the Company's share of loss of a subsidiary equals to or exceeds its interest in that subsidiary (which includes any carrying amount of the investment accounted for using the equity method and long-term interests that, in substance, form part of the Company's net investment in the subsidiary), the Company continues recognizing its share of further losses.

Any excess of the cost of acquisition over the Company's share of the net fair value of the identifiable assets and liabilities of a subsidiary recognized at the date of acquisition is recognized as goodwill, which is included within the carrying amount of the investment and is not amortized. Any excess of the Company's share of the net fair value of the identifiable assets and liabilities over the cost of acquisition, after reassessment, is recognized immediately in profit or loss.

The Company assesses its investment for any impairment by comparing the carrying amount with the estimated recoverable amount of cash-generating units based on the investee's financial statements as a whole. If the recoverable amount of the investment subsequently increases, the Company recognizes the profit for reversal of the impairment loss; the adjusted post-reversal carrying amount should not exceed

the carrying amount that would have been recognized (net of amortization) had no impairment loss been recognized in prior years. An impairment loss recognized on goodwill cannot be reversed in subsequent periods.

When the Company loses control of a subsidiary, it recognizes the investment retained in the former subsidiary at its fair value at the date when control is lost. The difference between the fair value of the retained investment plus any consideration received and the carrying amount of previous investment at the date when control is lost is recognized in profit or loss. Besides, the Company accounts for all amounts previously recognized in other comprehensive income in relation to that subsidiary on the same basis as would be required if the Company had directly disposed of the related assets or liabilities.

Unrealized profits and losses resulting from downstream transactions with subsidiaries are eliminated in the standalone financial statements. Profits and losses resulting from upstream transactions and transactions between subsidiaries are recognized in the standalone financial statements only to the extent of interests in the subsidiaries that are not related to the Company.

g. Investments in associates

An associate is an entity over which the Company has significant influence and that is not a subsidiary.

The Company uses the equity method to account for its investments in associates.

Under the equity method, an investment in an associate is initially recognized at cost and adjusted thereafter to recognize the Company's share of the profit or loss and other comprehensive income of the associate. The Company also recognizes the changes in the share of equity of associates.

Any excess of the cost of acquisition over the Company's share of the net fair value of the identifiable assets and liabilities of an associate at the date of acquisition is recognized as goodwill, which is included within the carrying amount of the investment and is not amortized. Any excess of the Company's share of the net fair value of the identifiable assets and liabilities over the cost of acquisition, after reassessment, is recognized immediately in profit or loss.

When the Company subscribes for additional new shares of an associate at a percentage different from its existing ownership percentage, the resulting carrying amount of the investment differs from the amount of the Company's proportionate interest in the associate. The Company records such a difference as an adjustment to investments with the corresponding amount charged or credited to capital surplus - share of changes in equities of associates and investments accounted for using the equity method. If the Company's ownership interest is reduced due to subscription of the new shares of associate at a percentage different from its existing ownership percentage, the proportionate amount of the gains or losses previously recognized in other comprehensive income in relation to that associate is reclassified to profit or loss on the same basis as would be required if the investee had directly disposed of the related assets or liabilities. When the adjustment should be a deduction to capital surplus, but the capital surplus recognized from investments accounted for using the equity method is insufficient, the shortage is deducted from retained earnings.

When the Company's share of losses of an associate equals or exceeds their interest in that associate (which includes any carrying amount of the investment accounted for using the equity method and long-term interests that, in substance, form part of the Company's net investment in the associate), the Company discontinues recognizing their share of further losses, if any. Additional losses and liabilities are recognized only to the extent that the Company has incurred legal obligations, or constructive obligations, or made payments on behalf of that associate.

When impairment loss is evaluated, the entire carrying amount of the investment (including goodwill) is tested for impairment as a single asset by comparing its recoverable amount with its carrying amount. Any impairment loss recognized is deducted from investment and the carrying amount of investment is net of impairment loss. Any reversal of that impairment loss is recognized to the extent that the

recoverable amount of the investment has subsequently increased.

The Company discontinues the use of the equity method from the date on which its investment ceases to be an associate. Any retained investment is measured at fair value at that date and the fair value is regarded as its fair value on initial recognition as a financial asset. The difference between the previous carrying amount of the associate attributable to the retained interest and its fair value is included in the determination of the gain or loss on disposal of the associate. The Company accounts for all amounts previously recognized in other comprehensive income in relation to that associate on the same basis as would be required if that associate had directly disposed of the related assets or liabilities.

When the Company transacts with its associates, profits and losses on these transactions are recognized in the standalone financial statements only to the extent of interests in the associates that are not related to the Company.

h. Property, plant, and equipment

Property, plant and equipment are measured at cost, less accumulated depreciation and accumulated impairment loss.

Property, plant and equipment in the course of construction are measured at cost less accumulated recognized impairment loss. Cost includes professional fees and borrowing costs eligible for capitalization. Such assets are classified to the appropriate categories of property, plant and equipment when completed and ready for their intended use and depreciated accordingly.

Except for freehold land which is not depreciated, the depreciation of property, plant and equipment is recognized using the straight-line method. Each significant part is depreciated separately. The estimated useful lives, residual values and depreciation methods are reviewed at the end of each reporting periods, with the effects of any changes in the estimates accounted for on a propective basis.

On derecognition of an item of property, plant and equipment, the difference between net disposal proceeds and the carrying amount of the asset is recognized in profit or loss.

i. Investment properties

Investment properties are properties held to earn rent and land held for a currently undetermined future use. Investment properties are initially measured at cost, including transaction costs. Subsequent to initial recognition, investment properties are measured at cost less accumulated depreciation and accumulated impairment loss.

Depreciation is recognized using the straight-line method except for freehold land.

For a transfer of classification from property, plant and equipment to investment properties, the deemed cost of the property for subsequent accounting is its carrying amount at the end of owner-occupation.

For a transfer of classification from investment properties to property, plant and equipment, the deemed cost of the property for subsequent accounting is its carrying amount at the commencement of owner-occupation.

For a contract where a landowner provides land for the construction of buildings by a property developer in exchange for a certain percentage of buildings, any exchange gain or loss is recognized when the exchange transaction occurs, if the buildings acquired are classified as investment properties and if the exchange transaction has commercial substance.

On derecognition of an investment property, the difference between the net disposal proceeds and the carrying amount of the asset is included in profit or loss.

j. Intangible assets

Intangible assets with finite useful lives that are acquired separately are initially measured at cost and subsequently measured at cost less accumulated amortization and accumulated impairment loss. Amortization is recognized on a straight-line basis. The estimated useful lives, residual values, and amortization methods are reviewed at the end of each reporting period, with the effect of any changes in the estimates accounted for on a prospective basis.

On derecognition of an intangible asset, the difference between the net disposal proceeds and the carrying amount of the asset is recognized in profit or loss.

k. Impairment of property, plant and equipment, investment properties, right-of-use assets and intangible assets

At the end of each reporting period, the Company reviews the carrying amounts of its property, plant and equipment, investment properties, right-of-use assets and intangible assets to determine whether there is any indication that those assets have suffered any impairment loss. If any such indication exists, the recoverable amount of the asset is estimated in order to determine the extent of the impairment loss. When it is not possible to estimate the recoverable amount of an individual asset, the Company estimates the recoverable amount of the cash-generating unit to which the asset belongs. Corporate assets are allocated to the individual cash-generating units on a reasonable and consistent basis of allocation.

The recoverable amount is the higher of fair value less costs to sell and value in use. If the recoverable amount of an asset or cash-generating unit is estimated to be less than its carrying amount, the carrying amount of the asset or cash-generating unit is reduced to its recoverable amount. The impairment loss is recognized in profit or loss.

When an impairment loss is subsequently reversed, the carrying amount of the asset or cash-generating unit is increased to the revised estimate of its recoverable amount, but only to the extent of the carrying amount that would have been determined for the asset or cash-generating unit (net of amortization and depreciation) had no impairment loss been recognized in prior years. A reversal of an impairment loss is recognized immediately in profit or loss.

1. Non-current assets held for sale

Non-current assets or disposal groups are classified as held for sale if their carrying amounts will be recovered principally through a sales transaction rather than through continuing use. This condition is regarded as met only when the sale is highly probable and the non-current asset or disposal group is available for immediate sale in its present condition. To meet the criteria for the sale being highly probable, the appropriate level of management must be committed to the sale, which should be expected to qualify for recognition as a completed sale within 1 year from the date of classification.

Non-current assets or disposal groups classified as held for sale are measured at the lower of their previous carrying amount and fair value less costs to sell. Recognition of depreciation of those assets would cease.

When a sale plan would result in a loss of control of a subsidiary, all of the carrying amounts of the investments in that subsidiary are classified as held for sale, regardless of whether there is any residual interest in that subsidiary after the sale. However, such investment is still accounted for using the equity method.

When the Company is committed to a sale plan involving the disposal of an investment or a portion of an investment in an associate, only the investment or the portion of the investment that will be disposed of is classified as held for sale when the classification criteria are met, and the Company discontinues the use of the equity method in relation to the portion that is classified as held for sale. Any retained portion of an investment in an associate that has not been classified as held for sale continues to be accounted for using the equity method. If the Company ceases to have significant influence over the investment after

the disposal takes place, the Company accounts for any retained interest that has not been classified as held for sale in accordance with the accounting policies for financial instruments.

When a subsidiary and associate previously classified as held for sale no longer meets the criteria to be classified as such, it is measured at the carrying amount that would have been recognized as such interests had not been classified as held for sale. The financial statements for the prior periods with interests classified as held for sale are amended accordingly.

m. Financial instruments

Financial assets and financial liabilities are recognized when the Company becomes a party to the contractual provisions of the instruments.

Financial assets and financial liabilities are initially measured at fair value. Transaction costs that are directly attributable to the acquisition or issuance of financial assets and financial liabilities (other than financial assets and financial liabilities at fair value through profit or loss) are added to or deducted from the fair value of the financial assets or financial liabilities, as appropriate, on initial recognition. Transaction costs directly attributable to the acquisition or issuance of financial assets or financial liabilities at fair value of financial assets or financial liabilities at fair value through profit or loss.

1) Financial assets

All regular way purchases or sales of financial assets are recognized and derecognized on a trade date basis.

a) Measurement categories

Financial assets are classified into the following categories: financial assets at amortized cost and investments in equity instruments at FVTOCI.

i Financial assets at amortized cost

Financial assets that meet the following conditions are subsequently measured at amortized cost:

- i) The financial asset is held within a business model whose objective is to hold financial assets in order to collect contractual cash flows; and
- ii) The contractual terms of the financial asset give rise on specified dates to cash flows that are solely payments of principal and interest on the principal amount outstanding.

Subsequent to initial recognition, financial assets at amortized cost, including cash and cash equivalents, notes and accounts receivable at amortized cost, other receivables, other financial assets - current and non-current and refundable deposits are measured at amortized cost, which equals the gross carrying amount determined using the effective interest method less any impairment loss. Exchange differences are recognized in profit or loss.

Interest income is calculated by applying the effective interest rate to the gross carrying amount of such a financial asset.

Cash equivalents include time deposits with original maturities within 3 months from the date of acquisition, which are highly liquid, readily convertible to a known amount of cash and are subject to an insignificant risk of changes in value. These cash equivalents are held for the purpose of meeting short-term cash commitments.

ii Investments in equity instruments at FVTOCI

On initial recognition, the Company may make an irrevocable election to designate investments in equity instruments as at FVTOCI. Designation as at FVTOCI is not permitted if the equity investment is held for trading or if it is contingent consideration recognized by an acquirer in a business combination.

Investments in equity instruments at FVTOCI are subsequently measured at fair value with gains and losses arising from changes in fair value recognized in other comprehensive income and accumulated in other equity. The cumulative gain or loss will not be reclassified to profit or loss on disposal of the equity investments; instead, it will be transferred to retained earnings.

Dividends on these investments in equity instruments are recognized in profit or loss when the Company's right to receive the dividends is established, unless the dividends clearly represent a recovery of part of the cost of the investment.

b) Impairment of financial assets

The Company recognizes a loss allowance for expected credit losses on financial assets at amortized cost (mainly on accounts receivable).

The Company recognizes lifetime expected credit losses (ECLs) for accounts receivable. For all other financial instruments, the Company recognizes lifetime ECLs when there has been a significant increase in credit risk since initial recognition. If, on the other hand, the credit risk on a financial instrument has not increased significantly since initial recognition, the Company measures the loss allowance for that financial instrument at an amount equal to 12-month ECLs.

Expected credit losses reflect the weighted average of credit losses with the respective risks of default occurring as the weights. The risk of default of accounts receivable is assessed based on the number of days past due. The risk of default of other financial assets for the next 12 months is assessed based on internal or external information.

c) Derecognition of financial assets

The Company derecognizes a financial asset only when the contractual rights to the cash flows from the asset expire, or when it transfers the financial asset and substantially all the risks and rewards of ownership of the asset to another party.

If the Company neither transfers nor retains substantially all the risks and rewards of ownership and continues to control the transferred asset, the Company recognizes its retained interest in the asset and any associated liability for amounts it may have to pay. If the Company retains substantially all the risks and rewards of ownership of a transferred financial asset, the Company continues to recognize the financial asset and also recognizes the proceeds received as mortgaged secured borrowings.

On derecognition of a financial asset at amortized cost in its entirety, the difference between the asset's carrying amount and the sum of the consideration received and receivable is recognized in profit or loss. On derecognition of an investment in an equity instrument at FVTOCI in its entirety, the cumulative gain or loss which had been recognized in other comprehensive income is transferred directly to retained earnings, without recycling through profit or loss.

- 2) Financial liabilities
 - a) Subsequent measurement

The Company measures all financial liabilities at amortized cost using the effective interest method.

b) Derecognition of financial liabilities

The difference between the carrying amount of a financial liability derecognized and the consideration paid, including any non-cash assets transferred or liabilities assumed, is recognized in profit or loss.

n. Revenue recognition

The Company identifies contracts with customers, allocates the transaction price to the performance obligations and recognizes revenue when performance obligations are satisfied.

1) Revenue from the sale of goods

Revenue from the sale of goods is recognized when the committed goods are delivered from the Company to customers to satisfy performance obligations. Unearned sales revenues are recognized as contract liabilities until performance obligations are satisfied.

Revenue is measured at fair value, which is the transaction price (net of commercial discounts and quantity discounts) agreed to by the Company with customers. For a contract where the period between the date the Company transfers a promised good to a customer and the date the customer pays for that good is one year or less, the Company does not adjust the promised amount of consideration for any effect of a significant financing component.

2) Revenue from the rendering of services

The rendering of services of the Company pertain to intangible asset licensing and logistics support. The service price is charged according to the basis of calculation as stated in the contract. Since the period between the date of service transferred and the date of collection is less than one year, the Company does not adjust the promised amount of consideration for any effect of a significant financing component.

o. Leases

At the inception of a contract, the Company assesses whether the contract is, or contains, a lease.

1) The Company as lessor

Leases are classified as finance lease whenever the terms of the lease transfer substantially all the risks and rewards of ownership to the lessee. All other leases are classified as operating leases.

When the Company subleases a right-of-use asset, the sublease is classified by reference to the rightof-use asset arising from the head lease, not with reference to the underlying asset. However, if the head lease is a short-term lease that the Company, as a lessee, has accounted for applying recognition exemption, the sublease is classified as an operating lease.

Under finance leases, the lease payments comprise fixed payments, in-substance fixed payments, variable lease payments which depend on an index or a rate, residual value guarantees, the exercise price of a purchase option if the lesse is reasonably certain to exercise that option, and payments of penalties for terminating a lease if the lease term reflects such termination, less any lease incentives

payable. The net investment in a lease is measured at (a) the present value of the sum of the lease payments receivable by a lessor and any unguaranteed residual value accrued to the lessor plus (b) initial direct costs and is presented as a finance lease receivable. Finance lease income is allocated to the relevant accounting periods so as to reflect a constant, periodic rate of return on the Company's net investment outstanding in respect of leases.

Lease payments (less any lease incentives payable) from operating leases are recognized as income on a straight-line basis over the lease terms.

2) The Company as lessee

The Company recognizes right-of-use assets and lease liabilities for all leases at the commencement date of a lease, except for short-term leases and low-value asset leases accounted for applying a recognition exemption where lease payments are recognized as expenses on a straight-line basis over the lease terms.

Right-of-use assets are initially measured at cost, which comprises the initial measurement of lease liabilities adjusted for lease payments made at or before the commencement date, plus any initial direct costs incurred and an estimate of costs needed to restore the underlying assets, and less any lease incentives received. Right-of-use assets are subsequently measured at cost less accumulated depreciation and impairment losses and adjusted for any remeasurement of the lease liabilities.

Right-of-use assets are presented on a separate line in the standalone balance sheets.

Right-of-use assets are depreciated using the straight-line method from the commencement dates to the earlier of the end of the useful lives of the right-of-use assets or the end of the lease terms. However, if leases transfer ownership of the underlying assets to the Company by the end of the lease terms or if the costs of right-of-use assets reflect that the Company will exercise a purchase option, the Company depreciates the right-of-use assets from the commencement dates to the end of the useful lives of the underlying assets.

Lease liabilities are initially measured at the present value of the lease payments, which comprise fixed payments, in-substance fixed payments, variable lease payments which depend on an index or a rate, residual value guarantees, the exercise price of a purchase option if the Company is reasonably certain to exercise that option, and payments of penalties for terminating a lease if the lease term reflects such termination, less any lease incentives receivable. The lease payments are discounted using the interest rate implicit in a lease, if that rate can be readily determined. If that rate cannot be readily determined, the Company uses the lessee's incremental borrowing rate.

Subsequently, lease liabilities are measured at amortized cost using the effective interest method, with interest expense recognized over the lease terms. When there is a change in a lease term, a change in the amounts expected to be payable under a residual value guarantee, a change in the assessment of an option to purchase an underlying asset, or a change in future lease payments resulting from a change in an index or a rate used to determine those payments, the Company remeasures the lease liabilities with a corresponding adjustment to the right-of-use assets. However, if the carrying amount of the right-of-use assets is reduced to zero, any remaining amount of the remeasurement is recognized in profit or loss. For a lease modification that is not accounted for as a separate lease, the Company accounts for the remeasurement of the lease liability by (a) decreasing the carrying amount of the right-of-use asset of lease modifications that decreased the scope of the lease, and recognizing any gain or loss on the partial or full termination of the lease in profit or loss; (b) making a corresponding adjustment to the right-of-use asset of all other lease modifications. Lease liabilities are presented on a separate line in the standalone balance sheets.

Variable lease payments that do not depend on an index or a rate are recognized as expenses in the periods in which they are incurred.

p. Borrowing costs

Borrowing costs directly attributable to the acquisition, construction or production of qualifying assets are added to the cost of those assets, until such time as the assets are substantially ready for their intended use or sale.

Investment income earned on the temporary investment of specific borrowings pending their expenditure on qualifying assets is deducted from the borrowing costs eligible for capitalization.

All borrowing costs other than those stated above are recognized in profit or loss in the period in which they are incurred.

- q. Employee benefits
 - 1) Short-term employee benefits

Liabilities recognized in respect of short-term employee benefits are measured at the undiscounted amount of the benefits expected to be paid in exchange for the related services.

2) Retirement benefits

Payments to defined contribution retirement benefit plans are recognized as an expense when employees have rendered services entitling them to the contributions.

Defined benefit costs (including service cost, net interest and remeasurement) under the defined benefit retirement benefit plans are determined using the projected unit credit method. Service cost (current service cost and past service cost) and net interest on the net defined benefit liabilities (assets) are recognized as employee benefits expense in the period in which they occur or when the plan amendment or curtailment occurs. Remeasurement, comprising actuarial gains and losses and the return on plan assets (excluding interest), is recognized in other comprehensive income in the period in which they occur. Remeasurement recognized in other comprehensive income is reflected immediately in retained earnings and will not be reclassified to profit or loss.

Net defined benefit liabilities (assets) represent the actual deficit (surplus) in the defined benefit plan. Any surplus resulting from this calculation is limited to the present value of any refunds from the plans or reductions in future contributions to the plans.

r. Taxation

Income tax expense represents the sum of the tax currently payable and deferred tax.

1) Current tax

The Company's income tax payable (refundable) is based on taxable profit (loss) for the year determined according to the applicable tax laws of each tax jurisdiction.

According to the Income Tax Act, an additional tax on unappropriated earnings is provided for in the year the shareholders approve to retain earnings.

Adjustments of prior years' tax liabilities are added to or deducted from the current year's tax provision.

2) Deferred tax

Deferred tax is recognized on temporary differences between the carrying amounts of assets and liabilities and the corresponding tax bases used in the computation of taxable profit.

Deferred tax liabilities are generally recognized for all taxable temporary differences. Deferred tax assets are generally recognized on deductible temporary differences provided there will be sufficient taxable profit against which the benefits of the temporary differences can be used.

Deferred tax liabilities are recognized on taxable temporary differences associated with investments in subsidiaries and associates, except where the Company is able to control the reversal of the temporary difference and it is probable that the temporary difference will not reverse in the foreseeable future. Deferred tax assets arising from deductible temporary differences associated with such investments and interests are recognized only to the extent that it is probable that there will be sufficient taxable profits against which to utilize the benefits of the temporary differences and they are expected to reverse in the foreseeable future.

The carrying amount of deferred tax assets is reviewed at each balance sheet date and reduced to the extent that it is no longer probable that sufficient taxable profits will be available to allow all or part of the assets to be recovered. A previously unrecognized deferred tax asset is also reviewed at each balance sheet date and recognized to the extent that it has become probable that future taxable profit will allow the deferred tax asset to be recovered.

Deferred tax liabilities and assets are measured at the tax rates that are expected to apply in the period in which the liability is settled or the asset is realized, based on tax rates and tax laws that have been enacted or substantively enacted by the balance sheet date. The measurement of deferred tax liabilities and assets reflects the tax consequences that would follow from the manner in which the Company expects, at the balance sheet date, to recover or settle the carrying amount of the assets and liabilities.

3) Current and deferred taxes

Current and deferred taxes are recognized in profit or loss, except when they relate to items that are recognized in other comprehensive income or directly in equity, in which case, the current and deferred taxes are also recognized in other comprehensive income or directly in equity, respectively.

s. Spin-off

The Company spun off its assets, liabilities and business to a subsidiary and obtained its issued equity. The acquisition cost is the net of assets less liabilities from the Company spun-off, and no exchange gain was recognized.

5. MATERIAL ACCOUNTING JUDGMENTS AND KEY SOURCES OF ESTIMATION UNCERTAINTY

In the application of the Company's accounting policies, management is required to make judgments, estimations and assumptions that are not readily apparent from other sources. The estimates and associated assumptions are based on historical experience and other factors that are considered relevant. Actual results may differ from these estimates.

Key Sources of Estimation and Assumption Uncertainty

a. Income taxes

Since a portion of the earnings is expected to be used for expanding foreign operations, it will not be remitted in the foreseeable future. The realization of deferred income tax liabilities mainly depends on the scale of operation expansion in the future. If the actual investment amount in the future is less than the expected investment amount, an income tax reversal will occur and such reversal amount will be recognized in profit and loss upon occurrence.

b. Estimated impairment of accounts receivable

The provision for impairment of accounts receivable is based on assumptions about risk of default and expected loss rates. The Company uses judgment in making these assumptions and in selecting the inputs to the impairment calculation, based on the Company's historical experience, existing market conditions as well as forward looking information as of the end of each reporting period. Where the actual future cash inflows are less than expected, a material impairment loss may arise.

c. Write-down of inventories

The net realizable value of inventories is the estimated selling price in the ordinary course of business less the estimated costs of completion and costs necessary to make the sale. The estimation of net realizable value is based on current market conditions and historical experience with product sales of a similar nature. Changes in market conditions may have a material impact on the estimation of the net realizable value.

d. Recognition and measurement of defined benefit plans

The resulting defined benefit costs under the defined benefit pension plans and the net defined benefit liabilities (assets) are calculated using the projected unit credit method. Actuarial assumptions comprise the discount rates, rates of employee turnover, future salary increases rate, etc. Changes in economic circumstances and market conditions will affect these assumptions and may have a material impact on the amount of expenses and liabilities.

6. CASH AND CASH EQUIVALENTS

	December 31		
	2023	2022	
Cash on hand Checking accounts and demand deposits	\$ 3,459 	\$ 3,633 <u>328,019</u>	
	<u>\$ 204,029</u>	<u>\$ 331,652</u>	

7. NOTES, ACCOUNTS RECEIVABLE AND OTHER RECEIVABLES

	December 31		
	2023	2022	
Notes receivable	<u>\$ 276,813</u>	<u>\$ 275,956</u>	
Accounts receivable Less: Allowance for loss	\$ 2,372,223 (62,691)	\$ 2,526,649 (79,495)	
	<u>\$ 2,309,532</u>	<u>\$ 2,447,154</u>	
Accounts receivable from related parties Less: Allowance for loss	\$ 882,035 (3)	\$ 877,659 (4)	
	<u>\$ 882,032</u>	<u>\$ 877,655</u>	

(Continued)

	December 31		
	2023	2022	
Other receivables Less: Allowance for loss	\$ 488,550 (29,800)	\$ 911,166 (29,800)	
	<u>\$ 458,750</u>	<u>\$ 881,366</u> (Concluded)	

a. Notes receivable and accounts receivable

The notes and accounts receivable of the Company are measured at amortized cost. For the related credit management policies, refer to Note 25.

The loss allowance for the Company's accounts receivable is recognized by using lifetime expected credit losses. The lifetime expected credit losses on accounts receivable are estimated using a provision matrix approach considering the past collection experience of the customers, the increase in overdue payments and the forward-looking information of global economic growth rate.

The following table details the loss allowance of notes and accounts receivable based on the Company's provision matrix:

December 31, 2023

	Not Past Due	0 to 30 Days	31 to 90 Days	91 to 180 Days	Over 180 Days	Total
Gross carrying amount Loss allowance (lifetime ECL)	\$ 2,997,164 (211)	\$ 294,699 (214)	\$ 119,265 (348)	\$ 47,278 (28)	\$ 72,665 (61,893)	\$ 3,531,071 (62,694)
Amortized cost	<u>\$ 2,996,953</u>	<u>\$ 294,485</u>	<u>\$ 118,917</u>	<u>\$ 47,250</u>	<u>\$ 10,772</u>	<u>\$ 3,468,377</u>
December 31, 2022						
	Not Past Due	0 to 30 Days	31 to 90 Days	91 to 180 Days	Over 180 Days	Total
Gross carrying amount Loss allowance (lifetime ECL)	\$ 3,233,976 (430)	\$ 230,212 (478)	\$ 114,744 (1,241)	\$ 24,800 (885)	\$ 76,532 (76,465)	\$ 3,680,264 (79,499)
Amortized cost	<u>\$ 3,233,546</u>	<u>\$ 229,734</u>	<u>\$ 113,503</u>	<u>\$ 23,915</u>	<u>\$ 67</u>	<u>\$ 3,600,765</u>

The movements of the loss allowance for accounts receivable were as follows:

	For the Year Ended December 31		
	2023	2022	
Balance at beginning of the year Recognized (reversed) in the current year Written off in the current year Spin-off	\$ 79,499 538 (17,343)	\$ 85,889 (1,449) (4,929) (12)	
Balance at end of the year	<u>\$ 62,694</u>	<u>\$ 79,499</u>	

b. Other receivables

The Company's loss allowance is based on historical experience and current financial position. As of December 31, 2023 and 2022, the balance of the loss allowance of the Company was \$29,800 thousand.

8. INVENTORIES

	December 31		
	2023	2022	
Raw materials Supplies Finished goods Inventory in transit	\$ 1,190,226 31,534 1,313,797 125,628	\$ 1,577,411 42,960 1,638,795 91,476	
	<u>\$ 2,661,185</u>	<u>\$ 3,350,642</u>	

The cost of inventories recognized as operating costs for the years ended December 31, 2023 and 2022 was \$10,889,118 thousand and \$13,019,221 thousand, respectively, including write-down of inventories of \$53,301 thousand and \$50,188 thousand, respectively.

9. FINANCIAL ASSETS AT FAIR VALUE THROUGH OTHER COMPREHENSIVE INCOME - NON-CURRENT

	December 31		
	2023	2022	
Domestic investments Listed shares	¢ 655 657	\$ 522,100	
President Securities Corp. Unlisted shares Universal Venture Capital Investment Corp. Der Yang Biotechnology Venture Capital Co., Ltd. Research Innovation Capital Corporation	\$ 655,657 52,949 2,979 <u>49,374</u> 760,959	522,190 45,497 2,770 	
Foreign investments Unlisted shares TBG Diagnostics Limited	<u> </u>	<u> </u>	

In March 2023, the Company participated in the cash capital increase of Research Innovation Capital Corporation, and as of December 31 2023, the Company holds a 29.76% interest in it. Because the fundraising of Research Innovation Capital Corporation has not yet been completed, and taking into account the capital plan of Research Innovation Capital Corporation, the Company expected the percentage of its interests in Research Innovation Capital Corporation to be less than 20%. Therefore, the Company does not have a significant influence on Research Innovation Capital Corporation.

These investments in equity instruments are not held for trading. Instead, they are held for medium to longterm strategic purposes. Accordingly, the management elected to designate these investments in equity instruments as at FVTOCI as they believe that recognizing short-term fluctuations in these investments' fair value in profit or loss would not be consistent with the Company's strategy of holding these investments for long-term purposes.

10. INVESTMENTS ACCOUNTED FOR USING THE EQUITY METHOD

	December 31		
	2023	2022	
Investments in subsidiaries Investments in associates	\$ 30,253,808 <u>1,344,879</u>	\$ 30,059,124 <u>1,264,985</u>	
	<u>\$ 31,598,687</u>	<u>\$ 31,324,109</u>	

a. Investments in subsidiaries

	December 31			
	2023		2022	2
	Amount	Percentage	Amount	Percentage
Eternal Holdings Inc.	\$ 19,838,131	100	\$ 20,293,015	100
Eternal Global (BVI) Co., Ltd.	4,826,794	100	4,990,787	100
Mixville Holdings Inc.	3,625,674	100	3,703,360	100
New E Materials Co., Ltd.	32,056	62.80	31,682	62.80
Eternal Precision Mechanics Co.,	1,263,256	84.61	826,296	100
Ltd.		(Note 22)		(Note 2)
Eternal Electronic Material (Thailand) Co., Ltd.	131,098	75	132,059	75
CHOU-KOU Materials Co., Ltd.	221,434	100	85,481	100
Elga Europe S.r.l.	18,008	72.68	(3,556)	72.68
Eternal Technology Corporation	297,357	100	-	-
		(Note 1)		
	<u>\$ 30,253,808</u>		<u>\$ 30,059,124</u>	

- Note 1: The subsidiary Eternal International (BVI) Co., Ltd. had a reorganization in July 2023 to transfer the equity of subsidiary Eternal Technology Corporation to the Company.
- Note 2: The organizational restructuring was approved by the shareholders in their meeting in June 2022, and the Company spun off the related business (including assets, liabilities, and business value) of the Electric Equipment Department of Electronic Materials BU and its subsidiary Nikko-Materials Co., Ltd. to its wholly-owned subsidiary, Eternal Precision Mechanics Co., Ltd., to enhance shareholder's equity and future operation development since specialization will improve the operating performance. The spin-off base date was October 1, 2022. The carrying amounts of the Company's spin-off net assets was 550,000 thousand, and the relevant transaction was completed in October 2022. The details of the spin-off assets and liabilities were as follows:

Amount

Current Assets	
Cash and cash equivalents	\$ 159,395
Accounts receivable, net	17,711
Accounts receivable from related parties, net	2,410
Other receivables	80,277
Inventories	34,170
Other current assets - others	17,660

(Continued)

	Amount
Non-current Assets	
Investments accounted for using the equity method	\$ 300,150
Property, plant and equipment	2,998
Intangible assets	757
Deferred tax assets	693
Other non-current assets - others	74
Current Liabilities	
Accounts payable	(27,458)
Other payables - others	(1,424)
Other current liabilities - others	(37,413)
Spin-off Net Assets	<u>\$ 550,000</u> (Concluded)

b. Investments in associates

	December 31	
	2023	2022
Associates that are not individually material	<u>\$ 1,344,879</u>	<u>\$ 1,264,985</u>

Information about associates that are not individually material was as follows:

	For the Year Ended December 31		
	2023	2022	
The Company's share of			
Net profit for the year	\$ 195,347	\$ 122,258	
Other comprehensive income (loss) for the year	(7,754)	11,451	
Total comprehensive income for the year	<u>\$ 187,593</u>	<u>\$ 133,709</u>	

Fair values (Level 1) of investments in associates with available published price quotations are summarized as follows:

	Decem	December 31		
	2023	2022		
Daxin Materials Corporation	<u>\$ 2,325,985</u>	<u>\$ 1,522,548</u>		

Refer to Statement 6 for the changes in investments accounted for using the equity method. Refer to Table 9 for the main businesses and countries of incorporation of the subsidiaries and associates.

11. PROPERTY, PLANT AND EQUIPMENT

For the Year Ended December 31, 2023

	Land	Buildings	Machinery and Equipment	Storage Equipment	Examination Equipment	Other Equipment	Construction in Progress and Equipment to be Inspected	Total
Carrying amount at January 1, 2023	<u>\$ 2,516,584</u>	<u>\$ 882,640</u>	<u>\$ 1,830,807</u>	<u>\$ 170,745</u>	<u>\$ 382,025</u>	<u>\$ 41,339</u>	<u>\$ 1,072,972</u>	<u>\$ 6,897,112</u>
Cost								
Balance at January 1, 2023 Additions Disposals	\$ 2,516,584	\$ 3,775,348 150,543 (5,821)	\$ 10,033,105 472,361 (65,309)	\$ 702,821 30,564 (13,095)	\$ 1,318,226 65,645 (39,932)	\$ 174,873 10,110 (3,517)	\$ 1,072,972 314,448	\$ 19,593,929 1,043,671 (127,674)
Balance at December 31, 2023	<u>\$ 2,516,584</u>	<u>\$ 3,920,070</u>	<u>\$ 10,440,157</u>	<u>\$ 720,290</u>	<u>\$ 1,343,939</u>	<u>\$ 181,466</u>	<u>\$ 1,387,420</u>	<u>\$ 20,509,926</u>
Accumulated depreciation								
Balance at January 1, 2023 Depreciation Disposals	\$	\$ 2,892,708 118,947 (5,311)	\$ 8,202,298 381,899 (63,920)	\$ 532,076 21,181 (12,959)	\$ 936,201 86,199 (39,925)	\$ 133,534 14,767 (3,517)	\$ - - -	\$ 12,696,817 622,993 (125,632)
Balance at December 31, 2023	<u>s -</u>	<u>\$ 3,006,344</u>	<u>\$ 8,520,277</u>	<u>\$ 540,298</u>	<u>\$ 982,475</u>	<u>\$ 144,784</u>	<u>s -</u>	<u>\$13,194,178</u>
Carrying amount at December 31, 2023	<u>\$ 2,516,584</u>	<u>\$ 913,726</u>	<u>\$ 1,919,880</u>	<u>\$ 179,992</u>	<u>\$ 361,464</u>	<u>\$ 36,682</u>	<u>\$ 1,387,420</u>	<u>\$ 7,315,748</u>

For the Year Ended December 31, 2022

	Land	Buildings	Machinery and Equipment	Storage Equipment	Examination Equipment	Other Equipment	Construction in Progress and Equipment to be Inspected	Total
Carrying amount at January 1, 2022	<u>\$ 2,516,584</u>	<u>\$ 914,334</u>	<u>\$ 1,873,960</u>	<u>\$ 165,822</u>	<u>\$ 373,106</u>	<u>\$ 40,619</u>	<u>\$ 416,278</u>	<u>\$ 6,300,703</u>
Cost								
Balance at January 1, 2022 Additions Disposals Spin-off	\$ 2,516,584	\$ 3,675,736 111,968 (12,356)	\$ 9,776,083 335,470 (77,683) (765)	\$ 692,193 26,345 (15,717)	\$ 1,256,181 93,519 (31,474)	\$ 162,025 16,337 (3,489)	\$ 416,278 658,957 (2,263)	\$ 18,495,080 1,242,596 (140,719) (3,028)
Balance at December 31, 2022	<u>\$ 2,516,584</u>	<u>\$ 3,775,348</u>	<u>\$ 10,033,105</u>	<u>\$ 702,821</u>	<u>\$ 1,318,226</u>	<u>\$ 174,873</u>	<u>\$ 1,072,972</u>	<u>\$ 19,593,929</u>
Accumulated depreciation								
Balance at January 1, 2022 Depreciation Disposals Spin-off	\$ - - -	\$ 2,761,402 141,583 (10,277)	\$ 7,902,123 374,962 (74,757) (30)	\$ 526,371 21,276 (15,571)	\$ 883,075 84,310 (31,184)	\$ 121,406 15,491 (3,363)	\$ - - -	\$ 12,194,377 637,622 (135,152) (30)
Balance at December 31, 2022	<u>s -</u>	<u>\$ 2,892,708</u>	<u>\$ 8,202,298</u>	<u>\$ 532,076</u>	<u>\$ 936,201</u>	<u>\$ 133,534</u>	<u>s -</u>	<u>\$ 12,696,817</u>
Carrying amount at December 31, 2022	<u>\$ 2,516,584</u>	<u>\$ 882,640</u>	<u>\$ 1,830,807</u>	<u>\$ 170,745</u>	<u>\$ 382,025</u>	<u>\$ 41,339</u>	<u>\$ 1,072,972</u>	<u>\$ 6,897,112</u>

The following items of property, plant and equipment are depreciated on a straight-line basis over their useful lives as follows:

Buildings	5-50 years
Machinery and equipment	3-20 years
Storage equipment	5-20 years
Examination equipment	5-15 years
Other equipment	3-12 years

Land (including those recorded as investment properties) held by the Company was revalued in 1980, 1990, 1997 and 2004. As of December 31, 2023 and 2022, the revaluation increments of the land were \$1,973,324 thousand.

12. LEASE ARRANGEMENTS

a. Right-of-use assets

	Decem	iber 31
	2023	2022
Carrying amounts		
Land	\$ 9,757	\$ 10,262
Buildings	15,223	32,835
Storage equipment	7,566	7,797
Other equipment	9,736	14,792
	<u>\$ 42,282</u>	<u>\$ 65,686</u>
	For the Year En	ded December 31
	2023	2022
Additions to right-of-use assets	<u>\$ 11,184</u>	<u>\$ 24,779</u>
Depreciation charge for right-of-use assets		
Land	\$ 503	\$ 491
Buildings	11,432	15,607
Storage equipment	2,297	1,756
Other equipment	5,927	6,537
	<u>\$ 20,159</u>	<u>\$ 24,391</u>

b. Lease liabilities

	December 31		
	2023	2022	
Carrying amounts Current Non-current	<u>\$ 15,369</u> <u>\$ 24,078</u>	<u>\$ 19,592</u> <u>\$ 43,726</u>	

Ranges of discount rates (%) for lease liabilities were as follows:

	December 31		
	2023	2022	
Land	1.72-2.29	1.72-2.29	
Buildings	1.63-6.09	0.63-4.60	
Storage equipment	1.63-1.83	1.63-1.79	
Other equipment	0.69-6.16	0.63-4.60	

c. Other lease information

	For the Year Ended December 31		
	2023	2022	
Expenses relating to short-term and low-value asset leases	<u>\$ 29,616</u>	<u>\$ 36,763</u>	
Total cash outflow for all leases arrangements (including short- term and low-value asset leases)	<u>\$ 51,896</u>	<u>\$ 63,356</u>	

13. INVESTMENT PROPERTIES

For the Year Ended December 31, 2023

	Land	Buildings	Total
Carrying amount at January 1, 2023	<u>\$ 17,412</u>	<u>\$ 33,262</u>	<u>\$ 50,674</u>
Cost			
Balance at January 1, 2023 and December 31, 2023	<u>\$ 17,412</u>	<u>\$ 34,174</u>	<u>\$ 51,586</u>
Accumulated depreciation and impairment			
Balance at January 1, 2023 Depreciation	\$ - 	\$ 912 <u>683</u>	\$ 912 683
Balance at December 31, 2023	<u>\$ </u>	<u>\$ 1,595</u>	<u>\$ 1,595</u>
Carrying amount at December 31, 2023	<u>\$ 17,412</u>	<u>\$ 32,579</u>	<u>\$ 49,991</u>
For the Year Ended December 31, 2022			
	Land	Buildings	Total
Carrying amount at January 1, 2022	<u>\$ 17,412</u>	<u>\$ 33,946</u>	<u>\$ 51,358</u>
Cost			
Balance at January 1, 2022 and December 31, 2022	<u>\$ 17,412</u>	<u>\$ 34,174</u>	<u>\$ 51,586</u>
Accumulated depreciation and impairment			
Balance at January 1, 2022 Depreciation	\$ - 	\$ 228 <u> 684</u>	\$ 228 684
Balance at December 31, 2022	<u>\$ -</u>	<u>\$ 912</u>	<u>\$ 912</u>
Carrying amount at December 31, 2022	<u>\$ 17,412</u>	<u>\$ 33,262</u>	<u>\$ 50,674</u>

The investment properties were leased for terms of 5 years.

The maturity analysis of lease payments receivable under operating leases of investment properties is as follows:

	Decen	December 31		
	2023	2022		
Year 1	\$ 1,800	\$ 1,714		
Year 2	1,914	1,800		
Year 3	1,943	1,914 (Continued)		

	December 31		
	2023	2022	
Year 4 Year 5	\$ 486 	\$ 1,943 <u>486</u>	
	<u>\$ 6,143</u>	<u>\$ 7,857</u> (Concluded)	

The fair value of the investment properties was evaluated by the management of the Company by reference to market evidence of transaction prices for similar properties, the evaluation was using the Level 3 approach. The fair value was as follows:

	Decem	December 31	
	2023	2022	
Fair value	<u>\$ 175,170</u>	<u>\$ 122,656</u>	

The following items of investment properties are depreciated on a straight-line basis over their useful lives as follows:

Buildings	50 years
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Operating income and expenses directly related to investment properties

	For the Year Ended December 31	
	2023	2022
Rental income	<u>\$ 1,714</u>	<u>\$ 1,002</u>
Operating expenses directly related to investment properties	<u>\$ 683</u>	<u>\$ 684</u>

14. INTANGIBLE ASSETS

For the Year Ended December 31, 2023

	Computer Software	Other Intangible Assets	Total
Carrying amount at January 1, 2023	<u>\$ 205,328</u>	<u>\$ 1,821</u>	<u>\$ 207,149</u>
Cost			
Balance at January 1, 2023 Additions	\$ 251,892 <u>1,270</u>	\$ 16,831	\$ 268,723 <u>1,270</u>
Balance at December 31, 2023	<u>\$ 253,162</u>	<u>\$ 16,831</u>	<u>\$ 269,993</u>
			(Continued)

(Continued)

	Computer Software	Other Intangible Assets	Total
Accumulated amortization and impairment			
Balance at January 1, 2023 Amortization expense	\$ 46,564 <u>15,577</u>	\$ 15,010 	\$ 61,574 <u>16,618</u>
Balance at December 31, 2023	<u>\$ 62,141</u>	<u>\$ 16,051</u>	<u>\$ 78,192</u>
Carrying amount at December 31, 2023	<u>\$ 191,021</u>	<u>\$ 780</u>	<u>\$ 191,801</u> (Concluded)

For the Year Ended December 31, 2022

	Computer Software	Other Intangible Assets	Total
Carrying amount at January 1, 2022	<u>\$ 216,119</u>	<u>\$ 3,307</u>	<u>\$ 219,426</u>
Cost			
Balance at January 1, 2022 Additions Spin-off	\$ 246,968 6,070 (1,146)	\$ 16,818 13	\$ 263,786 6,083 (1,146)
Balance at December 31, 2022	<u>\$ 251,892</u>	<u>\$ 16,831</u>	<u>\$ 268,723</u>
Accumulated amortization and impairment			
Balance at January 1, 2022 Amortization expense Spin-off	\$ 30,849 16,104 (389)	\$ 13,511 1,499 	\$ 44,360 17,603 (389)
Balance at December 31, 2022	<u>\$ 46,564</u>	<u>\$ 15,010</u>	<u>\$ 61,574</u>
Carrying amount at December 31, 2022	<u>\$ 205,328</u>	<u>\$ 1,821</u>	<u>\$ 207,149</u>

Intangible assets are amortized on a straight-line basis over their estimated useful lives as follows:

Computer software	2-20 years
Other intangible assets	3-5 years

15. BORROWINGS

a. Short-term borrowings

Type of Borrowings	Interest Rate Range (%)	Amount
December 31, 2023		
Unsecured loans	0.58-6.45	\$ 2,972,387
Loans from related parties (Note 26)	5.80-5.88	1,596,660
		<u>\$ 4,569,047</u>
December 31, 2022		
Unsecured loans	0.58-5.29	\$ 2,482,844
Loans from related parties (Note 26)	5.40-5.45	982,720
		<u>\$ 3,465,564</u>

b. Long-term borrowings

Type of Borrowings	Agreement Period and Interest Payable Schedule	Interest Rate Range (%)	Amount
December 31, 2023 Unsecured loans	From May 31, 2021 to August 18, 2026. Interest is paid based on schedule.	1.71-2.11	\$ 7,540,000
Less: Current portion			(450,000)
			<u>\$ 7,090,000</u>
December 31, 2022			
Unsecured loans	From October 2, 2017 to November 23, 2025. Interest is paid based on schedule.	1.51-1.90	\$ 8,834,000
Less: Current portion			(2,994,000)
			<u>\$ 5,840,000</u>

c. Facility agreements and financial covenants

1) During the period of the credit facility agreements, the Company and its subsidiaries made agreements with the creditors that the current ratio, liability ratio, interest coverage ratio and net tangible assets of the consolidated financial statements will be maintained within a certain specified ratio or amount and reviewed at least once a year. If the Company breaches these clauses, the bank and syndicated banks can cancel the credit line or declare that part or all of the loan together with accrued interest is immediately due. The Company was in compliance with the syndicated credit facility agreements based on its consolidated financial statements for the years ended December 31, 2023 and 2022.

2) As of December 31, 2023, the Company utilized the credits under signed facility agreements of the following banks.

Bank	Currency	Credit line
HSBC Bank (Taiwan) Limited	NTD	\$ 900,000
CTBC Bank Co., Ltd.	NTD	450,000
Far Eastern International Bank Co., Ltd.	NTD	800,000

d. Bonds payable

	December 31	
	2023	2022
 5 year secured bonds - issued at par value Issued in November 2019; interest rate at 0.82%; principal repayable at maturity and interest payable annually Less: Issuance cost 	\$ 3,000,000 (1,031) 2,998,969	\$ 3,000,000 (2,240) 2,997,760
5 year secured bonds - issued at par value Issued in August 2021; interest rate at 0.58%; principal		
repayable at maturity and interest payable annually	2,500,000	2,500,000
Less: Issuance cost	(2,797)	(3,839)
	<u>2,497,203</u> 5,496,172	2,496,161
Less: Current portion	(2,998,969)	5,493,921
	<u>\$ 2,497,203</u>	<u>\$ 5,493,921</u>

In October 2019, the Company entered into a syndicated guarantee facility agreement with four banks led by the Bank of Taiwan for a NT\$3,024,600 thousand credit line; the proceeds are for the repayment of existing borrowings.

In July 2021, the Company entered into a syndicated credit facility agreement with nine banks including E.SUN Commercial Bank, Ltd. and the Bank of Taiwan for a NT\$6,660,000 thousand credit line; the proceeds are for the repayment of bank borrowings and the expansion of medium-term working capital.

16. RETIREMENT BENEFIT PLANS

a. Defined contribution plans

The Company adopted a pension plan under the Labor Pension Act (LPA), which is a state-managed defined contribution plan. Based on the LPA, the Company makes monthly contributions to employees' individual pension accounts at 6% of monthly salaries and wages.

b. Defined benefit plans

The Company has a defined benefit plan in accordance with the Labor Standards Act; the pension plan is operated by the government. Pension benefits are calculated on the basis of the length of service and average monthly salaries of the 6 months before retirement. The Company contributes amounts equal to 10% of total monthly salaries and wages to a pension fund administered by the pension fund monitoring committee. Pension contributions are deposited in the Bank of Taiwan in the committee's name. The Company has no right to influence the investment policy and strategy of the pension fund. Before the end of each year, the Company assesses the balance in the pension fund. If the amount of the balance in the

pension fund is inadequate to pay retirement benefits for employees who conform to retirement requirements in the next year, the Company is required to fund the difference in one appropriation that should be made before the end of March of the next year.

The amounts included in the balance sheets in respect of the Company's defined benefit plans were as follows:

	December 31	
	2023	2022
Present value of defined benefit obligation Fair value of plan assets	\$ 1,624,243 (1,075,618)	\$ 1,788,879 (1,241,808)
Net defined benefit liabilities	<u>\$ 548,625</u>	<u>\$ 547,071</u>
Current (recorded as other payables - others) Non-current (recorded as other non-current liabilities)	\$ 4,426 544,199	\$ 4,918 542,153
	<u>\$ 548,625</u>	<u>\$ 547,071</u>

Movements of net defined benefit liabilities (assets) were as follows:

	Present Value of the Defined Benefit Obligation	Fair Value of the Plan Assets	Net Defined Benefit Liabilities
Balance at January 1, 2023	<u>\$ 1,788,879</u>	<u>\$ (1,241,808</u>)	<u>\$ 547,071</u>
Service cost Current service cost Interest expense (income) Recognized in profit or loss	18,415 25,045 43,460	<u>(17,385)</u> (17,385)	18,415 <u>7,660</u> <u>26,075</u>
Remeasurement Return on plan assets (excluding amounts included in net interest) Actuarial loss - changes in financial assumptions Actuarial loss - experience adjustments Recognized in other comprehensive income Contributions from the employer	28,723 <u>16,826</u> <u>45,549</u>	(4,484) - 	(4,484) $28,723$ $16,826$ $41,065$ $(65,586)$
Benefits paid	$\frac{(253,645)}{(253,645)}$	<u>253,645</u> <u>188,059</u>	<u>(65,586</u>)
Balance at December 31, 2023	<u>\$ 1,624,243</u>	<u>\$ (1,075,618</u>)	<u>\$ 548,625</u>
Balance at January 1, 2022	<u>\$ 2,025,317</u>	<u>\$ (1,230,747</u>)	<u>\$ 794,570</u>
Service cost Current service cost Past service cost Interest expense (income) Recognized in profit or loss	27,327 56,825 <u>12,152</u> 96,304	(7,384) (7,384)	27,327 56,825 <u>4,768</u> <u>88,920</u> (Continued)

	Present Value of the Defined Benefit Obligation	Fair Value of the Plan Assets	Net Defined Benefit Liabilities
Remeasurement Return on plan assets (excluding amounts included in net interest) Actuarial gain - changes in financial assumptions Actuarial loss - experience adjustments Recognized in other comprehensive income	\$ - (134,172) <u>12,223</u> (121,949)	\$ (92,739) (92,739)	$\begin{array}{c} \$ \qquad (92,739) \\ (134,172) \\ \underline{12,223} \\ (214,688) \end{array}$
Contributions from the employer Benefits paid	(210,793) (210,793)	(107,994) <u>197,056</u> <u>89,062</u>	(107,994) (13,737) (121,731)
Balance at December 31, 2022	<u>\$ 1,788,879</u>	<u>\$ (1,241,808</u>)	<u>\$547,071</u> (Concluded)

An analysis by function of the amounts recognized in profit or loss in respect of the defined benefit plans is as follows:

	For the Year Ended December 31		
	2023	2022	
Operating costs Operating expenses	\$ 13,132 	\$ 39,320 <u>49,600</u>	
	<u>\$ 26,075</u>	<u>\$ 88,920</u>	

Through the defined benefit plans under the Labor Standards Act, the Company is exposed to the following risks:

1) Investment risk

The plan assets are invested in domestic and foreign equity securities, debt securities, and bank deposits, etc. The investment is conducted at the discretion of the Bureau of Labor Funds, Ministry of Labor or under the mandated management. However, in accordance with relevant regulations, the return generated by plan assets should not be below the interest rate for a 2-year time deposit with local banks.

2) Interest risk

A decrease in the government and corporate bond interest rate will increase the present value of the defined benefit obligation; however, this will be partially offset by an increase in the return on the plan's debt investments.

3) Salary risk

The present value of the defined benefit obligation is calculated by reference to the future salaries of plan participants. As such, an increase in the salaries of the plan participants will increase the present value of the defined benefit obligation.

The actuarial valuations of the present value of the defined benefit obligation were carried out by qualified actuaries. The significant assumptions used for the purposes of the actuarial valuations are as follows:

	December 31		
	2023	2022	
Discount rate (%)	1.20	1.40	
Expected rate of salary increase (%)	3.00	3.00	
Mortality rate (%)	Population was	Population was	
• • •	based on the	based on the	
	6th Taiwan	6th Taiwan	
	Standard	Standard	
	Ordinary	Ordinary	
	Experience	Experience	
	Mortality	Mortality	
	Table	Table	
Resignation rate (%)	0.00-23.00	0.00-23.00	
Early retirement rate (%)	0.10-99.00	0.10-99.00	

If possible reasonable change in each of the significant actuarial assumptions will occur and all other assumptions will remain constant, the present value of the defined benefit obligation would increase (decrease) as follows:

	December 31	
	2023	2022
Discount rate		
0.25% increase	<u>\$ (35,791)</u>	<u>\$ (39,120)</u>
0.25% decrease	<u>\$ 36,949</u>	\$ 40,418
Expected rate of salary increase		
0.25% increase	<u>\$ 32,246</u>	<u>\$ 35,318</u>
0.25% decrease	<u>\$ (31,457</u>)	<u>\$ (34,419</u>)

The sensitivity analysis presented above may not be representative of the actual change in the present value of the defined benefit obligation as it is unlikely that the change in assumptions would occur in isolation of one another as some of the assumptions may be correlated.

	December 31	
	2023	2022
Expected contributions to the plan for the next year	<u>\$ 105,215</u>	<u>\$ 68,466</u>
Average duration of the defined benefit obligation	9 years	10 years

17. EQUITY

a. Share capital

	December 31	
	2023	2022
Number of shares authorized (in thousands) Shares authorized	<u>1,800,000</u> <u>\$18,000,000</u>	<u>1,800,000</u> <u>\$ 18,000,000</u> (Continued)

	December 31	
	2023	2022
Number of shares issued and fully paid (in thousands) Shares issued	<u>1,178,266</u> <u>\$11,782,655</u>	<u>1,178,266</u> <u>\$ 11,782,655</u> (Concluded)

To adjust the capital structure and enhance the return on equity, the Company resolved to implement a capital reduction by cash refund in the shareholders' meeting in June 2022. The capital reduction percentage is 5%. The capital reduction amount was \$620,140 thousand, which cancels 62,014 thousand shares. The capital reduction reference date was August 5, 2022. After the capital reduction, the Company's paid-in capital was \$11,782,655 thousand.

b. Capital surplus

	December 31	
	2023	2022
May be used to offset a deficit, distributed as cash or transferred to share capital (Note 1)		
Additional paid-in capital	\$ 309,017	\$ 309,017
Treasury share transactions Difference between the consideration received or paid and the	19,642	19,642
carrying amount of the subsidiaries during actual disposal or		
acquisition	12,872	12,872
	341,531	341,531
May be used to offset deficit only		
Share of changes in equities of associates or joint ventures	27,357	27,357
Changes in percentage of ownership interests in subsidiaries (Note 2)	292,491	_
Others	58	58
	319,906	27,415
May not be used for any purpose		
Share of changes in equities of associates or joint ventures	3,348	<u> </u>
	<u>\$ 664,785</u>	<u>\$ 368,946</u>

- Note 1: The capital surplus could be used to offset a deficit or distributed as cash dividends or transferred to capital when the Company has no deficit (limited to a certain percentage of the Company's paid-in capital per year).
- Note 2: Such capital surplus arises from the effects of changes in ownership interests in subsidiaries resulting from equity transactions other than actual disposals or acquisitions or from changes in capital surplus of subsidiaries accounted for using the equity method.
- c. Retained earnings and dividend policy

The Company's Articles stipulate that annual profit should be utilized in the following order:

- 1) Payment of income tax.
- 2) Offset accumulated deficit.
- 3) Appropriate as legal capital reserve 10% of the remaining profits, until the accumulated legal reserve equals the paid-in capital.

- 4) Setting aside or reversing a special reserve in accordance with the shareholders' meeting or as requested by the authorities.
- 5) The remainder along with the unappropriated earnings are considered as distributable earnings. In accordance with the dividend policy, the proposal of earnings appropriation is prepared by the board of directors and resolved in the shareholders' meeting.

The Company explicitly stipulates in the Articles of Incorporation to authorize the distributable dividends and bonuses in accordance with Article 240 of Company Act, or the legal reserve and capital surplus stipulated in Paragraph 1 of Article 241 of Company Act, in whole or in part may be paid in cash after a resolution has been approved by more than half of the directors with the attendance of more than twothirds of the total number of directors, and a report of such distribution shall be submitted to the shareholders' meeting.

The legal reserve may be used to offset deficit. If the Company has no deficit and the legal reserve has exceeded 25% of the Company's fully paid share capital, the excess may be transferred to capital or distributed in cash.

As the Company elected to use the exemptions in IFRS 1, \$426,930 thousand was set aside as special reserve. However, as some of the previously disclosed assets were disposed of in September 2021, \$645 thousand was reversed from the special reserve. Therefore, as of December 31, 2023 and 2022, the special reserve were \$426,285 thousand.

The appropriations of earnings for 2022 and 2021 were as follows:

	Appropriatio	ns of Earnings		Per Share Г\$)
	2022	2021	2022	2021
Legal reserve	\$ 279,764	\$ 366,497		
Special reserve (reversal)	(204,218)	399,944		
Cash dividends	1,413,919	1,860,419	\$ 1.2	\$ 1.5

The above appropriations for cash dividends of 2022 were resolved by the Company's board of directors in March 2023 and the other proposed appropriations were approved by the shareholders in their meeting in June 2023. The appropriations of earnings for 2021 were approved by the shareholders in their meeting in June 2022.

The appropriations of earnings for 2023 that had been proposed by the Company's board of directors in March 2024 are as follows:

	Appropriation of Earnings	Dividend Per Share (NT\$)
Legal reserve	\$ 147,349	
Special reserve	381,188	
Cash dividends	942,612	\$ 0.8

The above appropriation for cash dividends was resolved by the Company's board of directors. The others are subject to the resolution of the shareholders in their meeting to be held in June 2024.

d. Other equity items

1) Exchange differences on translation of the financial statements of foreign operations

	For the Year Ended December 31	
	2023	2022
Balance at beginning of the year Recognized for the year	<u>\$ (1,335,011</u>)	<u>\$ (1,781,848</u>)
Exchange differences on translation of the financial statements of foreign operations	(579,276)	406,080
Share of exchange differences of associates and joint ventures accounted for using the equity method Other comprehensive income (loss) for the year	<u>(22,920)</u> (602,196)	<u>40,757</u> 446,837
Partial disposal of subsidiaries (Note 22)	50,367	
Balance at end of the year	<u>\$ (1,886,840</u>)	<u>\$ (1,335,011</u>)

Exchange differences on the translation of the financial statements of foreign operations arose mainly due to the impact of the exchange rate fluctuations of the RMB to the NTD on the subsidiaries which the Company invested in mainland China.

2) Unrealized gains and losses on financial assets at FVTOCI

	For the Year Ended December 31	
	2023	2022
Balance at beginning of the year	\$ 357,410	\$ 600,029
Recognized for the year Unrealized gains and losses - equity instruments Share of associates accounted for using the equity method	125,964 44,677	(240,036) (2,583)
Balance at end of the year	<u>\$ 528,051</u>	<u>\$ 357,410</u>

18. REVENUE

		For the Year Ended December 31	
		2023	2022
Revenue from contracts with customers Revenue from the sale of goods		<u>\$ 13,317,700</u>	<u>\$ 16,211,752</u>
a. Contract balances			
	December 31, 2023	December 31, 2022	January 1, 2022
Notes and accounts receivable	<u>\$ 3,468,377</u>	<u>\$ 3,600,765</u>	<u>\$ 4,212,691</u>
Contract liabilities (recorded as other current liabilities - others) Sale of goods	<u>\$ 21,670</u>	<u>\$ 20,458</u>	<u>\$ 38,961</u>

The changes in the balance of contract liabilities resulted primarily from the difference in timing between the satisfaction of performance obligations and customer payment.

Revenue recognized in the current year from the balance of contract liabilities at the beginning of the year is as follows:

	For the Year Ended December 31	
	2023	2022
From the balance of contract liabilities at the beginning of the year		
Sale of goods	<u>\$ 19,958</u>	<u>\$ 38,710</u>

b. Disaggregation of revenue

		R	eportable Segment	ts	
	Resins Materials	Electronic Materials	High Performance Materials	Others	Total
For the year ended December 31, 2023					
Type of revenue Sale of goods	<u>\$ 7,054,385</u>	<u>\$ 3,467,871</u>	<u>\$ 2,750,318</u>	<u>\$ 45,126</u>	<u>\$ 13,317,700</u>
For the year ended December 31, 2022					
Type of revenue Sale of goods	<u>\$ 8,306,915</u>	<u>\$ 3,949,661</u>	<u>\$ 3,818,917</u>	<u>\$ 136,259</u>	<u>\$ 16,211,752</u>

19. PROFIT BEFORE INCOME TAX

a. Other income

	For the Year Ended December 31	
	2023	2022
Dividend income Others (Note 26)	\$ 13,013 	\$ 63,281 550,612
	<u>\$ 480,061</u>	<u>\$ 613,893</u>

b. Other gains and losses

	For the Year Ended December 31	
	2023	2022
Loss on disposal of property, plant and equipment	\$ (1,929)	\$ (2,684)
Net foreign exchange gains	8,634	52,386
Finance fees	(40,140)	(41,927)
Others	(1,269)	(110)
	<u>\$(34,704</u>)	<u>\$ 7,665</u>

c. Finance costs

	For the Year Ended December 31	
	2023	2022
Interest expense Interest on loans	\$ 338,896	\$ 227,274
Interest on lease liabilities Less: Amounts included in the cost of qualifying assets	1,036 (27,882)	(12,628)
	<u>\$ 312,050</u>	<u>\$ 216,030</u>

Information about capitalized interest was as follows:

	For the Year Ended December 31	
	2023	2022
Capitalized interest amount	<u>\$ 27,882</u>	<u>\$ 12,628</u>
Capitalization rates (%)	1.60-2.24	0.94-1.64

d. Depreciation and amortization

	For the Year Ended December 31	
	2023	2022
Property, plant and equipment	\$ 622,993	\$ 637,622
Investment properties	683	684
Right-of-use assets	20,159	24,391
Intangible assets	16,618	17,603
	<u>\$ 660,453</u>	<u>\$ 680,300</u>
Analysis of depreciation by function		
Operating costs	\$ 439,469	\$ 450,488
Operating expenses	204,366	212,209
	<u>\$ 643,835</u>	<u>\$ 662,697</u>
Analysis of amortization by function		
Operating costs	\$ 529	\$ 311
Operating expenses	16,089	17,292
	<u>\$ 16,618</u>	<u>\$ 17,603</u>
	<u>* 10,010</u>	<u>+</u>

e. Employee benefits

	For the Year Ended December 31	
	2023	2022
Short-term employee benefits		
Salaries	\$ 1,934,967	\$ 2,135,174
Labor and health insurance	170,533	188,132
Others	119,082	131,811
	2,224,582	2,455,117
		(Continued)

	For the Year Ended December 31	
	2023	2022
Post-employment benefits		
Defined contribution plans Defined benefit plans (Note 16)	\$ 72,684 <u>26,075</u> <u>98,759</u>	\$ 67,563 <u>88,920</u> <u>156,483</u>
	<u>\$ 2,323,341</u>	<u>\$ 2,611,600</u>
Analysis by function Operating costs Operating expenses	\$ 972,013 	\$ 1,055,917 <u>1,555,683</u>
	<u>\$ 2,323,341</u>	<u>\$ 2,611,600</u> (Concluded)

f. Compensation of employees and remuneration of directors

The Company distributed the compensation of employees and remuneration of directors at rates of 4.5%(inclusive)-5.5% and no higher than 1%, respectively, of pre-tax profit prior to the deduction of the compensation of employees and remuneration of directors. The accrual amounts recognized in the financial statements and amounts approved by the Company's board of directors for the year ended December 31, 2023 are as follows:

	Accrual Amounts Recognized in the Financial Statements	Amounts Approved by the Company's Board of Directors
Compensation of employees	<u>\$ 80,000</u>	<u>\$ 79,662</u>
Remuneration of directors	<u>\$ 11,300</u>	<u>\$ 11,507</u>

The difference between the amounts recognized and approved by Company's board of directors is recorded as a change in accounting estimate and will be adjusted in the next year.

The compensation of employees and remuneration of directors (all in cash) approved by the Company's board of directors in March 2023 and 2022, and accrual amounts recognized in the standalone financial statements were as follows:

	For the Year Ended December 31				
	20	22	2021		
	Compensation of Employees	Remuneration of Directors	Compensation of Employees	Remuneration of Directors	
Amounts approved in the board of directors' meeting Amounts recognized in the	\$ 127,083	\$ 18,356	\$ 176,559	\$ 25,503	
financial statements	130,000	18,250	177,500	24,890	
Differences	<u>\$ (2,917)</u>	<u>\$ 106</u>	<u>\$ (941</u>)	<u>\$ 613</u>	

The differences were adjusted to profit and loss for the years ended December 31, 2023 and 2022.

Information on the compensation of employees and remuneration of directors approved by the Company's board of directors is available at the Market Observation Post System website of the Taiwan Stock Exchange.

20. INCOME TAX

a. Income tax expense (benefit) recognized in profit or loss

	For the Year Ended December 31		
	2023	2022	
Current tax			
In respect of the current year	\$ 176,636	\$ 377,530	
Adjustment for prior years	(22,584)	3,950	
	154,052	381,480	
Deferred tax			
In respect of the current year	21,230	(323,254)	
	<u>\$ 175,282</u>	<u>\$ 58,226</u>	

The reconciliation of accounting profit and income tax expense (benefit) was as follows:

	For the Year Ended December 31		
	2023	2022	
Profit before income tax	<u>\$ 1,678,969</u>	<u>\$ 2,675,818</u>	
Income tax expense calculated at the statutory rate Effect from items adjusted by regulation Income tax on unappropriated earnings Investment credits Adjustment for prior years	\$ 335,794 (92,484) 14,556 (60,000) (22,584)	20,439 (65,000)	
	<u>\$ 175,282</u>	<u>\$ 58,226</u>	

b. Income tax expense (benefit) recognized directly in equity

	For the Year Ended December 31	
	2023	2022
Current tax Disposal of investments in equity instruments at FVTOCI	<u>\$</u>	<u>\$ (3,206</u>)

c. Income tax expense (benefit) recognized in other comprehensive income

	For the Year Ended December 31	
	2023	2022
Deferred tax		
Recognized for the year Remeasurement of defined benefit plans Unrealized gains and losses on financial assets at fair value	\$ (8,213)	\$ 42,938
through other comprehensive income	(3,634)	6,550
	<u>\$ (11,847</u>)	<u>\$ 49,488</u>

d. Current tax assets and liabilities

	December 31	
	2023	2022
Current tax assets Prepaid income tax (recorded as other current assets - others)	<u>\$ 123,667</u>	<u>\$ 180,880</u>
Current tax liabilities Income tax payable	<u>\$ 176,636</u>	<u>\$ 377,530</u>

e. Deferred tax assets and liabilities

Movements of deferred tax assets and liabilities were as follows:

For the Year Ended December 31, 2023

	Balance at Beginning of the Year	Recognized in Profit or Loss	Recognized in Other Comprehensive Income	Balance at End of the Year
Deferred tax assets				
Temporary differences Defined benefit plan Others	\$ 87,084 90,268 <u>\$ 177,352</u>	\$ (7,804) (11,227) <u>\$ (19,031</u>)	\$ 8,213 3,634 <u>\$ 11,847</u>	\$ 87,493 82,675 <u>\$ 170,168</u>
Deferred tax liabilities				
Temporary differences Investment income Gains on land revaluation	\$(1,572,827) (640,717)	\$ (3,743)	\$ - -	\$(1,576,570) (640,717)
Unrealized gains on foreign exchange	(3,885)	1,544	<u> </u>	(2,341)
	<u>\$(2,217,429</u>)	<u>\$ (2,199</u>)	<u>\$ -</u>	<u>\$(2,219,628</u>)

For the Year Ended December 31, 2022

	Balance at Beginning of the Year	Recognized in Profit or Loss	Recognized in Other Comprehensive Income	Spin-Off	Balance at End of the Year
Deferred tax assets	-				
Temporary differences Defined benefit plan Others	\$ 136,567 101,422 \$ 237,989	\$ (6,545) (3,911) <u>\$ (10,456</u>)	\$ (42,938) (6,550) <u>\$ (49,488</u>)	\$(693) <u>\$(693</u>)	\$ 87,084 90,268 <u>\$ 177,352</u>
Deferred tax liabilities	-				
Temporary differences Investment income Gains on land revaluation Unrealized gains on foreign exchange	\$ (1,910,422) (640,717)	\$ 337,595 (3,885)	\$	\$	\$ (1,572,827) (640,717) (3,885)
	<u>\$ (2,551,139</u>)	<u>\$ 333,710</u>	<u>\$</u>	<u>\$</u>	<u>\$ (2,217,429</u>)

f. Income tax assessment

The Company's income tax returns as of 2021 have been assessed by the tax authorities.

21. EARNINGS PER SHARE

	For the Year Ended December 31	
	2023	2022
Basic earnings per share	<u>\$ 1.28</u>	<u>\$ 2.15</u>
Diluted earnings per share	<u>\$ 1.27</u>	<u>\$ 2.15</u>

The net profit and weighted average number of ordinary shares outstanding used in the computation of earnings per share were as follows:

	For the Year Ended December 31	
	2023	2022
Net profit for the year	<u>\$ 1,503,687</u>	<u>\$ 2,617,592</u>
Number of ordinary shares		

Unit: Thousand Shares

	For the Year Ended December 31		
	2023	2022	
Weighted average number of ordinary shares used in the			
computation of basic earnings per share	1,178,266	1,214,964	
Effect of potentially dilutive ordinary shares	2 150	- 0.00	
Compensation of employee	3,478	5,068	
Weighted average number of ordinary shares used in the			
computation of diluted earnings per share	1,181,744	1,220,032	

Since the Company is allowed to settle the compensation paid to employees by cash or shares, the Company assumed that the entire amount of the compensation will be settled in shares and the resulting potential shares are included in the weighted average number of shares outstanding used in the computation of diluted earnings per share, as the shares have a dilutive effect. Such dilutive effect of the potential shares is included in the computation of diluted earnings per share until the number of shares to be distributed to employees in the meeting in the following year.

22. PARTIAL DISPOSAL OF SUBSIDIARIES - WITHOUT LOSS OF CONTROL

In the fourth quarter of 2023, the Company subscribed for additional new shares of the subsidiary Eternal Precision Mechanics Co., Ltd. at a percentage different from its existing ownership percentage and the employees of the Company and its subsidiaries subscribed to the employee share options of the subsidiary Eternal Precision Mechanics Co., Ltd., reducing of its percentage of ownership from 100% to 84.61%.

The above transactions were accounted for as equity transactions since the Company did not cease to have control over the subsidiary. For details about the partial disposal of the subsidiary, refer to Note 27 of the consolidated financial statements.

23. CASH FLOW INFORMATION

	For the Year Ended December 31		
	2023	2022	
Acquisition of property, plant and equipment Decrease (increase) in payables for equipment	$$ 1,043,671 \\ 120,555 \\ 1164,226$	(132,596) (132,502)	
Capitalized interest	1,164,226 (27,882)	1,110,094 (12,628)	
Cash paid	<u>\$ 1,136,344</u>	<u>\$ 1,097,466</u>	

24. CAPITAL MANAGEMENT

The Company's objectives in capital management are to safeguard the Company's ability to continue as a going concern and to provide reasonable returns to shareholders, to maintain an optimal capital structure and to reduce the cost of capital. The Company's capital management policy is to maintain a strong capital base that maintains the confidence of investors, creditors and the market, as well as supports future operations. Capital includes the Company's shares, capital surplus, and retained earnings.

25. FINANCIAL INSTRUMENTS

a. Fair value of financial instruments that are not measured at fair value

Financial assets and liabilities that are not measured at fair value are of short-term duration and are usually repriced at the current market interest rate. Either their carrying amounts are close to their fair value, or their fair value could not be reliably measured.

- b. Fair value of financial instruments that are measured at fair value on a recurring basis
 - 1) Fair value hierarchy

	Level 1	Level 2	Level 3	Total
December 31, 2023				
Financial instruments at FVTOCI Equity instruments Domestic and foreign				
listed shares	<u>\$ 655,657</u>	<u>\$ </u>	<u>\$ </u>	<u>\$ 655,657</u>
Domestic and foreign unlisted shares	<u>\$</u>	<u>\$</u>	<u>\$ 143,729</u>	<u>\$ 143,729</u>
December 31, 2022				
Financial instruments at FVTOCI Equity instruments Domestic and foreign				
listed shares	<u>\$ 522,190</u>	<u>\$</u>	<u>\$</u>	<u>\$ 522,190</u>
Domestic and foreign unlisted shares	<u>\$</u>	<u>\$</u>	<u>\$ 104,866</u>	<u>\$ 104,866</u>

There was no transfer between Level 1 and Level 2 during the years ended December 31, 2023 and 2022.

2) Reconciliation of Level 3 fair value measurements of financial instruments

For the Year ended December 31, 2023

	Stocks Financial Assets at FVTOCI
Financial assets	
Balance at beginning of the year Additions Recognized in other comprehensive income	\$ 104,866 50,000 <u>(11,137</u>)
Balance at end of the year	<u>\$ 143,729</u>
For the Year ended December 31, 2022	
	Stocks Financial Assets at FVTOCI
Financial assets	
Balance at beginning of the year Recognized in other comprehensive income Disposal	\$ 72,656 33,448 (1,238)
Balance at end of the year	<u>\$ 104,866</u>

3) Valuation techniques and inputs applied for Level 3 fair value measurement

The fair values of domestic and foreign unlisted shares were estimated using the net worth of their latest financial statement and the market approach by reference to industry category, the revaluation of similar companies and the company's operations.

c. Categories of financial instruments

	December 31	
	2023	2022
Financial assets		
Financial assets at amortized cost (Note 1) Financial assets at fair value through other comprehensive	\$ 4,170,048	\$ 4,858,887
income - equity instruments	799,386	627,056
Financial liabilities		
Financial liabilities at amortized cost (Note 2)	19,494,515	19,815,617

- Note 1: The balances included financial assets at amortized cost, which comprise cash and cash equivalents, notes and accounts receivable (including related parties), other receivables, refundable deposits (recorded as other non-current assets others) and other financial assets current and non-current (recorded as other current assets others and other non-current assets others).
- Note 2: The balances included financial liabilities at amortized cost, which comprise short-term borrowings, notes and accounts payable, other payables others, long-term borrowings (including current portion), bonds payable (including current portion) and guarantee deposits received (recorded as other non-current liabilities).
- d. Financial risk management objectives and policies

The financial risk management objectives of the Company are mainly to manage the market risk, credit risk and liquidity risk related to operating activities and to verify, measure and manage the financial risks according to the policies. The Company has set up policies, procedures and internal controls to manage the risks in its financial activities. The significant financial activities of the Company are in accordance with relevant regulations and internal controls approved by the board of directors. During the execution of financial management activities, the Company should be in compliance with the relevant rules of financial risk management.

- 1) Market risk
 - a) Foreign currency risk

The Company's operating activities and net investments in foreign operation are denominated mainly in foreign currencies. Consequently, the Company is exposed to foreign currency risk. To protect against reductions in the value of foreign currency assets and against the volatility of future cash flows caused by changes in foreign exchange rates, the Company utilizes derivative financial instruments, such as foreign exchange forward contracts, or maintain net foreign currency assets and liabilities. Foreign currency risk could be reduced but might not be fully eliminated by these methods.

For the carrying amounts of the Company's significant non-functional currency denominated monetary assets and liabilities at the balance sheet date, refer to Note 30.

Sensitivity analysis

The following table details the sensitivity to a 1% change in the functional currency against the relevant foreign currencies.

	Impact on F	Impact on Profit or Loss	
	2023	2022	
Foreign Currencies:Functional Currency			
Financial assets			
Monetary items			
USD:NTD	\$ 23,366	\$ 28,319	
RMB:NTD	3,350	4,076	
JPY:NTD	2,074	2,228	
EUR:NTD	1,108	248	

(Continued)

	Impact on Profit or Loss	
	2023	2022
Financial liabilities		
Monetary items		
USD:NTD	\$ 19,942	\$ 16,368
JPY:NTD	2,209	2,351
		(Concluded)

b) Interest rate risk

The borrowings of the Company with fixed interest rates were not exposed to cash flow risk. The borrowings with floating interest rates were exposed to cash flow risk as effective interest rates change.

The carrying amounts of the Company's financial assets and financial liabilities with exposure to interest rate risks at the balance sheet dates were as follows:

	Dece	December 31		
	2023	2022		
Fair value interest rate risk Financial assets Financial liabilities	\$ 15,000 5,535,619	\$ 30,000 6,907,239		
Cash flow interest rate risk Financial assets Financial liabilities	165,671 12,109,047	159,111 10,949,564		

If interest rates had been 1% higher and all other variables were held constant, the Company's financial liabilities would have increased cash outflows by \$121,090 thousand and \$109,496 thousand for the years ended December 31, 2023 and 2022, respectively.

c) Other price risk

The Company was exposed to equity price risk through their investments in equity securities. If equity prices had been 1% higher/lower, other comprehensive income for the years ended December 31, 2023 and 2022 would have increased/decreased by \$6,557 thousand and \$5,222 thousand, respectively, as a result of the changes in the fair value of financial assets at FVTOCI.

2) Credit risk

Credit risk refers to the risk of financial loss to the Company arising from default by clients or counterparties of financial instruments on the contract obligations. According to the Company's policy, each operating entity in the Company is responsible for managing and analyzing the credit risk of each of their new clients before standard payment and delivery terms and conditions are offered. The credit quality of the customers is assessed through internal risk control procedures by taking into account their financial position, past experience and other factors, and the Company engages in credit enhancement by covering specific outstanding trade receivables by collateral. While the Company has procedures to monitor and limit exposure to credit risk on accounts receivable, there can be no assurance that such procedures will effectively limit credit risk and avoid losses. This risk is heightened during periods when economic conditions worsen.

3) Liquidity risk

The Company manages its liquidity risk by maintaining adequate cash and cash equivalents, bank borrowings, and so on. The table below summarizes the maturity profile of the Company's financial liabilities based on contractual undiscounted payments, including principal and interest.

December 31, 2023

		Le	ess Than 1 Year	1-2	Years	2-3 Y	ears	3-5 Y	ears	Over	5 Years	Total
Non-derivative financial liabilities												
	\$											
Short-term borrowings	-	\$	4,673,433	\$	-	\$	-	\$	-	\$	-	\$ 4,673,433
Notes payable	-		2,362		-		-		-		-	2,362
Accounts payable	-		1,143,698		-		-		-		-	1,143,698
Other payables Lease liabilities Long-term borrowings	-		742,282 16,048		- 10,650		- 5,859		3,716		5,506	742,282 41,779
(including current portion) Financial guarantee liabilities			3,138,275 1,796,499	3,	237,115 2,282		40,067 11,412	1,4	- 13,680		-	7,715,457 3,223,873
Bonds payable (including current portion)			3,035,326		14,500	2,5	<u>09,455</u>					 5,559,281
		\$	14,547,923	<u>\$ 3,</u>	264,547	<u>\$ 3,8</u>	<u>66,793</u>	<u>\$ 1,4</u>	17,396	<u>\$</u>	5,506	\$ 23,102,165
December 31, 2022												
		Le	ess Than 1 Year	1-2	Years	2-3 Y	ears	3-5 Y	ears	Over	5 Years	Total
Non-derivative financial liabilities												
	\$											
Short-term borrowings	-	\$	3,537,224	\$	-	\$	-	\$	-	\$	-	\$ 3,537,224
Notes payable	-		533		-		-		-		-	533
Accounts payable	-		1,044,917		-		-		-		-	1,044,917
Other payables Lease liabilities Long-term borrowings	-		976,382 20,536		- 17,764		- 12,788		- 9,370		6,100	976,382 66,558
(including current portion) Financial guarantee liabilities Bonds payable			5,779,436 1,958,721		499,929 -		29,239 28,400		-		-	9,008,604 3,187,121
Source Payaolo			39,100	3	035,326		14,500	2.5	09,495		-	5,598,421

The amounts included above for financial guarantee liabilities were the maximum amounts the Company could be required to settle under the arrangement for the full guaranteed amount if that amount is claimed by the counterparty to the guarantee. Based on expectations at the balance sheet date, the Company considers that it is unlikely to pay the amount under the arrangement.

As of December 31, 2023, the Company's current liabilities exceeded its current assets by \$3,125,842 thousand. After the Company's management assessment, sufficient cash flows and credit lines were still available to cover operating activities.

26. TRANSACTIONS WITH RELATED PARTIES

a. Related party names and relationships

Related Party Name

Subsidiary Subsidiary Subsidiary Subsidiary Subsidiary Subsidiary

Relationship

(Continued)

Related Party Name

Eternal Electronic (Suzhou) Co., Ltd.	Subsidiary
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Subsidiary
Eternal Specialty Materials (Suzhou) Co., Ltd.	Subsidiary
Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	Subsidiary
Eternal (China) Investment Co., Ltd.	Subsidiary
CHOU-KOU Materials Co., Ltd.	Subsidiary
New E Materials Co., Ltd.	Subsidiary
Eternal Precision Mechanics Co., Ltd.	Subsidiary
Eternal Materials (Malaysia) Sdn. Bhd.	Subsidiary
Eternal Technology Corporation	Subsidiary
Eternal Electronic Material (Thailand) Co., Ltd.	Subsidiary
Nikko-Materials Co., Ltd.	Subsidiary
Elga Europe S.r.l.	Subsidiary
Eternal Holdings Inc.	Subsidiary
Eternal Nanyang Investment Co., Ltd.	Subsidiary
Eternal Materials India Private Limited	Subsidiary
PT Eternal Materials Indonesia	Subsidiary
Allnex-Eternal Resins Corporation Limited	Associate
Daxin Materials Corporation	Associate
Covestro Eternal Resins (Far East) Ltd.	Associate
Polymics Ltd.	Associate
Mitsubishi Polyester Film Suzhou Co., Ltd.	Other related party
The Orchard Coporation of Taiwan Ltd.	The company whose chairman is second-degree relative of the
	chairman of the Company
Kao, Ying-Shih	First-degree relative of the chairman of the Company
Kwang Yang Motor Co., Ltd.	Key management personnel
	(Concluded)

_ _

(Concluded)

Relationship

b. Operating revenue

	Related Party	For the Year Ended December 31			
Account Item	Category	2023	2022		
Revenue from sales of goods	Subsidiaries	\$ 2,855,714	\$ 3,185,290		
-	Associates	85,062	96,139		
	Key management personnel	-	4,183		
	Other related parties		102		
		<u>\$ 2,940,776</u>	<u>\$ 3,285,714</u>		

Sales to related parties were made at prices similar to that of general transactions. The payment terms are 60-150 days from the end of the month.

c. Purchase of goods

	For the Year Ended December 31			
Related Party Category	2023	2022		
Subsidiaries Associates Other related parties	\$ 441,633 887	\$ 829,173 1,513 <u>2,796</u>		
	<u>\$ 442,520</u>	<u>\$ 833,482</u>		

Purchases from related parties were made at prices similar to that of general transactions. The payment terms are 30-120 days from the date after the goods are received.

d. Other income

	For the Year Ended December 3			
Related Party Category/Name	2023	2022		
Subsidiaries				
Eternal (China) Investment Co., Ltd.	\$ 106,206	\$ 117,685		
Eternal Materials (Guangdong) Co., Ltd.	48,227	47,767		
Eternal Specialty Materials (Zhuhai) Co., Ltd.	48,288	60,113		
Others	191,688	269,448		
Associates	3,469	5,163		
Key management personnel	20	<u> </u>		
	<u>\$ 397,898</u>	<u>\$ 500,176</u>		

Inclusive of service fee, trademark license fee, technology license fee and endorsement/guarantee fee and so on.

e. Receivables from related parties

	Related Party	December 31			
Account Item	Category/Name	2023	2022		
Accounts receivable	Subsidiaries				
	CHOU-KOU	\$ 187,638	\$ 138,751		
	Materials Co., Ltd.				
	Eternal Chemical	47,419	116,819		
	(China) Co., Ltd.				
	Eternal Specialty	129,661	111,071		
	Materials (Zhuhai)				
	Co., Ltd.				
	Eternal Photo	78,419	96,629		
	Electronic Materials				
	(Guangzhou) Co.,				
	Ltd.				
	Elga Europe S.r.l.	108,237	46,040		
	Eternal Technology	90,770	33,429		
	Corporation				
	Others	217,531	313,799		
	Associates	22,357	21,117		
		<u>\$ 882,032</u>	<u>\$ 877,655</u>		

The receivables arose mainly from sales transactions; the receivables were not guaranteed, pledged and do not bear interest. For the years ended December 31, 2023 and 2022, the balance of loss allowance of accounts receivable from related parties was \$3 thousand and \$4 thousand, respectively.

	Related Party	December 31			
Account Item	Category/Name	2023	2022		
Other receivables	Subsidiaries				
	Eternal (China) Investment Co., Ltd.	\$ 105,170	\$ 117,971		
	Eternal Specialty Materials (Zhuhai) Co., Ltd.	47,787	60,207		
	Eternal Materials (Guangdong) Co., Ltd.	47,744	47,844		
	Others	172,794	211,439		
	Associates	32	10		
	Key management personnel	21	-		
		<u>\$ 373,548</u>	<u>\$ 437,471</u>		

For the years ended December 31, 2023 and 2022, the balance of loss allowance of other receivables was \$29,800 thousand.

f. Payables to related parties

	Related Party	December 31			
Account Item	Category	2023	2022		
Accounts payable	Subsidiaries	<u>\$ 120,638</u>	<u>\$ 41,056</u>		

The payables arose mainly from purchase transactions; the payables were not guaranteed and did not bear interest.

g. Loans to related parties

	Related Party	December 31			
Account Item	Category/Name	2023	2022		
Other receivables	Associates Eternal Technology Corporation	<u>\$</u>	<u>\$ 307,100</u>		

The Company provided loans to related parties at rates comparable to market interest rates.

h. Dividends receivable - only for 2022

The dividends receivable of Covestro Eternal Resins (Far East) Ltd. was \$53,452 thousand as of December 31, 2022.

i. Loans from related parties

	Related Party	December 31			
Account Item	Category/Name	2023	2022		
Short-term borrowings	Subsidiaries Eternal Holdings Inc.	<u>\$ 1,596,660</u>	<u>\$ 982,720</u>		
Account Item	Related Party Category/Name	For the Year End 2023	led December 31 2022		
Interest expense	Subsidiaries Eternal Holdings Inc.	<u>\$ 76,410</u>	<u>\$ 17,756</u>		

The Company borrowed loans from related parties at rates comparable to market interest rates.

j. Endorsements/guarantees provided

As of December 31, 2023 and 2022, guarantees provided by the Company to the related parties for investment compliance were as follows:

	December 31			
Related Party Category/Name	2023	2022		
Subsidiaries Eternal Material Industry (Tongling) Co., Ltd.				
Amount endorsed Amount utilized	\$ 1,582,352 (45,650)	\$		
	<u>\$ 1,536,702</u>	<u>\$</u>		
Eternal Materials (Malaysia) Sdn. Bhd.				
Amount endorsed Amount utilized	\$ 2,540,511 (1,295,950)	\$ 2,543,157 (1,430,588)		
	<u>\$ 1,244,561</u>	<u>\$ 1,112,569</u>		
Eternal Holdings Inc.				
Amount endorsed Amount utilized	\$ 552,690	\$ 540,496 		
	<u>\$ 552,690</u>	<u>\$ 540,496</u>		
Eternal Nanyang Investment Co., Ltd.				
Amount endorsed Amount utilized	\$ 1,842,300 (1,412,430)	\$ 1,535,500 (1,305,175)		
	<u>\$ 429,870</u>	<u>\$ 230,325</u>		
Others				
Amount endorsed Amount utilized	\$ 511,069 (469,843)	\$ \$490,962 (451,358)		
	<u>\$ 41,226</u>	<u>\$ 39,604</u>		

k. Remuneration of key management personnel

	For the Year En	ded December 31
	2023	2022
Short-term employee benefits Post-employment benefits	\$ 93,569 <u>1,069</u>	\$ 116,845 <u>5,372</u>
	<u>\$ 94,638</u>	<u>\$ 122,217</u>

27. ASSETS PLEDGED AS COLLATERAL OR FOR SECURITY

The Company's assets pledged as customs guarantee were as follows:

	Decen	iber 31
	2023	2022
Other financial assets - current and non-current (recorded as other current assets - others and other non-current assets - others) Time deposit certificates	<u>\$ 15,000</u>	<u>\$ 30,000</u>

28. SIGNIFICANT CONTINGENT LIABILITIES AND UNRECOGNIZED COMMITMENTS

- a. The Company has issued but unused letters of credit with an aggregate amount of \$27,307 thousand as of December 31, 2023.
- b. The Company has contracts that were not yet incurred to purchase property, plant and equipment and intangible assets of \$289,045 thousand as of December 31, 2023.

29. SIGNIFICANT EVENTS AFTER THE REPORTING PERIOD

None.

30. SIGNIFICANT ASSETS AND LIABILITIES DENOMINATED IN FOREIGN CURRENCIES

The following information was aggregated by the foreign currencies other than functional currency of the Company and the exchange rates between the foreign currencies and the functional currency were disclosed. The significant assets and liabilities denominated in foreign currencies were as follows:

	С	Foreign urrency Thousands)	Excha	nge Rate	Carrying Amount
December 31, 2023					
Financial assets					
Monetary items					
USD	\$	76,098	30.7050	(USD:NTD)	\$ 2,336,589
RMB		77,271	4.3352	(RMB:NTD)	334,986
JPY		958,047	0.2165	(JPY:NTD)	207,408
EUR		3,252	34.0713	(EUR:NTD)	110,800

	Foreign Currency (In Thousands)	Exchan	nge Rate	Carrying Amount
Non-monetary items Investments accounted for using the equity method				
USD	\$ 931,052	30.7050	(USD:NTD)	\$ 28,587,956
JPY	3,362,259	0.2165	(JPY:NTD)	727,929
THB	145,390	0.9017	(THB:NTD)	131,098
Financial liabilities				
Monetary items				
USD	64,948	30.7050	(USD:NTD)	1,994,228
JPY	1,020,454	0.2165	(JPY:NTD)	220,918
December 31, 2022				
Financial assets				
Monetary items				
USD	92,213	30.7100	(USD:NTD)	2,831,861
RMB	92,435	4.4094	(RMB:NTD)	407,587
JPY	958,853	0.2324	(JPY:NTD)	222,837
Non-monetary items Investments accounted for using the equity method				
USD	943,900	30.7100	(USD:NTD)	28,987,162
JPY	2,469,174	0.2324	(JPY:NTD)	573,836
THB	147,700	0.8941	(THB:NTD)	132,059
Financial liabilities Monetary items				
USD	53,299	30.7100	(USD:NTD)	1,636,812
JPY	1,011,735	0.2324	(JPY:NTD)	235,127 (Concluded)

The total realized and unrealized foreign exchange gains and losses were a gain of \$8,634 thousand and a gain of \$52,386 thousand for the years ended December 31, 2023 and 2022, respectively. Considering the variety of the foreign currency transactions, the Company disclosed the net foreign exchange gains and losses in aggregate.

31. ADDITIONAL DISCLOSURES

- a. Information about significant transactions and investees:
 - 1) Financing provided to others (Table 1)
 - 2) Endorsements/guarantees provided (Table 2)
 - 3) Marketable securities held (Table 3)
 - 4) Marketable securities acquired or disposed at costs or prices at least NT\$300 million or 20% of the paid-in capital: (Table 4)

- 5) Acquisition of individual real estate at costs of at least NT\$300 million or 20% of the paid-in capital: (Table 5)
- 6) Disposal of individual real estate at prices of at least NT\$300 million or 20% of the paid-in capital: None
- 7) Total purchases from or sales to related parties amounting to at least NT\$100 million or 20% of the paid-in capital (Table 6)
- 8) Receivables from related parties amounting to at least NT\$100 million or 20% of the paid-in capital (Table 7)
- 9) Trading in derivative instruments: (Refer to Note 7 of the consolidated financial statements)
- 10) Others: The business relationship between the parent company and the subsidiaries and between each subsidiary, and the circumstances and amounts of any significant transactions (Table 8)
- 11) Information on investees (Table 9)
- b. Information on investments in mainland China
 - 1) Information on any investee company in mainland China, showing the name, principal business activities, paid-in capital, method of investment, inward and outward remittance of funds, ownership percentage, net income of investees, investment gain or loss, carrying amount of the investment at the end of the period, repatriations of investment income, and limit on the amount of investment in the mainland China area. (Table 10)
 - 2) Any of the following significant transactions with investee companies in mainland China, either directly or indirectly through a third party, and their prices, payment terms, and unrealized gains or losses:
 - a) The amount and percentage of purchases and the balance and percentage of the related payables at the end of the period (Table 6)
 - b) The amount and percentage of sales and the balance and percentage of the related receivables at the end of the period (Table 6)
 - c) The amount of property transactions and the amount of the resultant gains or losses: None
 - d) The balance of negotiable instrument endorsements or guarantees or pledges of collateral at the end of the period and the purposes: None
 - e) The highest balance, the end of period balance, the interest rate range, and total current period interest with respect to financing of funds (Table 1)
 - f) Other transactions that have a material effect on the profit or loss for the period or on the financial position, such as the rendering or receiving of services (Table 8)
- c. Information of major shareholders: list of the shareholders with ownership of 5 percent or greater, showing the names, the number of shares and percentage of ownership held by each shareholder (Table 11)

32. SEGMENT INFORMATION

Disclosure of the segment information in standalone financial statements is waived.

FINANCING PROVIDED TO OTHERS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

				1				1									,
No.	Lender	Borrower	Financial Statement	Related	Maximum Balance for the Period	Ending Balance	Actual Amount	Interest	Nature of Financing	Transaction	Reason for Financing	Allowance for		ateral	Financing Limits for Each Borrowing	Financing Company's	Note
(Note 1)	Lenuer	Dontower	Account	Party	(Note 2)	(Note 3)	Drawn	Rate (%)	(Note 4)	Amount	Reason for Financing	Bad Debt	Item	Value	Company	Total Financing Limit	
0	Eternal Materials Co.,	Eternal Technology	Other receivables from	Y	\$ 609,600	\$ -	\$ -	-	2	\$ -	Operating needs	\$ -	-	\$ -	\$ 1,236,732	\$ 9,893,852	Note 5
1	Ltd. Eternal Chemical	Corporation Eternal Chemical	related parties Other receivables from	Y	888,556	433,521	24,176	2.93-3.10	2	-	Operating needs	-	-	_	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd.	(Tianjin) Co., Ltd.	related parties	Y	799,700	433,521	298,903	2.93-3.10	2								
1	Eternal Chemical (China) Co., Ltd.	Eternal Synthetic Resins (Changshu)	Other receivables from related parties	Ŷ	/99,/00	455,521	298,903	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Co., Ltd. Eternal Materials (Guangdong) Co.,	Other receivables from related parties	Y	177,711	86,704	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Ltd. Eternal Specialty Materials (Suzhou)	Other receivables from related parties	Y	444,278	216,761	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
		Co., Ltd.															
1	Eternal Chemical (China) Co., Ltd.	Eternal Chemical (Chengdu) Co., Ltd.	Other receivables from related parties	Y	1,777,112	867,042	727,778	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	Eternal Chemical (China) Co., Ltd.	Eterkon Semiconductor Materials Co., Ltd.	Other receivables from related parties	Y	106,627	-	-	-	2	-	Operating needs	-	-	-	1,805,030	1,805,030	Note 7
1	Eternal Chemical	Eternal (China)	Other receivables from	Y	1,517,324	1,517,324	219,773	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd. Eternal Chemical	Investment Co., Ltd. Eternal Electronic	related parties Other receivables from	Y	666,417	433,521	4,625	2.93-3.10	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
1	(China) Co., Ltd. Eternal Chemical	(Suzhou) Co., Ltd. Eternal Photoelectric	related parties Other receivables from	Y	133,283	65,028	-	-	2	-	Operating needs	-	-	_	9,025,150	9,025,150	Note 6
	(China) Co., Ltd.	Material Industry (Yingkou) Co., Ltd.	related parties														
1	Eternal Chemical (China) Co., Ltd.	Eternal Optical Material (Suzhou) Co., Ltd.	l Other receivables from related parties	Y	88,856	43,352	-	-	2	-	Operating needs	-	-	-	9,025,150	9,025,150	Note 6
2	Eternal Materials (Guangdong) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	444,278	216,761	-	-	2	-	Operating needs	-	-	-	6,752,661	6,752,661	Note 6
2	Eternal Materials (Guangdong) Co.,	Eternal (China) Investment Co., Ltd.	Other receivables from related parties	Y	346,817	346,817	-	-	2	-	Operating needs	-	-	-	6,752,661	6,752,661	Note 6
3	Ltd. Eternal Holdings Inc.	Eternal Technology Corporation	Other receivables from related parties	Y	457,200	-	-	-	2	-	Operating needs	-	-	-	39,955,058	39,955,058	Note 6
3	Eternal Holdings Inc.	Eternal Materials Co., Ltd.	Other receivables from related parties	Y	2,788,550	1,596,660	1,596,660	5.80-5.88	2	-	Operating needs	-	-	-	39,955,058	39,955,058	Note 6
4	Eternal (China)	Eternal Chemical	Other receivables from	Y	888,556	433,521	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Investment Co., Ltd. Eternal (China) Investment Co., Ltd.	(China) Co., Ltd. Eternal Chemical (Chengdu) Co., Ltd.	related parties Other receivables from related parties	Y	1,909,041	953,746	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Chemical (Tianjin) Co., Ltd.	Other receivables from related parties	Y	1,065,511	953,746	520,225	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Eternal Synthetic Resins (Changshu)	Other receivables from related parties	Y	867,042	867,042	346,817	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China)	Co., Ltd. Eternal Electronic	Other receivables from	Y	887,926	867,042	433,521	3.10	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Investment Co., Ltd. Eternal (China)	(Suzhou) Co., Ltd. Shanghai Dowill Paint	related parties Non-current assets held	Y	162,161	-	-	-	2	-	Operating needs	-	-	-	5,917,161	5,917,161	Notes 7 and 8
	Investment Co., Ltd.	Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanhai) Co., Ltd.)	for sale														
4	Eternal (China)	Eterkon Semiconductor		Y	108,416	104,045	104,045	3.65	2	-	Operating needs	-	-	-	5,917,161	5,917,161	Note 7
4	Investment Co., Ltd. Eternal (China) Investment Co., Ltd.	Materials Co., Ltd. Eternal Specialty Materials (Suzhou)	related parties Other receivables from related parties	Y	216,761	216,761	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
4	Eternal (China) Investment Co., Ltd.	Co., Ltd. Eternal Photoelectric Material Industry	Other receivables from related parties	Y	65,028	65,028	-	-	2	-	Operating needs	-	-	-	29,585,803	29,585,803	Note 6
F		(Yingkou) Co., Ltd.		Y	1 110 605	650 383	207.080	2 42 2 95	2		One section of the section of the				7.50(.271	7 506 271	Note (
5	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	1,110,695	650,282	296,989	2.43-2.85	2	-	Operating needs	-	-	-	7,596,371	7,596,371	Note 6
																	Continued)

TABLE 1

(Continued)

N			Financial Statement	Related	Maximum Balance for	Ending Balance	Actual Amount	Terterret	Nature of Financing	Transaction		AU	Colla	teral	Financing Limits for	Financia - Communette	
No. (Note 1)	Lender	Borrower	Financial Statement Account	Party	the Period (Note 2)	(Note 3)	Actual Amount Drawn	Interest Rate (%)	(Note 4)	Amount	Reason for Financing	Allowance for Bad Debt	Item	Value	Each Borrowing Company	Financing Company's Total Financing Limit	Note
5	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Other receivables from related parties	Y	\$ 650,282	\$ 650,282	\$ -	-	2	\$ -	Operating needs	\$ -	-	\$-	\$ 7,596,371	\$ 7,596,371	Note 6
6	Eternal Specialty Materials (Suzhou) Co., Ltd.	(China) Co., Ltd.	Other receivables from related parties	Y	225,867	216,761	17,489	2.43-2.85	2	-	Operating needs	-	-	-	4,085,324	4,085,324	Note 6
6	Eternal Specialty Materials (Suzhou) Co., Ltd.	Investment Co., Ltd.	Other receivables from related parties	Y	433,521	433,521	-	-	2	-	Operating needs	-	-	-	4,085,324	4,085,324	Note 6
7	Eternal Specialty Materials (Zuhai) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	Other receivables from related parties	Y	225,867	216,761	43,941	2.43-2.85	2		Operating needs	-	-	-	1,176,953	1,176,953	Note 7
7	Eternal Specialty Materials (Zuhai) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Other receivables from related parties	Y	433,521	433,521	-	-	2	-	Operating needs	-	-	-	1,176,953	1,176,953	Note 7

Note 1: The representation of the numbers are as follows:

- 1. No. 0 represents the issuer.
- 2. Investees are numbered in order from No. 1.

Note 2: The maximum balance for the period had been approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.

Note 3: The ending balance for the period had been approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.

- Note 4: Nature of financing is as follows:
 - 1. Business relationship.
 - 2. Short-term financing.
- Note 5: According to the Company's Operation Procedures for Lending Funds to Others, the Company's total financing limits and the financing limit for each borrowing company shall not exceed 40% and 5% of the net worth of the Company's financial statement of December 31, 2023, respectively.
- Note 6: According to the subsidiary's Operation Procedures for Lending Funds to Others, either the financing limit for each borrowing company or the financing company's total financing limits shall not exceed 200% of the net worth of the financing company as of December 31, 2023, and it should be translated into NTD using the exchange rate at the balance sheet date.
- Note 7: According to the subsidiary's Operation Procedures for Lending Funds to Others, either the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing company or the financing limits shall not exceed 40% of the net worth of the financing company or the financing limits shall not exceed 40% of the net worth of the financing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limit for each borrowing company or the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of the financing limits shall not exceed 40% of the net worth of
- Note 8: The ownership of Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Specialty Coatings (Shanghai) Co., Ltd.), held by the Company and its subsidiaries, has been sold to a non-related party in May 2023. It is currently not an associate of the Company and its subsidiaries. The table only discloses the financing record before May 2023.

exceed 40% and 5% of the net worth of the Company's ng limits shall not exceed 200% of the net worth of the its shall not exceed 40% of the net worth of the financing old to a non-related party in May 2023. It is currently not (Concluded)

ENDORSEMENTS/GUARANTEES PROVIDED FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

		Endorsee/Guara	ntee						Ratio of					
No. (Note 1)	Endorser/Guarantor	Name	Relationship (Note 2)	Limits on Endorsements /Guarantees Given on Behalf of Each Party		Outstanding Endorsements /Guarantees the End of the Period (Note 5)	Actual Amount Drawn	Amount Endorsements /Guarantees by Collaterals	Accumulated Endorsements /Guarantees to Net Equity per Latest Financial Statements (%)	Maximum Endorsements /Guarantees Amount Allowable	Endorsements /Guarantees Given by Parent on Behalf of Subsidiaries	Endorsements /Guarantees by Subsidiaries on Behalf of Parent	Endorsements /Guarantees Given on Behalf of Companies in Mainland China	Note
0	Eternal Materials Co., Ltd.	Eternal Holdings Inc.	2	\$ 24,734,630	\$ 570,680	\$ 552,690	s -	s -	2.23	\$ 24,734,630	Y	Ν	Ν	Notes 3 and 6
0		Eternal Materials (Malaysia) Sdn. Bhd.	2	24,734,630	2,680,949	2,540,511	1,295,950	-	10.27	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	2	24,734,630	527,547	511,069	469,843	-	2.07	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Eternal Nanyang Investment Co., Ltd.	2	24,734,630	3,566,750	1,842,300	1,412,430	-	7.45	24,734,630	Y	Ν	Ν	Notes 3 and 6
0	Eternal Materials Co., Ltd.	Eternal Material Industry (Tongling) Co., Ltd.	2	24,734,630	1,648,829	1,582,352	45,650	-	6.40	24,734,630	Y	Ν	Y	Notes 3 and 6
1	Eternal (China) Investment Co., Ltd.		2	14,792,902	451,734	433,521	-	-	2.93	14,792,902	Ν	Ν	Y	Note 7

Note 1: The representation of the numbers are as follows:

- 1. No. 0 represents the issuer.
- 2. Investees are numbered in order from No. 1.
- Note 2: Relationships between the endorser/guarantor and the party being endorsed/guaranteed are as follows:
 - 1. Have a business relationship.
 - 2. The company owns directly or indirectly more than 50% of the voting shares of the company.
 - 3. Total ownership of more than 50% of the investee, either directly by the Company and/or indirectly by the Company's subsidiaries.
 - 4. Subsidiaries in which the Company owns directly or indirectly more than 90% of the voting shares.
 - 5. Companies where the Company is required to provide guarantees or endorsements for the construction project based on the construction contract.
 - 6. Companies where the shareholders provide endorsements/guarantees to the endorsed/guaranteed company in proportion to its ownership due to a joint venture.
 - 7. According to the Consumer Protection Act, companies that are required to provide guarantees and endorsements for joint and several liabilities if involved in the business of pre-sale of real estate.
- Note 3: In accordance with the parent company's "Procedures for Provision of Endorsements and Guarantees," limit on endorsement/guarantee given on behalf of each party is 100% of the parent company's net worth based on the financial statements for the year ended December 31, 2023.
- Note 4: Maximum amount endorsed/guaranteed during the period is approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.
- Note 5: Outstanding endorsements/guarantees at the end of the period are approved by the board of directors, and translated into NTD using the exchange rate at the balance sheet date.
- Note 6: In accordance with the parent company's "Procedures for Provision of Endorsements and Guarantees," maximum endorsement/guarantee amount allowable is 100% of the parent company's net worth based on the financial statements for the year ended December 31, 2023.
- Note 7: In accordance with the subsidiary's "Procedures for Provision of Endorsements and Guarantees," the limit on endorsement/guarantee given on behalf of each party and the maximum amount endoresd/guaranteed are based on its net worth for the year ended December 31, 2023.

MARKETABLE SECURITIES HELD (EXCLUDING INVESTMENT IN SUBSIDIARIES, ASSOCIATES AND JOINT VENTURES) **DECEMBER 31, 2023**

(In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

		Relationship with			Decemb	er 31, 2023		
Holding Company Name	Type and Name of Marketable Securities	the Holding Company	Financial Statement Account	Shares/Units	Carrying Amount	Percentage of Ownership (%)	Fair Value	Note
ternal Materials Co., Ltd.	President Securities Corp. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	33,366,767	\$ 655,657	2.29	\$ 655,657	
	TBG Diagnostics Limited (stock)	-	Financial assets at fair value through other comprehensive income - non-current	40,200,000	38,427	18.48	38,427	
	Universal Venture Capital Investment Corp. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	5,000,000	52,949	4.15	52,949	
	Der Yang Biotechnology Venture Capital Co., Ltd. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	230,096	2,979	11.11	2,979	
	Research Innovation Capital Corporation (stock)	-	Financial assets at fair value through other comprehensive income - non-current	10,000,000	49,374	29.76 (Note 1)	49,374	
	Hwa Nan Venture Capital Co., Ltd. (stock)	-	Financial assets at fair value through other comprehensive income - non-current	57,438	-	10.6	-	
lixville Holdings Inc.	Grace THW Holding Limited (stock)	-	Financial assets at fair value through other comprehensive income - non-current	1,900,000	239,455	Note 2	239,455	
	Pacven Walden Ventures V, L.P. (mutual fund)	-	Financial assets at fair value through profit or loss - non-current	-	9,182	Note 2	9,182	

Note 1: The Company has no significant influence on it, refer to Note 12 of the consolidated financial statements.

Note 2: The percentage of ownership is less than 1%.

MARKETABLE SECURITIES ACQUIRED OR DISPOSED OF AT COSTS OR PRICES OF AT LEAST NT\$300 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

	Type and Name of	Financial Statement					Ending Ba	lance (Note 1)						
Company Name	Marketable Securities	Account	Counterparty	Relationship	Shares/Units	Amount	Shares/Units	Amount	Shares/Units	Amount	Carrying Value	Gain/Loss on Disposal	Shares/Units	Amount
Eternal International (BVI) Co., Ltd.	Eternal (China) Investment Co., Ltd.	Investments accounted for using the equity method	Note 2	Subsidiary	Note 4	\$ 15,308,189	-	\$-	Note 4	\$ -	\$ (676,725)	Note 2	Note 4	\$ 14,792,902
Eternal Holdings Inc.	Eternal International (BVI) Co., Ltd.	Investments accounted for using the equity method	Note 2	Subsidiary	183,793,592	15,137,021	-	-	(22,000,000)	-	(676,725)	Note 2	161,793,592	14,825,893
Eternal Materials Co., Ltd.	Eternal Holding Inc.	Investments accounted for using the equity method	Note 2	Subsidiary	200,108,859	20,293,015	-	-	(15,000,000)	-	(454,125)	Note 2	185,108,859	19,838,131
Eternal Materials Co., Ltd.	Eternal Technology Corporation	Investments accounted for using the equity method	Note 3 and Eternal International (BVI) Co., Ltd. (Note 6)	Subsidiary	-	-	Note 5	366,404	-	-	-	-	1,000	297,357
Eternal (China) Investment Co., Ltd.	Eternal Material Industry (Tongling) Co., Ltd.	Investments accounted for using the equity method	Note 3	Subsidiary	Note 4	863,511	Note 4	781,380	-	-	-	-	Note 4	1,586,195
Eternal (China) Investment Co., Ltd.	Eternal Chemical (Chengdu) Co., Ltd.	Investments accounted for using the equity method	Note 3	Subsidiary	Note 4	(703,359)	Note 4	1,003,720	-	-	-	-	Note 4	157,014

Note 1: Including share of profit or loss of subsidiaries, associates and joint ventures accounted for using the equity method and exchange differences on translation of the financial statements of foreign operations.

- Note 2: Capital reduction.
- Note 3: Capital increase.
- Note 4: No share was issued; therefore, it's not applicable.
- Note 5: No shares was issued in this capital increase; therefore, it's not applicable.
- Note 6: Reorganization.

ACQUISITION OF INDIVIDUAL REAL ESTATE AT COSTS OF AT LEAST NT\$300 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

			Transaction				Information on Pr	evious Title Tran	sfer If Counternarty	Is A Related Party	y Pricing Reference	Purnose of	
Buyer	Property	Event Date	Amount	Payment Status	Counterparty	Relationship	Property Owner	Relationship	Transaction Date	Amount	Pricing Reference	Purpose of Acquisition	Other Terms
Eternal Material Industry (Tongling) Co., Ltd.	Engaging the non-related party to build the office & factory building on own land.	March 20, 2023	\$ 946,000	Payment in accordance with the terms	Zhongdi Construction Group Co., Ltd.	Non- related party	-	-	-	\$ -	Price negotiation in accordance with the terms	Self-use	None
Eternal Electronic (Suzhou) Co., Ltd.	The construction of phase warehouses and class a warehouse	2 November 25, A 2023	378,964	Payment in accordance with the terms	Zhongdi Construction Group Co., Ltd.	Non- related party	-	-	-	-	Price negotiation in accordance with the terms	Self-use	None

TOTAL PURCHASES FROM OR SALES TO RELATED PARTIES AMOUNTING TO AT LEAST NT\$100 MILLION OR 20% OF THE PAID-IN CAPITAL FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Company roma	Related Party	Relationship		Tra	ansaction Details		Abnormal Tran	saction	Notes/Acco Receivable (P		Note
Company name	Related Party	Kelationsnip	Purchases/Sales (Note 2)	Amount	% to Total	Payment Terms	Unit Price	Payment Term	Ending Balance	% to Total	Inote
Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	Subsidiary	Sales	\$ 531,315	4	Note 1	\$ -	-	\$ 187,638	5	
	Nikko-Materials Co., Ltd.	Subsidiary	Sales	105,256	1	Note 1	-	-	-	-	
	Eternal Electronic Material (Thailand) Co., Ltd.	Subsidiary	Sales	164,699	1	Note 1	-	-	52,145	2	
	Elga Europe S.r.l.	Subsidiary	Sales	154,756	1	Note 1	-	-	108,237	3	
	Eternal Chemical (China) Co., Ltd.		Sales	189,709	1	Note 1	-	-	47,419	1	
	Eternal (China) Investment Co., Ltd.	Subsidiary	Sales	258,107	2	Note 1	-	-	70,238	2	
	Eternal Specialty Materials (Zhuhai) Co., Ltd.	Subsidiary	Sales	582,973	4	Note 1	-	-	129,661	4	
	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Subsidiary	Sales	350,388	3	Note 1	-	-	78,419	2	
	Eternal Materials (Guangdong) Co., Ltd.	Subsidiary	Sales	216,609	2	Note 1	-	-	29,997	1	
Eternal Materials (Guangdong) Co., Ltd.	Eternal Chemical (China) Co Ltd.	, Sister company	Sales	238,346	5	Note 1	-	-	39,969	2	
	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Sister company	Sales	410,478	8	Note 1	-	-	81,537	4	
	Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	Sales	417,522	8	Note 1	-	-	101,967	5	
Eternal Photo Electronic Materials (Guangzhou)	Eternal Electronic Material (Thailand) Co., Ltd.	Sister company	Sales	160,775	5	Note 1	-	-	62,327	3	
Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	Sister company	Sales	177,530	5	Note 1	-	-	71,628	4	
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Sister company	Sales	143,903	3	Note 1	-	-	40,227	3	
	Eternal Materials Co., Ltd.	Ultimate parent company	Sales	199,277	4	Note 1	-	-	39,148	3	
Eternal Chemical (China) Co., Ltd.	, Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	Sales	147,457	3	Note 1	-	-	99,187	5	
Eternal Chemical (Tianjin) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	, Sister company	Sales	258,361	11	Note 1	-	-	47,355	5	
Eternal Specialty Materials (Suzhou) Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	Sister company	Sales	214,535	8	Note 1	-	-	74,283	9	

TABLE 6

(Continued)

			Tra	ansaction Details		Abnormal Trar	isaction	Notes/Acco Receivable (P	ounts avable)	
Company name	Related Party Relationship	Purchases/Sales (Note 2)	Amount	% to Total	Payment Terms	Unit Price	Payment Term	Ending Balance	% to Total	Note
Eternal Electronic (Suzhou) Co., Ltd.	Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	(Note 2) Sales	\$ 106,393	6	Note 1	\$ -		\$ 50,210	7	

Note 1: The terms are similar to that of non-related party transactions.

Note 2: For transactions between related parties, only one side of the transaction was disclosed.

(Concluded)

RECEIVABLES FROM RELATED PARTIES AMOUNTING TO AT LEAST NT\$100 MILLION OR 20% OF THE PAID-IN CAPITAL DECEMBER 31, 2023

(In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

						Overdue	Amounts Received	Allowance for	
Company Name	Related Party	Relationship	Ending Balance	Turnover Rate	Amount	Actions Taken	in Subsequent Period	Doubtful Accounts	Note
Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd. Elga Europe S.r.l. Eternal Specialty Materials (Zhuhai) Co., Ltd.	Subsidiary Subsidiary Subsidiary	\$ 187,638 108,237 129,661	3.26 2.01 4.84	\$ 37,922 72,937	Collected subsequently Collected subsequently -	\$ 38,039 17,164 56,625	\$ - - -	
	Eternal (China) Investment Co., Ltd.	Subsidiary	105,170	-	-	-	-	-	Note
Eternal Materials (Guangdong) Co., Ltd.	Allnex-Eternal Resins (Guangdong) Co., Ltd.	Associate	101,967	3.83	6,509	Collected subsequently	18,140	128	

INTERCOMPANY BUSINESS RELATIONSHIPS AND SIGNIFICANT INTERCOMPANY TRANSACTIONS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

					Transa	ctions Details	
No. (Note 1)	Company Name	Counterparty	Relationship (Note 2)	Financial Statement Item (Note 5)	Amount	Terms	% to Total Revenues or Assets
0	Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	1	Revenue from sales of goods	\$ 531,315	Note 3	1.25
0	Eternal Materials Co., Ltd.	Nikko-Materials Co., Ltd.	1	Revenue from sales of goods	105,256	Note 3	0.25
0	Eternal Materials Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	1	Revenue from sales of goods	164,699	Note 3	0.39
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	1	Revenue from sales of goods	154,756	Note 3	0.36
0	Eternal Materials Co., Ltd.	Eternal Chemical (China) Co., Ltd.	1	Revenue from sales of goods	189,709	Note 3	0.45
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Revenue from sales of goods	258,107	Note 3	0.61
0	Eternal Materials Co., Ltd.	Eternal Specialty Materials (Zhuhai) Co., Ltd.	1	Revenue from sales of goods	582,973	Note 3	1.37
0	Eternal Materials Co., Ltd.	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	1	Revenue from sales of goods	350,388	Note 3	0.83
0	Eternal Materials Co., Ltd.	Eternal Materials (Guangdong) Co., Ltd.	1	Revenue from sales of goods	216,609	Note 3	0.51
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Other income	106,206	Note 3	0.25
0	Eternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	1	Notes and accounts receivable from related parties	187,638	Note 3	0.32
0	Eternal Materials Co., Ltd.	Elga Europe S.r.l.	1	Notes and accounts receivable from related parties	108,237	Note 3	0.18
0	Eternal Materials Co., Ltd.	Eternal Specialty Materials (Zhuhai) Co., Ltd.	1	Notes and accounts receivable from related parties	129,661	Note 3	0.22
0	Eternal Materials Co., Ltd.	Eternal (China) Investment Co., Ltd.	1	Other receivables from related parties	105,170	Note 3	0.18
1	Eternal Holdings Inc.	Eternal Materials Co., Ltd.	2	Other receivables from related parties	1,596,660	Note 4	2.73
2	Eternal (China) Investment Co., Ltd.	Eternal Chemical (Tianjin) Co., Ltd.	1	Other receivables from related parties	520,225	Note 4	0.89
2	Eternal (China) Investment Co., Ltd.	Eternal Synthetic Resins (Changshu) Co., Ltd.	1	Other receivables from related parties	346,817	Note 4	0.59
2	Eternal (China) Investment Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	1	Other receivables from related parties	433,521	Note 4	0.74
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	3	Revenue from sales of goods	160,775	Note 3	0.38
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Electronic (Suzhou) Co., Ltd.	3	Revenue from sales of goods	177,530	Note 3	0.42
3	Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	3	Other receivables from related parties	296,989	Note 4	0.51
4		Eternal Chemical (China) Co., Ltd.	3	Revenue from sales of goods	238,346	Note 3	0.56
4		Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	3	Revenue from sales of goods	410,478	Note 3	0.97
5	Eternal Chemical (Tianjin) Co., Ltd.	Eternal Chemical (China) Co., Ltd.	3	Revenue from sales of goods	258,361	Note 3	0.61

TABLE 8

(Continued)

				Trans	actions Details
Company Name	Counterparty	Relationship (Note 2)	Financial Statement Item (Note 5)	Amount	
Eternal Specialty Materials	Eternal Photo Electronic Materials	3	Revenue from sales of goods	\$ 143,903	
Eternal Specialty Materials	Eternal Materials Co., Ltd.	2	Revenue from sales of goods	199,277	
Eternal Chemical (China) Co., Ltd.	Eternal Synthetic Resins (Changshu) Co., Ltd.	3	Other receivables from related parties	298,903	
Ltd.	Ltd.	3	Other receivables from related parties	727,778	
Ltd.					
(Suzhou) Co., Ltd.					
Eternal Electronic (Suzhou) Co., Ltd.	Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	3	Revenue from sales of goods	106,393	
	Eternal Specialty Materials (Zhuhai) Co., Ltd. Eternal Specialty Materials (Zhuhai) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Chemical (China) Co., Ltd. Eternal Specialty Materials (Suzhou) Co., Ltd. Eternal Electronic (Suzhou)	Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.Eternal Electronic (Suzhou)Eternal Photoelectric Material	Company NameCounterparty(Note 2)Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.2Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Eternal Electronic (Suzhou)Eternal Photoelectric Material3	Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Revenue from sales of goodsEternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Naterials Co., Ltd.2Revenue from sales of goodsEternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Other receivables from related partiesEternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.SOther receivables from related partiesEternal Chemical (China) Co., Ltd.Eternal Chemical (China) Investment Co., Ltd.3Other receivables from related partiesEternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goodsEternal Electronic (Suzhou)Eternal Photoelectric Material3Revenue from sales of goods	Company NameCounterpartyRelationship (Note 2)Financial Statement Item (Note 5)AmountEternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.3Revenue from sales of goods\$ 143,903Eternal Specialty Materials (Zhuhai) Co., Ltd.Eternal Materials Co., Ltd.2Revenue from sales of goods199,277Eternal Chemical (China) Co., Ltd.Eternal Synthetic Resins (Changshu) Co., Ltd.3Other receivables from related parties298,903Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.Eternal Chemical (China) Co., Ltd.3Other receivables from related parties219,773Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goods214,535Eternal Specialty Materials (Suzhou) Co., Ltd.Eternal Electronic (Suzhou) Co., Ltd.3Revenue from sales of goods214,535Eternal Electronic (Suzhou)Eternal Photoelectric Material3Revenue from sales of goods214,535

Note 1: The transaction information of the Company and its subsidiaries is numbered in column "No.". The representation of the numbers are as follows:

- 1. No. 0 represents the Company.
- 2. Subsidiaries are numbered in order from No. 1.
- Note 2: The relationships among the parties to the transaction are as follows:
 - 1. The parent company to subsidiary.
 - 2. The subsidiary to the parent company.
 - 3. The subsidiary to another subsidiary.
- Note 3: The terms are similar to non-related party transactions.
- Note 4: In accordance with the Operation Procedures for Lending Funds to Others.
- Note 5: For transactions between related parties, only one side of the transaction was disclosed.

Terms	% to Total Revenues or
	Assets
Note 3	0.34
Note 3	0.47
Note 4	0.51
Note 4	1.24
Note 4	0.38
Note 3	0.51
Note 3	0.25

INFORMATION ON INVESTEES (EXCLUDING INVESTMENTS IN MAINLAND CHINA) FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

				Original Investment Amount		Balanc	e as of December 3	1, 2023	Net Income	Investment Coin	
Investor Company	Investee Company	Location	Main Businesses and Products	December 31, 2023	December 31, 2022	Number of Shares	Percentage of Ownership (%)	Carrying Amount	(Loss) of the Investee	Investment Gain (Loss)	Note
ternal Materials Co., Ltd.	Eternal Holdings Inc	Samoa	International investment	\$ 5,681,836	\$ 6,135,961	185,108,859	100.00	\$ 19,838,131	\$ 731,712	\$ 745,126	
		British Virgin Islands	International investment	703,144	703,144	16,357,914	100.00	4,826,794	227,801	236,540	
ternal Materials Co., Ltd.	Mixville Holdings Inc	British Virgin Islands	International investment	899,392	899,392	26,630,000	100.00	3,625,674	191,547	200,012	
	Advanced PETFILM Investment	Japan	International investment	788,630	788,630	20,050,000	20.00	506,495	145,914	25,894	
iernai wiateriais Co., Ltd.	Co., Ltd.	Japan	international investment	788,050	788,030	270	20.00	500,475	145,714	25,674	
ternal Materials Co., Ltd.	Daxin Materials Corporation	Taiwan	Manufacturing and selling of chemical, resins materials and electronic materials	191,052	191,052	23,423,812	22.80	714,968	523,354	119,325	
ternal Materials Co., Ltd.	New E Materials Co., Ltd.	Taiwan	Researching, developing, manufacturing and selling of photoelectric, semiconductor process related electronic chemical	82,322	82,322	6,907,585	62.80	32,056	595	373	
			materials and equipment spare parts	26 400	26,400	2 ((0.000	10.00	102.416	105 201	50,100	
ternal Materials Co., Ltd.	Covestro Eternal Resins (Far East)	Taiwan	Manufacturing and selling of powder coating resin	36,400	36,400	3,660,000	40.00	123,416	125,321	50,129	
Eternal Materials Co., Ltd.	Eternal Precision Mechanics Co., Ltd.	Taiwan	Manufacturing and selling of vacuum laminator	555,123	550,000	52,085,384	84.61	1,263,256	316,897	330,206	Note 27 of the consolidated financial statemen
ternal Materials Co., Ltd.	Eternal Electronic Material (Thailand) Co., Ltd.	Thailand	Trading services, cutting and selling of dry film photoresist	90,919	90,919	937,500	75.00	131,098	1,334	8,031	intanetai statemen
ternal Materials Co., Ltd.	CHOU-KOU Materials Co., Ltd.	Japan	Selling, trading and providing services of resins material, electronic material and other related products; manufacturing and selling	190,594	60,431	9,760	100.00	221,434	26,028	17,378	
ternal Materials Co., Ltd.	Elga Europe S.r.l.	Italy	of dry film photoresist Manufacturing, selling, distribution and	287,169	287,169	-	72.68	18,008	29,889	21,723	
Eternal Materials Co., Ltd.	Eternal Technology Corporation	United States	processing of electronic chemical products Manufacturing and selling of photoresist; selling of chemical prouduts	622,950	-	1,000	100.00	297,357	(107,652)	(65,645)	Note 2
Cternal Precision Mechanics Co., Ltd.	Nikko-Materials Co., Ltd.	Japan	Manufacturing and selling of vacuum laminator	300,150	300,150	11,520	100.00	875,047	455,167	-	Note 1
ternal Holdings Inc.	Eternal International (BVI) Co., Ltd.	British Virgin Islands	International investment	5,062,308	5,739,033	161,793,592	100.00	14,825,893	361,383	-	Note 1
ternal Holdings Inc.	E-Chem Corp.	Samoa	International investment	165,608	165,608	4,990,000	100.00	2,793,838	454,520	-	Note 1
	Eternal Nanyang Investment Co., Ltd.	Samoa	International investment	841,453	841,453	28,350,000	90.00	156,249	(247,564)	-	Note 1
8	PT Eternal Materials Indonesia Eternal Materials India Private	Indonesia India	Trading of chemical products Selling, trading of chemical	13,360 13,643	13,360	670 3,465,000	67.00 99.00	14,761 12,530	(2,523) (278)	-	Note 1 Note 1
ternal Holdings Inc.	Limited Allnex-Eternal Resins Corporation Limited	Hong Kong	Trading and international investment	14,496	50,385	49,000	49.00	413,926	144,265	-	Note 1
ternal Holdings Inc.	Polymer Instrumentation and Consulting Services, Ltd.	United States	Plastic products manufacturing	121,913	121,913	4,694,296	30.00	-	-	-	Note 1
ternal International (BVI) Co., Ltd.	Eternal Technology Corporation	United States	Manufacturing and selling of photoresist; selling of chemical products	-	600,693	-	-	-	(107,652)	-	Notes 1 and 2
-Chem Corp	Eternal Materials India Private Limited	India	Selling, trading of chemical	138	-	35,000	1.00	127	(278)	-	Note 1
fixville Holdings Inc.	High Expectation Limited	Cayman Islands	International investment	871,519	871,519	26,005,000	100.00	3,377,984	188,605	-	Note 1

TABLE 9

(Continued)

				Origina	al Inves	stment A	mount	Balanc	ce as of December 3	1, 2023	Net Income	Investment Gain	
Investor Company	Investee Company	Location	Main Businesses and Products	December 2023	er 31,	Decen	nber 31, 022	Number of Shares	Percentage of Ownership (%)	Carrying Amount	(Loss) of the Investee	(Loss)	Note
Eternal (China) Investme Co., Ltd.	ntElga Europe S.r.l.	Italy	Manufacturing, selling, distribution and processing of electronic chemical products	\$ 5	8,610	\$	58,610	-	22.32	\$ 5,837	\$ 29,889	\$-	Note 1
Eternal Nanyang Investment Co., Ltd.	Eternal Materials (Malaysia) Sdn. Bhd.	Malaysia	Manufacturing, selling, trading and providing services of resins material related products	2,08	2,818	2,	,082,818	395,922,000	100.00	1,568,749	(148,743)	-	Note 1

Note 1: It had been consolidated into the net income (loss) of investees recognized by the Company using the equity method, and also considered into the calculation of the Company's investment income or loss.

Note 2: Reorganization.

(Concluded)

INFORMATION ON INVESTMENTS IN MAINLAND CHINA FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

		Total Amount of Paid-	Method of	Accumulated Outward Remittance for	Investme	nt Flows	Accumulated Outward Remittance for	Net Income (Loss) of	% of Ownership of		Comming Amount as -f	Accumulated Repatriation of	
Investee Company	Main Businesses and Products	in Capital	Investment (Note 1)	Investments from Taiwan as of January 1, 2023	Outward	Inward	Investments from Taiwan as of December 31, 2023	the Investee	Direct or Indirect Investment	Investment Gain (Loss)	Carrying Amount as of December 31, 2023	Investment Income as of December 31, 2023	Note
Eternal Chemical (China) Co., Ltd.	Manufacturing and selling of resins material and processing products	\$ 755,651	2	\$ 625,549	\$-	\$ -	\$ 625,549	\$ 214,402	100.00	\$ 214,402	\$ 4,512,575	\$ 1,772,062	Note 2
Covestro Eternal Resins (Kunshan) Co., Ltd.	Manufacturing and selling of powder coating resin	183,470	2	91,735	-	-	91,735	23,297	50.00	11,648	320,923	600,691	Note 2
	Manufacturing and selling of optical films, and leasing business	1,563,967	2	-	-	-	-	(19,904)	100.00	(19,904)	168,181	-	Note 2 and Note 10 of the consolidated financial statements
Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Researching, developing, manufacturing and selling of electronic high-tech chemical and related products	2,256,739	2	444,685	-	-	444,685	235,057	100.00	235,057	3,798,185	983,767	Note 2
Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	Researching, developing and manufacturing of photoresist dry film, liquid photo imaginable solder masks and printed circuit board related materials	469,402	2	-	-	-	-	9,251	100.00	9,251	177,652	-	Note 2
Eterkon Semiconductor Materials Co., Ltd.	Manufacturing and selling of epoxy molding compounds which are used in electronic parts and related products	524,337	2	456,427	-	-	456,427	68,845	40.00	30,972	296,919	-	Note 2
Eternal Synthetic Resins (Changshu) Co., Ltd.	Manufacturing and selling of unsaturated polyester resin	726,426	2	279,811	-	-	279,811	(8,936)	100.00	(8,936)	174,208	-	Note 2
Eternal Chemical (Tianjin) Co., Ltd.	Manufacturing and selling of adhesives, resins material and processing products	1,008,004	2	599,320	-	-	599,320	20,736	100.00	20,736	942,397	-	Note 2
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Manufacturing and selling of acrylic resin and methacrylic acid	611,011	2	243,540	-	-	243,540	465,889	90.00	453,940	2,779,580	1,577,039	Note 2
Shanghai Dowill Paint Technology Co., Ltd. (Original name: ESCO Speialty Coatings (Shanghai) Co., Ltd.)	Researching, manufacturing and selling of processing electronic high-tech chemical, high performance coating, material and products	403,180	2	196,680	-	-	196,680	(4,689)	-	(5,557)	-	-	Note 2 and Note 14 of the consolidated financial statements
Eternal Materials	Manufacturing and selling of adhesives,	1,297,259	2	868,175	-	-	868,175	188,840	100.00	188,840	3,376,330	2,150,020	Note 2
(Guangdong) Co., Ltd. Eternal (China) Investment Co., Ltd.	resins material and processing products Managing, investing consulting services, researching, leasing, manufacturing and selling of resins material and photoelectric chemicals materials	6,880,878	2	4,264,844	-	454,125	3,810,719	409,950	100.00	409,950	14,792,902	-	Notes 2 and 3
Eternal Chemical	Researching, manufacturing and selling of resins material	1,454,071	2	-	-	-	-	(150,512)	100.00	(150,512)	157,014	-	Note 2
(Chengdu) Co., Ltd. Eternal Electronic (Suzhou) Co., Ltd.	Researching, developing, and manufacturing of dry film photoresist and dry film solder masks which are used in electronic materials, researching resin materials and selling, providing after sales service of self-produced products	1,929,180	2	-	-	-	-	(98,068)	100.00	(98,068)	2,012,291	-	Note 2

TABLE 10

(Continued)

			Method of	Accumulated Outward Remittance for	Investme	ent Flows	Accumulated Outward Remittance for		% of Ownership of			Accumulated	
Investee Company	Main Businesses and Products	in Canifal	Investment (Note 1)	Investments from Taiwan as of January 1, 2023	Outward	Inward	Investments from Taiwan as of December 31, 2023	Net Income (Loss) of the Investee	Direct or Indirect Investment	Investment Gain (Loss)	Carrying Amount as of December 31, 2023	Repatriation of Investment Income as of December 31, 2023	Note
Eternal Specialty Materials (Suzhou) Co., Ltd.	Researching and developing chemical products, and selling, providing technical services of self-produced products	\$ 1,199,225	2	\$ -	\$-	\$-	\$ -	\$ 306,596	100.00	\$ 306,596	\$ 2,042,662	\$ -	Note 2
Resonac New Material (Zhuhai) Co., Ltd. (Original name: Showa Denko New Material (Zhuhai) Co., Ltd.)	Manufacturing and selling of functional resins, resins composite material and providing technical services	366,881	2	-	-	-	-	4,022	30.00	1,153	91,560	-	Note 2
Eternal Material Industry (Tongling) Co., Ltd.	Manufacturing, selling and providing technical services of products related to resins material	1,650,580	2	-	-	-	-	(43,635)	100.00	(43,635)	1,586,195	-	Note 2
Eternal Precision Mechanics (Guangzhou) Ltd.	Manufacturing and selling of computers, commnications and other electronic equipment	132,928	1		132,928	-	132,928	(6,243)	100.00	(6,866)	123,278	-	Note 2

Investor Company	Accumulated Outward Remittance	Investment Amount Authorized by	Upper Limit on the Amount of		
	for Investments in Mainland China	the Investment Commission,	Investments Stipulated by the		
	as of December 31, 2023	MOEA	Investment Commission, MOEA		
	(Note 4)	(Note 4)	(Note 5)		
Eternal Materials Co., Ltd.	\$ 7,622,793	\$ 28,198,265	\$		
Eternal Precision Mechanics Co., Ltd.	132,928	132,330	895,822		

Note 1: Investment methods are classified into the following three categories:

- 1. Direct investment in a company in mainland China.
- 2. Investing through companies in a third region (Eternal Holdings Inc., Eternal Global (BVI) Co., Ltd. and Mixville Holdings Inc.).
- 3. Others.

Note 2: The investment gains and losses were recognized from the financial statements audited by the parent company's CPA in the ROC in accordance with SAS No. 600 "Special Considerations - Audits of Group Financial Statements".

- Note 3: The investment gains and losses of Eternal (China) Investment Co., Ltd. included the income (loss) of the invested company.
- Note 4: The amounts were translated into NTD using the exchange rate of application date or remittance date.
- Note 5: According to the "Regulation Governing the Approval of Investment or Technical Cooperation in Mainland China", which was modified on August 29, 2008, the Company obtained the approval of the operational headquarters from the Industrial Development Bureau of Ministry of Economic Affairs; hence, there is no need to set an upper limit for the investment amount. For the subsidiary Eternal Precision Mechanics Co., Ltd., the upper limit for the investment amount is 60% of its net worth.

(Concluded)

Eternal Materials Co., Ltd.

INFORMATION OF MAJOR SHAREHOLDERS DECEMBER 31, 2023

	Shar	es
Name of the Major Shareholder	Number of Shares Owned	Percentage of Ownership
Kwang Yang Motor Co., Ltd.	117,800,000	9.99
Kao, Ying-Shih	74,697,152	6.33

- Note 1: The information of major shareholders presented in this table is provided by the Taiwan Depository & Clearing Corporation based on the number of ordinary shares and preference shares held by shareholders with ownership of 5% or greater, that have been issued without physical registration (including treasury shares) by the Company as of the last business day for the current year. The share capital in the financial statements of the Company may differ from the actual number of shares that have been issued without physical registration because of different preparation basis.
- Note 2: If a shareholder delivers the shareholdings to the trust, the above information will be disclosed by the individual truster who opened the trust account. For shareholders who declare insider shareholdings with ownership greater than 10% in accordance with the Security and Exchange Act, the shareholdings include shares held by shareholders and those delivered to the trust over which shareholders have rights to determine the use of trust property. For information relating to insider shareholding declaration, refer to Market Observation Post System.

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Eternal Materials Co., Ltd.

STATEMENT OF CASH AND CASH EQUIVALENTS DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Item	Description	Amount
Cash on hands		\$ 3,459
Cash in banks	Checking accounts	34,899
	NTD demand deposits	26,732
	USD demand deposits (USD4,053 thousand @30.7050)	124,440
	JPY demand deposits (JPY54,907 thousand @0.2165)	11,887
	SGD demand deposits (SGD112 thousand @23.2900)	2,610
	RMB demand deposits (RMB1 thousand @4.3352)	2
		<u>\$ 204,029</u>

Eternal Materials Co., Ltd.

STATEMENT OF ACCOUNTS RECEIVABLE, NET DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Client Name	Description	Amount	Remark
Non-related parties			
Aalborz Chemical Llc Dba Aal Chem	Sales of goods	\$ 144,967	
Hong Kong Cheng Ho Enterprises	Sales of goods	117,937	
Others (Note)		<u>2,109,319</u> 2,372,223	
Less: Allowance for loss		(62,691)	
		<u>\$ 2,309,532</u>	
Related parties			
CHOU-KOU Materials Co., Ltd.	Sales of goods	\$ 187,638	
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Sales of goods	129,661	
Elga Europe S.r.l.	Sales of goods	108,237	
Eternal Technology Corporation	Sales of goods	90,770	
Eternal Photo Electronic Materials (Guangzhou) Co., Ltd.	Sales of goods	78,419	
Eternal (China) Investment Co., Ltd.	Sales of goods	70,238	
Eternal Electronic Material (Thailand) Co., Ltd.	Sales of goods	52,145	
Eternal Chemical (China) Co., Ltd.	Sales of goods	47,419	
Others (Note)		117,508	
		882,035	
Less: Allowance for loss		(3)	
		<u>\$ 882,032</u>	

Note: The amount of individual client included in others does not exceed 5% of the account balance.

Eternal Materials Co., Ltd.

STATEMENT OF OTHER RECEIVABLES DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description	Amount
Receivable for trademark license fee		\$ 218,937
Receivable for service fee		121,672
Receivable for business tax		76,051
Receivable for endorsements and guarantees		31,069
Others (Note)		40,821
		488,550
Less: Allowance for loss		(29,800)
		<u>\$ 458,750</u>

Note: The amount of individual item included in others does not exceed 5% of the account balance.

Eternal Materials Co., Ltd.

STATEMENT OF INVENTORIES DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

		Amo	Amount		
Item	Description	Cost	Net Realizable Value	Remark	
Raw materials		\$ 1,190,226	\$ 1,631,460	Note	
Supplies		31,534	31,534	Note	
Finished goods		1,313,797	1,717,239	Note	
Inventory in transit		125,628	125,628	Note	
		<u>\$ 2,661,185</u>	<u>\$ 3,505,861</u>		

Note: Refer to Note 4 (e) for the method used in determining the net realizable value.

Eternal Materials Co., Ltd.

STATEMENT OF CHANGES IN FINANCIAL ASSETS AT FAIR VALUE THROUGH OTHER COMPREHENSIVE INCOME - NON-CURRENT FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

	Beginning	of the Year	Add	itions	Deci	rease	End of t	he Year		
Name	Number of Shares	Fair Value (Note 1)	Number of Shares	Amount	Number of Shares	Amount	Number of Shares	Fair Value (Note 1)	Guarantee or Pledge	Remark
Domestic listed shares President Securities Corp.	33,366,767	\$ 522,190	-	\$ 133,467	-	\$ -	33,366,767	\$ 655,657	No	Note 2
Domestic unlisted shares Universal Venture Capital Investment Corp.	5,000,000	45,497	-	7,452	-	-	5,000,000	52,949	No	Note 2
Der Yang Biotechnology Venture Capital Co., Ltd.	230,096	2,770	-	209	-	-	230,096	2,979	No	Note 2
Hwa Nan Venture Capital Co., Ltd. Research Innovation Capital Corp.	57,438	-	- 10,000,000	50,000	-	(626)	57,438 10,000,000	49,374	No No	Note 2
Foreign unlisted shares TBG Diagnostics Limited	40,200,000	56,599	-	<u>-</u>	-	(18,172)	40,200,000	38,427	No	Note 2
		<u>\$ 627,056</u>		<u>\$ 191,128</u>		<u>\$ (18,798</u>)		<u>\$ 799,386</u>		

Note 1: Fair value is determined by the evaluation approach shown in Note 25.

Note 2: The changes for the year are due to increased investment and valuation adjustment.

STATEMENT 5

Eternal Materials Co., Ltd.

STATEMENT OF CHANGES IN INVESTMENTS ACCOUNTED FOR USING THE EQUITY METHOD FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

	Balance at Begir	ning of the Year	Additions	s (Note 1)	Decrease	(Note 2)			Balan	ce at End of the	e Year		: Value or sets Value		
Name	Number of Shares (In Thousands)	Amount	Number of Shares (In Thousands)	Amount	Number of Shares (In Thousands)	Amount	Investment Gain (Loss)	Other Adjustments (Note 3)	Number of Shares (In Thousands)	%	Amount	Unit price (NT\$)	Total Amount	Guarantee or Pledge	Remark
Eternal Holdings Inc.	200,109	\$20,293,015	-	\$ -	(15,000)	\$ (1,081,078)	\$ 745,126	\$ (118,932)	185,109	100.00	\$19,838,131	\$ 108	\$19,977,529	No	
Eternal Global (BVI) Co., Ltd.	16,358	4,990,787	-	-	-	(318,031)	236,540	(82,502)	16,358	100.00	4,826,794	296	4,835,950	No	
Mixville Holdings Inc.	26,630	3,703,360	-	-	-	(264,600)	200,012	(13,098)	26,630	100.00	3,625,674	137	3,637,529	No	
Advanced PETFILM Investment Co., Ltd.	-	488,355	-	-	-	-	25,894	(7,754)	-	20.00	506,495	1,782,756	481,344	No	Note 4
Daxin Materials Corporation	23,424	672,942	-	-	-	(77,299)	119,325	-	23,424	22.80	714,968	99	2,325,985	No	
New E Materials Co., Ltd.	6,908	31,682	-	-	-	-	374	-	6,908	62.80	32,056	5	32,050	No	
Covestro Eternal Resins (Far East) Ltd.	3,660	103,688	-	-	-	(30,400)	50,128	-	3,660	40.00	123,416	34	123,416	No	
Eternal Precision Mechanics Co., Ltd.	52,000	826,296	85	5,123	-	(179,969)	330,206	281,600	52,085	84.61	1,263,256	24	1,263,259	No	
Eternal Electronic Material (Thailand) Co., Ltd.	938	132,059	-	-	-	(9,938)	8,031	946	938	75.00	131,098	140	131,684	No	
CHOU-KOU Materials Co., Ltd.	4	85,481	6	128,321	-	-	17,378	(9,746)	10	100.00	221,434	23,860	232,877	No	
Elga Europe S.r.l.	-	(3,556)	-	-	-	-	21,723	(159)	-	72.68	18,008	-	18,243	No	Note 5
Eternal Technology Corporation	-		1	366,404	-	<u> </u>	(65,645)	(3,402)	1	100.00	297,357	305,362	305,362	No	
		\$31,324,109		<u>\$ 499,848</u>		<u>\$ (1,961,315</u>)	<u>\$ 1,689,092</u>	<u>\$ 46,953</u>			<u>\$31,598,687</u>		<u>\$33,365,228</u>		

Note 1: Capital increase and reorganization.

- Note 2: Capital reduction; cash dividends from the invested company.
- Note 3: Other adjustments:
 - 1) Exchange differences on translation of the financial statements of foreign operations that are recognized using the equity method.
 - 2) Recognized remeasurement of defined benefit plans of investments accounted for using the equity method.
 - 3) Recognized unrealized gains and losses on financial assets at FVTOCI of investments accounted for using the equity method.
 - 4) Recognized share based payment of investments accounted for using the equity method.
 - 5) Recognized the difference between the subsidiary's cash capital increase and the net equity acquired.
- Note 4: Less than a thousand shares.
- Note 5: No shares issued; not applicable.

STATEMENT 6

Eternal Materials Co., Ltd.

STATEMENT OF CHANGES IN RIGHT-OF-USE ASSETS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Balance at Beginning of the Year	Additions (Note)	Decrease	Balance at End of the Year	Remark
Land	\$ 12,123	\$ (2)	\$ -	\$ 12,121	
Buildings	51,806	8,249	(30,079)	29,976	
Storage equipment	10,202	2,066	-	12,268	
Other equipment	28,410	871	(359)	28,922	
	<u>\$ 102,541</u>	<u>\$ 11,184</u>	<u>\$ (30,438</u>)	<u>\$ 83,287</u>	

Note: Including lease modification.

Eternal Materials Co., Ltd.

STATEMENT OF CHANGES IN ACCUMULATED DEPRECIATION OF RIGHT-OF-USE ASSETS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Balance at Beginning of the Year	Additions	Decrease	Balance at End of the Year	Remark
Land	\$ 1,861	\$ 503	\$ -	\$ 2,364	
Buildings	18,971	11,432	(15,650)	14,753	
Storage equipment	2,405	2,297	-	4,702	
Other equipment	13,618	5,927	(359)	19,186	
	<u>\$ 36,855</u>	<u>\$ 20,159</u>	<u>\$(16,009</u>)	<u>\$ 41,005</u>	

Eternal Materials Co., Ltd.

STATEMENT OF ACCOUNTS PAYABLE DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Vendor Name	Description	Amount	Remark
Chang Chun Plastics Co., Ltd.	Purchase of goods	\$ 90,552	
Formosa Plastics Corporation	Purchase of goods	83,324	
Nan Ya Plastics Corporation	Purchase of goods	77,120	
Others (Note)		892,702	
		<u>\$ 1,143,698</u>	

Note: The amount of individual vendor in others does not exceed 5% of the account balance.

Eternal Materials Co., Ltd.

STATEMENT OF OTHER PAYABLES - OTHERS DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description	Amount
Payable for equipment		\$ 169,664
Bonus		105,437
Compensation of employees		80,000
Interest		41,034
Others (Note)		346,147
		<u>\$ 742,282</u>

Note: The amount of individual item in others does not exceed 5% of the account balance.

STATEMENT OF SHORT-TERM BORROWINGS DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Туре	Balance at End of Year	Contract Period	Range of Interest Rates (%)
Unsecured loans			
HSBC Bank (Taiwan) Limited	\$ 600,000	2023.07.03-2024.04.17	1.68
The Shanghai Commercial and Savings Bank, Ltd.	280,000	2023.07.05-2024.07.05	1.76
The Shanghai Commercial and Savings Bank, Ltd.	153,525	2023.10.25-2024.02.06	6.45
First Commercial Bank	520,000	2023.12.27-2024.01.29	1.68
Taipei Fubon Commercial Bank Co., Ltd.	97,420	2023.11.03-2024.04.10	0.60
CTBC Bank Co., Ltd.	300,000	2023.11.10-2024.02.07	1.70
The Export-Import Bank of the Republic of China	100,000	2023.07.31-2024.07.31	1.65
Mizuho Bank, Ltd.	71,442	2023.11.13-2024.02.22	0.58
Yuanta Commercial Bank Co., Ltd.	300,000	2023.11.29-2024.02.27	1.66
Taishin International Bank Co., Ltd.	150,000	2023.12.04-2024.01.04	1.73
Bank of Taiwan	400,000	2023.11.20-2024.01.22	1.72
Loans from related parties			
Eternal Holdings Inc.	1,596,660	2023.10.02-2024.10.29	5.80-5.88
	<u>\$ 4,569,047</u>		

STATEMENT 11

Loan Commitments (Thousands)

NT\$	600,000
NT\$	300,000
US\$	15,000
NT\$	1,200,000
NT\$	500,000
NT\$	750,000
NT\$	300,000
NT\$	1,300,000
NT\$	1,000,000
NT\$	350,000
NT\$	400,000

US\$ 52,000

Collateral

None None None None None None None None

None

STATEMENT 12

Eternal Materials Co., Ltd.

STATEMENT OF OTHER NON-CURRENT LIABILITIES DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description	Amount
Net defined benefit liabilities		\$ 544,199
Others (Note)		954
		<u>\$ 545,153</u>

STATEMENT OF LONG-TERM BORROWINGS DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Creditors	Description	Loan Amount	Agreement Period	Interest Rate Range (%)
Unsecured loans				
First commercial bank	Bullet repayment, non-revolving credit	\$ 600,000	2022.11-2025.11	1.83
HSBC Bank (Taiwan) Limited	Repay in installment, non-revolving credit	300,000	2022.08-2025.08	1.91
HSBC Bank (Taiwan) Limited	Bullet repayment, revolving credit	420,000	2023.08-2025.08	1.78
E.SUN Commercial Bank, Ltd.	Repay in installment, non-revolving credit	300,000	2023.05-2026.05	1.82
Mega International Commercial Bank Co.,	Bullet repayment, non-revolving credit	800,000	2022.09-2025.09	1.85
Ltd.				
Bank of Taiwan	Repay in installment, non-revolving credit	1,000,000	2022.08-2025.08	1.75
Bank of Taiwan	Repay in installment, non-revolving credit	200,000	2023.08-2026.08	1.75
Taiwan Business Bank, Ltd.	Bullet repayment, non-revolving credit	300,000	2021.05-2024.05	1.85
Far Eastern International Bank	Bullet repayment, non-revolving credit	150,000	2021.09-2024.09	2.11
Far Eastern International Bank	Bullet repayment, revolving credit	300,000	2023.12-2024.02	1.73
Bank of China	Bullet repayment, revolving credit	1,250,000	2023.11-2024.01	1.71
Yuanta Commercial Bank Co., Ltd.	Repay in installment, non-revolving credit	350,000	2023.06-2026.06	1.81
Chang Hwa Commercial Bank, Ltd.	Bullet repayment, non-revolving credit	300,000	2023.08-2026.08	1.81
Mizuho bank, Ltd.	Bullet repayment, revolving credit	620,000	2023.09-2024.06	1.75
Hua Nan Commercial Bank, Ltd.	Bullet repayment, non-revolving credit	500,000	2023.08-2026.08	1.80
CTBC Bank Co., Ltd.	Bullet repayment, revolving credit	150,000	2023.12-2024.03	1.76
		7,540,000		
Less: Current portion		(450,000)		
		<u>\$ 7,090,000</u>		

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STATEMENT 13

Pledge or Guarantee

Remark

No No

STATEMENT OF BONDS PAYABLE DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars, Unless Stated Otherwise)

Bond Name	Trustee	Issuance Date	Interest Payment Date and Repayment Method	Annual Rate	Total Amount Issued	Repayment Paid	Amount Balance at End of the Year	Issuance Costs	Carrying Value	Collateral
5-year secured bonds	Bank SinoPac Co., Ltd.	2019.11-2024.11	Principal repayable at maturity and interest payable annually	0.82	\$ 3,000,000	\$-	\$ 3,000,000	\$ (1,031)	\$ 2,998,969	Note 15
5-year secured bonds	CTBC Bank Co., Ltd.	2021.08-2026.08	Principal repayable at maturity and interest payable annually	0.58	2,500,000	-	2,500,000	(2,797)	2,497,203	Note 15
Less: Current portion									(2,998,969) (2,497,203)	

STATEMENT 14

STATEMENT OF LEASE LIABILITIES DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

	Item	Description	Lease Term	Discount Rate
Land			2019.01-2043.06	1.72-2.29
Buildings			2020.05-2028.10	1.63-6.09
Storage equipment			2020.09-2028.10	1.63-1.83
Other equipment			2019.09-2027.10	0.69-6.16

Less: Current portion

STATEMENT 15

Balance at End of the Year	Remark
\$ 6,114	
15,918	
7,667	
9,748	
39,447	
<u>(15,369</u>)	
<u>\$ 24,078</u>	

STATEMENT 16

Eternal Materials Co., Ltd.

STATEMENT OF OPERATING REVENUE FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Quantity	Amount	Remark
Resins materials	107 thousand tons	\$ 7,054,385	
Electronic materials	648,383 thousand square feet, 12,883 thousand square meter and 3 thousand tons	3,467,871	
High performance materials	14 thousand tons	2,750,318	
Others		45,126	
		<u>\$ 13,317,700</u>	

STATEMENT OF OPERATING COSTS FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Amount
Balance of raw materials and materials in transit, beginning of	
the year	\$ 1,678,135
Add: Raw materials purchased	7,102,688
Transferred from finished goods to manufacturing	13,531,600
Less: Raw materials sold	(151,592)
Others	(53,773)
Balance of raw materials and materials in transit, end of the	
year	(1,321,081)
Raw materials used	20,785,977
Balance of supplies, beginning of the year	42,960
Add: Supplies purchased	499,806
Less: Supplies sold	(5,791)
Others	(103,661)
Balance of supplies, end of the year	(31,534)
Supplies used	401,780
Raw materials and supplies used	21,187,757
Direct labor	306,861
Manufacturing expenses	1,365,424
Manufacturing cost	22,860,042
Balance of finished goods, beginning of the year	1,687,115
Add: Finished goods purchased	565,776
Less: Transferred to manufacturing	(13,531,600)
Others	(48,990)
Balance of finished goods, end of the year	(1,343,199)
Operating costs - finished goods	10,189,144
Operating costs - raw materials	151,592
Operating costs - supplies	5,791
Operating costs - others	542,591
Operating costs	<u>\$ 10,889,118</u>

STATEMENT OF SELLING AND MARKETING EXPENSES FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description		Amount	Remark
Shipping expense		\$	300,218	
Payroll expense			164,442	
Others (Note)			224,881	
		<u>\$</u>	689,541	

STATEMENT OF GENERAL AND ADMINISTRATIVE EXPENSES FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description Amount	Remark
Salaries	\$ 413,519	
Depreciation expense	40,268	
Information technology expense	47,612	
Others (Note)	306,432	
	<u>\$ 807,831</u>	

STATEMENT OF RESEARCH AND DEVELOPMENT EXPENSES FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Item	Description	Amount	Remark
Salaries		\$ 541,428	
Depreciation expense		158,538	
Laboratory fees		88,416	
Others (Note)		301,832	
		<u>\$ 1,090,214</u>	

STATEMENT OF EMPLOYEE BENEFIT, DEPRECIATION AND AMORTIZATION BY FUNCTION FOR THE YEAR FOR THE YEAR ENDED DECEMBER 31, 2023 (In Thousands of New Taiwan Dollars)

Function	For the Year Ended December 31, 2023		
Nature	Classified as Operating Costs	Classified as Operating Expenses	Total
Employee benefit expense			
Salaries	798,442	1,119,389	1,917,831
Labor and health insurance	78,842	91,691	170,533
Pension	41,890	56,869	98,759
Remuneration of directors	-	17,136	17,136
Others	52,839	66,243	119,082
Depreciation	439,469	204,366	643,835
Amortization	529	16,089	16,618

Function	For the Year Ended December 31, 2022		
	Classified as	Classified as	
Nature	Operating Costs	Operating Expenses	Total
Employee benefit expense			
Salaries	844,904	1,266,257	2,111,161
Labor and health insurance	84,765	103,367	188,132
Pension	67,894	88,589	156,483
Remuneration of directors	-	24,013	24,013
Others	58,354	73,457	131,811
Depreciation	450,488	212,209	662,697
Amortization	311	17,292	17,603

- Note 1: For the years ended December 31, 2023 and 2022, the Company had 2,046 and 2,129 employees, respectively, and there were 11 and 10 non-employee directors, respectively.
- Note 2: The following information is disclosed since the Company's shares are listed on the Taiwan Stock Exchange (TWSE):
 - Average employee benefit expense for the year ended December 31, 2023 was \$1,133 thousand (calculated as total employee benefit expense net of total remuneration of directors for the year divided by number of employees net of number of non-employee directors for the year). Average employee benefit expense for the year ended December 31, 2022 was \$1,221 thousand (calculated as total employee benefit expense net of total remuneration of directors for the previous year divided by the number of employees net of number of non-employee directors for the previous year).
 - 2) Average salaries for the year ended December 31, 2023 was \$942 thousand (calculated as total salaries for the year divided by number of employees net of number of non-employee directors for the year). Average salaries for the year ended December 31, 2022 was \$996 thousand (calculated as total salaries for the previous year divided by number of employees net of number of non-employee directors for the previous year).

(Continued)

- 3) Adjustment of average salaries was -5.42% (calculated as average salaries for the year net of average salaries for the previous year divided by average salaries for the previous year).
- 4) The Company has no supervisors.
- 5) The Company conducts salary surveys every year to measure the market's salary level and overall economic indicators and makes appropriate adjustments to its overall salary policy. In addition to the annual salary adjustments and a comprehensive promotion system, various reward systems are in place to encourage colleagues with superior performance. According to the Company's Articles of Incorporation, if the Company makes a profit in the current year, 4.5% (inclusive) to 5.5% of the profit shall be appropriated as compensation of employees.

According to the Company's Articles of Incorporation, the remuneration of directors is based on the extent of their participation in the Company's operations and the value of their contributions, and approved by reference to industry standards. If the Company makes a profit in the current year, the remuneration of directors shall be no more than 1% of the profit. Remuneration of independent directors is paid quarterly according to the Company's "Directors' Remuneration and Remuneration Standards".

The annual compensation package of managers includes salary, bonus and employees' compensation from the distribution of earnings. Compensation is determined by reference to industry standards, taking into consideration the Company's operating performance, individual performance and future risks. The compensation of managers is also subject to review by the compensation committee and approval of the board of directors in accordance with the law.

(Concluded)

VI. Effect of Financial Difficulties the Company and Its Affiliated Companies Have on the Company's Financial Position:

N/A.

Chapter 7 Review and Analysis of the Company's Financial Position and Financial Performance, and Listing of Risks

	-			Unit: NT\$ thousands
Year Item	2022	2023	Amount of Increase (Decrease)	Percentage of Change
Current assets	35,181,624	33,029,925	(2,151,699)	-6.12%
Property, plant and equipment	17,472,950	18,322,920	849,970	4.86%
Intangible assets	248,830	231,643	(17,187)	-6.91%
Other assets	6,551,872	6,953,766	401,894	6.13%
Total assets	59,455,276	58,538,254	(917,022)	-1.54%
Current liabilities	17,114,420	18,193,452	1,079,032	6.30%
Non-current liabilities	17,269,516	15,128,833	(2,140,683)	-12.40%
Total liabilities	34,383,936	33,322,285	(1,061,651)	-3.09%
Share capital	11,782,655	11,782,655	0	0.00%
Capital reserve	368,946	664,785	295,839	80.18%
Retained earnings	13,586,404	13,645,979	59,575	0.44%
Other equity	(977,601)	(1,358,789)	(381,188)	-38.99%
Non-controlling interests	310,936	481,339	170,403	54.80%
Total equity	25,071,340	25,215,969	144,629	0.58%

I. Financial Position

Analysis of changes exceeding 20% in financial ratios:

- 1. Capital reserve: Capital reserve changed due mainly to the impact of equity transactions recognized as a result of the failure to subscribe to the shares issued for cash capital increase of the Company's subsidiaries in proportion to shareholdings and the Group's employees' exercise of stock options issued by the Company subsidiaries.
- 2. Other equity: Other equity changed due mainly to unfavorable differences in the translation of financial statements of foreign operations during the year.
- 3. Non-controlling interests: Non-controlling interests increased due mainly to the exercise of employee stock options and cash capital increase by the Company's subsidiaries.

II. Financial Performance

Year	Amount in 2022	Amount in 2023	Amount of Increase (Decrease)	Percentage of Change
Operating revenue	49,014,100	42,451,576	(6,562,524)	-13.39%
Operating gross profit	10,162,785	8,147,266	(2,015,519)	-19.83%
Operating profit	3,276,845	1,914,767	(1,362,078)	-41.57%
Non-operating income and expenses	238,072	267,707	29,635	12.45%
Net profit before tax	3,514,917	2,182,474	(1,332,443)	-37.91%

(I) Analysis of changes exceeding 20% in financial ratios:

Operating income and net profit before tax: Operating income decreased due mainly to a decline in sales volume as a result of weak market demand.

Unit: NT\$ thousands

- (II) Reasons for changes in major business, existing or expected material changes in business strategies, market situation, economic environment or other internal or external factors and their possible effect on the Company's future finances and operations, and measures to be taken in response: N/A.
- (III) Estimated sales volume and the basis for the coming year and major factors in its continuous growth or decline: The Company's 2024 business plan to achieve stable revenue and profitable growth in the medium and long term. The management team will actively achieve the operational goals and work together to enhance corporate value.
- III. Cash flow

(I) Analysis of changes in cash flow in the most recent year

Year	2022	2023	Increase (Decrease) (%)
Cash flow ratio	38%	36%	-5%
Cash flow adequacy ratio	88%	98%	11%
Cash reinvestment ratio	7%	8%	14%

(II)	Cash liquidity analysis for the coming year	
(11)	cush inquiancy unarysis for the coming year	

Unit: NT\$ thousands

Cash balance,	Expected annual net cash flow from	Expected annual	Expected cash surplus (deficit)		measures for cash deficit
beginning of year (1)	operating activities (2)	cash outflow for the year (3)	(1)+(2)-(3)	Investment plans	Financial plans
6,356,603	3,541,429	3,559,121	6,338,911	-	-

- 1. Analysis of changes in cash flow:
 - (1) Operating activities: Operating revenue is expected to continue to grow and a stable profitability will be maintained.
 - (2) Investment activities: Capacity expansion is expected to continue.
 - (3) Financing activities: Cash dividend is expected to be paid.
- 2. Remedial measures for expected cash deficit and liquidity analysis: N/A
- IV. Effect of Major Capital Expenditures on Financial Operations for the Most Recent Year
 - (I) Use and sources of funds for major capital expenditures

Unit: NT\$ thousands

	Actual or	Total Amount of Funds	Actual Use of Funds	
Plan Item	Anticipated Source of Funds	Required (2023 and 2022)	2023	2022
Land, building, and equipment	Private capital	5,931,835	3,149,051	2,782,784

(II) Expected potential benefits

These capital expenditures can meet the Company's operational growth needs, enhance core technologies, create product added value, and enhance the Company's overall industrial competitiveness.

V. Reinvestment Policy for the Most Recent Year, Main Reasons for Profits/Losses Generated Thereby, Improvement Plans, and Investment Plans for the Coming Year:

The company's investments using the equity method are all based on long-term strategic goals. In 2023, the company's investments using the equity method generated a profit of NT\$303,023 thousand on a consolidated basis, primarily due to the competitiveness of its products. Moving forward, the company will continue to carefully evaluate investment plans, ensuring they align with long-term strategic goals.

VI. Risk Analysis and Assessment

- (I) Effect on the Profit (Loss) of Interest and Exchange Rate Fluctuations and Changes in the Inflation Rate, and Response Measures to Be Taken in the Future
 - 1. The impact of interest rate changes of the most recent year on the Company's profit / loss and future measures:

	Unit: NT\$ thousands
Item	2023
Net interest income (expense)	(333,811)
Operating revenue	42,451,576
Net profit before tax	2,182,474
Ratio of net interest income (expense) to operating revenue	(0.79%)
Ratio of net interest income (expense) to net income before tax	(15.30%)

- Effect: Net interest income and expense for 2023 was NT\$(333,811) thousand, which accounted for (0.79%) and (15.30%) of operating income and net income before tax for the year, respectively. Where the borrowings in 2023 are debts with fixed interest rates, there is no cash flow risk of interest rate changes; for debts with floating interest rates, changes in market interest rates will cause the effective interest rate to change accordingly, which will cause fluctuations in future cash flows, and leading to the fluctuation of market interest rates. An increase of 1% in market interest rate will increase the cash outflow in 2023 by NT\$ 156,605 thousand.
- Countermeasures: Regularly assess market interest rates, maintain long-term and stable relations with financial institutions to obtain the most favorable borrowing rates, and flexibly use different financing instruments to raise low-interest funds.
- 2. The impact of exchange rate fluctuations on the Company's profit/loss and future measures:

Item	2023
Net amount of foreign exchange gain or loss	5,125
Operating revenue	42,451,576
Net profit before tax	2,182,474
Ratio of conversion profit/loss to operating income	0.01%
Ratio of conversion profit/loss on net profit before tax	0.23%

Unit: NT\$ thousands

Net exchange gain or loss for 2023 amounted to NT\$5,125 thousand, which accounted for 0.01% and 0.23% of operating income and net income before tax for the year, respectively. As export sales account for a large proportion of the Company's revenue, changes in the exchange rate between New Taiwan Dollar and US dollar may have a significant impact on the Company's profit / loss. Therefore, we always pay attention to exchange rate fluctuations in the

international market and continue to implement the following measures:

- (1) The Finance Department maintains close contact with the foreign exchange department of the financial institution, and fully grasps the international exchange rate trend as a reference for daily foreign exchange settlement and foreign exchange hedging.
- (2) Foreign currency assets are used to offset liabilities with a view to minimizing exchange rate risks, which has a natural hedging effect.
- (3) For the net position after natural hedging, take hedging measures such as increasing foreign currency financing positions or buying and selling forward foreign exchange.
- (4) The business unit formulates appropriate foreign currency quotations for commodities based on the forecast of the exchange rate by the financial department.
- (II) Policy Regarding High-risk Investments, Highly Leveraged Investments, Loans to Other Parties, Endorsements/Guarantees, and Derivatives Transactions, Main Reasons for the Profit (Loss) Generated Thereby, and Response Measures to Be Taken in the Future:

The Company does not engage in high-risk, high-leverage investments; for capital lending to others, endorsement guarantees and derivatives transactions, the Company has formulated complete internal control procedures, and all operations in 2023 and up to now have been handled in accordance with relevant regulations.

	Unit: NT\$ thousands
Future R&D plans	Expected R&D investment
High frequency, high speed and high thermal conductivity materials	62,542
Semiconductor packaging materials	45,357
High-performance thermoplastic composites	36,951
Lithium battery and energy storage materials	20,670
Biomass materials and low carbon materials	31,440
Biomedical testing materials	26,300
Next generation display materials	17,413

(III) Future Research & Development Projects and Corresponding Budget:

Key factors influencing the success of future R&D:

- 1. Master the material development trend of mainstream industry.
- 2. Break through the technical bottleneck of formula and process, improve customer satisfaction with high-quality materials.
- 3. Customized technical ability and response speed.
- 4. Technology and price advantages over competitors.
- (IV) Impact of changes of the important domestic and foreign policies and laws on the Company's finance and business, and countermeasures:

The Company has been always paying close attention to important domestic and foreign policies, political and economic environment changes. Relevant legal

changes, legal affairs, accounting and other relevant professional units always pay close attention to the changes and timely provide evaluation, suggestions and plan measures, in order to comply with laws and reduce the impact on the Company's financial business. The Company has had no policy or legal change affecting its financial position in 2023 or up to the publication date of annual report.

(V) Impact of technological and industrial changes (including cyber security risks) on the Company's finance and business and corresponding measures:

The Company is committed to the research and innovation of deep cultivation technology, and invests a lot of resources in research and development every year. In line with industrial pulse and technological changes, the Company develops new materials and products to realize the sustainable operation and growth of the enterprise. In addition, it also continuously strengthens quality improvement and professional technical services for traditional products, so as to maintain existing customers and expand new markets. Please refer to "Operational Highlights - VI. Cyber Security Management" for details.

- (VI) Effect of Changes in the Corporate Image on the Company's Crisis Management, and Response Measures: The Company strives to uphold the business philosophy of being law-abiding, trustworthy, honest, and responsible for the environment, with an aim to build a corporate image that is pragmatic, beneficial to society, and fulfills its corporate social responsibility.
- (VII) Expected Benefits and Possible Risks Associated with Mergers and Acquisitions, and Response Measures: The Company did not engage in any major mergers and acquisitions in 2023.
- (VIII) Expected Benefits and Possible Risks Associated with Plant Expansion, and Response Measures: The Company assessed the investment benefits based on the market prospects, needs, and core technologies, capabilities, and costs of capital. The Company also reviewed market and industry changes at any time to reduce possible risks.
- (IX) Risks Associated with Consolidation of Purchasing or Sales Operations, and Response Measures: Raw materials used by the Company could be sourced from many suppliers in the market, and sales were not concentrated on few major customers; therefore, the risk of consolidation of purchasing or sales operations was small.
- (X) Effect on and Risk to the Company in the Event a Major Quantity of Shares Belonging to a Director, Supervisor, or Shareholder Holding Greater than a 10% Stake Has Been Transferred or Has Otherwise Changed Hands, and Response Measures: None in 2023 and as of the publication date of the annual report, and therefore there was no impact on the Company's operations.
- (XI) Effect on and Risk to Company Associated with Changes in Management Rights, and Response Measures: The equity of the directors of the Company is stable. There was no change in management rights in 2023.
- (XII) For any litigious or non-litigious matters, the Company and its directors, supervisors, presidents, person with actual responsibility in the Company, and major shareholders holding more than 10 percent of the Company's shares, shall be disclosed. If there has been any substantial impact upon shareholders' equity or prices for the Company's securities as a result of any litigation, non-litigious proceeding, or administrative dispute involving the Company that has been

finalized or has remained pending, the report shall disclose the facts in dispute, amount in dispute, commencement date, main parties involved, and current status of the case as of the publication date of this annual report: None.

(XIII) Other significant risks and response measures:

Risks and impacts of information security on the Company and the countermeasures:

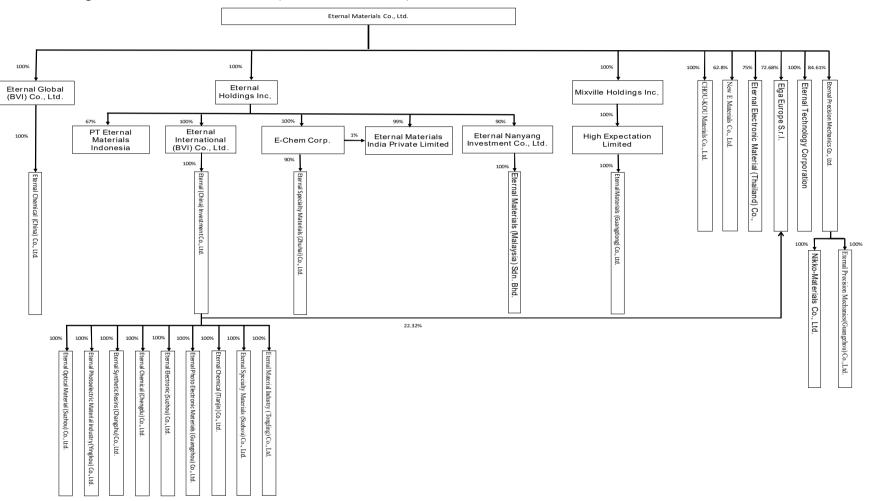
- 1. Operating Procedures for Entity and Environmental Safety Management
- 2. Operating Procedures for Business Continuity Management
- 3. Operating Procedures for Information Asset Management
- 4. Operating Procedures for Risk Assessment Management
- 5. Operating Procedures for Personnel Safety Management and Education and Training
- 6. Operating Procedures for Information Operations Management
- 7. Operating Procedures for Supplier and Project Management
- 8. Operating Procedures for Security Incident Reporting and Handling
- 9. Operating Procedures for Network and Communication Operations Management
- 10. Operating Procedures for Information Security Management
- 11. Operating Procedures for System Development and Maintenance
- 12. Operating Procedures for Access Control Management
- VII Other Important Matters: None.

Chapter 8 Special Items to Be Included

- I. Information on Affiliated Companies
 - (I) Consolidated Business Report: Please refer to pages 182-268.
 - (II) Consolidated Financial Statements: Please refer to pages 269-376.
 - (III) Affiliation Report: None.
- II. Private Placement of Securities: None.
- III. Holding or Disposal of Shares in the Company by Subsidiaries: None.
- IV. Other Matters Requiring Additional Description: None.
- Chapter 9 Any of the Situations Listed in Subparagraph 2, Paragraph 3, Article 36 of the Securities and Exchange Act which Might Materially Affect Shareholders' Equity or Price of the Company's Securities: None.

I. Operating Status of Affiliates

- (I) Organizational Overview of Affiliates
 - 1. Organization Chart of Affiliates (December 31, 2023)



- 2. Companies presumed to have control and affiliation in accordance with Article 369 (3) of the Company Act: None.
- 3. Subsidiary companies whose personnel, finance or business operations are directly controlled by the Company in accordance with Article 369-2, Paragraph 2 of the Company Act: None.

(II) Basic Information of Affiliates

Unit: NT\$ thousands

				·
Name of Affiliate	Date of Incorporation	Address	Paid-in Capital	Major Lines of Business or Products
Eternal Materials Co., Ltd. (Note 1)	1964/12/03	No. 578, Jiangong Road, Sanmin District, Kaohsiung City	11,782,655	R&D, manufacturing, processing and sales of various industrial synthetic resins, epoxy resins, acrylates, methacrylates, coatings, packaging materials, printed circuit substrates, film materials, photoresist materials, electronic chemical materials, composite materials and biomedical testing reagents, as well as general import and export trade.
Eternal Holdings Inc.	2002/11/15	Vistra Corporate Services Centre, Ground Floor NPF Building, Beach Road, Apia, Samoa.	5,681,836	Investment in other regions.
Eternal Global (BVI) Co., Ltd.	1995/06/15	Vistra Corporate Services Centre, Wickhams Cay II, Road Town, Tortola VG 1110, British Virgin Islands.	703,144	Investment in other regions.
Mixville Holdings Inc.	1999/08/11	OMC Chambers, Wickhams Cayl, Road Town, Tortola, British Virgin Islands.	899,392	Investment in other regions.
New E Materials Co., Ltd.	2009/10/22	No. 22, Changxing Road, Luzhu District, Kaohsiung City	110,000	semiconductor processes.
Eternal Electronic Material (Thailand) Co., Ltd. (Note 2)	1997/01/30	335/8 Moo 9 Bangna-Trad Rd. Km 19, Tambol Bangchalong, Amphur Bangplee, Samutprakarn 10540.	121,225	Import and export trade, as well as cutting and sale of dry film photoresists.
CHOU-KOU Materials Co., Ltd.	1996/01/17	507 Concurred Yokohama, 3-1 Kinkocho, Kanagawa-Ku Yokohama- Shi, Kanagawa, Japan	188,753	Sale of resins, electronic materials, and related commodities, trade and services, as well as manufacturing and sale of dry film photoresist.
Nikko-Materials Co., Ltd. (Note 2)	1997/09/30	507 Concurred Yokohama, 3-1 Kinkocho, Kanagawa-Ku Yokohama- Shi, Kanagawa, Japan	125,176	Manufacturing and sale of vacuum molding machines.
Elga Europe S.r.l. (Note 2)	1973/05/24	Via della Merlata,8 20014 Nerviano MILANO.	95,441	Production, sales, distribution, and processing of electronic chemical products.
Eternal International (BVI) Co., Ltd.	1994/10/14	Vistra Corporate Services Centre, Wickhams Cay II, Road Town, Tortola VG 1110, British Virgin Islands.	5,062,308	Investment in other regions.
E-Chem Corp.	2003/01/03	Vistra Corporate Services Centre, Ground Floor NPF Building, Beach Road, Apia, Samoa.	165,608	Investment in other regions.
Eternal Nanyang Investment Co., Ltd.	2020/04/17	Vistra Corporate Services Centre, Ground Floor NPF Building, Beach Road, Apia, Samoa.	934,948	Investment in other regions.
PT Eternal Materials Indonesia	2020/11/18	The St. Moritz Office Tower Unit 1101, Jalan Puri Indah Boulevard Blok U1, Jakarta Barat 11610, Indonesia	19,941	Import and export of chemical products.
Eternal Materials India Private Limited	2023/07/03	Unit No.514, 5FL, The Summit – Business Bay Andheri Kurla Road, Andheri (E), Mumbai-400093, India.	13,781	Import and export of chemical products.
Eternal Technology Corporation (Note 2)	1998/12/09	1800 Touchstone Road Colonial Heights, VA 23834 U.S.A	1,223,643	Manufacturing and sale of photoresist, as well as sale of chemical products.
High Expectation Limited	1999/08/02	Vistra (Cayman) Limited, P.O. Box 31119,Grand Pavilion, Hibiscus Way,802 West Bay Road, Grand Cayman,KY1-1205 Cayman Islands.	871,519	Investment in other regions.
Eternal Materials (Malaysia) Sdn. Bhd.	2015/01/30	PTD 5044, Jalan Rumbia 2, Tanjung Langsat Industrial Estate,	2,954,427	Manufacturing, sale, and trading of synthetic resin-related

Name of Affiliate	Date of Incorporation	Address	Paid-in Capital	Major Lines of Business or Products
(Note 2)		Mukim Sungai Tiram, 81700 Pasir Gudang Johor, Malaysia.		commodities, as well as services.
Eternal Chemical (China) Co., Ltd. (Note 2)	1995/10/31	No. 566, Qingyang North Road, Zhoushi Town, Kunshan City, Jiangsu Province, China	755,651	Production and sale of synthetic resins and related processed products.
Eternal Optical Material (Suzhou) Co., Ltd. (Note 2)	2005/12/23	No. 111, Songshan Road, SND, Suzhou City, Jiangsu Province, China	1,563,967	Production and sale of optical films, as well as leasing.
Eternal Photo Electronic Materials (Guangzhou) Co., Ltd. (Note 2)	2006/12/28	No. 8, Ruihe Road, Science City, New and High Technology Industrial Development Zone, Guangzhou, Guangdong, China	2,256,739	R&D, production of electronic high-tech chemicals and related products, as well as sale of the Company's products.
Eternal Photoelectric Material Industry (Yingkou) Co., Ltd. (Note 2)	2007/09/28	No.102, Xinhai Street, Coastal Industrial Base, Yingkou, Liaoning, China.	469,402	R&D and production of dry film photoresist, liquid photosensitive solder resistance agents and printed circuit board industry-related auxiliary materials.
Eternal Synthetic Resins (Changshu) Co., Ltd. (Note 2)	2006/05/24	No. 15, Xinggang Road, Yanjiang Industrial Zone, Changshu Economic Development Zone, Jiangsu Province, China	726,426	Production and sale of unsaturated polyester resins.
Eternal Chemical (Tianjin) Co., Ltd. (Note 2)	2009/08/26	No. 652, Jinyuan Road, Dagang Petrochemical Industrial Park, Binhai New Area, Tianjin, China	1,008,004	Production and sale of self-produced adhesives, synthetic resins and related processed products.
Eternal Specialty Materials (Zhuhai) Co., Ltd. (Note 2)	2003/04/23	No.307, Shihua 9th Road, Gaolan Port Economic Zone, Zhuhai City, Guangdong Province, China	611,011	Production and sale of acrylic acid esters and other methyl acrylic acid esters.
Eternal Materials (Guangdong) Co., Ltd. (Note 2)	2000/01/21	No. 9523, Zhuhai Road, Nanshui Town, Zhuhai, Guangdong, China	1,297,259	Production and sale of self-produced adhesives, synthetic resins and related processed products.
Eternal (China) Investment Co., Ltd.	2011/03/17	Room 1401, Floor 14, Building A, No.1397, Yishan Rd., Xuhui Dist., Shanghai, China	6,880,878	Business management, investment advisory services, R&D, leasing, production, and sale of resins and photoelectric chemical materials.
Eternal Chemical (Chengdu) Co., Ltd. (Note 2)	2011/11/01	No. 15, Yangheng 4th Road, New Energy and New Material Industry Functional Zone, Tianfu New District, Qionglai City, Chengdu, Sichuan Province, China	1,454,071	R&D, production, and sale of synthetic resins.
Eternal Electronic (Suzhou) Co., Ltd. (Note 2)	2013/08/29	No.2, Huaqiao Road, Xushuguan Town, SND, Suzhou, Jiangsu, China	1,929,180	R&D and production of dry film photoresists, anti-welding dry film electronic special materials, R&D of resin materials, sale of self-produced products, and provision of relevant after-sale technical services.
Eternal Specialty Chemical (Suzhou) Co., Ltd. (Note 2)	2014/03/11	Tower 2, No. 15, Xinggang Road, Changshu Economic and Technological Development Zone, Jiangsu Province, China	1,199,225	R&D of chemical products, sale of self-produced products, and provision of technical services.
Eternal Material Industry (Tongling) Co., Ltd. (Note 2)	2021/05/28	Intersection of Wanjiang Avenue and Yizhou Road, East Economic and Technological Development Zone, Tongling City, Anhui Province, China	1,650,580	Manufacturing and sale of synthetic resin-related products, as well as technical services.
Eternal Precision Mechanics Co., Ltd. (Note 2)	2022/10/21	No. 30, Yumin Street, Daliao District, Kaohsiung City	615,600	Manufacturing and sale of vacuum molding machines.
Eternal Precision Mechanics (Guangzhou) Co., Ltd. (Note 2)	2023/08/25	Room 201, No. 8, Ruihe Road, Huangpu District, Guangzhou City	132,928	Manufacturing and sale of computers, telecommunications products, and other electronic equipment.

Note 1: The Company has Lu-Chu Plant (Date of Establishment: 1973; Address: No.22, Changxing Rd., Luzhu Dist., Kaohsiung City; Main products: Resin products, specialty material products, and electronic material products); Da-Fa Plant (Date of Establishment: 1990; Address: No. 30, Yumin Street, Daliao District, Kaohsiung City (Dafa Industrial Park); Main products: Electronic material products); and Ping-Nan Plant (Date of Establishment: 1994; Address: No. 23, Pingnan Road, Fangliao Township, Pingtung County (Pingnan Industrial Park); Main products: Resin products).

Note 2: The company has a factory in the local area, and the name, date of establishment, address of the plant and the main items of production are the same as the name, date of establishment, address

and the main items of business or production of the company.

- (III) Information on shareholders of companies presumed to have a controlling and subordinate relationship: None.
- (IV) Industries covered by the overall business operations of affiliates:
 - 1. The business of the Company and its affiliates mainly includes synthetic resins, electronic materials, specialty materials, general investment and import and export trade.
 - 2. The main business items of the Company include R&D, manufacturing, processing and sale of various industrial synthetic resins, epoxy resins, acrylates, methacrylates, coatings, packaging materials, printed circuit substrates, film materials, solar cell materials, photoresist materials, electronic chemical materials, and medical equipment, and general import and export trade. As of December 31, 2023, the division of functions among the affiliates is detailed as follows:
 - (1) In response to the Mainland China market and the need to meet customer needs, the Company has engaged in R&D, manufacturing, processing, sales of various industrial synthetic resins, epoxy resin, acrylate, methacrylate, coatings, packaging materials, printed circuit substrates, film materials, solar cell materials, photoresist materials, and electronic chemical materials through Eternal (China) Investment Co., Ltd., Eternal Chemical (China) Co., Ltd., Eternal Optical Material (Suzhou) Co., Ltd., Eternal Photo Electronic Materials (Guangzhou) Co., Ltd., Eternal Photoelectric Material Industry (Yingkou) Co., Ltd., Eternal Synthetic Resins (Changshu) Co., Ltd., Eternal Chemical (Tianjin) Co., Ltd., Eternal Specialty Materials (Zhuhai) Co., Ltd., Eternal Materials (Guangdong) Co., Ltd., Eternal Chemical (Chengdu) Co., Ltd., Eternal Electronic (Suzhou) Co., Ltd., Eternal Specialty Materials (Suzhou) Co., Ltd., and Eternal Material Industry (Tongling) Co., Ltd., with the intention of facilitating sales and supply of goods in close proximity so as to reduce transportation costs and stabilize our existing customer base consisting of major international and Chinese manufacturers along with Taiwanese businesses.
 - (2) In an effort to expand into markets across Europe, the U.S., and Southeast Asia, the Company primarily engages in the production or post-processing sale of photoresist materials and the sale of chemical products through Eternal Technology Corporation, Elga Europe S.r.l., and Eternal Electronic Material (Thailand) Co., Ltd. Furthermore, the Company engages in the manufacturing, sale, and R&D of vacuum molding machines through Nikko Mechanics Co., Ltd., Eternal Precision Mechanics Co., Ltd., and Eternal Precision Mechanics (Guangzhou) Co., Ltd. to offer customers complete solutions with both materials and equipment, thereby enhancing the competitiveness of the Company's products.
 - (3) With a view to meeting customer needs and expanding into markets across Japan, Southeast Asia, South Asia, and Greater China, the Company sells related products to customers through CHOU-KOU Materials Co., Ltd., PT Eternal Materials Indonesia, and Eternal Materials India Private Limited to reduce product shipping costs and enhance the competitiveness of the Company's products.
 - (4) In response to the trend of regional economic integration, Eternal Materials (Malaysia) Sdn. Bhd was established and constructed with the intention of meeting market demand via the RCEP while injecting momentum into the Group's revenue growth.
 - (5) New E Materials Co., Ltd. was established to engage in R&D and sale of electrochemical materials and equipment components for optoelectronic and semiconductor manufacturing processes.

(V)	Information on Directors ()	Including Independent Direct	ctors), Supervisors,	and Presidents of Affiliates.
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Unit: NT\$ thousands; share; %

	Title			, ,
Name of Affiliate	(Note 1)	Name or Representative	Shareholding (Not Number of Shares 51,106 117,800 14,397 1,198 2,288 798 242 241 138 - 1 206 185,108,859 shares 16,357,914 shares 26,630,000 shares 6,907,585 shares 1,100,000 shares - - -	Shareholding Percentage
	Chairman	Kao, Kuo-Lun	51,106	4.34
	Director	Ko, Chun-Pin (Representative of Kwang Yang Motor Co., Ltd.)	117,800	9.99
	Director	Yang, Huai-Kung	14,397	1.22
	Director	Chen, Chao-Hsu	1,198	0.10
	Director	Kao, Kuo-Hsun	2,288	0.19
	Director	Huang, Shun-Jen	798	0.07
	Director	Chen, Chin-Yuan	242	0.02
Eternal Materials Co., Ltd.	Director	Liao, Heng-Ning	241	0.02
	Independent Director	Chen, I-Heng	138	0.01
	Independent Director	Hung, Li-Jung	-	-
	Independent Director	Lo, Li-Chun	-	-
	Independent Director	Lu, Chun-Cheng	1	_
	President	Mao, Hui-Kuan	206	0.02
Eternal Holdings Inc.	Director	Kao, Kuo-Lun (Representative of Eternal Materials Co., Ltd.)	185,108,859 shares	100.00%
Eternal Global (BVI) Co., Ltd.	Director	Kao, Kuo-Lun (Representative of Eternal Materials Co., Ltd.)	16,357,914 shares	100.00%
Mixville Holdings Inc.	Director	Kao, Kuo-Lun (Representative of Eternal Materials Co., Ltd.)	26,630,000 shares	100.00%
	Chairman	Yeh, Mao-Jung (Representative of Eternal Materials Co., Ltd.)	(007 505 1	62.80%
	Director	Weng, Chin-Yi, Tai, Ming-Te, and Chu, Wen-Chung (Representatives of Eternal Materials Co., Ltd.)	0,907,383 shares	02.8070
New E Materials Co., Ltd.	Director	Wen, Ching-Chang	801,200 shares	7.28%
New E Materiais Co., Etd.	Director	Ko, Chun-Pin (Representative of Kwang Yang Motor Co., Ltd.)	1,100,000 shares	10.00%
	Supervisor	Su, Hui-Fang and Cheng, Hsien-He	-	-
	President	Yeh, Mao-Jung	_	_
Eternal Electronic Material (Thailand) Co., Ltd.	Chairman	Hung, Chao-Cheng (Representative of Eternal Materials Co., Ltd.)	937,500 shares	75.00%

	Title		Shareholding (Not		
Name of Affiliate	(Note 1)	Name or Representative	Number of Shares	Shareholding Percentage	
	Director	Shen, Hsiao-Tsung and Hsieh, Yen-Fen (Representatives of Eternal Materials Co., Ltd.)			
	Director	Tsai, Shu-Chun and Cheng, Tsang-Chao	312,500 shares	25.00%	
	President	Cheng, Yu-Wen	-	-	
	Director	Cheng, Chuan-Neng, Li, Chuan-Neng, and Tai, Ming-Te (Representatives of Eternal Materials Co., Ltd.)	9,760 shares	100.00%	
ko-Materials Co., Ltd. a Europe S.r.l. nal International (BVI) Co., Ltd. hem Corp. nal Nanyang Investment Co., Ltd.	Supervisor	Su, Hui-Fang	-	-	
	(Note 1)Name or RepresentativeDirectorShen, Hsiao-Tsung and Hsieh, Yen-Fen (Representatives of Eternal Materials Co., Ltd.)DirectorTsai, Shu-Chun and Cheng, Tsang-ChaoPresidentCheng, Yu-WenDirectorCheng, Chuan-Neng, Li, Chuan-Neng, and Tai, Ming (Representatives of Eternal Materials Co., Ltd.)SupervisorSu, Hui-FangPresidentCheng, Chuan-NengDirectorKatsumi Kimura, Kao, Fu-Ting, and Akiyuki Nakay (Representative of Eternal Precision Mechanics Co., SupervisorSupervisorLi, Hsiao-Ying and Kazutoshi IwataPresidentKatsumi KimuraPresidentKatsumi KimuraChairmanHung, Chao-Cheng (Representative of Eternal Materials Co., Ltd.)DirectorGiorgio FaviniDirectorGiorgio FaviniDirector(Representative of Eternal Holdings Inc.)DirectorKao, Kuo-Lun (Representative of Eternal Holdings Inc.)Director(Representative of Eternal Holdings Inc.)Director(Representative of Eternal Holdings Inc.)Director(Representative of Tong Seng Holdings Pte. Ltd.)DirectorTien, Chih-Hsiung, Chou, Po-Tsun, Tai, Ming-Te, Chi, Han (Representatives of Eternal Holdings Inc.)SupervisorTien, Chih-Hsiung, Chou, Po-Tsun, Tai, Ming-Te, Chi, Han (Representatives of Eternal Holdings Inc.)SupervisorLiu, Bing-Cheng (Representatives of Eternal Holdings Inc.)SupervisorLiu, Bing-Cheng (Representatives of Eternal Holdings Inc.)SupervisorLiu, Bing-Cheng (Representatives of Eternal Holdings In		-	-	
	Director	Katsumi Kimura, Kao, Fu-Ting, and Akiyuki Nakayama (Representative of Eternal Precision Mechanics Co., Ltd.)	11,520 shares	100.00%	
DU-KOU Materials Co., Ltd. ko-Materials Co., Ltd. a Europe S.r.l. nal International (BVI) Co., Ltd. hem Corp. nal Nanyang Investment Co., Ltd. Eternal Materials Indonesia	Supervisor		-	-	
	President	Katsumi Kimura	Number of Shares Sha Pe 312,500 shares 2 - - 9,760 shares 10 - - 9,760 shares 10 - - 11,520 shares 1 - - \$345,779 9 \$18,199 - 161,793,592 shares 1 4,990,000 shares 1 28,350,000 shares 9 3,150,000 shares 3 670 shares 6 - - - -	-	
	Chairman	(Representative of Eternal Materials Co., Ltd.)	\$245 770	95.00%	
Elga Europe S.r.l.	Director	(Representative of Eternal Materials Co., Ltd.)	\$343,779	95.0076	
	Director	Giorgio Favini	\$18,199	5.00%	
Eternal International (BVI) Co., Ltd.	Director	(Representative of Eternal Holdings Inc.)	161,793,592 shares	100.00%	
E-Chem Corp.	Director	(Representative of Eternal Holdings Inc.)	4,990,000 shares	100.00%	
Eternal Nanyang Investment Co. I td	Director	(Representative of Eternal Holdings Inc.)	28,350,000 shares	90.00%	
Eternal Nanyang Investment Co., Etd.	Director	(Representative of Tong Seng Holdings Pte. Ltd.)	3,150,000 shares	10.00%	
	Chairman		330 shares	33.00%	
PT Eternal Materials Indonesia	Director		670 shares	67.00%	
	Supervisor	Liu, Bing-Cheng	-	-	
	President	0. 0	-	-	
Eternal Materials India Private Limited	Chairman	(Representative of Eternal Holdings Inc.)	3 500 000 shares	99.00%	
	Director	Hung, Chih-Ming and Ian Ling Chung (Representatives of Eternal Holdings Inc.)	5,500,000 shares	99.00%	

	Title		Shareholding (Not	te 2) (Note 3)	
Name of Affiliate	(Note 1)	Name or Representative	Number of Shares	Shareholding Percentage	
	President	Hung, Chih-Ming	Number of Shares - 1,000 shares 26,005,000 shares 395,922,000 shares - \$755,651 - \$1,563,967 - \$2,256,739 -	-	
	Chairman	Hung, Chao-Cheng (Representative of Eternal Materials Co., Ltd.)	1 000 shares	100.00%	
Eternal Technology Corporation	Director	Hsieh, Yen-Fen (Representative of Eternal Materials Co., Ltd.)	1,000 shares	100.0070	
	President	Yang, Chin-Hao	-	-	
High Expectation Limited	Director	Kao, Kuo-Lun (Representative of Mixville Holdings Inc.)	26,005,000 shares	100.00%	
	Chairman	Chen, Hung-Yi (Representative of Eternal Nanyang Investment Co., Ltd.)			
Eternal Materials(Malaysia) Sdn. Bhd.	Director	Li, Chyuan-Neng and Lin, Chao-Kun (Representative of Eternal Nanyang Investment Co., Ltd.)	395,922,000 shares	100.00%	
	Director	Chi, Hua-Han (Representative of Eternal Nanyang Investment Co., Ltd.)			
	President	Tien, Chih-Hsiung	-	-	
	Chairman	Chen, Hung-Yi (Representative of Eternal Global (BVI) Co., Ltd.)	\$755.651	100.00%	
Eternal Chemical (China) Co., Ltd.	Director	Lin, Chao-Kun and Lin, Chen-Yi (Representative of Eternal Global (BVI) Co., Ltd.)	\$755,051	100.0070	
	Supervisor	Su, Hui-Fang	-	-	
	President	Hung, Wei-Chien	-	-	
	Chairman	Hung, Chao-Cheng (Representative of Eternal (China) Investment Co., Ltd.)	¢1.562.067	100.00%	
Eternal Optical Material (Suzhou) Co., Ltd.	Director	Hsieh, Yen-Fen and Lin, Yu-Wei (Representative of Eternal (China) Investment Co., Ltd.)	\$1,303,907	100.00%	
	Supervisor	Su, Hui-Fang	-	-	
	President	Chang, Tsung-Ming	-	-	
	Chairman	Hung, Chao-Cheng (Representative of Eternal (China) Investment Co., Ltd.)	\$2 256 739	100.00%	
Eternal Electronic Material (Guangzhou) Co., Ltd.	Director	Hsieh, Yen-Fen and Shen, Hsiao-Tsung (Representatives of Eternal (China) Investment Co., Ltd.)	Ψ2,200,709	100.0070	
	Supervisor	Su, Hui-Fang	-	-	
	President	Li Wei	-	-	
Eternal Photoelectric Material Industry	Chairman	Hung, Chao-Cheng (Representative of Eternal (China) Investment Co., Ltd.)	\$469,402	100%	
(Yingkou) Co., Ltd.	Director	Hsieh, Yen-Fen and Lin, Yu-Wei (Representatives of Eternal (China) Investment Co., Ltd.)	\$107,102	10070	

	Title		Shareholding (No	te 2) (Note 3)	
Name of Affiliate	(Note 1)	Name or Representative	Number of Shares	Shareholding Percentage	
	Supervisor	Su, Hui-Fang	-	-	
	President	Chang, Tsung-Ming	-	-	
	Chairman	Chen, Hung-Yi (Representative of Eternal (China) Investment Co., Ltd.)	\$726,426	100%	
ternal Synthetic Resins (Changshu) Co., Ltd.	Director	Liu, Chia-Hsing and Li, Chyuan-Neng (Representatives of Eternal (China) Investment Co., Ltd.)	<i>w120,120</i>	10070	
		Su, Hui-Fang	-	-	
	President	Chen, Chun-Ku	-	-	
	Chairman	Chen, Hung-Yi (Representative of Eternal (China) Investment Co., Ltd.)	\$1,008,004	100.00%	
Eternal Chemical (Tianjin) Co., Ltd.	Director	Lin, Chao-Kun and Lin, Chen-Yi (Representative of Eternal (China) Investment Co., Ltd.)	\$1,008,004	100.0070	
	Supervisor	Su, Hui-Fang	-	-	
	(Note 1)Name or RepSupervisorSu, Hui- PresidentChairmanChen, Hu (Representative of Eternal (C Liu, Chia-Hsing and (Representatives of Eternal (C SupervisorJ.DirectorLiu, Chia-Hsing and (Representatives of Eternal (C SupervisorSupervisorSu, Hui- PresidentChairman(Representatives of Eternal (C Chen, Ch (Representative of Eternal (C SupervisorDirectorChairman (Representative of Eternal (C SupervisorDirectorSupervisorChairmanChen, Kun, Chao-Kun and (Representative of Eternal (C SupervisorDirectorChen, Kun-Hsiung, Lin, Chin- 	Li, Chih-Chiang	-	-	
	Chairman	Pan, Chin-Cheng (Representative of E-Chem Corp.)	¢540.010	90.00%	
Etermal Cassista Materials (7huhai) Cassiat	Director	Chen, Kun-Hsiung, Lin, Ching-Yao, and Wang, Hung-Yu (Representatives of E-Chem Corp.)	\$549,910	90.00%	
Eternal Specialty Materials (Zhuhai) Co., Ltd.	Director	Amit Mohan Anavkar (Representative of Cognis B.V.)	\$61,101	10.00%	
	Supervisor	Su, Hui-Fang	-	-	
	President	Shiu, Jan-Jung	-	-	
	Chairman	Chen, Hung-Yi (Representative of High Expectation Limited)		100.000/	
Eternal Materials (Guangdong) Co., Ltd.	Director	Lin, Chao-Kun and Lin, Chen-Yi (Representative of High Expectation Limited)	\$1,297,259	100.00%	
	Supervisor	Su, Hui-Fang	-	-	
		Chou, Hung	-	-	
	Chairman	Kao, Kuo-Lun (Representative of Eternal International (BVI) Co., Ltd.)	\$6,880,878	100.00%	
Eternal (China) Investment Co., Ltd.	Director	Mao, Hui-Kuan and Chu, Jui-Hsin (Representatives of Eternal International (BVI) Co., Ltd.)	\$0,000,878	100.00%	
		Su, Hui-Fang and Liu, Bing-Cheng	-	-	
	President	Hung, Chao-Cheng	-	-	
Eternal Chemical (Chengdu) Co., Ltd.	Chairman	Chen, Hung-Yi (Representative of Eternal (China) Investment Co., Ltd.)	\$1,454,071	100.00%	
Eleman Chemican (Chengdu) Co., Elu.	Director	Lin, Chao-Kun and Lin, Chen-Yi (Representative of Eternal (China) Investment Co., Ltd.)	ψ1,τ / τ,0/1	100.00%	

	Title		Shareholding (No	te 2) (Note 3)	
Name of Affiliate	(Note 1)	Name or Representative	Number of Shares	Shareholding Percentage	
	Supervisor	Su, Hui-Fang	-	-	
	President	Tung, Shih-Kang	-	-	
	Chairman	Hung, Chao-Cheng (Representative of Eternal (China) Investment Co., Ltd.)	\$1,929,180	100.00%	
Eternal Electronic (Suzhou) Co., Ltd.	Director	Hsieh, Yen-Fen and Lin, Yu-Wei (Representatives of Eternal (China) Investment Co., Ltd.)	\$1,729,100	100.0070	
	Supervisor	Su, Hui-Fang	-	-	
	President	Chang, Tsung-Ming	-	-	
	Chairman	Pan, Chin-Cheng (Representative of Eternal (China) Investment Co., Ltd.)	\$1,199,225	100.00%	
Eternal Specialty Chemical (Suzhou) Co., Ltd.	Director	Wang, Hung-Yu and Li, Hong-Tao (Representatives of Eternal (China) Investment Co., Ltd.)	\$1,177,223	100.0070	
	Supervisor	Su, Hui-Fang	-	-	
	President	Li, Hung-Tao	-	-	
	Chairman	Chen, Hung-Yi (Representatives of Eternal (China) Investment Co., Ltd.)	¢1 (50 590	100.000/	
Eternal Material Industry (Tongling) Co., Ltd.	Director	Lin, Chao-Kun and Li, Chyuan-Neng (Representatives of Eternal (China) Investment Co., Ltd.)	\$1,650,580	100.00%	
	Supervisor	Su, Hui-Fang	-	-	
	President	Lin Hsueh-Chuan	-	-	
	Chairman	Mao, Hui-Kuan (Representative of Eternal Materials Co., Ltd.)			
Eternal Precision Mechanics Co., Ltd.	Director	Mao, Hui-Kuan, Chu, Jui-Hsin, Hsieh, Yen-Fen, and Kazutoshi Iwata (Representatives of Eternal Materials Co., Ltd.)	52,085,384 股	84.61%	
	Supervisor	Su, Hui-Fang and Liu, Bing-Cheng	-	-	
	President	Kazutoshi Iwata	-	-	
	Chairman	Lin, Po-Nan (Representative of Eternal Precision Mechanics Co., Ltd.)	\$132,928	100.000/	
Eternal Precision Mechanics (Guangzhou) Co., Ltd.	Director	Karutashi Iwata and Lang, Tsa San		100.00%	
Liu.	Supervisor	Li, Hsiao-Ying	-	-	
	President	Lin, Po-Nan	_	_	

Note 1:If the affiliate is a foreign company, list the personnel holding key positions.Note 2:If the investee company issues shares, fill in the number of shares and shareholding percentage, and for others, fill in the amount and proportion of contribution.Note 3:If the affiliate is a foreign company, the amount of contribution is dominated in New Taiwan Dollar (NT\$) based on historical exchange rates.

II. Operational Highlights of Affiliates - Financial Position and Operating Results of Each Affiliate:

December 31, 2023; Unit: NT\$ thousands

Name of Affiliate	Capital Amount (Note 1)	Total Assets (Note 2)	Total Liabilities (Note 2)	Net worth	Operating Revenue (Note 2)	Operating Income (Note 2)	Current Profit or Loss (Note 2)	Earnings per share (NT\$)
Eternal Materials Co., Ltd.	11,782,655	47,241,040	22,506,410	24,734,630	13,317,700	(159,542)	1,503,687	1.28
Eternal Holdings Inc.	5,681,836	19,980,274	2,745	19,977,529	0	(2,868)	731,712	4
Eternal Global (BVI) Co., Ltd.	703,144	4,835,950	0	4,835,950	0	(85)	227,801	14
Mixville Holdings Inc.	899,392	3,637,529	0	3,637,529	0	(81)	191,547	7
New E Materials Co., Ltd.	110,000	51,035	0	51,035	0	(44)	595	0.1
Eternal Electronic Material (Thailand) Co.,Ltd.	121,225	305,073	129,494	175,579	487,423	(128)	1,334	1
CHOU-KOU Materials Co., Ltd.	188,753	621,937	389,060	232,877	745,956	25,944	26,028	2,667
Nikko-Materials Co.,Ltd.	125,176	2,956,121	2,071,669	884,452	2,406,591	614,904	455,167	39,511
Elga Europe S.r.l.	95,441	772,542	747,441	25,101	658,087	49,586	29,889	0
Eternal International (BVI) Co., Ltd.	5,062,308	14,825,893	0	14,825,893	0	(99)	361,383	2
E-Chem Corp.	165,608	2,793,838	0	2,793,838	0	(32)	454,520	91
Eternal Nanyang Investment Co., Ltd.	934,948	1,595,770	1,422,160	173,610	0	(9,542)	(247,564)	(8)
PT Eternal Materials Indonesia	19,941	86,639	64,607	22,032	114,272	(6,686)	(2,523)	(2,523)
Eternal Materials India Private Limited	13,781	12,554	(103)	12,657	0	(272)	(278)	(0.1)
Eternal Technology Corporation	1,223,643	405,756	100,394	305,362	261,970	(88,640)	(107,652)	(107,652)
High Expectation Limited	871,519	3,377,984	0	3,377,984	0	(236)	188,605	7
Eternal Materials (Malaysia) Sdn. Bhd.	2,954,427	3,217,608	1,648,859	1,568,749	2,700,560	(108,650)	(148,743)	(0.4)

Name of Affiliate	Capital Amount (Note 1)	Total Assets (Note 2)	Total Liabilities (Note 2)	Net worth	Operating Revenue (Note 2)	Operating Income (Note 2)	Current Profit or Loss (Note 2)	Earnings per share (NT\$)
Eternal Chemical (China) Co., Ltd.	755,651	5,909,201	1,396,626	4,512,575	4,315,929	125,633	214,402	-
Eternal Optical Material (Suzhou) Co., Ltd.	1,563,967	170,724	2,543	168,181	28,664	(19,180)	(19,904)	-
Eternal Electronic Material (Guangzhou) Co., Ltd.	2,256,739	4,587,783	789,598	3,798,185	3,328,655	190,708	235,057	-
Eternal Photoelectric Material Industry (Yingkou) Co., Ltd.	469,402	250,457	72,805	177,652	183,156	8,452	9,251	-
Eternal Synthetic Resins (Changshu) Co., Ltd.	726,426	1,516,552	1,342,344	174,208	1,706,354	6,555	(8,936)	-
Eternal Chemical (Tianjin) Co., Ltd.	1,008,004	2,266,416	1,324,019	942,397	2,439,366	30,346	20,736	-
Eternal Specialty Materials (Zhuhai) Co., Ltd.	611,011	4,094,739	1,152,357	2,942,382	4,727,237	492,768	465,889	-
Eternal Materials (Guangdong) Co., Ltd.	1,297,259	4,517,203	1,140,873	3,376,330	5,020,634	146,253	188,840	-
Eternal (China) Investment Co., Ltd.	6,880,878	15,366,539	573,637	14,792,902	985,039	32,972	409,950	-
Eternal Chemical (Chengdu) Co., Ltd.	1,454,071	1,037,007	879,993	157,014	740,402	(106,961)	(150,512)	-
Eternal Electronic (Suzhou) Co., Ltd.	1,929,180	3,206,475	1,194,184	2,012,291	1,637,001	(97,335)	(98,068)	-
Eternal Specialty Chemical (Suzhou) Co., Ltd.	1,199,225	2,733,367	690,705	2,042,662	2,712,087	339,271	306,596	-
Eternal Material Industry (Tongling) Co., Ltd.	1,650,580	1,688,715	102,520	1,586,195	0	(47,266)	(43,635)	-
Eternal Precision Mechanics Co., Ltd.	615,600	2,002,628	509,591	1,493,037	140,499	(30,115)	316,897	5
Eternal Precision Mechanics (Guangzhou) Co., Ltd.	132,928	170,989	47,088	123,901	32,679	(7,507)	(6,243)	-

Note 1: If the affiliate is a foreign company, the capital amount is dominated in New Taiwan Dollar (NT\$) based on the historical exchange rates.

Note 2: If the affiliate is a foreign company, the total value of its assets and liabilities is dominated in NEW Taiwan Dollar (NT\$) based on the exchange rate at the reporting date; its operating revenue, operating income, current profit or loss and earnings per share are dominated in New Taiwan Dollar based on the average exchange rate for each month of the year.

Chairman: Kao, Kuo-Lun